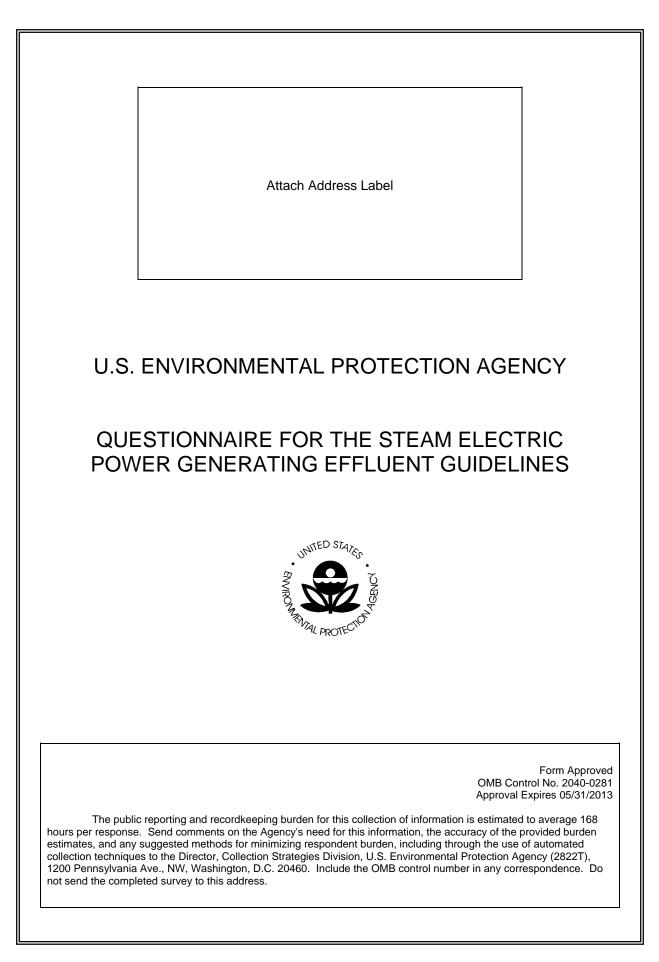
Illinois Pollution Control Board R2014-10 Testimony of Keir Soderberg References

# **USEPA Questionnaire**



# INTRODUCTION

The U.S. Environmental Protection Agency (EPA) is collecting data about steam electric power generating plants as part of its effort to review and revise the Steam Electric Power Generating effluent limitations guidelines and standards (40 CFR Part 423). This questionnaire solicits information from plants that generate steam for the primary purpose of producing electricity.

This survey effort is being conducted under the authority of Section 308 of the Clean Water Act (Federal Water Pollution Control Act, 33 U.S.C. Section 1318). <u>All plants that receive this questionnaire must</u> respond within 90 days of receipt. Failure to respond, late filing, or failure to comply with the instructions may result in fines, civil penalties, and other sanctions, as provided by law.

### BACKGROUND ON EFFLUENT LIMITATIONS GUIDELINES AND STANDARDS (ELGs)

The Agency recently completed a multi-year study of the Steam Electric Power Generating industry and, based on the results, has determined that revising the current effluent guidelines is warranted. EPA's decision to revise the current effluent guidelines is largely driven by the high level of toxic-weighted pollutant discharges from power plants and the expectation that these discharges will increase significantly in the next few years as new air pollution controls are installed. Over the course of the study EPA has identified technologies that are available to significantly reduce these pollutant discharges. Effluent guidelines (i.e., effluent limitations guidelines and standards) are developed pursuant to the Clean Water Act and are restrictions that may be applied to industrial discharges. EPA develops effluent guidelines on an industry-by-industry basis using information collected during the rulemaking process.

# **OVERVIEW OF THE QUESTIONNAIRE**

The questionnaire is divided into the following parts:

- PART A: STEAM ELECTRIC POWER PLANT OPERATIONS;
- PART B: FLUE GAS DESULFURIZATION (FGD) SYSTEMS;
- PART C: ASH HANDLING;
- PART D: POND/IMPOUNDMENT SYSTEMS AND OTHER WASTEWATER TREATMENT OPERATIONS;
- PART E: WASTES FROM CLEANING METAL PROCESS EQUIPMENT;
- PART F: MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS;
- PART G: LEACHATE SAMPLING DATA FOR PONDS/IMPOUNDMENTS AND LANDFILLS;
- PART H: NUCLEAR POWER GENERATION; AND
- PART I: ECONOMIC AND FINANCIAL DATA.

The questionnaire consists of multiple sections which have been tailored to address specific processes, specific data needs, or types of power plants. Part A of the questionnaire collects general plant information and selected technical information about the plant processes and the electric generating units. Additional sections of the questionnaire are designed to collect economic data and to collect technical information on flue gas desulfurization (FGD) wastewater, ash handling, metal cleaning operations, wastewater treatment, surface impoundment and landfill operations, and nuclear operations. One section of the questionnaire requires certain power plants to collect and analyze samples of leachate from surface impoundments and landfills containing coal combustion residues. A detailed table of contents listing the specific topics of information requested is located at the beginning of each part of the questionnaire. **Respondents are required to complete and submit an electronic version of the questionnaire**.

Parts A and I of the questionnaire are provided to all questionnaire recipients; the remaining parts will be sent to discrete subpopulations of questionnaire recipients: coal-fired, petroleum coke-fired, oil-fired, gas-fired, and nuclear plants. Respondents must read the cover letter received with the questionnaire to determine which parts of the questionnaire they have been given to complete. In addition, respondents must read the instructions preceding each part to determine whether that part needs to be completed for their plant.

EPA will use the technical data collected in this survey to determine rates and characteristics of wastewater generated by the steam electric industry, to develop treatment technology options, and to evaluate incremental costs and benefits associated with different regulatory options. For more information on this rulemaking, see <a href="http://www.epa.gov/guide/steam/">http://www.epa.gov/guide/steam/</a>.

For some questions, EPA requests information for calendar year 2009. However, some questions request information regarding past, present, or future (i.e., "planned") plant operations.

# **COMPLETION OF THE QUESTIONNAIRE**

Each part should be completed by personnel knowledgeable about the information requested. All plants must have the corporate official or designee responsible for directing or supervising the response to the questionnaire sign the Certification Statement on page vii to verify and validate the information provided. Different people may complete each part of the questionnaire.

See the instructions below for completing the electronic questionnaire. **Keep a copy of the completed questionnaire, including attachments**. EPA will review the information submitted and may request your cooperation in answering follow-up questions, if necessary, to complete analyses.

# ELECTRONIC VERSION OF THE QUESTIONNAIRE

EPA has distributed the questionnaire in electronic format, and respondents are required to submit the completed questionnaire to EPA in electronic format. The electronic questionnaire is made up of a series of Microsoft® Excel workbooks. The electronic questionnaire has been developed to meet the 1998 Government Paperwork Elimination Act (GPEA).

EPA designed the questionnaire to include many burden-reducing features. The questionnaire was designed in modular fashion to reduce respondent burden by making it easier for them to separate and distribute questionnaire parts to various plant and corporate staff. The CD that will be distributed to questionnaire recipients includes both the electronic-fillable questionnaire and a pdf-file that can be printed out and used as a working copy. Copies of selected sections can be made when needed and selected sections of the working copy distributed to the appropriate staff. The electronic questionnaire format allows facilities to electronically generate the required number of copies of each section by selecting the copy button located at the beginning of the section that may require multiple copies.

Once the questionnaire is complete, save each Part file as a Microsoft® Excel workbook to a CD or DVD depending on the size required to hold your completed questionnaire files and any additional supporting documents. EPA prefers that diagrams and reports or documents submitted with the questionnaire also be saved and submitted on the CD/DVD, if possible. Please either save a pdf version of the signed certification statement on page vii to the CD/DVD or return a hardcopy of the signed certification statement. The certification statement, questionnaire response, and supporting documents must be mailed to the second address listed on page v. Do not submit the completed questionnaire and associated documents via e-mail, because the document may contain confidential business information.

### HOW TO NAVIGATE THE QUESTIONNAIRE

EPA formatted the electronic-fillable questionnaire in Microsoft® Excel. Each part of the questionnaire is its own Excel workbook file that consists of multiple sections and subsections, which are each represented by separate tabs (or worksheets) in the workbook. Some parts of the questionnaire contain more sections than others. Make sure to read through each section and complete every tab within each part. Also make sure to completely scroll through every section so that every relevant question is answered. An example of the questionnaire format is located below:

#### Steam Electric Questionnaire

#### General Instructions

	A B	С	DE	F	G	Н		J	к	L	M	N
41								-				
42 43			Leachate Colle	ction and Lea	K Detei	ction System	<u>15</u>					
44	CB	? F2-4.	. Does the pond	ümpoundmen	t unit h	ave a syster	n to colle	ct <i>lea</i> i	chate (	including leak:	s seenade toe	
45	ΠY		drains, or simil									
46			<u>.</u>									
47 48			O Yes Leachate collect	tion custom								
40			—	,								
50			Leak detection :	system								
51 52			Other collection	n system (specify):								
53			ON•	(Skip to Que	stion F	2-9)						
54			0.00									
	CB										ases) collected ir	1
55	ΠY	15	2009 (gpd AND description of the				ss waste	water	genera	ation (days). Al	so provide a	
56			uescription of t	ie esumation	meuro							
57				gpd								
58				AND			<b>.</b>					
59				_ gpy	Over		_days					
60 61			Description of e	estimation me	thod:							
62			Beschption of e	Soundation me	inou.							
63												-
	CB		. Does the plant									
	ΠY	15	pond/impound									
			drop-down box								elect "Other" in the snace below	;
64			5.5p 55m b0x	and opeony in	0.900	o. proceso v	, a o to man	or in ti	.o yone		opuso kolom.	
65			Ores									
66			Uncontaminated	4								
67			—	u stormwater				_			gpy	
69			🔲 Rainfall								gpy	
71			Select				-				gpy	
72			lf	other, explain:								
74			ONo							-		
75						+ F Cc-						
H 4	- F - F   \_	Part F Table of (	Lontents / Par	t F Instruction	is <sub>(</sub> F	Part H Sectio	n 1 <sub>λ</sub> Pa	art F 8	sectio	1Z/ Part F S	ection 3.1 <u>/</u> Par	t F Sec

### **Opening the Electronic Form**

- 1. Download each file from the provided CD onto your computer's hard drive.
- Launch Microsoft® Excel, then select Tools > Macro > Security. In the Security Level tab, select "Medium." (Note: This security level allows you to run essential macros contained in the electronic form.)
- 3. As you open each part of the questionnaire, a security window should appear regarding macros. Select "Enable Macros" and then "OK." If the window does not appear, close the file and repeat step 2 above.

### Filling out the Electronic Form

Within the electronic form, yellow highlights indicate blank fields that you must complete. Use your mouse or tab key to navigate between blanks. Type in your response, then Tab to the next field.

Every question is formatted to collect the most consistent answers between each respondent. The format of every question is dictated by the type of information requested, summarized below:

- If a question requires a descriptive or variable response, the respondent must provide a written explanation in the highlighted yellow response box located directly below the question.
- If a question instructs the respondent to "check all that apply," the respondent must select all the square-shaped check boxes that correspond to the applicable response options.

- If a question instructs the respondent to choose only one answer, the response options are formatted in one of two ways:
  - If a response is formatted as a drop-down-box, click on the arrow and scroll down the list to find and select the most applicable option.
  - If a response is formatted as a list of options with corresponding circles, select the circle with the most applicable option.
- If any question does not provide an applicable response option, select "other" and provide a written response in the highlighted yellow response box adjacent to the response options or on the comments page for that Part.

Each plant is assigned a plant ID that is listed on the cover letter you received with your questionnaire CD. You will need to enter the plant name and plant ID in the "Plant Name" and "Plant ID" header fields in the table of contents for each part, after which all header fields throughout the rest of the part will automatically populate. An example of the table of contents is located below:



# QUESTIONNAIRE ASSISTANCE

If you have any questions regarding the completion of this questionnaire, you can request assistance using EPA's e-mail and telephone helplines provided below.

#### EPA Steam Electric Questionnaire Help Lines

#### Assistance for the Technical Questionnaire (Parts A through H)

Eastern Research Group, Inc. .....Local: 703-633-1696 or Toll-free: 1-877-353-7560 Internet Electronic Mailing Address (E-mail)......steamhelp@erg.com

#### Assistance for the Economic and Financial Questionnaire (Part I)

Abt Associates, Inc.	Local: 617-520-2336 or Toll-free: 1-877-344-9540
Internet Electronic Mailing Address (E-mail)	steam_econ@abtassoc.com

### WHEN TO RETURN THE QUESTIONNAIRE

The response to all portions of the questionnaire except Part G is due <u>90</u> days after receipt. Part G is due <u>120</u> days after receipt.

If you wish to request an extension, you must do so **in writing** within 21 days of receipt of this questionnaire. Written requests may be e-mailed (preferred) or mailed to:

Jezebele Alicea USEPA Headquarters Ariel Rios Building 1200 Pennsylvania Avenue, NW Mail Code: 4303T Washington, DC 20460 alicea.jezebele@epa.gov 202-566-1755

Extension requests will be evaluated on a case-by-case basis. Submittal of an extension request to EPA does <u>not</u> alter the due date of your questionnaire unless and until EPA agrees to the extension and establishes a new date.

### WHERE TO RETURN THE QUESTIONNAIRE

After completing the questionnaire and certifying the information that it contains, use the enclosed mailing label to mail the completed questionnaire to:

U.S. Environmental Protection Agency Questionnaire for the Steam Electric Power Generating Effluent Guidelines c/o Eastern Research Group, Inc. 14555 Avion Parkway, Suite 200 Chantilly, VA 20151-1102

# **CONFIDENTIAL BUSINESS INFORMATION**

# If no business confidentiality claim accompanies the information when it is received by EPA, EPA may make the information available to the public without further notice.

Regulations governing the confidentiality of business information are contained in the Code of Federal Regulations (CFR) at Title 40 Part 2, Subpart B. You may assert a business confidentiality claim covering part or all of the information you submit, other than effluent data and information or data that is otherwise publicly available, as described in 40 CFR 2.203(b):

"(b) Method and time of asserting business confidentiality claim. A business which is submitting information to EPA may assert a business confidentiality claim covering the information by placing on (or attaching to) the information, at the time it is submitted to EPA, a cover sheet, stamped or typed legend, or other suitable form of notice complying language such as 'trade secret,' 'proprietary,' or 'company confidential.' Allegedly confidential portions of otherwise nonconfidential documents should be clearly identified by the business, and may be submitted separately to facilitate identification and handling by EPA. If the business desires confidential treatment only until a certain date or until the occurrence of a certain event, the notice should so state."

You may claim as confidential all information included in the response to a question by checking the Confidential Business Information (CBI) box next to the question number. Note that plant effluent data are not eligible for confidential treatment, pursuant to Section 308(b) of the Clean Water Act. In addition, information that is publicly-available should not be claimed confidential.

If you claim any questionnaire response or other data as CBI, other than by checking the box, you must specify the portion of the response or document for which you assert a claim of confidentiality by reference to page numbers, paragraphs, and lines, or specify the entire response or document. Additionally, for questions where you checked the box to indicate that the response includes CBI but only intend for a portion of the response to be claimed CBI, please specify what data are CBI. This information must be provided as part of the submission of the completed questionnaire. Note that EPA will review the information submitted and may request your cooperation in providing information to identify and justify the basis of your CBI claim.

If you believe that facts and documents necessary to substantiate confidentiality are themselves confidential, please identify them as such so that EPA may maintain their confidentiality pursuant to 40 CFR Part 2, Subpart B.

Information covered by a claim of confidentiality will be disclosed by EPA only to the extent of, and by means of, the procedures set forth in 40 CFR Part 2, Subpart B. In general, submitted information protected by a business confidentiality claim may be disclosed to other employees, officers, or authorized representatives of the United States concerned with implementing the Clean Water Act.

Information covered by a claim of confidentiality will be made available to EPA contractors to enable the contractors to perform the work required by their contracts with EPA. All EPA contracts provide that contractor employees use the information only for the purpose of performing the work required by their contracts and will not disclose any CBI to anyone other than EPA without prior written approval from each affected business or from EPA's legal office.

General Instructions

Plant Name:

Plant ID: \_\_\_\_\_

### **CERTIFICATION STATEMENT**

The individual responsible for directing or supervising the preparation of the questionnaire must read and sign the Certification Statement listed below. The certifying official must be a responsible corporate official or his/her authorized representative.

### **Certification Statement**

I certify under penalty of law that the attached questionnaire was prepared under my direction or supervision and that qualified personnel properly gathered and evaluated the information submitted. The information submitted is, to the best of my knowledge and belief, accurate and complete. In those cases where we did not possess the requested information for questions applicable to our company, we provided best estimates. We have to the best of our ability indicated what we believe to be company confidential business information as defined under 40 CFR Part 2, Subpart B. We understand that we may be required at a later time to justify our claim in detail with respect to each item claimed confidential. I am aware that there are significant penalties for submitting false information, including the possibility of fines and imprisonment as explained in Section 308 of the Clean Water Act.

Signature of Certifying Official	Date			
Printed Name of Certifying Official	() Telephone Number of Certifying Official			
Title of Certifying Official				

Company Name

# INSTRUCTIONS FOR COMPLETING THE QUESTIONNAIRE

Read all question-specific instructions (throughout the questionnaire) and definitions of key terms in the questionnaire glossary file. Throughout the questionnaire, key terms are in *italics*.

Refer to the code tables located at the end of the each part if prompted to enter a code or complete a block diagram.

Acronyms and measurement units are defined in the Acronyms list at the end of the general instructions.

Enter the Plant ID in every part of the questionnaire. You will find your Plant ID in the cover letter you received with your questionnaire. When completing the electronic form, note the following: When you enter your plant name and plant ID in the "Plant Name" and "Plant ID" header fields in the table of contents for each part, all header fields throughout the rest of the part will automatically populate.

**Not all questions will be applicable to every company or plant.** EPA prepared the questionnaire to be applicable to a variety of plants; therefore, not all of the questions will apply to every company or plant. Complete each relevant item in the questionnaire.

**Mark responses for each question.** Fill in the appropriate response(s) to each question. Answer the questions in sequence unless you are directed to skip. If you are directed to skip to another section, click on the "Skip to Section X" colored hyperlink, which will direct you to the next appropriate section. Do not leave any entry blank. If the answer is zero, enter "0". If a question is not applicable to your company or plant, enter or select "NA."

**Best engineering estimates.** EPA is not requiring your company or plant to perform non-routine tests or measurements solely for the purpose of responding to this questionnaire, with the exception of companies or plants chosen to complete Part G. In the event that exact data are not available, provide best engineering estimates and note the methods that were used to make the estimates in the Comments page located at the end of each part of the questionnaire.

**Include any clarifying attachments.** If additional pages are required to clarify a response, place the associated question number, as well as your plant name (if applicable) in the top right corner of each attachment page. The following list contains examples of items that may be included as attachments to a response to this questionnaire:

- Company brochure, pamphlet, and/or general description;
- Process and wastewater treatment flow diagrams;
- Electronic analytical data collected from monitoring locations;
- Equipment operation and maintenance logs; and
- Pollution prevention or best management practices (BMPs) policies or data.

You may need to make multiple copies of some tabs throughout the questionnaire. When completing the electronic questionnaire, select the copy button located at the beginning of the section that requires multiple copies. Selecting the copy button will generate new worksheets within the Excel file containing the same tables and questions from the specific section. Refer to the instructions of the specific section on how to copy the section within the part of the electronic questionnaire. If additional worksheets are accidentally generated from selecting the copy button, the unneeded worksheets can simply be deleted.

Pay close attention to the measurement units requested (e.g., gpd). Measurement units are defined in the acronyms list at the end of these instructions. Report answers in the units that are specified, unless the question requires you to specify the units.

**Indicate information that should be treated as confidential.** You may claim as confidential all information included in the response to a question by checking the Confidential Business Information (CBI) box next to the question number. Note that EPA will review the information submitted and may request your cooperation in providing information to identify and justify the basis of your CBI claim. See the CONFIDENTIAL BUSINESS INFORMATION section on page vi.

**Indicate atypical data in the Comments page at the back of the questionnaire.** Year-to-year operations are expected to fluctuate, but note in the Comments page if any information is not representative of normal operations and why.

**Questions?** If you have questions regarding the completion of this questionnaire, see the QUESTIONNAIRE ASSISTANCE section on page v.

# ACRONYMS

ug/L % BTU BWR CAS CBI CFR cm/sec DBA deg dpy DUNS FERC FGD ft FTE gal gpd gpm gpy g/L hpd HRSG Kwh Ib LOCA mg/L MW MWh N/A NOx O&M pg/L PHWR ppb ppd ppm ppt POTW PURPA PWR SCR SEC SNCR SO <sub>2</sub> tpd	Micrograms per liter Percent British thermal unit Boiler Water Reactor Chemical Abstracts Service Confidential business information Code of Federal Regulations Centimeter per second Dibasic acid Degree Days per year Dun & Bradstreet Number Federal Energy Regulatory Commission Flue gas desulfurization Feet Full-time equivalent Gallon Gallons per day Gallons per day Gallons per year Grams per liter Hours per day Heat Recovery Steam Generator Kilowatt hour Pound Loss of coolant accident Milligrams per liter Megawatt Megawatt Megawatt Megawatt Megawatt Mogawatt hour Not applicable Nitrogen oxides Operation and maintenance Picograms per liter Pressurized heavy water reactor Parts per billion Pounds per day Parts per million Parts per trillion Publicly Owned Treatment Works Public Utility Regulatory Policies Act Pressurized Water Reactor Selective catalytic reduction U.S. Securities and Exchange Commission Selective non-catalytic reduction Sulfur dioxide Ton per day
SNCR	Selective non-catalytic reduction
SO <sub>2</sub>	Sulfur dioxide
tpy	Ton per year
TDS	Total dissolved solids
TSS	Total suspended solids
WWT	Wastewater treatment

# GLOSSARY

The terms identified below are identified in the text of this questionnaire in italic font.

**Aerobic biological reactor** – A tank in which material is converted from one form into another form by microorganisms in the presence of free oxygen.

Air heater ash – The ash taken from hoppers below the air heater.

Air heater cleaning wash water – Any water or liquid cleaning solution used for or generated from cleaning the air heater.

**Anaerobic biological reactor** – A tank in which material is converted from one form into another form by microorganisms not in the presence of free oxygen.

**Background concentration** – The concentration of a substance in an environmental media (air, water, or soil) that is not associated with plant processes or activities.

**Base load unit** – A unit normally operated to produce electricity at an essentially constant rate and which typically runs for extended periods of time.

**Best Management Practice (BMP)** – *Pollution prevention* practices that help to avoid contact between *pollutants* and water media that may include good housekeeping measures, good management techniques, product modifications, operational changes, materials substitution, materials and water conservation, and other measures.

**Boiler blowdown** – The minimum amount of liquid removed from the boiler/steam generator for the purpose of preventing buildup of materials that exceed limits established by best engineering practices.

**Boiler fireside cleaning wash water** – Any water or liquid cleaning solution used for or generated from cleaning the boiler fireside.

**Boiler tube cleaning wash water** – Any water or liquid cleaning solution used for or generated from cleaning the interior surface of boiler tubes.

**Bottom ash** – The ash that drops out of the furnace gas stream in the furnace and which settle in the furnace or are dislodged from furnace walls. Includes boiler slag collected in wet-bottom furnaces. *Economizer ash* is included when it is collected with bottom ash.

**Bottom ash sluice** – *Process wastewater* generated from a *wet bottom ash handling system* that is formed by combining bottom ash with the bottom ash transport water. Bottom ash sluice is typically transferred to a *pond/impoundment* or a dewatering bin.

**Carbon capture system** – An air pollution control system intended to reduce emissions of carbon dioxide. Includes both post-combustion and pre-combustion carbon capture/reduction technologies.

Carbon capture wastewater - Any process wastewater generated from the carbon capture system.

**Chemical precipitation/flocculation** – Processes involving the addition of chemicals to alter the physical state of dissolved and suspended solids and facilitate their removal by sedimentation or filtration.

**Chemical and volume control system (CVCS) purge** – Purge from the chemical and volume control system, also known as the makeup and purification system. This system purifies the primary coolant of a PWR nuclear generating unit with demineralizers and filters and controls the concentration of boron. The treated primary coolant is typically recycled back into the process, while the purge also known as letdown is transferred to the radioactive waste system for treatment and/or disposal.

**Clarification** – A sedimentation process to remove solid particles from a liquid stream by gravitational force.

**Clean Water Act (CWA)** – Federal legislation enacted by Congress to "restore and maintain the chemical, physical, and biological integrity of the Nation's waters" (Federal Water Pollution Control Act of 1972, as amended, 33 U.S.C. 1251 et seq.).

Coal pile runoff – The runoff from or through any coal storage pile.

**Coal washing** – Coal washing, also known as coal cleaning, entails separating out foreign material from coal in a liquid medium and may also include processes to remove ash, sulfur and moisture. The liquid medium may be combined with finely ground heavier minerals, such as magnetite, in a dense medium fluid, to achieve better separation of unwanted rock and mineral matter from coal particles.

**Cogeneration plant** – A generating facility, otherwise known as a combined heat and power plant, that produces electricity and another form of useful thermal energy (such as heat or steam), used for industrial, commercial, heating, or cooling purposes.

**Combustion turbine cleaning wash water** – Any water or liquid cleaning solution used for or generated from cleaning a combustion turbine, including the air compressor section of the turbine.

**Continuous** – A discharge which occurs without interruption throughout the operating hours of the facility, except for infrequent shutdowns for maintenance, process changes, or other similar activities.

**Cost of service** – A ratemaking concept used for the design and development of rate schedules to ensure that the filed rate schedules recover only the cost of providing the electric service at issue. This concept attempts to correlate the *utility*'s costs and revenue with the service provided to each of the various customer classes.

**Cycling unit** – A unit for which operation is undulated through a generally routine cycle. For example, a unit may run daily, but reduce capacity or shut off at night.

**Deep (or shallow) well injection** – Disposal of fluids underground through any bored, drilled, or driven shaft or a dug hole, improved sinkhole, or a subsurface fluid distribution system where the depth is greater than the largest surface dimension.

**Discharge** – The conveyance of *process wastewater* to: (1) surface waters; or (2) a publicly owned, privately owned, federally owned, combined, or other treatment works.

**Dry bottom ash handling system** – A system that does not use water to convey bottom ash away from the boiler. It includes systems that collect and convey the ash without any use of water, as well as systems in which bottom ash is quenched in a water bath and then mechanically or pneumatically conveyed away from the boiler.

**Dry-bottom boiler** – A boiler that contains a dry-bottom furnace, also known as a dry-ash furnace. In a dry-bottom furnace, a hopper bottom and sufficient cooling surface are provided so that the ash collecting on the furnace walls or the hopper bottom is solid. Dry-bottom boilers are primarily used for coal with high ash fusion temperatures.

**Dry FGD system** – Dry FGD system, also referred to as semi-dry FGD system, captures sulfur dioxide from flue gas by a spray dryer absorption process that produces calcium sulfite with low moisture content.

**Dry fly ash handling system** – A system that does not use water to convey *fly ash* as a dry material away from particulate collection equipment.

**DUNS Number** – Unique nine-digit numeric sequence ("Data Universal Numbering System") assigned to a corporate entity by Dun and Bradstreet.

Economizer ash – The ash taken from hoppers below the economizer.

Evaporation – The process by which water or other liquid becomes a gas.

**FGD scrubber absorber** – As depicted in Figure B-1, the FGD scrubber absorber is the module where contact between flue gas and sorbent occurs, which results in the capture of sulfur dioxide from the flue gas.

**FGD scrubber purge** – *Process wastewater* that exits an FGD scrubber system (typically from a solids separation process) and that is transferred to a *wastewater treatment system* or *discharged*. Note: The scrubber purge stream may be the same as the *FGD slurry blowdown* stream if the *plant* does not operate a solids separation system prior to *wastewater treatment*. Also note that the FGD wastewater generated from a single pass *FGD scrubber system* is referred to as FGD *slurry discharge*. See Figures B-1 and B-2.

**FGD scrubber system** – As shown in Figure B-1, a system that captures sulfur dioxide from flue gas. An FGD scrubber system may be wet or dry. For *wet FGD systems*, the *solids separation* and *solids dewatering* processes are part of this system.

**FGD slurry blowdown** – Slurry that exits an *FGD scrubber absorber* to control the solids/chlorides levels in the *FGD scrubber absorber*. FGD slurry blowdown is typically transferred to a *solids separation* process. See Figure B-1.

**FGD reagent preparation water** –Water used for the preparation of *FGD reagent slurry* (e.g., water that is added to ball mills for limestone slurry preparation).

**FGD reagent slurry** – All water that enters into, is used within, or recycles through the *FGD scrubber* absorber. FGD slurry water is replenished by make-up water and the solids level is controlled by *FGD* slurry blowdown.

**FGD solids** – Any solid material generated by the *FGD scrubber system*. This may also be called FGD sludge (e.g., calcium sulfite and calcium sulfate).

**FGD solids separation** – The process that separates *FGD slurry blowdown* into two separate streams: the solids-rich stream (i.e. underflow) that contains *FGD solids* and the solids-lean stream (i.e. overflow) that contains water and fines.

**FGD solids separation recycle** – The *FGD wastewater* that is returned to the *FGD scrubber absorber* following the *FGD solids separation* process.

FGD System – Please see either dry FGD system or wet FGD system.

FGD wastewater – Process wastewater generated specifically from the FGD scrubber system.

Filter – An apparatus using woven, granular, or other material to remove solid particles from wastewater or water.

**Filter backwash** – Any water generated from reversing the direction of flow through a *filter* for the purpose of washing and/or eliminating solids from the *filter*.

**Filter press** – An apparatus used in solids dewatering that utilizes a filter to separate liquid filtrate from solid filter cake.

Floor drain wastewater - Liquid collected in any of the floor drains at the plant.

**Flue gas mercury control system** – An air pollution control system installed or operated for the purpose of removing mercury from flue gas. In this questionnaire, do not include FGD or SCR/SNCR systems as flue gas mercury control systems.

**Flue gas mercury control system wastewater** – Any process wastewater generated from the flue gas mercury control system.

**Fly ash** – The ash that is carried out of the furnace by the gas stream and collected by mechanical precipitators, electrostatic precipitators, and/or fabric filters. *Economizer ash* is included when it is collected with fly ash.

**Fly ash sluice** – *Process wastewater* generated from a *wet fly ash handling system* that is formed by combining fly ash with the fly ash transport water. The fly ash sluice water is typically transferred to an ash *pond/impoundment*.

**Forced generator outage** – The removal of a generator from the connection with the transmission grid, either automatically or manually, that has not been scheduled. These outages are usually the result of a mechanical failure of a critical component of the generating system.

**Form 1** – The comprehensive financial and operating report ("Annual Report For Major Public Utilities & Licensees') submitted to FERC for Electric Rate regulation and financial audits by *major utilities*.

**Gross generation** – Amount of power produced by an electric power plant, measured at the terminals of the plant (i.e., prior to the point at which the power leaves the station and is available to the system). This amount includes electric power generated at a power plant that is used to operate equipment at the plant.

Gypsum cake wash water - Water used to wash gypsum cake to remove impurities (e.g., chlorides).

Gypsum pile - A temporary storage pile on site containing gypsum.

Gypsum pile runoff - The runoff from or through any gypsum pile.

**Gypsum stacking** – For *plants* that sluice gypsum to a *pond/impoundment*, the process used to dig out the gypsum from the *pond/impoundment* and stack it along the sides of the *pond/impoundment* or in separate piles for dewatering.

**Gypsum wash water** – Process wastewater generated during the *solids dewatering* operation of gypsum or gypsum solids.

**IGCC generating unit** – An integrated gasification combined cycle generating unit.

**Immediate parent firm** – The first entity in the facility's ownership structure responsible for facility's expenses associated with steam electric generating units. This is generally the first entity in the plant ownership structure for which standard financial statements are prepared and reported. Note that for the purpose of Part I of the questionnaire, if a plant has multiple owners, detailed financial and economic data are requested, at a minimum, for the immediate parent firm that holds the largest equity share in the plant. Respondents have the option to provide detailed financial and economic data separately for each relevant immediate parent firm, for example in cases where equity shares do not appropriately indicate participation in a plant's steam generation operations.

Impoundment - See pond/impoundment.

**Independent power producer** – A corporation, person, agency, authority, or other legal entity or instrumentality that owns or operates facilities for the generation of electricity for use primarily by the public, and that is not a *utility*.

**Intake water** – Water from public utilities, streams, rivers, lakes, or underground aquifers that is used to supply or feed process unit operations or treatment processes.

**Intermediate unit** – A unit that is not used in a constant and specific cycle. The unit is instead used more sporadically on an as needed basis when energy requirements are less than peak load but more than base load.

**Ion exchange** – Reversible exchange of ions adsorbed on a mineral or synthetic polymer surface with ions in solution in contact with the surface.

**Landfill** – A disposal facility or part of a facility where solid waste, *sludges*, or other process *residuals* are placed in or on any natural or manmade formation in the earth for *disposal* and which is not a storage pile, a land treatment facility, a surface impoundment, an underground injection well, a salt dome or salt bed formation, an underground mine, a cave, or a corrective action management unit.

**Leachate -** Liquid, including any suspended or dissolved constituents in the liquid that has percolated through or drained from waste or other materials emplaced in a *landfill*, or that pass through the containment structure (e.g., bottom, dikes, berms) of a surface impoundment. Leachate also includes the terms seepage, leak, and leakage, which are generally used in reference to leachate from an impoundment.

**Leachate collection system -** A system that gathers *leachate* and conveys it to a collection area for treatment, discharge, or other use.

**Leak detection system -** A system whose primary purpose is to monitor performance of the containment structure of a *pond/impoundment* or *landfill* by collecting fluid which flows through the liner.

**Liner** – A continuous layer of natural or man-made materials, beneath or on the sides of a *pond/impoundment*, *landfill*, or landfill cell, which restricts the downward or lateral escape of the wastes placed therein or *leachate*.

**Major utility** – An electric utility (i.e., regulated) that submits a Form 1 comprehensive financial and operating annual report to FERC. Major is defined as having (1) one million megawatt hours or more; (2) 100 megawatt hours of annual sales for resale; (3) 500 megawatt hours of annual power exchange delivered; or (4) 500 megawatt hours of annual wheeling for others (deliveries plus losses).

**Method Detection Limit (MDL)** – The laboratory's MDL developed as specified in Appendix B of 40 CFR Part 136. Labs may develop an MDL for their matrix or in reagent water.

**Mill reject sluice** – Water stream that is generated by combining *mill rejects* with water to aid in transport and/or *disposal*.

**Mill rejects** – Material such as stone, slate and iron pyrite that is rejected by coal pulverizers because it could not be ground.

**Nameplate capacity** –The full-load continuous nominal rating of a generator, prime mover, or other electric power production equipment under specific conditions as designated by the manufacturer. Installed generator nameplate rating is usually indicated on a nameplate physically attached to the generator.

**Natural wetlands** – A natural area (not man-made) that is saturated by surface or ground water with vegetation adapted for life under those soil conditions, as swamps, bogs, fens, marshes, and estuaries.

**Non-contact cooling water** – Water used for cooling which does not come into direct contact with any raw material, product, byproduct, or waste.

**Non-pond wastewater treatment unit** – A *wastewater treatment unit* that is not a *pond/impoundment*. Non-pond wastewater treatment units include, but are not limited to: *chemical precipitation/flocculation*, *pH adjustment*, *clarification*, *anaerobic/aerobic biological reactor*, *thickeners*, and *filters*.

**Nonutility** – A corporation, person, agency, authority, or other legal entity or instrumentality that owns or operates facilities for electric generation and is not an electric *utility*. These entities are not owned by a governmental unit or the consumers that the entity serves and do not operate within the traditional *cost-of-service* price regulation. Nonutility power producers include *qualifying cogenerators*, *qualifying small power producers*, and other nonutility generators (including *independent power producers*). Nonutility power producers are without a designated franchised service area and do not file forms listed in the Code of Federal Regulations, Title 18, Part 141.

 $NO_x$  control system – An air pollution control system that prevents  $NO_x$  formation during fuel combustion or removes  $NO_x$  from flue gas. Types of  $NO_x$  control systems include, but are not limited to, selective catalytic reduction (SCR), selective non-catalytic reduction (SNCR), overfire air, and low  $NO_x$  burners.

**NPDES permit** – Permits issued under the National Pollutant Discharge Elimination System (NPDES) program authorized by Sections 307, 318, 402, and 405 of the *Clean Water Act* that applies to *plants* that *discharge wastewater* directly to United States surface waters.

**On site** – Property and equipment under the operational control of the plant, including landfills, ponds/impoundments, and outfall structures located on non-contiguous property.

**Particulate matter control system** – An air pollution control system that removes particulates from the flue gas. Particulate matter control systems include, but are not limited to, the following: electrostatic precipitators (ESP), fabric filters/baghouses, mechanical collectors, and venturi scrubbers.

**Peaking unit** – A unit normally used only during peak-load periods of electricity demand or, as an example, to replace the loss of another unit.

**pH Adjustment** – Changing the acidity or alkalinity of a substance by adding alkaline or acidic materials, respectively.

**Plant** – Includes all contiguous and non-adjoining property and equipment that is under operational control of the facility, including non-adjoining landfills, surface impoundments, and outfall structures.

**Pollutant** – Dredged spoil, solid waste, incinerator residue, filter backwash, sewage, garbage, sewage *sludge*, munitions, chemical wastes, biological materials, radioactive materials (except those regulated under the Atomic Energy Act of 1954, as amended (42 U.S.C. 2011 et seq.)), heat, wrecked or discarded equipment, rock, sand, cellar dirt and industrial, municipal, and agricultural waste discharged into water. (See 40 CFR 122.2)

**Pollution prevention** – The use of materials, processes, or practices that reduce or eliminate the creation of *pollutants* or wastes. It includes practices that reduce the use of hazardous and nonhazardous materials, energy, water, or other resources, as well as those practices that protect natural resources through conservation or more efficient use. Pollution prevention includes but is not limited to source reduction, in-process *recycle/reuse*, and water conservation practices.

**Pond/impoundment** – A natural topographic depression, man-made excavation, or diked area formed from earthen materials or man-made materials or a combination of them, which is designed to hold an accumulation of liquid process wastes or process wastes containing free liquids, and which is not an injection well. Examples of ponds/impoundments include holding, storage, settling, and aeration pits, ponds, and lagoons. It does not include building sumps and outdoor collection/transfer concrete basins.

Pond/impoundment system - A treatment system consisting of one or more ponds/impoundments.

**Pond outlet** – The point at which the *pond/impoundment* releases water to another *pond/impoundment*, surface water, or other process

**Power marketers** – Business entities engaged in buying and selling electricity. Power marketers do not usually own generating or transmission facilities. Power marketers, as opposed to brokers, take ownership of the electricity and are involved in interstate trade. These entities file with the Federal Energy Regulatory Commission (FERC) for status as a power marketer.

**Primary purpose** – Provides the predominant source of revenue for the plant. The principal reason for which the plant operates.

**Priority pollutant** – Priority pollutants are a set of 126 chemical pollutants listed at 40 CFR part 423, Appendix A.

**Privately Owned Treatment Works (PrOTW)** – Any device or system which is (a) used to treat wastes from any facility whose operator is not the operator of the treatment works and (b) not a "POTW."

**Process operation** – One or more pieces of process equipment used to change the physical or chemical characteristics of one or more process streams. Process operations include, but are not limited to, boilers, scrubbers, SCR/SNCR systems, air heaters, EMC systems, and cooling towers.

**Process wastewater** – Any water which comes into direct contact with or results from the storage, production, or use of any raw material, intermediate product, finished product, byproduct, or waste product. Examples of process wastewater include, but are not limited to, wastewater from ash handling, equipment cleaning, *air pollution control* devices, rinse water, *coal pile runoff* or other contaminated *stormwater*, and condenser cooling water (i.e., once through cooling water, cooling tower blowdown). Process wastewater does not include other non-contact cooling for other miscellaneous cooling purposes. Process wastewater can be treated, recycled, discharged, or hauled off site for disposal. *Sanitary wastewater*, potable water, sewage, fire protection, car washes, and uncontaminated *stormwater* are not considered process wastewater for the purpose of this information collection request.

**Publicly Owned Treatment Works (POTW)** – In general terms, any device or system owned by a state or municipality that is used to recycle, reclaim, or treat liquid municipal sewage and/or liquid industrial wastes. See 40 CFR part 403.3 for an expanded definition of this term.

**Qualifying Cogenerator and Qualifying Small Power Producer (QF)** – A cogeneration or small power production facility, respectively, that meets certain ownership, operating, and efficiency criteria established by the Federal Energy Regulatory Commission (FERC) pursuant to the Public Utility Regulatory Policies Act (PURPA).

Raw intake water - Intake water prior to any treatment or use.

**Recycle/reuse** – To return a stream or a portion of a stream to an earlier step in the process/treatment process or to another process at the plant.

**Reporting Limit** (Also known by terms, such as Minimum Level, ML, or Quantitation Limit) – The laboratory reporting limit in the matrix analyzed. Usually this is a multiple of the MDL, e.g. 3.18 times the MDL, if seven replicates are used to develop the MDL. This ML maybe rounded to the nearest integer in this series, 1, 2, 5, or 10. If samples have been diluted the detection and reporting limits should be increased by the dilution factor.

**Residue** – Amount of a pollutant remaining in the environment after a natural or technological process has taken place; e.g., the sludge remaining after initial wastewater treatment, or particulates remaining in air after it passes through a scrubbing or other process.

**Reverse Osmosis (RO)** – A filtration process designed to separate particulate, colloidal, and dissolved matter from a liquid using a semi-permeable membrane, where pressure in excess of the osmotic pressure is applied to the concentrated side of the membrane.

RO reject water - Waste water released from the reverse osmosis process.

**Rural Electric Cooperatives** – For the purpose of this questionnaire, rural electric cooperatives are electric utilities that are legally established to be owned by and operated for the benefit of those using its service. This entity will generate, transmit, and/or distribute supplies of electric energy to a specified area not being serviced by another utility. Such ventures are generally exempt from Federal income tax laws. Most electric cooperatives have been initially financed by the Rural Utilities Service (prior Rural Electrification Administration), U.S. Department of Agriculture.

**Sanitary wastewater** – Wastewater that is generated from restrooms, cafeterias, showers, and domestic (versus industrial) activities.

**Scheduled generating unit outage** – The hours during which the generating unit is offline due to planned, scheduled repairs, maintenance, or upgrades, such as routine repetitive maintenance and repair that have been programmed into the power schedule.

Semi-dry FGD systems - Refer to dry FGD system.

**SCR catalyst regeneration wastewater** – Any water generated from the *SCR catalyst regeneration* process.

SCR catalyst washing wastewater – Any water generated from the SCR catalyst washing process.

**SCR catalyst regeneration** – Process by which catalysts used in the *SCR system* are regenerated after a period of time because the catalysts have become less reactive through use.

**SCR catalyst washing** – Process by which catalysts used in the *SCR system* are washed to remove fly ash and/or other particulates.

**Settling pond** – A pond used to remove solid particles from a liquid stream by gravitational force (i.e., sedimentation process).

**Settling tank** – A tank that uses a sedimentation process to remove solid particles from a liquid stream by gravitational force.

**Sludge** – Any solid, semi-solid, or liquid waste generated from a municipal, commercial, or industrial wastewater treatment plant, water supply treatment plant, or air pollution control facility exclusive of the treated effluent from a wastewater treatment plant.

**Slurry Discharge** – *Process wastewater* that exits a single pass *FGD scrubber system* and that is transferred to a *wastewater treatment system* or *discharged*.

**Solids dewatering** – The process that removes water from the solids-rich stream generated in the *solids separation* process. Typically a *vacuum belt filter* or a *vacuum drum filter* is used in this process. FGD solids such as gypsum are produced by this process.

**Steam turbine cleaning wash water** –Any water or liquid cleaning solution used for or generated from cleaning the steam turbine.

**Stormwater runoff** – Runoff generated when precipitation from rain and snowmelt events flows over land or impervious surfaces and does not percolate into the ground.

**Sulfur dioxide control systems** – An air pollution control system that removes sulfur dioxide from flue gas. Sulfur dioxide control systems include, but are not limited to: *wet FGD systems, dry FGD systems,* and lime/limestone addition to the boiler.

**Thickener** – A sedimentation process to remove solid particles from a liquid stream by gravitational force. In contrast to clarification, the primary purpose of the thickener is to increase the concentration of suspended solids of the feed stream (i.e., to remove liquids), thereby increasing the concentration of solids in *sludge*. Note that thickening should not be confused with *solids dewatering;* the cake formed from *solids dewatering* is handled as a solid and not a liquid.

**Treated (water or** *process wastewater***)** – Water that has been processed by physical, chemical, biological, or other means to remove specific constituents of the water stream or to alter the physical or chemical state of specific constituents of the water stream.

**Treated intake water** – Water that is acquired from a source and treated prior to use by physical, chemical, biological, or other means to remove specific constituents of the water stream or to alter the physical or chemical state of specific constituents of the water stream.

**Ultimate parent firm** – The highest level domestic business entity in the facility's ownership structure. A firm that is owned by another U.S. firm is not an ultimate domestic parent firm. In contrast, a U.S. firm that is owned by a foreign firm is an ultimate domestic parent firm.

**Uncontaminated stormwater** – *Stormwater runoff* that has not come into contact with raw materials, byproducts, or waste products from the electricity generation process.

**Utility** – Any entity that generates, transmits, or distributes electricity and recovers the cost of its generation, transmission or distribution assets and operations, either directly or indirectly, through costbased rates set by a separate regulatory authority (e.g., State Public Service Commission), or is owned by a governmental unit or the consumers that the entity serves. Examples of these entities include: investor-owned entities, public power districts, public utility districts, municipalities, rural electric cooperatives, and State and Federal agencies. Electric utilities may have Federal Energy Regulatory Commission approval for interconnection agreements and wholesale trade tariffs covering either cost-of-service and/or market-based rates under the authority of the Federal Power Act.

**Vacuum drum filter** – A solids dewatering system that consists of a tank containing a rotating drum covered with a cloth filter. A vacuum is used to pull water through the cloth filter to dewater the solids. Also referred to as a rotary drum filter.

**Vacuum filter belt** – A solids dewatering system that uses a vacuum to remove water from solids by pulling it through a revolving filter belt.

**Variable O&M costs** – Operation and maintenance costs that vary directly in proportion to the amount of electricity generated by a plant. For the purpose of this questionnaire, variable O&M costs include fuel handling (i.e., FERC values 501 and 547), steam expense other than direct labor costs (FERC value 502), and electric expense other than direct labor costs (FERC value 502). All other costs (e.g., 502: maintenance of boiler plant; 512: maintenance of electric plant; 533: maintenance of generating and electric equipment) are to be considered Fixed O&M costs and are to be excluded from Variable O&M costs. Note that fuel expenses are not included as Variable O&M or Fixed O&M costs but are accounted for separately.

**Wastewater treatment** – The processing of wastewater by physical, chemical, biological, or other means to remove specific *pollutants* from the wastewater stream or to alter the physical or chemical state of specific *pollutants* in the wastewater stream. Treatment is performed to allow for *discharge* of wastewater or *recycle/reuse* of wastewater.

**Wastewater treatment system** – A combination of one or more *wastewater treatment units*, other than ponds/impoundments, designed to achieve *wastewater treatment*.

**Wastewater treatment unit** – A unit operation used to remove *pollutants* from *process wastewater*. Wastewater treatment units include, but are not limited to: *pond/impoundments*, chemical precipitation, pH adjustment, clarification, biological reactor, thickeners, filters, and constructed wetlands. **Waste coal** – Usable material that is a byproduct of previous coal processing operations. Waste coal is usually composed of mixed coal, soil, and rock (mine waste). Most waste coal is burned as-is in unconventional fluidized-bed combustors. For some uses, waste coal may be partially cleaned by removing some extraneous noncombustible constituents. Examples of waste coal include fine coal, coal obtained from a refuse bank or slurry dam, anthracite culm, bituminous gob, and lignite waste.

**Wet bottom ash handling system** – A system in which *bottom ash* is conveyed away from the boiler using water as the transport medium. Wet bottom ash systems typically send the ash slurry to dewatering bins or a *pond/impoundment*.

**Wet-bottom boiler** – A boiler that contains a wet-bottom furnace, also known as a slag-tap furnace. In a wet-bottom furnace, sufficient gas temperature is maintained to keep ash in a liquid, molten state in the lower furnace, where is it collected on furnace walls and surfaces. The molten ash is then tapped into water tanks that solidify the ash. Wet-bottom boilers are primarily used for coal with low ash fusion temperatures.

**Wet FGD system** – Wet FGD systems capture sulfur dioxide from the flue gas using a sorbent that has mixed with water to form a wet *slurry*, and that generates a water stream that exits the *FGD scrubber absorber*.

Wet fly ash handling system – A system that conveys *fly ash* away from particulate removal equipment using water as the transport medium. Wet fly ash systems typically dispose of the ash *slurry* in a *pond/impoundment*.

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



**Steam Electric Questionnaire** 

# **PART A - STEAM ELECTRIC POWER PLANT OPERATIONS**

# **Table of Contents**

# **Section Title**

# Tab Name

Part A Instructions	Part A Instructions
Plant Contact Information	Part A Section 1.1
General Plant Operating Characteristics	Part A Section 1.2
Plant Identification and Information on Permits and Studies	Part A Section 2.1
Outfall Information	Part A Section 2.2
Ponds/Impoundments	Part A Section 3
Landfills	Part A Section 4
Plant Property and Water Balance	Part A Section 5
Steam Electric Generating Unit Information	Part A Section 6
Condenser Cooling Water Systems	Part A Section 7
Fuel Usage by Steam Electric Generating Unit	Part A Section 8
NOx Control Systems	Part A Section 9
Flue Gas Mercury Control Systems	Part A Section 10
Carbon Capture Systems	Part A Section 11
Wet Electrostatic Precipitator Systems	Part A Section 12
Coal Storage and Processing	Part A Section 13
Part A Comments	Part A Comments
Listing of Fossil-Type Fuels	Table A-17
Steam Electric Questionnaire Code Tables	Code Tables

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

# PART A. STEAM ELECTRIC POWER PLANT OPERATIONS

# INSTRUCTIONS

Complete Part A of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part A Table of Contents tab, all name and ID fields throughout Part A will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part A.

Please provide all free response answers in the highlighted yellow areas. Throughout Part A, you may need to make copies of certain sections/questions. Instructions are provided throughout Part A regarding making copies. Note that outfall number or steam electric generating unit ID must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the correct outfall or steam electric generating unit.

Where the questionnaire indicates to provide an attachment, an electronic format (e.g., PDF) is preferred; however, hardcopies are also acceptable.

Use the Comments tab at the end of Part A to do the following: provide additional information as requested in certain questions within Part A; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part:	A
Section Title:	1.1. Plant Contact Information
Instructions:	Throughout Section 1.1 (Questions A1-1 to A1-5), provide information requested on plant contacts. Please provide all free response answers in the highlighted yellow areas.

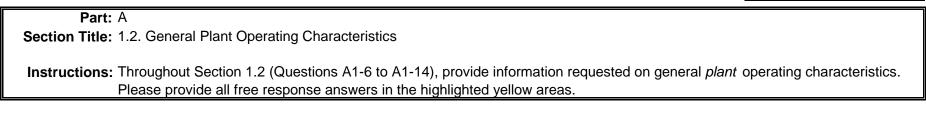
CBI?	A1-1	. Provide the physical plant a	ddress in the yellow space	ces provideo	d below.		
		Plant Name:					
		Street Address:					
		City:					
		State:	State 💌	Zip Code:			
CBI?	A1-2	. Provide the name, title, tele information supplied in this	-	and e-mail	address of the prir	nary contac	ct for technical
		Primary Technical Contact	Name:				
		Primary Technical Contact	Title:				
		Email:					
		Street Address:					
		City:					
		State:	State 🔻	Zip Code:			
		Telephone Number:					
		Fax Number:					
		Convenient time to call betw	veen (Eastern Time):			am/pm 🔻	
				to		am/pm 🔻	

Steam Electric Quest	ionnaire			Part A. Steam Electric Power Plant Operations		
CBI?		me, title, telephone and fax ne nation supplied in this questic		ress of the secondary contact for		
	Secondary Teo	chnical Contact Name:				
	Secondary Teo	chnical Contact Title:				
	Email:					
	Street Address					
	City:					
	State:	State	Zip Code:			
	Telephone Nu	mber:				
	Fax Number:					
	Convenient tim	ne to call between (Eastern Ti	me):	am/pm 🔻		
			to	am/pm 🔻		
CBI?		me, title, telephone and fax nation supplied in the		ress of the primary contact for		
	Primary Econo	mic/Financial Contact Name:				
	Primary Econo	mic/Financial Contact Title:				
	Email:					
	Street Address					
	City:					
	State:	State	Zip Code:			
	Telephone Nu	mber:				
	Fax Number:					
	Convenient tim	ne to call between (Eastern Ti	me):	am/pm 🔻		
			to	am/pm 🔻		

Steam Electric Que	estionnaire	Part A. Steam Electric Power Plant Operations			
CBI?	A1-5. Provide the name, title, tel economic/financial information	•		dress of the secc	ondary contact for
	Secondary Economic/Fina	ncial Contact Name:			
	Secondary Economic/Fina	ncial Contact Title:			
	Email:				
	Street Address:				
	City:				
	State:	State 🔻	Zip Code:		
	Telephone Number:				
	Fax Number:				
	Convenient time to call be	tween (Eastern Time):			am/pm 🔻
			to		am/pm 🔻

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name



CBI?

CBI?

Yes

A1-6. Is the plant permanently retired or will it be permanently retired by December 31, 2011?

○ Yes (Stop)○ No (Continue)



# <u>STOP</u>! IF YOU ANSWERED YES TO QUESTION A1-6, DO <u>NOT</u> COMPLETE THE REMAINDER OF THIS QUESTIONNAIRE.

A1-7. Does the plant generate or have the potential to generate electricity from a steam electric generating unit (i.e., a generating unit that utilizes a thermal cycle employing the steam/water system as the thermodynamic medium (steam turbine))? [NOTE: Combined cycle systems with at least one associated steam turbine are considered steam electric generating units.]

⊖ Yes

(Continue)

 $\bigcirc$  No, this plant does not generate or have the potential to generate electricity from a steam electric generating unit.

(Stop)



<u>STOP</u>! IF YOU ANSWERED NO TO QUESTION A1-7, DO <u>NOT</u> COMPLETE THE REMAINDER OF THIS QUESTIONNAIRE.

**CBI?** A1-8. Indicate all of the fossil or nuclear fuels that the plant used to generate electricity in 2009 (refer to Table A-17 for a further breakdown of fossil-type fuels in the "Type of Fuel" tab). [NOTE: Do **NOT** include fuels only used for start up or emergency generators when answering this question.]

Coal	
Oil	

Gas

Petroleum Coke

Nuclear Fuel

None (the plant did not use fossil or nuclear fuels other than for start up in 2009)



# <u>STOP</u>! IF YOU ANSWERED NONE IN QUESTION A1-8, DO <u>NOT</u> COMPLETE THE REMAINDER OF THIS QUESTIONNAIRE.

A1-9. Identify how the plant uses/handles the electricity generated and indicate the percent of <u>electricity</u> by end use/handling. [Check all boxes that apply.]

Used on site	<mark></mark> %
Distributed for sale	%
Other	%

If "Other" was selected, use the yellow space below to provide a description of electricity end use/handling.

CBI?

CBI?

Yes

A1-10. Provide the primary, secondary, and tertiary six-digit North American Industry Classification System (NAICS) codes that best describe the plant's activities. Refer to the U.S. Census Bureau's website to identify appropriate NAICS codes (http://www.census.gov/eos/www/naics/).

Primary NAICS:	
Secondary NAICS:	
Tertiary NAICS:	

Steam Electric Questionnaire Part A. Steam Electric Power Plant Operations CBI? A1-11. Is the generation of electricity the *primary purpose* (i.e., the predominant source of revenue and principal reason for operation) Yes of the plant? ◯ Yes  $\bigcirc$  No, specify the primary purpose of the plant to the right: STOP! IF YOU ANSWERED NO IN QUESTION A1-11, DO NOT COMPLETE THE REMAINDER OF THIS QUESTIONNAIRE. A1-12. Identify how the plant uses steam generated at the plant and indicate the percent of steam by use. [Check all boxes that apply.] CBI? 🗌 Yes Electricity Generation % Heating and/or Cooling % Other % If "Other" was selected, use the space below to provide a description of the use for steam. A1-13. Provide the total plant nameplate electric generating capacity, as reported in U.S. DOE/EIA Form 860, schedule 3, line 1, and CBI? Yes the total electric net summer and winter capacities. Nameplate capacity MW Net summer capacity MW

MW

Net winter capacity

CBI? A1-14. In Table A-1, provide the total net and *gross electrical generation* for all electric generating units at the plant during calendar years 2007 through 2009.

# Table A-1. Net and Gross Plant Electrical Generation for 2007-2009

Calendar Year	Net Electrical Generation (MW- hrs)	Gross Electrical Generation (MW-hrs)
2007	MW-hrs	MW-hrs
2008	MW-hrs	MW-hrs
2009	MW-hrs	MW-hrs

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

<b>I</b>	_												
	Part												
	Section Title	2.1. Plant Identification and Information on Permits and Studies											
	Instructions	s: Throughout Section 2.1 (Question A2-1 to A2-4), provide information requested on plant identity, permits, and studies. Please											
		provide all free response answers in the highlighted yellow areas.											
0.010		Descride the identification and a fullic plant as sense to days U.O. DOF/FIA Farms 2000 "Associal Flasteic Osciences to Descrit " ask adult											
CBI?	A2-1	. Provide the identification code of this plant as reported on U.S. DOE/EIA Form-860, "Annual Electric Generator Report," schedule 2, line 1.											
res													
		EIA Plant Identification Code:											
CBI?	۸2_2	Provide the identification code of this plant as used when reporting to the Rural Utilities Service (RUS).											
Yes	RZ-2	. Thorde the identification code of this plant as used when reporting to the ridial officies dervice (rido).											
		RUS Plant Identification Code:											
CBI?	A2-3	. Did the plant conduct any Environmental Assessment (EA) or Environmental Impact Statement (EIS) studies on receiving waters											
Yes		or pond/impoundments reported in Table A-4?											
		O Yes (Continue)											
		$\bigcirc$ No (Skip to Question A2-4)											
		If yes, please attach results from the study(ies).											
		I have attached the results from the study(ies)											
		I did not attach the results from the study(ies). Explain why:											
CBI?	A2-4	. In Table A-2, provide a list of the plant's most recently approved permits that are associated with industrial activities. If the plant											
Yes		has more than one ID for a permit type, list all IDs in the space provided. Also indicate if the plant has a new/pending permit under											
		development.											

Note: Do **NOT** include the following types of permits: permits required for construction of wastewater and/or sanitary sewage facilities, erosion and sediment control permits associated with construction activities, temporary and general permits for hydrostatic testing water, water obstruction and encroachment permits, and/or water allocation permits.

			val Date		ion Date	New/Pending Permit is Under	
Permit Type	Permit ID(s)	Month	Year	Month	Year	Development	
National Pollutant Discharge		Month 🗾 🔻	Year 🔻	Month 🔻	Year 🔻		
Elimination System (NPDES)		Month 🗨	Year 🔻	Month 🗨	Year 🔻	Yes/No 💌	
		Month 💌	Year 🔻	Month 💌	Year 🔻		
Resource Conservation and		Month 💌	Year 🔻	Month 🗨	Year 🔻		
		Month 💌	Year 💌	Month 💌	Year 🔻	Yes/No 🔫	
Recovery Act (RCRA)		Month 💌	Year 🔻	Month 🗨	Year 🔻		
		Month 💌	Year 💌	Month 💌	Year 🔻		
Stormwater		Month 🗾 🔻	Year 💌	Month 🗾	Year 🔻	Yes/No 🔻	
		Month 💌	Year 💌	Month 💌	Year 🔻		
		Month 🗾 🔻	Year 💌	Month 🗾	Year 🔫		
Air Pollution Operating		Month 💌	Year 💌	Month 🔻	Year 🔻	Yes/No 🔻	
		Month 🔷	Year 🔻	Month 🗾	Year 🔫		
Underground Injection Control		Month 💌	Year 🔻	Month 🔻	Year 🔻		
		Month 🗨	Year 🔻	Month 💌	Year 🔻	Yes/No 🔻	
(UIC)		Month 💌	Year 🔻	Month 🗨	Year 🔻		

Table A-2. Permit Information

If the plant does not have an individual NPDES permit, skip to Section 3.

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Outfall Number: Insert Outfall Number

Part: A Section Title: 2.2. Outfall Information

Instructions: Throughout Section 2.2 (Questions A2-5 to A2-10), provide information for all internal and final outfalls designated in the plant's NPDES permit. Note: This section does not require information on stormwater outfalls, other than those storm water outfalls that may be identified in the NPDES permit itself. Please provide all free response answers in the highlighted yellow areas.

Make copies of Section 2.2 for each outfall designated in the plant's NPDES permit using the "Copy Section 2.2" button below. Enter the outfall number in the space provided above.

**Copy Section 2.2** 

CBI?

CBI?

A2-5. Provide the name, latitude/longitude, the typical volume of *discharge* in 2009 (either gpd and gpy OR gpm and hpd if flow is intermittent), and the number of days of discharge in 2009 for the outfall.

Outfall Name:						
Coordinates	Degrees	Minutes	Seconds	1		
Latitude						
Longitude						
Discharge Flow:		gpy and dpy OR		gpd <b>and</b> dpy	OR	gpm and hpd and dpy

A2-6. Identify if the outfall is an internal or final outfall.

Internal Outfall
 Final Outfall

(Skip to Section 3) (Continue)

Steam Electric	Questionnaire Part A. Steam Electric Power Plant Operation
CBI?	A2-7. Does the outfall release water to a discharge canal prior to discharging to surface water?
	<ul><li>○ Yes</li><li>○ No</li></ul>
CBI?	A2-8. Provide the receiving surface water name and type of surface water. If the receiving surface water is unnamed, provide the name(s) of the next receiving water downstream with a designated name.
	Receiving Surface Water Name:
	Type of Surface Water: Type of Receiving Water - Other, specify:
	If the receiving surface water is unnamed, provide the name(s) of the next receiving water downstream with a designated name.
<b>CBI?</b>	A2-9. Has a mixing zone been applied to the outfall?
	○ Yes
	○ No
CBI?	A2-10. In Table A-3, provide the percent contribution that each wastewater listed has to the total outfall flow.

Table A-3. Wastewaters Discharged Through Outfall

Wastewater	Percent Contribution of Outfall Flow			
Cooling Water				
Fly Ash Sluice				
Bottom Ash Sluice				
FGD Scrubber Wastewater (slurry blowdown or scrubber purge)				
Leachate from Coal Combustion Residue Landfills or Ponds/Impoundments				
Coal Pile Runoff				
Metal Cleaning Waste				
Storm Water				
Other				
Total	100%			

Outfall is used for emergency discharges only. (Respondent still required to answer Table A-3.)

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: A

#### Section Title: 3. Ponds/Impoundments

Instructions: Throughout Section 3 (Questions A3-1 to A3-3), provide information for all *ponds/impoundments* the plant has or is currently constructing/installing or planning to construct/install by December 31, 2020.

# CBI? A3-1. Does the plant have or is the plant currently constructing/installing or planning to construct/install by December 31, 2020 any ponds/impoundments used for the storage, treatment, and/or disposal of *process wastewater*, *residues*, or by-products (including *sludge* or water streams containing residues or by-products)?

Note: This includes ponds/impoundments located on non-adjoining property that are under the operational control of the plant.

() Yes	(Continue)
O No	(Skip to Section 4)

# CBI? A3-2. In Table A-4 below list all pond/impoundment units located at the plant, or pond/impoundments the plant is currently constructing/installing or planning to construct/install by December 31, 2020, including those located on non-adjoining property, used for storage, treatment, and/or disposal of process wastewater, residues, or by-products (including sludge or water streams containing residues or by-products). For each pond/impoundment unit, EPA assigned an ID number (e.g., SPD-1, SPD-2) in Table A-4, which will be used throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each pond/impoundment unit.

Additionally, provide the latitude and longitude at the pond outlet (see glossary), the closest distance from the pond/impoundment unit to the nearest surface water, the year the pond/impoundment unit was brought online (or is planned to be brought online), and indicate whether the pond/impoundment is lined or unlined and whether leachate (see glossary) is collected from the pond/impoundment (e.g., the pond/impoundment has a leachate collection system or other means for collecting leaks or seepage, etc.). Note: If the pond/impoundment does not have a pond outlet, provide the latitude and longitude corresponding to the emergency outlet for the pond/impoundment.

#### Table A-4. Identification of Plant Pond/Impoundment Units

Pond/ Impoundment		Longi				Is the Pond		Is Leachate (including Leaks or Seepage)		Closest Distance to Nearest Surface Water	Year Initially Brought Online Or Planned to be		Is the Pond/
Unit ID	Plant Designation	d	deg	min	sec	Lined?		Collecte	ed?	(ft)	Brought Online		Impoundment Inactive?
Active/Inactive/Open Pond/Impoundment Units													
		Lat:				Yes/No	•	Yes/No				Yes/No	▼
SPD-1		Long:				103/10		103/10	1 -			103/140	
		Lat:				П			1				
SPD-2		Long:				Yes/No	-	Yes/No	•			Yes/No	
		Lat:											
SPD-3		Long:				Yes/No	•	Yes/No	-			Yes/No	-
3FD-3						-							
		Lat:					-	Yes/No				Yes/No	▼
SPD-4		Long:				100/110		105/110	1.			100/110	
		Lat:											
SPD-5		Long:				Yes/No	•	Yes/No	-			Yes/No	-
		Lat:											
SPD-6		Long:				Yes/No	•	Yes/No	-			Yes/No	-
51 D-0													
		Lat:				Yes/No	-	Yes/No	-			Yes/No	<
SPD-7		Long:					<u> </u>					100,110	<u></u>

#### Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

SPD-8	Lat: Long:	Yes/No 💌	Yes/No	L <b>-</b>		Yes/No	<u>▼</u>
SPD-9	Lat: Long:	Yes/No 🔻	Yes/No	<b>▼</b>		Yes/No	
SPD-10	Lat: Long:	Yes/No 🔻	Yes/No	•		Yes/No	▼
SPD-11	Lat: Long:	Yes/No 💌	Yes/No	<b> </b>		Yes/No	<b>↓</b>
SPD-12	Lat: Long:	Yes/No 🔻	Yes/No	<b>∣</b> ▼		Yes/No	
SPD-13	Lat: Long:	Yes/No 🔻	Yes/No	<b>∣</b> ▼		Yes/No	
SPD-14	Lat: Long:	Yes/No 🔻	Yes/No	▼		Yes/No	▼
Retired/Closed F	ond/Impoundment Units						
RET-SPD-1	Lat: Long:	Yes/No 🔻	Yes/No	•			
RET-SPD-2	Lat: Long:	Yes/No 🔻	Yes/No	<b>▼</b>			
RET-SPD-3	Lat: Long:	Yes/No 🔻	Yes/No	<u> </u>			
RET-SPD-4	Lat: Long:	Yes/No 🔻	Yes/No	I <b>▼</b>			
Planned Pond/Im	poundment Units						
SPD-A	Lat: Long:	Yes/No 💌	Yes/No	<b>_</b>			
SPD-B	Lat: Long:	Yes/No 💌	Yes/No	<b>_</b>			
SPD-C	Lat: Long:	Yes/No 🔻	Yes/No	▼			
SPD-D	Lat: Long:	Yes/No 🔻	Yes/No	<b> </b>			
SPD-E	Lat: Long:	Yes/No 🔻	Yes/No	<b> </b>			

CBI?

A3-3. In Table A-5 below, indicate all process wastewater, residues, or by-products (or sludges or water streams containing the wastes, residues or by-products) that are stored, treated, and/ or disposed of in each pond/impoundment unit identified in Table A-4. [Check all boxes that apply.] For solid waste and process wastewater not listed in the checkboxes or the drop down menu provide the name and description in the yellow box provided. Do not include treatment chemicals that are added to the pond/impoundment.

#### Table A-5. Wastes Stored or Disposed of in Plant Pond/Impoundment Units

Pond/ Impoundment					
Unit ID		Solid Waste		Process Wastewater	
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	Process Wastewaters	<b>•</b>
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	▼
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	•
		Solids from Dry FGD			
Pond/Impoundment L	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	-
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	
	Fly Ash	FGD Pozzolanic Material	·		· · · ·
		Solids from Dry FGD	Process Wastewaters	▼ Process Wastewaters	<b>–</b>
Pond/Impoundment l 🔻	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag		Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	_
	Bottom Ash	FGD Calcium Sulfate (Gypsum) FGD Calcium Sulfite – Not Pozzolanic			
	Fly Ash		Process Wastewaters	Process Wastewaters	
		Solids from Dry FGD	Process Wastewaters	Process Wastewaters	•
Pond/Impoundment l	Other, specify:		Other, specify:		
r onay impoundmente t	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	GD Calcium Sulfate (Gypsum)	Process Wastewaters	Process Wastewaters	•
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	▼
	Fly Ash	GD Pozzolanic Material	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	•
		Solids from Dry FGD			
Pond/Impoundment l	e anon, op comji		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		

#### Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

			Dra assa Westerratera	Process Wastewaters	_
	Boiler Slag	☐ FGD Calcium Sulfate (Gypsum) ☐ FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	—	• •
	Bottom Ash Fly Ash	FGD Calcium Sulfite – Not Pozzolanic     FGD Pozzolanic Material	Process Wastewaters	Process Wastewaters	•
		Solids from Dry FGD	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	•
Pond/Impoundment l 🔻	Other specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	Process Wastewaters	•
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	•
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	▼
Pond/Impoundment (		Solids from Dry FGD	Other enerity		
Pona/Impounament (	e aller, ep e elly.		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	•
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	-
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	Process Wastewaters	▼
	_	Solids from Dry FGD			
Pond/Impoundment l 🔻			Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	•
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	•
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	▼ Process Wastewaters	· · · · · · · · · · · · · · · · · · ·
		Solids from Dry FGD	hocess wastewaters		<u> </u>
Pond/Impoundment l 🔻	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	Process Wastewaters	_
	Bottom Ash	GD Calcium Suifate (Gypsum)			, T
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	Process Wastewaters	•
Pond/Impoundment L 🔻		Solids from Dry FGD	Process Wastewaters	Process Wastewaters	•
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
-					
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	Process Wastewaters	<b>•</b>
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	▼
Dend/Impeus descet 1	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	Process Wastewaters	▼
Pond/Impoundment L 🔻	Other and if a	Solids from Dry FGD	Other and site		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	▼
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	-
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	Process Wastewaters	
Pond/Impoundment L		Solids from Dry FGD			
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	•
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	▼ Process Wastewaters	
Pond/Impoundment L 🔻		Solids from Dry FGD			•
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	-
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	Process Wastewaters	-
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	▼ Process Wastewaters	
Pond/Impoundment L 🔻		Solids from Dry FGD			·
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Other, specify:		Other, specify:		
	Boiler Slag	FGD Calcium Sulfate (Gypsum)	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	-
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic	Process Wastewaters	▼ Process Wastewaters	T
	Fly Ash	FGD Pozzolanic Material	Process Wastewaters	<ul> <li>Process Wastewaters</li> </ul>	
Pond/Impoundment L 🔻		Solids from Dry FGD	FIGUESS Westewaters		<u> </u>
	Other, specify:		Other, specify:		
			Other, specify:		
	Other, specify:		Other, specify.		
	Other, specify: Other, specify:		Other, specify:		

Part A. Steam Electric Power Plant Operations

### Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: A Section Title: 4. Landfills

Instructions: Throughout Section 4 (Questions A4-1 to A4-3), provide information for *landfills* (see glossary) the plant has or is currently constructing/installing or planning to construct/install by December 31, 2020.

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues, or by-products from the plant.

CBI?

A4-1. Does the plant have or is the plant currently constructing/installing or planning to construct/install by December 31, 2020 any landfills used for the storage or disposal of *process wastewater*, *residues*, or by-products?

○ Yes (Continue)○ No (Skip to Section 5)

CBI? □Yes A4-2. In Table A-6 below, list all landfills located at the plant, or landfills the plant (or ultimate parent firm) is currently constructing/installing or planning to construct/install by December 31, 2020, including those located on non-adjoining property, used for storage or disposal of process wastewater, residues, or by-products from the plant. For each landfill, EPA assigned an ID number (e.g., LANDFILL-1, LANDFILL-2) in Table A-6, which will be used throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each landfill. Additionally, provide the latitude and longitude at the center of the landfill, the closest distance from the landfill to the nearest surface water, the year the landfill was brought online (or is planned to be brought online), and indicate whether the landfill is lined or unlined and whether *leachate* is collected from the landfill (i.e., the landfill has a *leachate collection system* or other collection system).

### Table A-6. Identification of Plant Landfills

Landfill ID	Plant Designation	Longit	Lan	t Cen dfill	ter of	Is the Lan		ls Leach Collecte	ate	Closest Distance to Nearest Surface Water (ft)	Year Initially Brought Online Or Planned to be Brought Online	Is the La	
Active/Inactive/	U						-						
		Lat:					<b>.</b>	N/ (NI	<b>_</b>			)//hl-	1_1
LANDFILL-1		Long:				Yes/No		Yes/No				Yes/No	<b>•</b>
		ال مار											
		Lat:				Yes/No	<b>↓ ↓ ↓</b>	Yes/No	<b>_</b>			Yes/No	
LANDFILL-2		Long:				100,110		100/110				100/110	L
		Lat:											
LANDFILL-3		Long:				Yes/No	. ▼.	Yes/No	▼			Yes/No	
		Lat:											
		-				Yes/No	-	Yes/No	-			Yes/No	<b>•</b>
LANDFILL-4		Long:					·					-	

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

Retired/Closed	Landfills						
RET-	Lat:					1_1	
LANDFILL-1	Long:		Yes/No	_	Yes/No	▼	
RET-	Lat:			.			
LANDFILL-2	Long:		Yes/No	_	Yes/No	▼	
RET-	Lat:		Yes/No	-	Yes/No	-	
LANDFILL-3	Long:		103/110	•	103/110	1.1	
RET-	Lat:		·	-			
LANDFILL-4	Long:		Yes/No		Yes/No 🔻		
Planned Landfil							
	Lat:		Yes/No	· ·	Yes/No	▼	
LANDFILL-A	Long:		res/No	· .	res/ino		
	Lat:			_ [			
LANDFILL-B	Long:		Yes/No	<b>7</b> .	Yes/No	▼	
	Lat:		Yes/No	•	Yes/No		
LANDFILL-C	Long:			-	100/110		
	Lat:			-			
LANDFILL-D	Long:		Yes/No	_	Yes/No	▼	

CBI?

A4-3. In Table A-7 below, indicate all process wastewater, residues or by-products that are stored or disposed of in each landfill identified in Table A-6. [Check all boxes that apply.] For solid waste not listed in the checkboxes provide the name and description in the yellow box provided.

### Table A-7. Wastes Stored or Disposed of in Landfills

Landfill ID	Waste S	tored or Disposed of in Landfill
	Boiler Slag Bottom Ash Fly Ash	FGD Calcium Sulfate (Gypsum)     FGD Calcium Sulfate – Not Pozzolanic     FGD Pozzolanic Material     GUIde Guide De Jorgen
Landfill ID 🛛 🔻	Other, specify: Other, specify: Other, specify: Other, specify:	Solids from Dry FGD
	Boiler Slag Bottom Ash	FGD Calcium Sulfate (Gypsum)  FGD Calcium Sulfite – Not Pozzolanic  FGD Pozzolanic Material  Solids from Dry FGD
Landfill ID	Other, specify: Other, specify: Other, specify: Other, specify:	
	Boiler Slag Bottom Ash	FGD Calcium Sulfate (Gypsum)  FGD Calcium Sulfite – Not Pozzolanic  FGD Pozzolanic Material  Solids from Dry FGD
Landfill ID 🛛 🔻	Other, specify: Other, specify: Other, specify: Other, specify:	
	Boiler Slag Bottom Ash Fly Ash	FGD Calcium Sulfate (Gypsum) FGD Calcium Sulfite – Not Pozzolanic FGD Pozzolanic Material Solids from Dry FGD
Landfill ID 🛛 🔻	Other, specify: Other, specify: Other, specify: Other, specify:	

	Boiler Slag	FGD Calcium Sulfate (Gypsum)
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic
	Fly Ash	FGD Pozzolanic Material
		Solids from Dry FGD
Landfill ID	✓ Other, specify:	
	Other, specify:	
	Other, specify:	
	Other, specify:	
	Boiler Slag	FGD Calcium Sulfate (Gypsum)
	Bottom Ash	GD Calcium Sulfite – Not Pozzolanic
	Fly Ash	FGD Pozzolanic Material
		Solids from Dry FGD
Landfill ID	➡ Other, specify:	
	Other, specify:	
	Other, specify:	
	Other, specify:	
	Boiler Slag	FGD Calcium Sulfate (Gypsum)
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic
	Fly Ash	FGD Pozzolanic Material
		Solids from Dry FGD
Landfill ID	✓ Other, specify:	
	Other, specify:	
	Other, specify:	
	Other, specify:	
	Boiler Slag	FGD Calcium Sulfate (Gypsum)
	Bottom Ash	FGD Calcium Sulfate (Gypsum) FGD Calcium Sulfite – Not Pozzolanic
	Fly Ash	
		FGD Pozzolanic Material
		Solids from Dry FGD
Landfill ID	✓ Other, specify:	
	Other, specify:	
	Other, specify: Other, specify:	

Part A. Steam Electric Power Plant Operations

	Boiler Slag	FGD Calcium Sulfate (Gypsum)
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic
	Fly Ash	FGD Pozzolanic Material
		Solids from Dry FGD
Landfill ID	Other, specify:	
	Boiler Slag	FGD Calcium Sulfate (Gypsum)
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic
	Bottom Ash	FGD Calcium Sulfite – Not Pozzolanic FGD Pozzolanic Material
		FGD Pozzolanic Material
Landfill ID		
Landfill ID	Fly Ash	FGD Pozzolanic Material
Landfill ID	<ul> <li>Fly Ash</li> <li>✓ Other, specify:</li> </ul>	FGD Pozzolanic Material

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: A Section Title: 5. Plant Property and Water Balance Instructions: Throughout Section 5 (Questions A5-1 to A5-3), provide information requested on plant property and water balance. Please provide all free response answers in the highlighted yellow areas. CBI? A5-1. Provide the geographical coordinates of the plant (degrees, minutes, seconds) as reported to EIA on U.S. DOE/EIA Form-860 (2007), schedule 2, line 6. Yes Note: Geographical coordinates are not required for any plants that have any nuclear units on site. Geographical coordinates not provided, nuclear generating unit(s) located at the plant. Degrees Coordinate **Minutes** Seconds Latitude Longitude CBI? **A5-2.** Attach an aerial map showing the property boundary of the *plant* that shows buildings, ponds/impoundments, landfills, and other significant features of the plant. Provide as many maps as Yes necessary. Number each map diagram in the upper right corner; the first map should be numbered MAP-1, the second MAP-2, etc. Include the plant name and plant ID in the upper right hand corner of each diagram. If there is one or more nuclear generating units on-site, an aerial map is NOT required. Diagram is attached. Diagram not attached because nuclear unit(s) on-site.

Steam Electric	Questionnaire
----------------	---------------

CBI?

**A5-3.** Attach a water balance diagram for the plant that shows all sources of water, plant *process operations*, process wastewaters generated and how they are handled/*treated*, flow rates of all water streams, and all outfalls at the plant. Specific instructions for the diagram are provided in the checklist below.

NOTE: You may use an existing diagram, such as a water balance diagram included in the plant's NPDES Form 2C, and mark the additional required information on the diagram by hand. You may also use a diagram from previous years as long as the diagram is still representative of current operations.

Provide as many diagrams as necessary to convey the information requested in the checklist below. Number each block diagram in the upper right corner; the first block diagram should be numbered WB-1, the second WB-2, etc. Include the plant name and plant ID in the upper right hand corner of the diagram.

Diagram is attached.

### **Block Diagram Checklist**

### Mark the boxes below to verify that you have completed each checklist item...

- Include the water balance diagram number, plant name, and plant ID on the diagram.
- Show and label all water sources (e.g., lakes and rivers), *process wastewater* generated by each steam electric generating unit and process operation, and outfalls. Use the codes provided in the Codes Tables tab. Effluent streams may include process wastewater and *sludges*.

- □ Identify all *wastewater treatment systems* used to treat the process wastewaters generated by the steam electric generating units. Represent the wastewater treatment systems as a block or other shape. Use EPA-assigned numbers from other parts of the questionnaire if applicable. If the wastewater treatment system does not have an EPA-assigned number, use the plant-designated name for the wastewater treatment system.
- Identify the final destination of the *treated* wastewater and process wastewater (e.g., treated wastewater effluent to *POTW* or surface waters; solid wastes to on- or off-site destinations). Use codes provided in the Codes Table tab.
- Indicate, as appropriate, where treated wastewater is *reused* or *recycled* within the plant (e.g., reuse of settling pond/impoundment water as fly ash sluice).
- Identify all outfall locations. Include *NPDES permit* outfall numbers, if applicable.
- Provide the typical flow rates for all streams on the diagram (in gpm or gpd). If the wastewater stream is intermittent, provide amount and frequency; for example "100 gal, twice/day, 100 dpy" or "1000 gpm, 4 hpd, 365 dpy". For sludges, provide amount in tpd.

If you believe that the diagram should be treated as confidential, stamp it "Confidential" or write "Confidential" or "CBI" across the top. If any diagram is not marked "Confidential", it will be considered nonconfidential under 40 CFR Part 2, Subpart B.

### **Review:**

If any of the statements above were not checked, revise the block diagram(s) and ensure all statements have been checked.

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

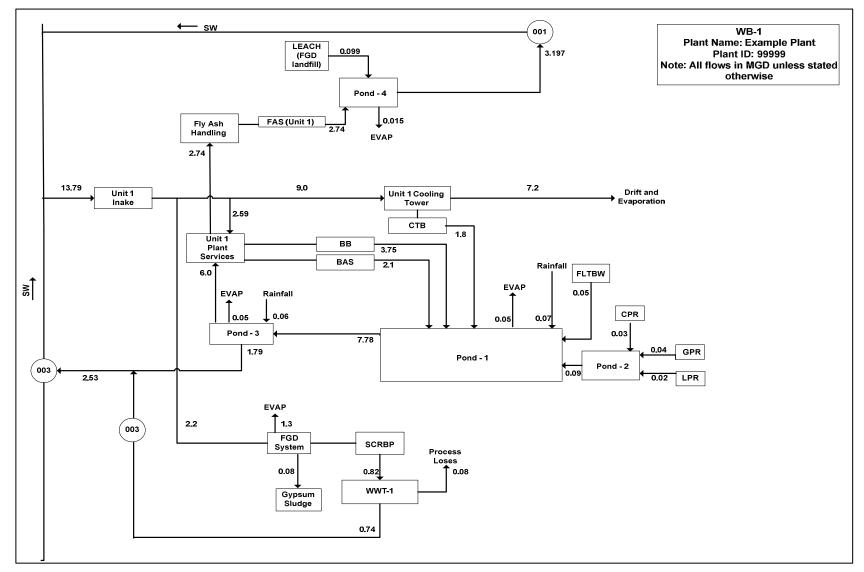


Figure A-1: Example Water Balance Diagram

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: A

Section Title: 6. Steam Electric Generating Unit Information

Instructions: Throughout Section 6 (Questions A6-1 to A6-2), provide information requested on each steam electric generating unit that the plant has operated or any steam electric generating units the plant is currently constructing/installing or planning to construct/install by December 31, 2015. Plants do NOT need to include information on units retired before January 1, 2009. Please provide all free response answers in the highlighted yellow areas.

CBI?

A6-1. In Table A-8, provide information for each steam electric generating unit that commenced operating prior to January 1, 2010. Plants do NOT need to include information on units retired before January 1, 2009. For combined cycle systems, provide EIA Generator IDs for all steam and combustion turbines associated with the combined cycle system. Provide the electric generation for the entire combined cycle system in 2009. In the "Type of Unit" column, if you indicate "Other", provide an explanation in the Comments page. See the glossary for definitions of *base load, peaking, cycling,* and *intermediate*.

Steam Electric Unit	EIA Generator ID	Operated in 2009	Type of Steam Electric Prime Mover (or Turbine)	Total Unit Electric Generation in 2009 (MW- hrs)	Total Unit Nam Steam Turbine Capacity (MW)	eplate Capacity Combustion Turbine Capacity (MW)	Type of Unit	Is this Unit Now Retired?
SE Unit-1		O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine				O Base load O Peaking O Cycling O Intermediate O Other, specify:	O Yes O No
SE Unit-2		O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine				O Base load O Peaking O Cycling O Intermediate O Other, specify:	O Yes O No
SE Unit-3		O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine				O Base load O Peaking O Cycling O Intermediate O Other, specify:	O Yes O No

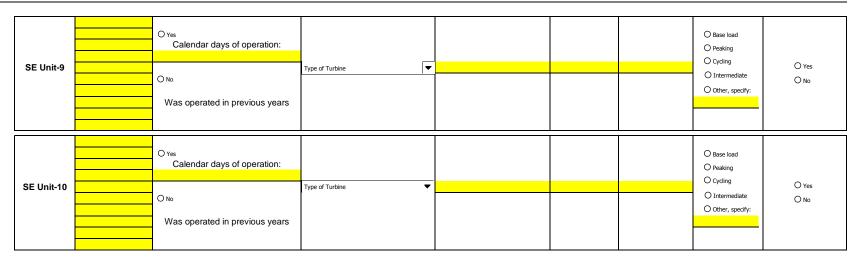
Table A-8. Steam Electric Units Operated Prior to January 1, 2010

Steam Electric Questionnaire

SE Unit-4	O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine		O Base load O Peaking O Cycling O Intermediate O Other, specify:	O Yes O No
SE Unit-5	O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine		Base load     Peaking     Cycling     Intermediate     Other, specify:	O Yes O No
SE Unit-6	O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine		<ul> <li>Base load</li> <li>Peaking</li> <li>Cycling</li> <li>Intermediate</li> <li>Other, specify:</li> </ul>	O Yes O No
SE Unit-7	O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine		Base load     Peaking     Cycling     Intermediate     Other, specify:	O Yes O No
SE Unit-8	O Yes Calendar days of operation: O № Was operated in previous years	Type of Turbine		Base load     Peaking     Cycling     Intermediate     Other, specify:	O Yes O No

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations



CBI? A6-2. In Table A-9, provide information for each steam electric generating unit that commenced operating after December 31, 2009, or the plant is currently constructing/installing or planning to construct/install by December 31, 2015. For combined cycle systems, provide EIA Generator IDs for all steam and combustion turbines associated with the combined cycle system and provide the total capacity for all steam turbines and combustion turbines separately (i.e., sum the respective capacity for all steam turbines and combustion turbines associated with the combined cycle system). In the "Type of Boiler or Reactor" column, check all that apply. In the "Type of Unit" column, if you indicate "Other", provide an explanation in the Comments page. See the glossary for definitions of *base load, peaking, cycling, and intermediate.* 

Steam Electric Unit	EIA Generator ID (if applicable) or Plant Designation	Type of Boiler or Reactor	Type of Steam Electric Prime Mover (or Turbine)	Initial I Operation Date of C Month		Total Unit Nam Steam Turbine Capacity (MW)	eplate Capacity Combustion Turbine Capacity (MW)	Type of Unit
SE Unit-A		[check all that apply]  Tangential-fired boiler Vali-fired boiler Vali-fired boiler Vali-fired boiler Pressurized water reactor Boiling water reactor Other, specify below:	Type of Turbine	Month 💌	New Unit Ye ▼			Base load     Peaking     Cycling     Intermediate     Other, specify:
SE Unit-B		Tangential-fired boiler Uvall-fired boiler Cyclone-fired boiler Waste heat recovery boiler (HRSG) Pressurized water reactor Boiling water reactor Pressurized heavy water reactor Other, specify below:	Type of Turbine	Month 💌	New Unit Ye 🔻			O Base load O Peaking O Cycling O Intermediate O Other, specify:
SE Unit-C		Tangential-fired boiler  Vall-fired boiler  Cyclone-fired boiler  HRSG)  Pressurized water reactor Boiling water reactor  Cressurized heavy water reactor Cther, specify below:	Type of Turbine	Month 💌	New Unit Ye: 🔻			Base load Peaking Cycling Intermediate Other, specify:
SE Unit-D		Tangential-fired boiler Vall-fired boiler Vall-fired boiler Vall-fired boiler Waste heat recovery boiler (HRSG) Pressurized water reactor Boiling water reactor Pressurized heavy water reactor Other, specify below:	Type of Turbine	Month 🔻	New Unit Ye: 🔻			O Base Ioad O Peaking O Cycling O Intermediate O Other, specify:

#### Table A-9. Steam Electric Generating Units That Commenced Operating After December 31, 2009 or Planned Steam Electric Generating Units

#### Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: A

Section Title: 7. Condenser Cooling Water Systems

Instructions: Throughout Section 7 (Questions A7-1 to A7-3), provide information requested for all condenser cooling water systems currently operating at the plant and any condenser cooling water systems the plant is currently constructing/installing or planning to construct/install by December 31, 2015. Please provide all free response answers in the highlighted yellow areas.

CBI?

A7-1. In Table A-10, provide information for all condenser cooling water systems currently operating at the plant and any condenser cooling water systems the plant is currently constructing/installing or planning to construct/install by December 31, 2015. Indicate the type of condenser cooling system and the specific steam electric generating units that the system cools. [Check all boxes that apply.] If the plant adds chemicals to the condenser cooling system, provide the chemical trade name, manufacturer, and active ingredient(s). If there is more than one active ingredient in the chemical additive, include all of them in the yellow box provided. Separate multiple entries with commas. Enter the typical amount of process wastewater generated or blown down from the cooling water system and the typical duration and frequency of generation or blow down. For planned cooling systems, provide this information to the extent known.

				ves Added to the Make-up Water Sy	Typical Amount of Process	Typical Duration AND	
		Steam Electric Units				Wastewater	Frequency of
Cooling	Type of Condenser	that the System Cools (check all boxes that				Generated/Blow	Generation/
System ID	Cooling System	apply)	Trade Name	Manufacturer	Active Ingredient(s)	System (gpm)	Blowdown (hpd AND dpy)
	Condenser Cooling V				, iente ing. eateni(e)	eyetetti (gpili)	apy,
- per en al gre	g_	SE Unit 1 SE Unit 8					had
		SE Unit 2 SE Unit 9				-	hpd
		SE Unit 3 SE Unit 10					
CS-1	Type of Cooling System	SE Unit 4 SE Unit A				gpm	dpy
	Others	SE Unit 5 SE Unit B					
	Other:	SE Unit 6 SE Unit C					
		SE Unit 7 SE Unit D					
		SE Unit 1 SE Unit 8					had
		SE Unit 2 SE Unit 9				-	hpd
		SE Unit 3 SE Unit 10					
CS-2	Type of Cooling System	SE Unit 4 SE Unit A				gpm	dpy
	Others	SE Unit 5 SE Unit B					
	Other:	SE Unit 6 SE Unit C					
		SE Unit 7 SE Unit D					
		SE Unit 1 SE Unit 8					hard.
		SE Unit 2 SE Unit 9					hpd
		SE Unit 3 SE Unit 10					
CS-3	Type of Cooling System	SE Unit 4 SE Unit A				gpm	dpy
		SE Unit 5 SE Unit B					
	Other:	SE Unit 6 SE Unit C				-	
		SE Unit 7 SE Unit D					

#### Table A-10. Condenser Cooling Systems for All Steam Electric Generating Units

#### Steam Electric Questionnaire

Planned C	ooling Water Systems	;				
		SE Unit 1	SE Unit 8			hpd
		SE Unit 2	SE Unit 9			
		SE Unit 3	SE Unit 10			
CS-A	Type of Cooling System	SE Unit 4	SE Unit A		gpm	dpy
	Other:	SE Unit 5	SE Unit B			
		SE Unit 6	SE Unit C		-	
		SE Unit 7	SE Unit D			
		SE Unit 1	SE Unit 8			
		SE Unit 2	SE Unit 9			hpd
		SE Unit 3	SE Unit 10			
CS-B	Type of Cooling System	SE Unit 4	SE Unit A		gpm	dpy
00-0		SE Unit 5	SE Unit B			
	Other:	SE Unit 6	SE Unit C			
		SE Unit 7	SE Unit D			
		SE Unit 1	SE Unit 8			hpd
		SE Unit 2	SE Unit 9			
	Type of Cooling System	SE Unit 3	SE Unit 10		gpm	dpy
CS-C	,,	SE Unit 4	SE Unit A		gpm	~~~
	Other:	SE Unit 5				
		SE Unit 6	SE Unit C			

CBI?

A7-2. How did the plant demonstrate compliance with limits on priority pollutants for cooling tower blowdown from these cooling systems? [Check all boxes that apply.]

🗌 Yes

Waste stream monitoring Plant does not operate cooling towers Certification from supplier Engineering calculations Plant does not have priority pollutant limits on cooling tower blowdown Other, specify:

A7-3. Is POTW effluent used in the cooling water system?

🗌 Yes

() Yes O No

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name SE Unit ID: Insert SE Unit ID

#### Part: A

Section Title: 8. Fuel Usage by Steam Electric Generating Unit

Instructions: In Section 8 (Questions A8-1 through A8-3), provide information for all steam electric generating units that were operated in 2009, including units that operated for only part of 2009 (i.e., those units for which you responded "Yes" in Question A6-1, Table A-8, "Operated in 2009" column). Please provide all free response answers in the highlighted yellow areas.

Make copies of Section 8 for each steam electric generating unit ID operated in 2009 using the "Copy Section 8" button below. Enter the steam electric generating unit ID (use unit IDs assigned in Table A-8) in the space above titled "SE Unit ID".

**Copy Section 8** 

CBI?

A8-1. In Table A-11, provide the types and amounts of fuels used in 2009. [Check all boxes that apply.] Include fuels used for start up. Also provide the BTU generated by each general fuel type reported for the year 2009.

Note: EPA is requesting the BTUs actually generated by the fuel. Additionally, for reporting barrels of oil, use a conversion of one barrel is equal to 42 U.S. gallons, if needed.

			Foss	il/Nuclear Fuels				
Coal and Petro	leum Coke	Ga	as	C	il		Nuclear	
BTU Generated by Coal and/or Petroleum Coke		BTU Generated by Gas		BTU Generated by Oil		BTU Generated by Nuclear Fuels		
Туре	Amount (tons)	Туре	Amount (Million ft <sup>3</sup> )	Туре	Amount (barrels)	Туре	Amount	Units (Specify)
Anthracite		Natural Gas		No. 1 Fuel Oil		Nuclear		
Bituminous		Blast Furnace Gas		No. 2 Fuel Oil		None		
Lignite		Gaseous Propane		No. 4 Fuel Oil				
Subbituminous		Other Gases (Provide Below)		No. 5 Fuel Oil				
Waste Coal				No. 6 Fuel Oil				
Coal Synfuel		None		Diesel Fuel				
Other Coal (Provide below)				Jet Fuel				
				Kerosene				
Petroleum Coke				Waste Oil				
None				Other Oil (Provide below)				
					_			
				None	Total	TIL Concreted by	Fossil/Nuclear Fuels	
		0	other Fuels (i.e., Fue	als other than Foss		STO Generated by	rossil/inucleal rueis	
Туре	Amount	Units (Specify)	Туре	Amount	Units (Specify)	Туре	Amount	Units (Specify)
Municipal Solid Waste	,	oo (opoo))	Landfill Gas		oo (opeo))	None		ee (epee))
Wood			Other Biomass			Other (Provide below)		
							-	
						Total BTU Gene	rated by Other Fuels	
						Total BTU Ge	enerated by All Fuels	

#### Table A-11. Fuel Usage for Steam Electric Power Generation in 2009

#### Steam Electric Questionnaire

CBI?	A8-2. Do the total BTUs generated by the fossil/nuclear fuels comprise 50 percent or more of the total BTUs generated by all fuels for the steam electric generating unit in 2009?
	OYes
	O No
CBI?	A8-3. Did the plant report a fossil or nuclear fuel as the predominant or second most predominant energy source for this generating unit on Form EIA-860 for reporting year 2009? NOTE: This information is reported in Schedule 3, Part B, lines 9 and 11.
	() Yes
	○ No
	If the plant responded "Yes" to either Question A8-2 or A8-3, then this steam electric generating unit is classified as a "fossil/nuclear electric generating unit" for the purposes of this questionnaire. If the plant responded "No" to both Questions A8-2 and A8-3, then this electric generating unit is classified as an "other electric generating unit" for the purposes of this questionnaire.

### NOTE: IF <u>ALL</u> STEAM ELECTRIC GENERATING UNITS IDENTIFIED IN TABLE A-8 ARE CLASSIFIED AS "OTHER ELECTRIC GENERATING UNITS" (BASED ON THE CLASSIFICATION DETERMINED FROM QUESTIONS A8-2 AND A8-3), DO <u>NOT</u> COMPLETE THE REMAINDER OF THIS QUESTIONNAIRE.

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: A Section Title: 9. NOx Control Systems

Instructions: Throughout Section 9 (Questions A9-1 to A9-11), provide information for all *NOx control systems* operated on fossil-fueled electric generating units on or after January 1, 2009 and all NOx control systems the plant is currently constructing/installing or planning to construct/install on fossil-fueled electric generating units by December 31, 2020. See Part A Section 8 for unit classifications. You will need to indicate the steam electric generating units that are serviced by these air pollution control systems. Use codes from Table A-8 or Table A-9 to designate the SE Unit ID.

CBI?

A9-1. Did the plant operate any NOx control systems on fossil-fueled electric generating units after January 1, 2009 or is the plant currently constructing/installing or planning to construct/install any NOx control system on fossil-fueled electric generating units by December 31, 2020? See Part A Section 8 for unit classifications.

O Yes (Complete Table A-12)

○ No (Skip to Section 10)

In Table A-12, provide information for NOx control systems that the plant operated after January 1, 2009, is currently constructing/installing, or planning to construct/install by December 31, 2020 on each operating or planned fossil-fueled electric generating unit (identified in Table A-8 or Table A-9). Provide the steam electric generating unit ID (use codes from Table A-8 or Table A-9), the type of NOx control system(s) operating or planned for the steam electric generating unit, whether the NOx control system(s) are operating or planned, and the date the NOx control was/will be installed. In addition, for the steam electric generating units serviced by a SCR system, identify the date and location (i.e., on- or off-site) of the last and next SCR catalyst replacement/regeneration.

						For Steam Electric Generating Units Serviced by a SCR System					SCR System
		Status of	Dete	£ 1		Date of L Cata	lyst	Where Last	Date o Planne Cata	d SCR llyst	Where Next SCR
	Type of NOx Control	NOx Control			stallation, or Planned	Replace	ment or eration	SCR Catalyst Regeneration	Replace	ment or eration	Catalyst Regeneration is
SE Unit ID	System	System	Mon		Year	Month	Year	Occurred	Month	Year	Planned to Occur
	SCR	Operating/P 🔻	Month	-							
	SNCR	Operating/P 🔻	Month	-		Last Month 💌	Last Year 🔻		Planned Mo 🔻	Planned Ye 🔻	<u></u> .
SE Unit ID 🛛 🔻	Overfire Air	Operating/P 🔻	Month	-				Last Onsite/Offsite			Planned Onsite/Offsite 🔻
	Low NOx burners	Operating/P 🔻	Month	-		Last Replaced/R	egenerated 🔻		Planned Replace	ed/Regenera 🔻	
	Other:	Operating/P 🔻	Month	•							
	SCR	Operating/P 🔻	Month	•							
	SNCR	Operating/P 🔻	Month	-		Last Month 💌	Last Year 🔻		Planned Mo 🔻	Planned Ye 🔻	
SE Unit ID 🔹	Overfire Air	Operating/P 🔻	Month	•				Last Onsite/Offsite			Planned Onsite/Offsite
	Low NOx burners	Operating/P 🔻	Month	-		Last Replaced/R	egenerated 🔻	ſ	Planned Replace	ed/Regenera 🔻	]
	Other:	Operating/P 🔻	Month	-							

### Table A-12. NOx Control Systems

#### Steam Electric Questionnaire

CBI?

Yes

Part A. Steam Electric Power Plant Operations

		1				1		
		SCR	Operating/P 🔻 Month	•				
		SNCR	Operating/P 🔻 Month	•	Last Month 🔻 Last Year 💌		Planned Mo 🔻 Planned Ye 🔻	
SE Unit ID	▼	Overfire Air	Operating/P 🔻 Month	▼		Last Onsite/Offsite		Planned Onsite/Offsite 🔻
		Low NOx burners	Operating/P 🔻 Month	▼	Last Replaced/Regenerated 💌		Planned Replaced/Regenera	
		Other:	Operating/P 🔻 Month	▼				
			Operating/P  Month	•				
			Operating/P ▼ Month	-	Last Month 🔻 Last Year 💌		Planned Mo 🔻 Planned Ye 🔻	1
SE Unit ID	•		Operating/P  Month	•		Last Onsite/Offsite		Planned Onsite/Offsite
		Low NOx burners	Operating/P ▼ Month	•	Last Replaced/Regenerated		Planned Replaced/Regenera	· · ·
		Other:	Operating/P ▼ Month	•			. , ,	
				•				
			Operating/P ▼ Month Operating/P ▼ Month	•	Last Month 🔻 Last Year 🔻		Planned Mo 🔻 Planned Ye 🔻	]
SE Unit ID	-		Operating/P ▼ Month Operating/P ▼ Month	•		Last Onsite/Offsite		Planned Onsite/Offsite
SE ONICID	•		Operating/P  Month Operating/P	Ť	Last Replaced/Regenerated		Planned Replaced/Regenera	
		Other:	Operating/P ▼ Month					
		SCR	Operating/P 🔻 Month	▼				
		SNCR	Operating/P 🔻 Month	▼	Last Month 🔻 Last Year 🔻		Planned Mo 🔻 Planned Ye 🔻	
SE Unit ID	▼	Overfire Air	Operating/P 🔻 Month	▼		Last Onsite/Offsite		Planned Onsite/Offsite
		Low NOx burners	Operating/P 🔻 Month	▼	Last Replaced/Regenerated 💌		Planned Replaced/Regenerar	
		Other:	Operating/P 🔻 Month	▼				
		SCR	Operating/P  Month	•				
		SNCR	Operating/P ▼ Month	▼	Last Month 🔻 Last Year 🔻		Planned Mo 🔻 Planned Ye 🔻	I
SE Unit ID	•	Overfire Air	Operating/P ▼ Month	•		Last Onsite/Offsite 🛛 🔻		Planned Onsite/Offsite
		Low NOx burners	Operating/P 🔻 Month	•	Last Replaced/Regenerated 🔻		Planned Replaced/Regenera	
		Other:	Operating/P 🔻 Month	•				
			Ourseling /D - Marsh	•				
			Operating/P ▼ Month	-	Last Month 💌 Last Year 💌		Planned Mo 🔻 Planned Ye 🔻	1
SE Unit ID	•		Operating/P  Month Operating (P  Month	-		Last Onsite/Offsite		Planned Onsite/Offsite
	•		Operating/P ▼ Month Operating/P ▼ Month	•	Last Replaced/Regenerated 🔻		Planned Replaced/Regenera 🔻	
		Low NOx burners		÷			rianneu kepiaceu/kegenera	
			Operating/P 🔻 Month	-				

A9-2. If the plant has sent an SCR catalyst off site for regeneration, provide the company name, location, and phone number for the company(ies) that performed the last two SCR catalyst regenerations.

Plant did not send SCR catalyst offsite for regeneration.

Table A-13. Companies that performed the last two SCR catalyst regenerations

Company Name	City	State	Telephone Number
		State 💌	
		State 💌	

### Steam Electric Questionnaire

CBI?	A9-3.	If the SCR catalyst is regenerated on site,	indicate whether process waster	ewater is generated from the regeneration process.	
_		() Yes	(Continue)		
			(Skip to Question A9-7)		
			(Skip to Question A9-7)		
CBI?	A9-4.	Provide the typical volume of SCR catalys	t regeneration wastewater gene	erated (gpy) and the frequency at which the process wastewater is	generated.
		дру	times every	year(s)	
CBI?	A9-5.	Is the SCR catalyst regeneration wastewar wastewater is commingled. [Check all box		tewaters? If yes, indicate the wastewaters with which the SCR cata	alyst regeneration
		<ul> <li>Yes</li> <li>☐ Fly ash transport water</li> <li>☐ Bottom ash transport water</li> <li>☐ FGD scrubber purge</li> <li>☐ Cooling tower blowdown</li> <li>☐ Once-through cooling water</li> <li>☐ Cleaning wastes from cleaning metal process eq</li> <li>☐ Other, specify:</li> </ul>	uipment		
CBI?	A9-6.	Indicate all intermediate and final destinati indicate the plant process to which this wa		neration wastewater. If the plant recycles the SCR catalyst regenera apply].	ation wastewater,
		Immediately recycled back to plant process. Please descrit	be how the process wastewater is reused:		
		Transferred to on-site treatment system. Identify the type	of treatment system below. [Check all boxes that	that apply.]	
		Settling pond	Constructed wetlands		
		pH adjustment	Other, specify:		
		Chemical precipitation			
		Discharged to surface water. Provide NPDES permitted out	fall number (from Part A Section 2.2):		
		Indirect discharge to a publicly or privately owned treatment	nt works		
		Other, explain:			
CBI?	A9-7.	Is the SCR catalyst washed on site?			
_		O Yes (Continue)			
		O <sub>No</sub> (Skip to Section 10)			

Steam Electric Qu	uestionnaire					Part A. Steam Electric Power Plant Operations
CBI?	A9-8.		-	n the SCR catalyst washing pr	ocess?	
		○ Yes ○ No	(Continue) (Skip to Section 10)			
CBI?	A9-9.	Provide th generated		talyst washing wastewater gen	erated (gpy) and the frequency a	t which the process wastewater is
			дру	times every	year(s)	
CBI?	A9-10.		R catalyst washing wastewa er is commingled. [Check al		ewaters? If yes, indicate the was	stewaters with which the SCR catalyst washing
		() Yes				
			Fly ash transport water			
			Bottom ash transport water			
			FGD scrubber purge			
			Cooling tower blowdown			
			Cleaning wastes from cleaning metal	process equipment		
			Other, specify:	P		
		() No				
CBI?	A9-11.			tination(s) of the SCR catalyst is recycled. [Check all that appl		ecycles the SCR catalyst washing wastewater, indicate

Immediately recycled back to plant process. Please describe how the process wastewater is reused:

Transferred to on-site treatment system. Identify the type of treatment system below. [Check all boxes that apply.]

Settling pond	Constructed wetland	s				
pH adjustment	Other, specify:					
Chemical precipitation						
Discharged to surface water. Provide NPDES permitted outf	all number (from Part A Sectio	n 2.2):				
Indirect discharge to a publicly or privately owned treatment	Indirect discharge to a publicly or privately owned treatment works					
Other, explain:						

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

	Part: A	
	Section Title: 10. Flue Gas Mercury Control Systems	
	Instructions: Throughout Section 10 (Questions A10-1 to A10-5), provide information for all <i>flue gas mercury control systems</i> (including to not currently operating) that are currently installed on fossil-fueled electric generating units and all systems the plant is curre constructing/installing or planning to construct/install on fossil-fueled electric generating units by December 31, 2020. See P Section 8 for unit classifications. Do NOT include FGD, SCR/SNCR, and <i>particulate matter control systems</i> . You will need t indicate the steam electric generating units that are serviced by these air pollution control systems. Use codes from Table A Table A-9 to designate the SE Unit ID.	ently Part A o
CBI?	A10-1. Are there any flue gas mercury control systems (other than FGD, SCR/SNCR, or <i>particulate matter control systems</i> ) installed fossil-fueled electric generating units or is the plant currently constructing/installing or planning to construct/install any flue g mercury control systems on fossil-fueled electric generating units by December 31, 2020? See Part A Section 8 for unit classifications.	

(Complete Table A-14) () Yes O No (Skip to Question A10-3)

In Table A -14 provide information for all flue gas mercury control systems (other than FGD, SCR/SNCR, or particulate matter control systems) currently installed on fossil-fueled electric generating units (including those not currently operating) and all systems the plant is currently constructing/installing or planning to construct/install on fossil-fueled electric generating units by December 31, 2020. Provide the type of mercury control system and the generating units that are or will be serviced by the system. [Check all boxes that apply.] For planned mercury control systems, provide the type of system it will be and all generating units that will be serviced by the system.

### Table A-14. Flue Gas Mercury Control Systems

Mercury Control	Type of Mercury Control			r Planned	Location of Mercury Control System in Relation to Initial Particulate Matter	Handling of Mercury Control Solid	Design or Targeted Mercury Removal Efficiency
Systems	System	boxes that apply)	Month	Year	Control System	Waste	(%)
Currently O	perating Flue G	as Mercury Control Sy	vstems				
FGMC-1		🗌 SE Unit 1 🛛 🗌 SE Unit 6	Month 🔻		Upstream/Downstream	Wet/Dry 💌	
		SE Unit 2 SE Unit 7					
		SE Unit 3 SE Unit 8					
		SE Unit 4 SE Unit 9					
		SE Unit 5 SE Unit 10					
		Other:					

Steam Electric Questionnaire

			-	-				
FGMC-2	SE Unit 1	SE Unit 6	Month	•	Upstream/Downstream	<ul> <li>Wet/Dry</li> </ul>	▼	
	SE Unit 2	SE Unit 7						
	SE Unit 3	SE Unit 8						
	SE Unit 4	SE Unit 9						
	SE Unit 5	SE Unit 10						
	Other:							
FGMC-3	SE Unit 1	SE Unit 6	Month	▼]	Upstream/Downstream	▼ Wet/Dry	▼	
	SE Unit 2	SE Unit 7						
	SE Unit 3	SE Unit 8						
	SE Unit 4	SE Unit 9						
	SE Unit 5	SE Unit 10						
	Other:							
FGMC-4	SE Unit 1	SE Unit 6	Month	-[	Upstream/Downstream	▼ Wet/Dry	▼ _	
	SE Unit 2	SE Unit 7						
	SE Unit 3	SE Unit 8						
	SE Unit 4	SE Unit 9						
	SE Unit 5	SE Unit 10						
	Other:							
	e Gas Mercury Control S		-	л				
FGMC-A	SE Unit 1	SE Unit 6	Month	-	Upstream/Downstream	<ul> <li>Wet/Dry</li> </ul>	▼ _	
	SE Unit 2	SE Unit 7						
	SE Unit 3	SE Unit 8						
	SE Unit 4	SE Unit 9						
	SE Unit 5	SE Unit 10						
	Other:							
FGMC-B	SE Unit 1	SE Unit 6	Month	▼[	Upstream/Downstream	▼ Wet/Dry	▼	
	SE Unit 2	SE Unit 7						
	SE Unit 3	SE Unit 8						
	SE Unit 4	SE Unit 9						
	SE Unit 5	SE Unit 10						
	Other:							
FGMC-C	SE Unit 1	SE Unit 6	Month	-[	Upstream/Downstream	▼ Wet/Dry	▼	
Γ	SE Unit 2	SE Unit 7						
	SE Unit 3	SE Unit 8						
	SE Unit 4	SE Unit 9						
	SE Unit 5	SE Unit 10						

Steam Electric	ic Questionnaire	Part A. Steam Electric Power Plant Operations
CBI?	constructing/installing, or planning streams generated, the volume an or anticipated probable effect on or and process wastewater from mer	scription of all flue gas mercury control system processes, the plant is currently operating, currently g to construct/install by December 31, 2020. Include the solid wastes and process wastewater nd characteristics (i.e., <i>pollutants</i> present) of the process wastewater generated, and any known other process wastewater (e.g., fly ash transport water). Additionally, indicate how the solid wastes arcury control systems are/will be handled (e.g., are solid wastes combined with fly ash). Provide <i>c</i> control system wastes (e.g., sent to an ash pond or other impoundment, landfilled, or hauled off
CBI? □Yes	A10-3. Has the plant ever operated or doe	bes it plan to operate a pilot-scale flue gas mercury control system for a pilot study evaluation?
	○ Yes (Continue) ○ No (Skip to Section 11)	
	Specify the type(s) of technology s	studied:
CBI?	A10-4 Did the study evaluate process wa affected by the technology?	astewaters generated by the technology or identify that process wastewater will be generated or
	<ul> <li>○ Yes</li> <li>○ No</li> <li>(Continue)</li> <li>(Skip to Section 11)</li> </ul>	
CBI?		y whose technology was/will be tested, the start and end date of the pilot study, and attach the om the pilot study (if study is complete).
	Company Name:	
	Start Date:	End Date:
	I have attached the final technical evaluation r	i report.
	I did not attach the final technical evaluation n	

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: A Section Title: 11. Carbon Capture Systems

Instructions: Throughout Section 11 (Questions A11-1 to A11-6), provide information for all *carbon capture systems* operated on fossil-fueled electric generating units on or after January 1, 2009 and all systems the plant is currently constructing/installing or planning to construct/install on fossil-fueled electric generating units by December 31, 2020. See Part A Section 8 for unit classifications. Provide this information for both full-scale and pilot-scale systems. You will need to indicate the steam electric generating units that are serviced by these air pollution control systems. Use codes from Table A-8 or Table A-9 to designate the SE Unit ID.

CBI? □Yes A11-1. Did the plant operate any *carbon capture systems* on fossil-fueled electric generating units after January 1, 2009 or is the plant currently constructing/installing or planning to construct/install any carbon capture systems on fossil-fueled electric generating units by December 31, 2020? See Part A Section 8 for unit classifications.

⊖ Yes	(Complete Table A-15)
() No	(Skip to Section 12)

In Table A-15 provide information for carbon capture systems that the plant operated after January 1, 2009 on fossil-fueled electric generating units at the plant and systems that the plant is currently constructing/installing or planning to construct/install on fossil-fueled electric generating units by December 31, 2020. Provide the type of carbon capture system and the steam electric generating units that correspond to the system. [Check all boxes that apply.] For planned carbon capture systems, provide the type of system it will be and all steam electric generating units that will correspond to the system.

### Table A-15. Carbon Capture Systems

	Type of Carbon	Steam Electric Units Corresponding to the System (Check all boxes		Date of Installation, Previous or Planned		Full Scale or	Percent of Flue
CCS Systems	Capture System	th	at apply).	Month	Year	Pilot Scale	Gas Treated
Currently Operat	ing Carbon Capture S	ystems		_			
CCS-1		SE Unit 1	SE Unit 6	Month	▼		
		SE Unit 2	SE Unit 7			O Full Scale	
		SE Unit 3	SE Unit 8			O Pilot Scale	
		SE Unit 4	SE Unit 9				
		SE Unit 5	SE Unit 10				
		Other:					
CCS-2		SE Unit 1	SE Unit 6	Month	▼		
		SE Unit 2	SE Unit 7			O Full Scale	
		SE Unit 3	SE Unit 8			O Pilot Scale	
		SE Unit 4	SE Unit 9				
		SE Unit 5	SE Unit 10				
		Other:					

Steam Electric Questionnaire

CCS-3	SE Unit 1	SE Unit 6	Month 🔫			
	SE Unit 2	SE Unit 7			O Full Scale	
	SE Unit 3	SE Unit 8			O Pilot Scale	
	SE Unit 4	SE Unit 9				
	SE Unit 5	SE Unit 10				
	Other:					
CCS-4	SE Unit 1	SE Unit 6	Month 🔻			
	SE Unit 2	SE Unit 7			O Full Scale	
	SE Unit 3	SE Unit 8			O Pilot Scale	
	SE Unit 4	SE Unit 9				
	SE Unit 5	SE Unit 10				
	Other:					
Planned Carb	on Capture Systems			·		
CCS-A	SE Unit 1	SE Unit 6	Month 🔻			
	SE Unit 2	SE Unit 7	Ī		O Full Scale	
	SE Unit 3	SE Unit 8			O Pilot Scale	
	SE Unit 4	SE Unit 9				
	SE Unit 5	SE Unit 10				
	Other:					
CCS-B	SE Unit 1	SE Unit 6	Month 💌			
		SE Unit 7			O Full Scale	
	SE Unit 3	SE Unit 8			O Pilot Scale	
	SE Unit 4	SE Unit 9				
	SE Unit 5	SE Unit 10				
	Other:					
CCS-C	SE Unit 1	SE Unit 6	Month 🗨			
		SE Unit 7			O Full Scale	
	SE Unit 3	SE Unit 8			O Pilot Scale	
	SE Unit 4	SE Unit 9				
	SE Unit 5	SE Unit 10				
	Other:					
	Stiler.					

CBI?

A11-2. In the space below, provide a description of all full-scale and pilot-scale carbon capture system processes, previously tested, previously operated, currently operating, currently being constructed/installed, and/or planned to constructed/installed by December 31, 2020. Provide a general description of the system, including the specific list of types of chemicals and equipment used, the types of process wastewater generated, and any known or anticipated probable effect on other *process wastewater* streams (e.g., fly ash transport water). Additionally, indicate how the process wastewater streams from the carbon capture process were/will be managed.

Steam Electric	stionnaire Part A. Steam Electric Power Plant Opera	ions
CBI?	A11-3. Has the plant operated any full-scale or pilot-scale carbon capture systems for studies in which process wastewaters generated by the technology were evaluated?	
	O Yes(Continue)O No(Skip to Section 12)	
CBI?	A11-4. Provide the name of the company whose technology was tested, the start and end date of the study, and attach the final technical evaluation report from the study (if study is complete).	t
	Company Name:	
	Start Date: End Date:	
	I have attached the final technical evaluation report.          I did not attach the final technical evaluation report. Explain why:	
CBI?	A11-5. Provide the typical volume of <i>process wastewater</i> generated from the carbon capture system (gpm) and the duration (hpd) and frequency (dpy) of <i>carbon capture wastewater</i> generation.	
	gpmhpddpy	
CBI?	A11-6. Were characterization samples of the carbon capture wastewater collected during the study?	
	O Yes(Continue)O No(Skip to Section 12)	
	Provide the analytical results of the carbon capture wastewater characterization (if not already included in the technical report requested in Questi A11-4).	วท

 $\hfill \square$  I have attached the analytical results of the carbon capture wastewater characterization.

I did not attach the analytical results of the carbon capture wastewater characterization. Explain why:

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: A

Section Title: 12. Wet Electrostatic Precipitator Systems

Instructions: Throughout Section 12, provide information for all wet electrostatic precipitator (ESP) systems operated on fossil-fueled electric generating units on or after January 1, 2009 and all systems the plant is currently constructing/installing or planning to construct/install on fossil-fueled electric generating units by December 31, 2020. See Part A Section 8 for unit classifications. Provide this information for both full-scale and pilot-scale systems. You will need to indicate the steam electric generating units that are serviced by these air pollution control systems. Use codes from Table A-8 or Table A-9 to designate the SE Unit ID.

CBI? □Yes A12-1. Did the plant operate any wet ESP systems on fossil-fueled electric generating units after January 1, 2009 or is the plant currently constructing/installing or planning to construct/install any wet ESP systems on fossil-fueled electric generating units by December 31, 2020? See Part A Section 8 for unit classifications.

O Yes (Complete Table A-16)O No (Skip to Section 13)

In Table A-16 provide information for wet ESP systems that the plant operated after January 1, 2009 that service fossil-fueled electric generating units and systems that the plant is currently constructing/installing or planning to construct/install to service fossil-fueled electric generating units by December 31, 2020. Provide the steam electric generating units that correspond to the system, the date the system was/is planned to be installed, the location of the system, whether it is a full-scale or pilot-scale system, and if it is a pilot-scale system, the percent of flue gas that is treated.

Wet ESP	Steam Electric Units Corresponding to the System (Check all boxes		Corresponding to the Date of Installation,			Full Scale or	Percent of Flue
System IDs	th	at apply).	Month	Year	Location of Wet ESP System	Pilot Scale	Gas Treated
Currently Ope	erating We	t ESP Systems			·		
WESP-1	SE Unit 1 SE Unit 2 SE Unit 3 SE Unit 4 SE Unit 5 Other:	SE Unit 6     SE Unit 7     SE Unit 7     SE Unit 8     SE Unit 9     SE Unit 10	Month 💌		Immediately downstream of dry ESP     Immediately downstream of baghouse     Immediately downstream of wet FGD     Other (Explain below):	<ul> <li>Full Scale</li> <li>Pilot Scale</li> </ul>	

### Table A-16. Wet Electrostatic Precipitator Systems

Steam Electric Questionnaire

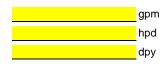
Part A. Steam Electric Power Plant Operations

L							
WESP-2	SE Unit 1	SE Unit 6	Month	-	O Immediately downstream of dry ESP		
	SE Unit 2	SE Unit 7			O Immediately downstream of baghouse	O Full Scale	
	SE Unit 3	SE Unit 8			O Immediately downstream of wet FGD	O Pilot Scale	
	SE Unit 4	SE Unit 9			O Other (Explain below):		
	SE Unit 5	SE Unit 10					
	Other:						
WESP-3	SE Unit 1	SE Unit 6	Month	•	O Immediately downstream of dry ESP		
	SE Unit 2	SE Unit 7			O Immediately downstream of baghouse	O Full Scale	
	SE Unit 3	SE Unit 8			O Immediately downstream of wet FGD	O Pilot Scale	
	SE Unit 4	SE Unit 9			O Other (Explain below):		
	SE Unit 5	SE Unit 10					
	Other:						
WESP-4	SE Unit 1	SE Unit 6	Month	<b>7</b>	O Immediately downstream of dry ESP		
	SE Unit 2	SE Unit 7			O Immediately downstream of baghouse	O Full Scale	
	SE Unit 3	SE Unit 8			O Immediately downstream of wet FGD	O Pilot Scale	
	SE Unit 4	SE Unit 9			Other (Explain below):		
	SE Unit 5	SE Unit 10					
	Other:						
Planned We	et ESP Syste	ms					
WESP-A	SE Unit 1	SE Unit 6	Month	•	O Immediately downstream of dry ESP		
	SE Unit 2	SE Unit 7			O Immediately downstream of baghouse	O Full Scale	
	SE Unit 3	SE Unit 8			O Immediately downstream of wet FGD	O Pilot Scale	
	SE Unit 4	SE Unit 9			O Other (Explain below):		
	SE Unit 5	SE Unit 10					
	Other:						
WESP-B	SE Unit 1	SE Unit 6	Month	•	O Immediately downstream of dry ESP		
	SE Unit 1	SE Unit 7	Tionar	-	O Immediately downstream of baghouse	O Full Scale	
	SE Unit 2	SE Unit 8			O Immediately downstream of wet FGD	O Pilot Scale	
	SE Unit 4	SE Unit 9			O Other (Explain below):	O The Scale	
	SE Unit 4	SE Unit 10					
	Other:						
	Other.			-		-	
WESP-C	SE Unit 1	SE Unit 6	Month	•	O Immediately downstream of dry ESP		
	SE Unit 2	SE Unit 7			$\bigcirc$ Immediately downstream of baghouse	O Full Scale	
	SE Unit 3	SE Unit 8			$\bigcirc$ Immediately downstream of wet FGD	O Pilot Scale	
	SE Unit 4	SE Unit 9			O Other (Explain below):		
	SE Unit 5	SE Unit 10					
	Other:						

CBI?

A12-2. Provide the flow rate, duration, and frequency of the wastewater generated from the wet ESP system for calendar year 2009.

🗌 Yes



Steam Electric Qu	estionnaire		Part A. Steam Electric Power Plant Operations
CBI?	A12-3. Provide the source of the	e water used in the wet ESP system	. [Check all boxes that apply.]
Yes	Raw intake water		
	Intake water that has been trea	ated on site prior to use	
	Process wastewater, specify	Process Wastewaters	▼
		Other process wastewater, specify	r.
	Other, explain:		
CBI?			esh intake, recycled process water), indicate the maximum chlorides concentration ater to be used for those purposes. Identify any other criteria that the source water
	Chlorides concentration:	ppm	
	Solids percentage:	<u>%</u>	
	Other, explain:		
		t process. Please describe how the wet ESP wastewate ocess. Identify the type of solid separation process be Hydrocyclones	
		eported in Tables D-1 or D-2. Identify the type of trea	tmost curtam below. [Charle all boyas that apply ]
	Settling	l reactor – aerobic	Chemical precipitation     Biological reactor – anoxic/anaerobic
		cal vapor compression (brine concentrator)	
		cal vapor compression (brine concentrator) with spray (	
	_	cal vapor compression (brine concentrator) with crystal	
	🗌 Other, e	xplain:	
	Discharged to surface water. Prov	vide NPDES permitted outfall number (from Part A Sect	ion 2.2):
	Indirect discharge to a publicly or	privately owned treatment works	
	Deep well injection		
	Other, explain:		

Steam Electric Qu	estionnaire	9	Part A. Steam Electric Power Plant Operations
CBI?	A12-6	. Has the plant evaluated?	operated any full-scale or pilot-scale wet ESP systems for studies in which process wastewaters generated by the technology were
		() Yes	(Continue)
		O No	(Skip to Section 13)
CBI?	A12-7		ame of the company whose technology was tested, the start and end date of the study, and attach the final technical evaluation e study (if study is complete).
		Company Nar	ne:
		Start Date:	End Date:
			the final technical evaluation report. the final technical evaluation report. Explain why:
CBI?	A12-8	. Were characte	erization samples of the wet ESP wastewater collected during the study?
Yes		() Yes	(Continue)
		O No	(Skip to Section 13)
		Provide the ar A12-7).	alytical results of the wet ESP wastewater characterization (if not already included in the technical report requested in Question
		I have attached th	e analytical results of the wet ESP wastewater characterization.
		I did not attach th	e analytical results of the wet ESP wastewater characterization. Explain why:

Yes

Part A. Steam Electric Power Plant Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

	Part:	Α	
	Section Title:	13. Coal Stor	age and Processing
	Instructions:	and use of co	Section 13 (Questions A13-1 to A13-17), provide information regarding the storage, processing, bal for all steam electric generating units that were operated in 2009. Please provide all free swers in the highlighted yellow areas.
BI?	A13-1.	•	store or process any coal on site in 2009? Processing coal includes any methods used to coal for use at the plant including but not limited to crushing/pulverizing coal.
		⊖ Yes	(Continue)
			(Skip to Question A13-16)
CBI?	A13-2.	2. Provide the amount (gpy) and number of days of <i>discharge</i> of <i>coal pile runoff</i> in 2009. If there was no pile runoff discharge, enter "0" and provide the reason in the Comments tab. The plant can estimate discharge of coal pile runoff, but a description of the estimation method must be included in the Comments tab.	

gpy	number of days of discharge in 2009

Part A. Steam Electric Power Plant Operations Steam Electric Questionnaire A13-3. Was the coal pile runoff monitored for pH? ◯ Yes (Continue) (Skip to Question A13-4)  $\bigcirc$  No If yes, provide the pH range for the coal pile runoff generated at the plant (prior to any commingling with other water streams, including other stormwater). pH in coal pile runoff: Minimum: S.U. Maximum: S.U. S.U. Median: A13-4. Is coal pile runoff transferred to a pond/impoundment?  $\bigcirc$  Yes, transferred to a pond/impoundment Segregated - specify pond/impoundment unit ID(s) from Table A-4:

 $\bigcirc$  No

CBI? 🗌 Yes

CBI?

🗌 Yes

Commingled - specify pond/impoundment unit ID(s) from Table A-4:

Part A. Ste	am Electric	Power Plan	Operations
-------------	-------------	------------	------------

CBI?	A13-5.	Indicate all intermediate and final destination(s) of the coal pile runoff. If the plant recycles the coal pile runoff, indicate the plant process to which this water is recycled. [Check all that apply].
		Immediately recycled back to plant process. Please indicate the plant process(es) to which the process wastewater is recycled.
		Fly or bottom ash sluicing
		Flue gas desulfurization
		Other, explain:
		Transferred to on-site treatment system. Identify the type of treatment system below. [Check all boxes that apply.]
		Settling pond Constructed wetlands
		pH adjustment  Other, specify:
		Chemical precipitation
		Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
		Indirect discharge to a publicly or privately owned treatment works
		Other, explain:
CBI?	A13-6.	Indicate whether the plant washes the coal on site. (See the definition for <i>coal washing</i> in the glossary for assistance).
		O Yes (Continue)
		$\bigcirc$ No (Skip to Question A13-8)
		Provide the average volume of <i>coal wash</i> water generated (gpm), the duration of water generation (hpd), and the frequency of water generation (dpy).
		gpmhpddpy

CBI?	A13-7. Indicate all intermediate and final destination(s) of the <i>coal wash</i> water. If the plant recycles the coal wash water, indicate the plant process to which this water is recycled. [Check all that apply].	
	Immediately recycled back to plant process. Please indicate the plant process(es) to which the wastewater is recycled.           Image: Fly or bottom ash sluicing           Flue gas desulfurization	
	Other, explain:	
	Transferred to pond(s)/impoundment(s). Provide the IDs of the pond/impoundment unit(s) previously defined in Table A-4:	
	Transferred to on-site treatment system. Identify the type of treatment system below. [Check all boxes that apply.]	
	Settling pond Constructed wetlands	
	Biological reactor - aerobic Biological reactor - anoxic/anaerobic	
	Chemical precipitation	
	Other, specify:	
	<ul> <li>Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):</li> <li>Indirect discharge to a publicly or privately owned treatment works</li> <li>Other, explain:</li> </ul>	

CBI? A13-8. Did the plant blend more than one coal together on site during 2009? Blending is the act of intentionally mixing different coal types (e.g., bituminous and subbituminous) prior to combustion. Note that natural mixing of coal types that occurs in the coal piles does <u>not</u> constitute blending.

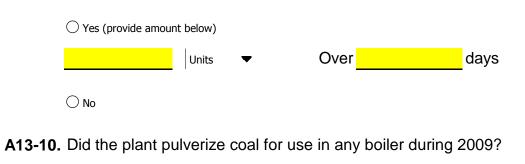
⊖ Yes	(Continue)
◯ No	(Skip to Question A13-10)

# CBI?

CBI?

Yes

A13-9. Did the plant generate any process wastewater associated with the blending of the coals during 2009?



○ Yes (Continue)
 ○ No (Skip to Question A13-16)

Steam Electric	c Questionnaire Part A. Steam Electric Power Plant Operations
CBI?	A13-11. Was any water used in the coal pulverization process, other than that used for sluicing mill rejects?
	<ul> <li>○ Yes (Continue)</li> <li>○ № (Skip to Question A13-12)</li> </ul>
	Provide the volume of coal pulverization <i>process wastewater</i> generated in 2009 (gpd OR gpy) and the frequency of this process wastewater generation (days).
	Units  Over days
CBI?	A13-12. Were mill rejects sluiced in 2009?
	<ul> <li>○ Yes (Continue)</li> <li>○ No (Skip to Question A13-14)</li> </ul>
	Provide the volume of <i>mill rejects sluice</i> water generated in 2009 (gpd OR gpy) and the frequency of sluice water generation (days).
	Units  Over days
CBI?	A13-13. Were the mill rejects sluiced separately or were they sluiced with fly and/or bottom ash?
	Sluiced by

	A13-14.	Are the mill rejects pyritic?
Yes		<ul> <li>○ Yes</li> <li>○ No</li> <li>○ Unknown</li> </ul>
CBI?	A13-15.	Indicate how mill rejects are disposed of and provide amount(s). If the mill rejects are sent to a pond/impoundment, indicate whether they are combined with fly and/or bottom ash. [Check all boxes that apply.]
		Stored in/transferred to a pond/impoundment reported in Table A-4  Combined with fly ash in pond/impoundment  Combined with bottom ash in pond/impoundment  Not combined with fly or bottom ash in pond/impoundment
		Stored in/transferred to a landfill reported in Table A-6       tpd         Hauled off site for disposal       tpd         Other, explain:       tpd
CBI?	A13-16.	Did the plant gasify coal, petroleum coke, or oil to operate an IGCC generating unit during 2009?
		<ul><li>○ Yes</li><li>○ No</li></ul>
CBI?	A13-17.	Is the plant currently operating, currently constructing/installing, or planning to construct/install by December 31, 2015 an <i>IGCC generating unit</i> that was not in operation during 2009?
		<ul><li>○ Yes</li><li>○ No</li></ul>

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: A Section Title: Part A Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

[	<b>Question Number</b>	Comment
CBI?		

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

CBI?	
CBI?	

Steam Electric Questionnaire

Part A. Steam Electric Power Plant Operations

CBI?	
CBI?	

### Table A-17. Listing of Fossil-Type Fuels

Type of Fuel
Coal
Anthracite Coal
Bituminous Coal
Lignite Coal
Subbituminous Coal
Waste Coal (including anthracite culm, bituminous gob)
Other Coal
Coal Synfuel
Oil
Distillate Fuel Oil (including Diesel, No. 1, No. 2, and No. 4 fuel oils)
Jet Fuel
Kerosene
Residual Fuel Oil (including No. 5 and No. 6 fuel oil and Bunker C fuel oil)
Other Oil (Crude oil, liquid butane, liquid propane, re-refined motor oil, sludge oil, tar oil, other petroleum-based liquid wastes)
Waste Oil
Petroleum Coke
Petroleum Coke
Gas
Blast Furnace Gas
Natural Gas
Gaseous Propane
Other Gases (Define on "Comments Page", NOT including landfill gas or biomass gas)

Part A. Steam Electric Power Plant Operations

For Use in Tables and Questions throughout Parts A, B, C, D, and F.Air heater cleaning waterAHCWAsh pile runoffAPRBoiler blowdownBBBoiler fireside cleaning waterBFCWBoiler tube cleaning waterBTCWBottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBWFloor drain wastewaterFDW		
Ash pile runoffAPRBoiler blowdownBBBoiler fireside cleaning waterBFCWBoiler tube cleaning waterBTCWBottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Air heater cleaning water	B, C, D, and F.
Boiler blowdownBBBoiler fireside cleaning waterBFCWBoiler tube cleaning waterBTCWBottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW		AHCW
Boiler fireside cleaning waterBFCWBoiler tube cleaning waterBTCWBottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW		APR
Boiler tube cleaning waterBTCWBottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Boiler blowdown	BB
Bottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Boiler fireside cleaning water	BFCW
Bottom ash sluiceBASCarbon capture wastewaterCCAPWCoal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Boiler tube cleaning water	BTCW
Coal pile runoffCPRCombined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	3ottom ash sluice	BAS
Combined ash sluiceCASCombustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Carbon capture wastewater	CCAPW
Combustion turbine cleaning (combustion gas portion of turbine) waterCOMBCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Coal pile runoff	CPR
turbine) waterCOMPRCWCombustion turbine cleaning (compressor portion of the turbine) waterCOMPRCWCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Combined ash sluice	CAS
turbine) waterTECBCombustion turbine evaporative coolers blowdownTECBCooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	<b>3</b> ( <b>3</b> )	COMBCW
Cooling tower blowdownCTBFGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	<b>3</b> ( 1 1	COMPRCW
FGD scrubber purgeSCRBPFGD slurry blowdownFGDBFilter BackwashFLTBW	Combustion turbine evaporative coolers blowdown	
FGD slurry blowdownFGDBFilter BackwashFLTBW		_
Filter Backwash FLTBW	-GD scrubber purge	
		_
Floor drain wastewater FDW	-ilter Backwash	FLTBW
	Floor drain wastewater	FDW
Flue gas mercury control system wastewater FGMCW		
Fly ash sluice FAS	Fly ash sluice	FAS
General runoff GR	General runoff	
Gypsum pile runoff GPR	Sypsum pile runoff	GPR
Gypsum wash water GYPWW	Gypsum wash water	GYPWW
Ion exchange wastewater IXW	on exchange wastewater	IXW
Landfill runoff - capped landfill LRC	_andfill runoff - capped landfill	LRC
Landfill runoff - uncapped landfill LRUC	_andfill runoff - uncapped landfill	
Leachate		LEACH
Limestone pile runoff LPR	_imestone pile runoff	LPR
Mill reject sluice MRS	Vill reject sluice	MRS

Treated Wastewaters		
For Use as Effluents from Pond/Impoundment Systems		
and/or Wastewater Treatment Syste		
Effluent - 1	EFF-1	
Effluent - 2	EFF-2	
Effluent - 3	EFF-3	
Effluent - 4	EFF-4	
Effluent - 5	EFF-5	
Effluent - 6	EFF-6	
Filter backwash	FltBW	
Sludge	SLDG	
For Use as Influents to Pond/Impou		
Wastewater Treatment Systems in		
Recycled Waters Througho		
POND-1 Effluent	POND-1-EFF	
POND-2 Effluent	POND-2-EFF	
POND-3 Effluent	POND-3-EFF	
POND-4 Effluent	POND-4-EFF	
POND-5 Effluent	POND-5-EFF	
POND-6 Effluent	POND-6-EFF	
POND-7 Effluent	POND-7-EFF	
POND-8 Effluent	POND-8-EFF	
POND-9 Effluent	POND-9-EFF	
POND-10 Effluent	POND-10-EFF	
POND-A Effluent	POND-A-EFF	
POND-B Effluent	POND-B-EFF	
POND-C Effluent	POND-C-EFF	
WWT-1 Effluent	WWT-1-EFF	
WWT-2 Effluent	WWT-2-EFF	
WWT-3 Effluent	WWT-3-EFF	
WWT-4 Effluent	WWT-4-EFF	
WWT-5 Effluent	WWT-5-EFF	

Part A. Steam Electric Power Plant Operations

## **Steam Electric Questionnaire Code Tables**

## **Process Wastewaters**

For Use in Tables and Questions throughout Parts A, B, C, D, and F.

Once -through cooling water	CW
Reverse osmosis reject water	RORW
SCR catalyst regeneration wastewater	SCRRW
SCR catalyst washing wastewater	SCRWW
Soot blowing wash water	SOOTW
Steam turbine cleaning water	STCW
Yard drain wastewater	YARDW

## **Treated Wastewaters**

For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.

WWT-6 Effluent	WWT-6-EFF
WWT-A Effluent	WWT-A-EFF
WWT-B Effluent	WWT-B-EFF
WWT-C Effluent	WWT-C-EFF

Part A. Steam Electric Power Plant Operations

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Adsorptive media	ADSORB	
Aerobic Biological Reactor	AERBIO	
Anaerobic Biological Reactor	ANBIO	
Aerobic/Anaerobic Biological Reactor	AER/ANBIO	
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1	
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2	
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1	
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2	
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1	
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2	
Clarification, Primary - 1	CL-P-1	
Clarification, Primary - 2	CL-P-2	
Clarification, Secondary - 1	CL-S-1	
Clarification, Secondary - 2	CL-S-2	
Clarification, Tertiary - 1	CL-T-1	
Clarification, Tertiary - 2	CL-T-2	
Constructed wetland - Cell 1	CWL -1	
Constructed wetland - Cell 2	CWL -2	
Constructed wetland - Cell 3	CWL -3	
Constructed wetland - Cell 4	CWL -4	
Constructed wetland - Cell 5	CWL -5	
Constructed wetland - Cell 6	CWL -6	
Constructed wetland system	CWTS	
Equalization, Primary	EQ-P	
Equalization, Secondary	EQ-S	
Filter, Microfiltration - 1	FLT-M-1	
Filter, Microfiltration - 2	FLT-M-2	

Destinations		
For Use in Tables and Questions T	hroughout Parts A, C, D,	
and F.		
Burned on site	BURN	
Deep-well injection	DWELL	
Discharge to POTW	POTW	
Discharge to PrOTW	PrOTW	
Discharge to surface water	SW	
Evaporation	EVAP	
Hauled off site for reuse	HAULR - RF	
(removal fee)		
Hauled off site for reuse (given	HAULR - GA	
away)		
Hauled off site for reuse	SOLD	
(marketed and sold)		
Hauled off site for disposal	HAUL	
Mixed with fly ash for disposal	MFA	
On-site landfill (as reported in	LANDF	
Table A-6)		
POND-1	POND-1	
POND-2	POND-2	
POND-3	POND-3	
POND-4	POND-4	
POND-5	POND-5	
POND-6	POND-6	
POND-7	POND-7	
POND-8	POND-8	
POND-9	POND-9	
POND-10	POND-10	
POND-A	POND-A	
POND-B	POND-B	
POND-C	POND-C	
WWT-1	WWT-1	
WWT-2	WWT-2	

Part A. Steam Electric Power Plant Operations

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Filter, Microfiltration - 3	FLT-M-3	
Filter, Microfiltration - 4	FLT-M-4	
Filter, Sand/Gravity - 1	FLT-S-1	
Filter, Sand/Gravity - 2	FLT-S-2	
Filter, Sand/Gravity - 3	FLT-S-3	
Filter, Sand/Gravity - 4	FLT-S-4	
Filter, Ultrafiltration - 1	FLT-U-1	
Filter, Ultrafiltration - 2	FLT-U-2	
Filter, Ultrafiltration - 3	FLT-U-3	
Filter, Ultrafiltration - 4	FLT-U-4	
Filter press - 1	FP-1	
Filter press - 2	FP-2	
Holding tank	HT	
Ion exchange	IX	
Natural wetlands	NW	
pH adjustment - 1	PH-1	
pH adjustment - 2	PH-2	
pH adjustment - 3	PH-3	
Reverse osmosis	ROS	
Pond Unit - 1	SPD-1	
Pond Unit - 2	SPD-2	
Pond Unit - 3	SPD-3	
Pond Unit - 4	SPD-4	
Pond Unit - 5	SPD-5	
Pond Unit - 6	SPD-6	
Pond Unit - 7	SPD-7	
Pond Unit - 8	SPD-8	
Pond Unit - 9	SPD-9	

Destinations		
For Use in Tables and Questions Throughout Parts A, C, D, and F.		
WWT-3	WWT-3	
WWT-4	WWT-4	
WWT-5	WWT-5	
WWT-6	WWT-6	
WWT-A	WWT-A	
WWT-B	WWT-B	
WWT-C	WWT-C	
Reuse as boiler water	RECYC - BW	
Reuse as bottom ash sluice	RECYC - BAS	
Reuse as combined ash sluice	RECYC - CAS	
Reuse as FGD slurry	RECYC - FGDP	
preparation water		
Reuse as FGD absorber	RECYC - FGDAB	
makeup		
Reuse as fly ash sluice	RECYC - FAS	
Reuse as mill reject sluice	RECYC - MRS	
Reuse in cooling towers	RECYC - CW	

Part A. Steam Electric Power Plant Operations

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Pond Unit - 10	SPD-10	
Pond Unit - 11	SPD-11	
Pond Unit - 12	SPD-12	
Pond Unit - 13	SPD-13	
Pond Unit - 14	SPD-14	
Settling tank - 1	ST-1	
Settling tank - 2	ST-2	
Settling tank - 3	ST-3	
Settling tank - 4	ST-4	
Settling tank - 5	ST-5	
Thickener - 1	TH-1	
Thickener - 2	TH-2	
Vacuum drum filter - 1	VF-1	
Vacuum drum filter - 2	VF-2	
Vacuum filter belt - 1	VFB-1	
Vacuum filter belt - 2	VFB-2	

Solids Handling	
For Use as Planned Solids Handling for the FGD Slurry	
Blowdown in Pa	art B Table B-2.
Centrifuge - 1	CENT-1
Centrifuge - 2	CENT-2
Centrifuge - 3	CENT-3
Centrifuge - 4	CENT-4
Hydrocyclones - 1	HYC-1
Hydrocyclones - 2	HYC-2
Hydrocyclones - 3	HYC-3
Hydrocyclones - 4	HYC-4
Filter press - 1	FP-1
Filter press - 2	FP-2
Thickener - 1	TH-1
Thickener - 2	TH-2
Vacuum drum filter - 1	VF-1
Vacuum drum filter - 2	VF-2
Vacuum filter belt - 1	VFB-1
Vacuum filter belt - 2	VFB-2

## Part A Drop Downs

State Names and Abbreviations		
	State	
	Select	
ALABAMA	AL	
	AK AS	
AMERICAN SAMOA ARIZONA	AS	
ARKANSAS	AZ	
CALIFORNIA	CA	
COLORADO	CO	
CONNECTICUT	СТ	
DELAWARE	DE	
DISTRICT OF COLUMBIA	DC	
FEDERATED STATES OF MICRONESIA	FM	
FLORIDA	FL	
GEORGIA	GA	
GUAM	GU	
HAWAII	H	
IDAHO	ID	
ILLINOIS	IL	
INDIANA	IN	
IOWA	IA	
KANSAS	KS	
KENTUCKY	KY	
LOUISIANA	LA	
MAINE	ME	
MARSHALL ISLANDS	MH	
MARYLAND	MD	
MASSACHUSETTS	MA	
MICHIGAN	MI	
MINNESOTA	MN	
MISSISSIPPI	MS	
MISSOURI MONTANA	MO MT	
NEBRASKA	NI	
NEVADA	NE NV	
NEW HAMPSHIRE	NH	
NEW JERSEY	NJ	
NEW MEXICO	NM	
NEW YORK	NY	
NORTH CAROLINA	NC	
NORTH DAKOTA	ND	
NORTHERN MARIANA ISLANDS	MP	
ОНЮ	ОН	
OKLAHOMA	OK	
OREGON	OR	
PALAU	PW	
PENNSYLVANIA	PA	
PUERTO RICO	PR	
RHODE ISLAND	RI	
SOUTH CAROLINA	SC	
SOUTH DAKOTA	SD	
TENNESSEE	TN	
TEXAS	TX	
UTAH	UT	
VERMONT	VT	
VIRGIN ISLANDS	VI	
VIRGINIA	VA	
WASHINGTON	WA	
WEST VIRGINIA	WV	
WISCONSIN	WI	
WYOMING	WY	

	Units	
Units		
Select		
gpd gpy		
дру		

Sluiced by	
Sluiced by	
Select	
Sluiced separately	
Sluiced with fly ash	
Sluiced with bottom ash	
Sluiced with fly ash and bottom ash	

Yes/No	
Yes/No	
Select	
Yes	
No	

am/pm	
am/pm	
Select	
am	
pm	

Month
Month
Select
January
February
March
April
Мау
June
July
August
September
October
November
December

Planned Month
Planned Month
Select
January
February
March
April
Мау
June
July
August
September
October
November
December
Unknown

Last Month
Last Month
Select
January
February
March
April
Мау
June
July
August
September
October
November
December
N/A

Year           Select           1980           1981           1982           1983           1984           1985           1986           1987           1988           1989           1990           1991           1992           1993           1994           1995           1996           1997           1998           1999           2000           2001           2002           2003           2004           2005           2006           2007           2008           2009           2011           2012           2013           2014           2015           2016           2017           2018
Select           1980           1981           1982           1983           1984           1985           1986           1987           1988           1989           1990           1991           1992           1993           1994           1995           1996           1997           1998           1999           2000           2001           2002           2003           2004           2005           2006           2007           2008           2009           2010           2011           2012           2013           2014           2015           2016           2017
1980         1981         1982         1983         1984         1985         1986         1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2016         2017
1981         1982         1983         1984         1985         1986         1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2016         2017
1982         1983         1984         1985         1986         1987         1988         1999         1990         1991         1992         1993         1994         1995         1996         1997         1998         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1983         1984         1985         1986         1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1984         1985         1986         1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1985         1986         1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1986         1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1987         1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1988         1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1989         1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1990         1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1991         1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1992         1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1993         1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
1994         1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1995         1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1996         1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1997         1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1998         1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
1999         2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
2000         2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
2001         2002         2003         2004         2005         2006         2007         2008         2010         2011         2012         2013         2014         2015         2016         2017
2002         2003         2004         2005         2006         2007         2008         2009         2010         2011         2012         2013         2014         2015         2016         2017
2003         2004         2005         2006         2007         2008         2009         2010         2012         2013         2014         2015         2016         2017
2004 2005 2006 2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2017
2005 2006 2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2017
2006 2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2017
2007 2008 2009 2010 2011 2012 2013 2014 2015 2016 2017
2008 2009 2010 2011 2012 2013 2014 2015 2016 2017
2009         2010         2011         2012         2013         2014         2015         2016         2017
2010 2011 2012 2013 2014 2015 2016 2017
2011 2012 2013 2014 2015 2016 2017
2012 2013 2014 2015 2016 2017
2013 2014 2015 2016 2017
2014 2015 2016 2017
2015 2016 2017
2016 2017
2017
2018
2019
2020
New Unit Year
New Unit Year
Select
2010
2011
2012

Part A. Steam Electric Power Plant Operations

2013	
2014	
2015	

Planned Year
Planned Year
Select
2010
2011
2012
2013
2014
2015
2016
2017
2018
2019
2020
Unknown

Last Year
Last Year
Select
1980
1981
1982
1983
1984
1985
1986
1987
1988
1989
1990
1991
1992
1993
1994
1995
1996
1997
1998
1999
2000
2001
2002
2003
2004
2005
2006
2007
2008
2009
2010
N/A

Type of Receiving Water
Type of Receiving Water
Select
Estuary
Great Lakes
Lake/Pond
Reservoir
River/Stream
Other

Select Air heater cleaning water Ash pile runoff Boiler blowdown Boiler fireside cleaning water Botier tube cleaning water Bottom ash sluice Carbon capture wastewater Coal pile runoff Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst regeneration wastewater ScR catalyst washing wastewater Sca catalyst washing wastewater	Process Wastewaters
Air heater cleaning water Ash pile runoff Boiler blowdown Boiler fireside cleaning water Boiler tube cleaning water Bottom ash sluice Carbon capture wastewater Coal pile runoff Combined ash sluice Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water SCR catalyst regeneration wastewater Sca catalyst regeneration wastewater Steam turbine cleaning water Steam turbine cleaning water	Process Wastewaters
Ash pile runoff         Boiler blowdown         Boiler fireside cleaning water         Boiler tube cleaning water         Bottom ash sluice         Carbon capture wastewater         Coal pile runoff         Combined ash sluice         Combustion turbine cleaning (combustion gas portion of turbine) water         Combustion turbine cleaning (compressor portion of the turbine) water         Combustion turbine evaporative coolers blowdown         Cooling tower blowdown         FGD scrubber purge         FGD slurry blowdown         Filter Backwash         Floor drain wastewater         Flue gas mercury control system wastewater         Fly ash sluice         General runoff         Gypsum wash water         Ion exchange wastewater         Landfill runoff - capped landfill         Landfill runoff - uncapped landfill         Leachate         Limestone pile runoff         Mill reject sluice         Once -through cooling water         Reverse osmosis reject water         SCR catalyst regeneration wastewater         SCR catalyst washing wastewater         Soot blowing wash water	Select
Ash pile runoff         Boiler blowdown         Boiler fireside cleaning water         Boiler tube cleaning water         Bottom ash sluice         Carbon capture wastewater         Coal pile runoff         Combined ash sluice         Combustion turbine cleaning (combustion gas portion of turbine) water         Combustion turbine cleaning (compressor portion of the turbine) water         Combustion turbine evaporative coolers blowdown         Cooling tower blowdown         FGD scrubber purge         FGD slurry blowdown         Filter Backwash         Floor drain wastewater         Flue gas mercury control system wastewater         Fly ash sluice         General runoff         Gypsum wash water         Ion exchange wastewater         Landfill runoff - capped landfill         Landfill runoff - uncapped landfill         Leachate         Limestone pile runoff         Mill reject sluice         Once -through cooling water         Reverse osmosis reject water         SCR catalyst regeneration wastewater         SCR catalyst washing wastewater         Soot blowing wash water	Air heater cleaning water
Boiler blowdown Boiler fireside cleaning water Boiler tube cleaning water Bottom ash sluice Carbon capture wastewater Coal pile runoff Combined ash sluice Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Landfill runoff - uncapped landfill Landfill runoff - capped landfill Carbate Limestone pile runoff Mill reject sluice Once -through cooling water SCR catalyst regeneration wastewater ScR catalyst washing wastewater Steam turbine cleaning water	Ash pile runoff
Boiler fireside cleaning water Boiler tube cleaning water Bottom ash sluice Carbon capture wastewater Coal pile runoff Combined ash sluice Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater ScR catalyst washing wastewater Steam turbine cleaning water	
Boiler tube cleaning water Bottom ash sluice Carbon capture wastewater Coal pile runoff Combined ash sluice Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water SCR catalyst regeneration wastewater ScR catalyst washing wastewater Steam turbine cleaning water	
Bottom ash sluice Carbon capture wastewater Coal pile runoff Combined ash sluice Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater ScR catalyst washing wastewater Steam turbine cleaning water	
Carbon capture wastewater Coal pile runoff Combined ash sluice Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater Steam turbine cleaning water	
Coal pile runoff         Combined ash sluice         Combustion turbine cleaning (combustion gas portion of turbine) water         Combustion turbine cleaning (compressor portion of the turbine) water         Combustion turbine evaporative coolers blowdown         Cooling tower blowdown         FGD scrubber purge         FGD slurry blowdown         Filter Backwash         Floor drain wastewater         Flue gas mercury control system wastewater         Fly ash sluice         General runoff         Gypsum wash water         Ion exchange wastewater         Landfill runoff - capped landfill         Landfill runoff - uncapped landfill         Leachate         Limestone pile runoff         Mill reject sluice         Once -through cooling water         Reverse osmosis reject water         SCR catalyst regeneration wastewater         SCR catalyst washing wastewater         Scot blowing wash water	
Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Steam turbine cleaning water	Coal pile runoff
Combustion turbine cleaning (combustion gas portion of turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Steam turbine cleaning water	Combined ash sluice
turbine) water Combustion turbine cleaning (compressor portion of the turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater Soot blowing wash water	
turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Steam turbine cleaning water	turbine) water
turbine) water Combustion turbine evaporative coolers blowdown Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Steam turbine cleaning water	Combustion turbine cleaning (compressor portion of the
Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water	turbine) water
Cooling tower blowdown FGD scrubber purge FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water	Combustion turbine evaporative coolers blowdown
FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water	Cooling tower blowdown
FGD slurry blowdown Filter Backwash Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water	FGD scrubber purge
Floor drain wastewater Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water	FGD slurry blowdown
Flue gas mercury control system wastewater Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Filter Backwash
Fly ash sluice General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Floor drain wastewater
General runoff         Gypsum pile runoff         Gypsum wash water         Ion exchange wastewater         Landfill runoff - capped landfill         Landfill runoff - uncapped landfill         Leachate         Limestone pile runoff         Mill reject sluice         Once -through cooling water         Reverse osmosis reject water         SCR catalyst regeneration wastewater         SCR catalyst washing wastewater         Soot blowing wash water         Steam turbine cleaning water	Flue gas mercury control system wastewater
Gypsum pile runoff         Gypsum wash water         Ion exchange wastewater         Landfill runoff - capped landfill         Landfill runoff - uncapped landfill         Leachate         Limestone pile runoff         Mill reject sluice         Once -through cooling water         Reverse osmosis reject water         SCR catalyst regeneration wastewater         SCR catalyst washing water         Soot blowing wash water         Steam turbine cleaning water	Fly ash sluice
Gypsum wash water         Ion exchange wastewater         Landfill runoff - capped landfill         Landfill runoff - uncapped landfill         Leachate         Limestone pile runoff         Mill reject sluice         Once -through cooling water         Reverse osmosis reject water         SCR catalyst regeneration wastewater         SCR catalyst washing wastewater         Soot blowing wash water         Steam turbine cleaning water	General runoff
Landfill runoff - capped landfill Landfill runoff - uncapped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Gypsum pile runoff
Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Gypsum wash water
Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Ion exchange wastewater
Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Landfill runoff - capped landfill
Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Landfill runoff - uncapped landfill
Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Leachate
Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Limestone pile runoff
Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Mill reject sluice
SCR catalyst regeneration wastewater SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Once -through cooling water
SCR catalyst washing wastewater Soot blowing wash water Steam turbine cleaning water	Reverse osmosis reject water
Soot blowing wash water Steam turbine cleaning water	SCR catalyst regeneration wastewater
Steam turbine cleaning water	SCR catalyst washing wastewater
0	Soot blowing wash water
	Steam turbine cleaning water
Yard drain wastewater	Yard drain wastewater
Other	Other

Pond/Impoundment Unit ID
Pond/Impoundment Unit ID
Select
SPD-1
SPD-2
SPD-3
SPD-4
SPD-5
SPD-6
SPD-7
SPD-8
SPD-9
SPD-10
SPD-11
SPD-12
SPD-13
SPD-14
RET-SPD-1
RET-SPD-2
RET-SPD-3
RET-SPD-4
SPD-A
SPD-B
SPD-C
SPD-D
SPD-E

Landfill ID
Landfill ID
Select
LANDFILL-1
LANDFILL-2
LANDFILL-3
LANDFILL-4
RET-LANDFILL-1
RET-LANDFILL-2
RET-LANDFILL-3
RET-LANDFILL-4
LANDFILL-A
LANDFILL-B
LANDFILL-C
LANDFILL-D

Type of Turbine
-----------------

Type of Turbine	
Select	
Combined Cycle	
Stand-Alone Steam Turbine	

Type of Cooling System
Type of Cooling System
Select
Dry Cooling
Once-Through
Recirculating
Other, specify below

SCR Catalyst Wastewater Handled
SCR Catalyst Wastewater Handled
Select
Transferred to pond and/or wastewater treatment system
Transferred to pond or holding basin without discharge
Hauled off site
Discharged without treatment
Other (specify below)

Operating/Planned
Operating/Planned
Select
Operating
Planned

Last Replaced/Regenerated
Last Replaced/Regenerated
Select
Replaced
Regenerated
Not replaced/regenerated

## Planned Replaced/Regenerated

Planned Replaced/Regenerated
Select
Replaced
Regenerated
Unknown

Steam Elect	ric Quest	tionnaire
-------------	-----------	-----------

Last Onsite/Offsite	
Last Onsite/Offsite	
Select	
Onsite	
Offsite	
Not regenerated	

Planned Onsite/Offsite
Planned Onsite/Offsite
Select
Onsite
Offsite
Unknown

Upstream/Downstream
Upstream/Downstream
Select
Upstream
Downstream

Wet/Dry
Wet/Dry
Select
Wet
Dry

SE Unit ID
SE Unit ID
Select
SE Unit-1
SE Unit-2
SE Unit-3
SE Unit-4
SE Unit-5
SE Unit-6
SE Unit-7
SE Unit-8
SE Unit-9
SE Unit-10
SE Unit-A
SE Unit-B
SE Unit-C
SE Unit-D

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



**Steam Electric Questionnaire** 

## PART B - FLUE GAS DESULFURIZATION (FGD) SYSTEMS

## **Table of Contents**

## **Section Title**

## Tab Name

Part B Instructions General FGD System Information Planned FGD System Information FGD Additive Information Wet FGD System Information FGD Solids Disposition and Marketing for Wet FGD Systems FGD Wastewater Generation FGD Monitoring Data Instructions FGD Monitoring Data FGD Wastewater Treatment Dry FGD System Information FGD Solids Disposition and Marketing for Dry FGD Systems Part B Comments Steam Electric Questionnaire Code Tables Part B Instructions Part B Section 1 Part B Section 2 Part B Section 3 Part B Section 4 Part B Section 4 Tables Part B Section 5 Part B Section 6 Part B Section 6 Part B Section 7 Part B Section 8 Part 8 P

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

## PART B. FLUE GAS DESULFURIZATION (FGD) SYSTEMS

## INSTRUCTIONS

Part B requests information about flue gas desulfurization (FGD) systems that are located at the plant or are planned to be located at the plant. Complete Part B if you operate one or more FGD systems, or if you are currently constructing/installing or planning to construct/install one or more FGD systems by December 31, 2020.

Throughout Part B, information is requested on FGD systems that are under construction/installation or planned to be constructed/installed by December 31, 2020. Provide design information, or best engineering estimates as necessary, for these planned systems.

As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part B Table of Contents tab, all name and ID fields throughout Part B will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part B.

Please provide all free response answers in the highlighted yellow areas. Throughout Part B, you may need to make copies of certain sections/questions for multiple FGD systems. Instructions are provided throughout Part B regarding making copies. Note that system ID fields must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the correct system.

Use the Part B Comments tab to do the following: provide additional information as requested in certain questions within Part B; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Part B. Flue Gas Desulfurization (FGD) Systems

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: B Section Title: 1. General FGD System Information

Instructions: Part B requests information about flue gas desulfurization (FGD) systems that are located at the plant or are planned to be located at the plant that are used to service fossil-fueled electric generating units. See Part A Section 8 for unit classifications. Complete Part B if you operate one or more FGD systems, or if you are currently constructing/installing or planning to construct/install one or more FGD systems by December 31, 2020, to service fossil-fueled electric generating units.

CBI? □Yes

Steam Electric Questionnaire

B1-1. Does the plant operate one or more flue gas desulfurization (FGD) systems that service fossil-fueled steam electric generating units, or is the plant currently constructing/installing or planning to construct/install one or more FGD systems to service fossil-fueled steam electric generating units by December 31, 2020?

- O Yes (Continue)
- O<sub>No</sub> (Skip to next Questionnaire Part)
- CBI? B1-2. Complete Table B-1 for each FGD system that the plant operates that services fossil-fueled electric generating units, or is currently constructing/installing or planning to construct/install to service fossil-fueled electric generating units by December 31, 2020. Assign an FGD system ID to each FGD system using the drop down menu provided. Assign the FGD systems sequentially using the numbered IDs (e.g., FGD-1, FGD-2) for the systems currently operating. Assign the FGD system sequentially using the lettered IDs (e.g., FGD-A, FGD-B) for the systems that are planned to operate. Enter the date the system initially began operation or is planned to begin operation. Identify each steam electric unit (currently operating or planned units) that is serviced by each FGD system sing the codes EPA assigned to steam electric units in Table A-8 and/or Table A-9. Identify the type of oxidation performed in the FGD system for all wet FGD systems (Note: mark "Not Applicable" for dry FGD systems). Also provide the design or actual sulfur dioxide removal efficiency for each FGD system.

Wet FGD systems capture sulfur dioxide from the flue gas using a wet slurry that generates a *process wastewater* that exits the scrubber absorber, shown as *FGD slurry blowdown* in Figure B-1 for recirculation scrubbers, or as FGD *slurry discharge* in Figure B-2 for single pass scrubbers. Indicate for each FGD system if FGD slurry blowdown (or FGD slurry discharge) is generated.

Use the drop down boxes to identify the type of FGD system and to specify the type(s) of sorbents used in the system. If a sorbent used is not provided in the drop down, identify "other" and provide the type(s) of sorbent in the yellow highlighted box to the right.

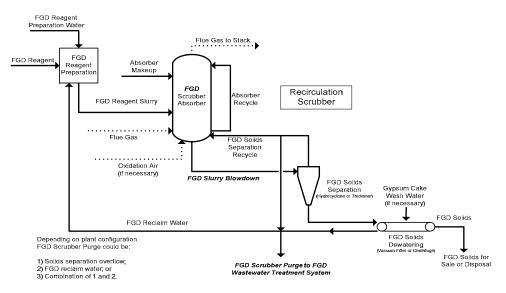


Figure B-1. Example Recirculation Wet FGD Scrubber System Diagram

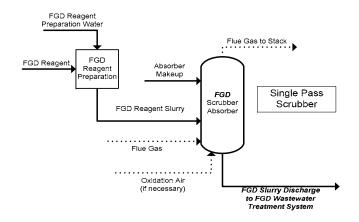


Figure B-2. Example Single Pass Wet FGD Scrubber System Diagram

Steam Electric Questionnaire

Part B. Flue Gas Desulfurization (FGD) Systems

FGD System ID	Date System Initially Brought On Line, or Planned to be Brought On Line (mont/year)	8 and/or A	ctric Units fro -9 Serviced b System all boxes tha	oy This FGD	Does (or Will) the System Generate a FGD Slurry Blowdown (or Slurry Discharge) Stream (i.e., is it a wet system)?	Type of Oxidation (Forced, Natural, or Inhibited)	Type of FGD System		Type of Sorbe	ent	Sulfur Dioxide Removal Efficiency (%)
Example:		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Limestone	▼	
	01/1995	SE Unit 2	SE Unit 7	SE Unit B	• Yes	Inhibited	Spray 🔻	Secondary:	Soda Ash	-	97.5
FGD-1		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Not Applicable	-	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Not Applicable	-	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	▼	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System 🔻	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	▼	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	-	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System 🔻	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	▼	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	▼	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	▼	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	▼	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System 🔻	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	-	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	▼	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System 🔻	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	▼	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	-	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 5	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	•	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:		-	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System 🔻	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	▼	
		SE Unit 4	SE Unit 10	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	▼	
		SE Unit 1	SE Unit 6	SE Unit A		O Forced		Primary:	Type of Sorbent	▼	
		SE Unit 2	SE Unit 7	SE Unit B	O Yes	O Inhibited	Type of FGD System 🔻	Secondary:	Type of Sorbent	▼	
FGD System ID		SE Unit 3	SE Unit 8	SE Unit C	O No	O Natural		Tertiary:	Type of Sorbent	<b>▼</b>	
		SE Unit 4	SE Unit 9	SE Unit D		O Not Applicable		Quaternary:	Type of Sorbent	-	1

### Table B-1. FGD Systems in Operation or Planning to be Operated by December 31, 2020

Part B. Flue Gas Desulfurization (FGD) Systems

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: B

Section Title: 2. Planned FGD System Information

Instructions: Throughout this section, provide information for all *FGD* systems under construction/installation or planned to be constructed/installed by December 31, 2020 that are reported in Table B-1 and are expected to generate *FGD* slurry blowdown. Please provide all free response answers in the highlighted yellow areas.

CBI?

B2-1. Complete Table B-2 for each FGD system under construction/installation or planned to be constructed/installed by December 31, 2020 that is reported in Table B-1 and is expected to generate FGD slurry blowdown. Enter the planned method for handling solids generated, whether FGD scrubber purge (or slurry discharge) will be generated, the type of *wastewater treatment system*, the design maximum and 24-hour daily average flow rate for the treatment system, and the date the treatment system will be brought on line. Use codes from the Code Tables tab, as appropriate, and separate multiple entries with commas. If you do not know the type of wastewater treatment system, enter "Unknown" into the appropriate columns in the table.

FGD System ID	Planned Solids Handling for the FGD Slurry Blowdown (See Solids Handling Table in Code Tables Tab) <sup>a</sup>	Will System Generate FGD Scrubber Purge (or Slurry Discharge)?	Will FGD Scrubber Purge (or Slurry Discharge) be Treated by New or Existing Treatment System	Type of Wastewater Treatment System Planned to Treat FGD Scrubber Purge (or Slurry Discharge) (See Wastewater Treatment Units Table in Code Tables Tab)	FGD Treatm Maximum (gpm)	ow Rate for nent System 24-Hour Daily Average (gpm)	Estimated Date the New FGD Treatment System Will be Brought On Line (or Date FGD Scrubber Purge (or Slurry Discharge) Will be Transferred to Existing System) (month/year)
Example	HYC-1, VFB-1	Yes 🔻	New 🔻	EQ-P, CP-1-1, CL-P-1, PH- 1, FLT-S-1	1,200	1,000	06/2012
FGD System ID (Planned)		Yes/No 🔻	New/Existing				
FGD System ID (Planned)		Yes/No 💌	New/Existing				
FGD System ID (Planned)		Yes/No 🔻	New/Existing				
FGD System ID (Planned)		Yes/No 🔻	New/Existing				
FGD System ID (Planned)		Yes/No 🔻	New/Existing				
FGD System ID (Planned)		Yes/No 🔻	New/Existing				

Table B-2. FGD S	systems Planned or Under	<b>Construction/Installation</b>
------------------	--------------------------	----------------------------------

a - This question refers to the blowdown solids handling, not the treatment system solids handling.

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: B

Section Title: 3. FGD Additive Information

Instructions: Throughout this section, provide information for all FGD Systems listed in Table B-1. Please provide all free response answers in the highlighted yellow areas.

CBI?

**B3-1.** In Table B-3, indicate the additive(s) used or planned to be used in each FGD system listed in Table B-1, and provide a description of its purpose. [Check all boxes that apply.]

### Table B-3. FGD Additive Information

Additive	FGD System(s) in which Additive is Used or is Planned to be Used			Purpose of Additive		
Adipic acid	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	FGD A FGD B FGD C	Increase sulfur dioxide removal Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent
Dibasic acid (DBA)	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	FGD A FGD B FGD C	Increase sulfur dioxide removal Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent Other (specify below):
Elemental sulfur	FGD 1     FGD 2     FGD 3	FGD 4 FGD 5 FGD 6	FGD A FGD B FGD C	☐ Increase sulfur dioxide removal ☐ Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent
Formic acid	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	FGD 4 FGD 5 FGD 6	FGD A FGD B FGD C	☐ Increase sulfur dioxide removal ☐ Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent
Organosulfide	FGD 1     FGD 2     FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	FGD A FGD B FGD C	Increase sulfur dioxide removal Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent Other (specify below):
Sodium thiosulfate	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	GD A FGD B FGD C	Increase sulfur dioxide removal Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent

### Steam Electric Questionnaire

Part B. Flue Gas Desulfurization (FGD) Systems

Other (specify below):	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	FGD A FGD B FGD C	Increase sulfur dioxide removal Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent
Other (specify below):	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	FGD A FGD B FGD C	Increase sulfur dioxide removal Inhibit oxidation of FGD solids	Increase mercury removal Scale inhibitor	Defoaming agent
None	☐ FGD 1 ☐ FGD 2 ☐ FGD 3	☐ FGD 4 ☐ FGD 5 ☐ FGD 6	FGD A FGD B FGD C			

Yes

CBI?

Yes

Plant ID: Insert Plant ID Plant Name: Insert Plant Name FGD System ID: Insert System ID

Part: B Section Title: 4. Wet FGD System Information

Instructions: Throughout this section, you will be required to provide information for each *wet FGD system* that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

Make copies of Section 4 and the Section 4 tables for each wet FGD system previously defined in Table B-1 using the "Copy Section 4 and Section 4 Tables" button below. Please note that you will create two new tabs for these sections. You may delete unneeded tabs, if accidently created. Enter the FGD system ID in the space provided above (use FGD system IDs assigned in Table B-1).

CBI? B4-1. Did you report use of a FGD system that generates FGD slurry blowdown (i.e., wet system) in Table B-1?

O Yes (Continue)

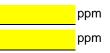
○ No (Skip to Section 8)

**Copy Section 4 and Section 4 Tables** 

**B4-2.** Provide the operating concentration range of chlorides within the FGD scrubber absorber.

Minimum operating concentration:

Maximum operating concentration:



### Part B. Flue Gas Desulfurization (FGD) Systems

CBI? B4-3. Provide the maximum design chlorides concentration for the FGD system and indicate which specific equipment unit(s) of the FGD system determine this concentration (e.g., FGD scrubber absorber, piping). Also provide the materials of construction for the specific FGD equipment that Yes determine the maximum design chlorides concentration. If multiple materials are used in the construction of the FGD equipment that determines the maximum design chlorides concentration, identify the component that is the most vulnerable to corrosion due to chlorides concentrations. If the material of construction is not provided in the drop down menu, select "other" and provide the name in the yellow box provided.

FGD system maximum design chlorides concentration:

- FGD equipment that determines maximum design concentration:
- FGD equipment that determines maximum design concentration:
- FGD equipment that determines maximum design concentration: FGD equipment that determines maximum design concentration:



CBI? B4-4. Indicate the FGD system parameter(s) that are used to determine when the FGD slurry is blown down from the FGD system. [Check all boxes that apply.]

Chlorides concentration, maintained less than		ppm	
Solids percentage, maintained between		and	%
Other, explain:			

#### CBI? B4-5. For water sources that may be used as a source of FGD reagent preparation water or absorber make-up water (e.g., fresh intake, recycled Yes process water), indicate the maximum chlorides concentration and maximum solids percentage that is acceptable for the water to be used for those purposes. Identify any other criteria that the source water must meet.

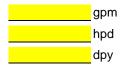
Chlorides concentration:	ppm
Solids percentage:	<mark></mark> %
Other, explain:	

CBI? Yes

Yes

Steam Electric Questionnaire

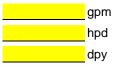
B4-6. Provide the typical flow rate, duration, and frequency of the mist eliminator wash water for the FGD system for calendar year 2009. Provide 2010 data for systems that were not operating in 2009.



Part B. Flue Gas Desulfurization (FGD) Systems

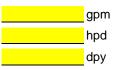
CBI?

**B4-7.** Provide the typical flow rate, duration, and frequency of the FGD reagent preparation water for the FGD system for calendar year 2009. Provide 2010 data for systems that were not operating in 2009.

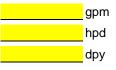


CBI?

**B4-8.** Provide the typical flow rate, duration, and frequency of the FGD reagent slurry for the FGD system for calendar year 2009. Provide 2010 data for systems that were not operating in 2009.



CBI? B4-9. Provide the typical flow rate, duration, and frequency of the absorber make-up water for the FGD system for calendar year 2009. Provide 2010 data for systems that were not operating in 2009.

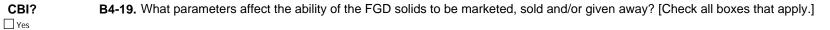


CBI? B4-10. Provide the source of the mist eliminator wash water used. [Check all boxes that apply.] If the source is a *process wastewater* not provided in the dropdown box, select other and provide in the yellow box the name of the process wastewater and a short description.

Raw intake water			
Intake water that has I	been treated on site prior to use		
Process wastewater	Process Wastewater	▼.	
Other, explain:			

Steam Electric	c Questionnaire		Part B. Flue Gas Desulfurization (FGD) Systems
CBI?			Il boxes that apply.] If the source is a <i>process wastewater</i> not provided in f the process wastewater and a short description.
	Raw intake water		
	☐ Intake water that has been treated on site pri	or to use	
	Process wastewater Process Wastewater	ər	
	Other, explain:		
CBI?			s that apply.] If the source is a <i>process wastewater</i> not provided in the process wastewater and a short description.
	Raw intake water		
	Intake water that has been treated on site pri	or to use	
	Process wastewater Process Wastewater	er	
	Other, explain:		
CBI?		e generated within the FGD scrubber sy n for each type (e.g., 85% calcium sulfat	stem. Also provide the approximate percent of the total FGD solids e, 15% calcium sulfite).
	Calcium sulfate (gypsum)	% FGD solids generated	
	Calcium sulfite	% FGD solids generated	
	Other, explain:	% FGD solids generated	
	Other, explain:	% FGD solids generated	
CBI?	B4-14. Are the FGD solids combined wit	h fly ash, bottom ash, or other material	?
	O Yes (Continue)		
	○ № (Skip to Question I	34-16)	

Steam Electri	Questionnaire     Part B. Flue Gas Desulfurization (FGD) System
CBI?	<b>B4-15.</b> Is a cementitious/pozzolanic material produced with the FGD solids at the plant?
	○ Yes
	○ No
CBI?	B4-16. Indicate the methods of FGD solids separation used by the plant for FGD slurry blowdown (or slurry discharge). Refer to Figure B-1 for an example of a FGD solids separation system. Note that FGD solids separation and FGD solids dewatering are separate processes. [Check all boxes that apply.]
	<ul> <li>☐ Hydrocyclones</li> <li>☐ Centrifuge</li> <li>☐ Thickener</li> <li>☐ Other, explain:</li> </ul>
	Blowdown sent directly to a pond system reported in Table D-1 (no FGD solids separation process)
	Blowdown sent directly to wastewater treatment system reported in Table D-2 (no FGD solids separation process)
CBI?	B4-17. Indicate the method of FGD solids dewatering used by the plant for the FGD solids. [Check all boxes that apply.]
	Vacuum drum filter
	Vacuum belt filter
	Gypsum stacking
CBI?	<b>B4-18.</b> Provide the typical, maximum, and minimum chlorides concentration of the FGD solids produced by the FGD system in calendar year 2009. The chlorides concentration should be given on a wet basis (i.e., analysis of the FGD with the moisture content included); however, if the chlorides concentration is not known on a wet basis, provide the dry-basis concentration and note that it is a dry-basis concentration in the comments.
	Typical concentration:ppm
	Minimum concentration: ppm
	Maximum concentration:ppm





Part B. Flue Gas Desulfurization (FGD) Systems

Plant ID: Insert Plant ID Plant Name: Insert Plant Name FGD System ID: Insert System ID

### Part: B

Steam Electric Questionnaire

Section Title: 4. FGD Solids Disposition and Marketing for Wet FGD Systems

Instructions: Throughout this section, you will be required to provide information on *FGD solids* disposition for each *wet FGD system* that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

CBI?

B4-20. In Table B-4, indicate the ultimate destination of FGD solids from the FGD system and provide the tonnage for each type of storage/handling technique for calendar years 2005, 2007, and 2009. If the FGD solids are stored in an on-site *landfill* or *pond/impoundment*, including those located on non-adjoining property, provide the amount of FGD solids stored permanently and/or temporarily.

For example, a plant may operate a *gypsum stacking* operation using a pond/impoundment, and some amount of FGD solids that are transferred to the pond/impoundment are dewatered and sold for use in wallboard manufacturing. In this case, the amount of FGD solids sold for wallboard manufacturing should be identified in BOTH the "Sent to Pond/Impoundment reported in Table A-4: Stored temporarily" category AND the "Marketed and Sold" category. In this same example, all the FGD solids that are transferred to the pond/impoundment and either left settling at the bottom of the pond/impoundment or used in increase the banks of the pond/impoundment should be identified as "Sent to Pond/Impoundment reported in Table A-4: Stored permanently."

Ultimate Destination	of FGD Solids	Amount Disposed in 2005 (tons)	Amount Disposed in 2007 (tons)	Amount Disposed in 2009 (tons)
	Stored permanently			
Sent to Landfills reported in Table A-6	Stored temporarily (later hauled off- site/marketed)			
	Stored permanently			
Sent to Pond/Impoundment reported in Table A-4	Stored temporarily (later hauled off- site/marketed)			
Sent to Landfills not reported in	Table A-6			
Sent to Pond/Impoundment not reported in Table A-4				
Marketed and sold				
Given away	Given away			
Other, explain:				
Other, explain:				

### Table B-4. FGD Solids Disposition for 2005, 2007, and 2009

CBI? B4-21. Complete Table B-5 if the plant markets, sells, and/or gives away the FGD solids from this FGD system. For each destination, provide the tons of FGD solids for which the FGD solids are marketed, sold, and/or given away. Also provide the gross revenue generated from marketing/selling the FGD solids for each destination.

### Table B-5. FGD Solids Marketed/Sold in 2005, 2007, and 2009

		2005		2007	2009		
Destination	Tons	Gross Revenue Generated (\$)	Tons	Gross Revenue Generated (\$)	Tons	Gross Revenue Generated (\$)	
FGD Solids Marketing							
FGD Solids Marketing							
FGD Solids Marketing							
FGD Solids Marketing							
FGD Solids Marketing 🔹							
FGD Solids Marketing							

CBI? B4-22. In Table B-6, provide the total cost incurred to remove or dispose of FGD solids from 2005 to 2009 including the cost for labor, materials, transportation, and energy. Also provide the cost by component. Include other components not provided in the list of processes in the yellow box provided.

### Table B-6. Cost Incurred to Remove or Dispose of FGD Solids in 2005, 2007, and 2009

		2005		2007		2009
Process	 Fotal Co	osts Incurred	Total	Costs Incurred	Total Costs Incurred	
Solids separation	\$		\$		\$	
Solids dewatering	\$		\$		\$	
Hauling FGD solids	\$		\$		\$	
Cost of on site disposal	\$		\$		\$	
Cost of off site disposal	\$		\$		\$	
Other:	\$		\$		\$	
Other:	\$		\$		\$	
Other:	\$		\$		\$	
Total	\$		\$		\$	

Part B. Flue Gas Desulfurization (FGD) Systems

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: B

Steam Electric Questionnaire

Section Title: 5. FGD Wastewater Generation

Instructions: Throughout this section, you will be required to provide information for all wet FGD systems that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

CBI? B5-1. In Table B-7, provide information for each wet FGD system that the plant operates reported in Table B-1. For the source of FGD reagent preparation water, absorber make-up water, and mist eliminator wash water, you may enter more than one source. Select a source from the dropdown menu. For the percent contribution of the flow rates, provide the percentage based on the total flow rate for all these sources entering the FGD system.

#### Table B-7. FGD System Water Sources and Flow Rates

	FGD Reagent Preparation Water, Absorber Make-Up Water, and Mist Eliminator Was Water (Sources, Percent Contribution, and Flow Rate)											
FGD System ID	Source(s)	Percent	Flow Rate (gpd)									
Example:	FGDB	80%	48,000									
	СТВ	20%	12,000									
FGD System ID (no pl:	Other											
	FGD System Water Source	<b>▼</b>										
GD System ID (no pla	FGD System Water Source	▼										
GD System ID (no pia	FGD System Water Source	▼										
	Other											
	FGD System Water Source	▼										
	FGD System Water Source	•										
GD System ID (no pla	FGD System Water Source	•										
	Other											
	FGD System Water Source	<b>▼</b>										
	FGD System Water Source	•										
GD System ID (no pla	FGD System Water Source	•										
	Other											
	FGD System Water Source	▼										
	FGD System Water Source	•										
GD System ID (no pla 🔻	FGD System Water Source	•										
	Other											
	FGD System Water Source	▼										
	FGD System Water Source	•										
GD System ID (no pla	FGD System Water Source	<b>▼</b>										
	Other											
	FGD System Water Source											
D System ID (no pla 🔻	FGD System Water Source	<b>▼</b>										
	FGD System Water Source	•										
	Other											

### Steam Electric Questionnaire

Part B. Flue Gas Desulfurization (FGD) Systems

### CBI? B5-2. In Table B-8, provide information for each wet FGD system that the plant operates reported in Table B-1.

Yes

### Table B-8. Water Generated from Wet FGD Systems

FGD System ID	Absorber Type	Typical FGD Slurry Blowdown (or Slurry Discharge) Flow Rate Exiting the Absorber (gpd)	Typical Range of Percent Solids of FGD Slurry Blowdown (or Slurry Discharge) Exiting the Absorber (%)			Typical Amount of Solids Separation Recycle Returned to Absorber (gpd)	Typical Amount of FGD Scrubber Purge (or Slurry Discharge) Sent		AND Frequency of FGD Scrubber Purge (or Slurry Discharge)	
Example: FGD-1	Recirculation <b>V</b>	240,000	12	to	16	180,000	200 120,000	gpm gpd	10 365	hpd dpy
FGD System ID (no pla 🔻	Recirculation/Single Pass			to				gpm gpd		hpd dpy
FGD System ID (no pla 🔻	Recirculation/Single Pass			to				gpm gpd		hpd dpy
FGD System ID (no pla 🔻	Recirculation/Single Pass			to				gpm gpd		hpd dpy
FGD System ID (no pla 🔻	Recirculation/Single Pass			to				gpm gpd		hpd dpy
FGD System ID (no pl	Recirculation/Single Pass			to				gpm gpd		hpd dpy
FGD System ID (no pla 🔻	Recirculation/Single Pass  v			to				gpm gpd		hpd dpy

CBI?

**B5-3.** Provide the typical chlorides and solids concentrations of the untreated *FGD scrubber purge* (or *slurry discharge*) transferred to the *wastewater treatment system* (after the *FGD solids separation* process, but prior to commingling with other process wastewater).

Chlorides content: ppm
Total suspended solids (TSS): ppm

Part B. Flue Gas Desulfurization (FGD) Systems

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: B

Section Title: 6. FGD Monitoring Data Instructions

Instructions: Throughout this section, you will be required to provide monitoring data for all wet FGD systems that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

CBI?

**B6-1.** Has your plant collected monitoring data (for any reason) for untreated *FGD* scrubber purge (or slurry discharge) in the 12 months prior to receiving the ICR for any of the following analytes:

- Metals (including monitoring data for total recoverable or dissolved metals analyses, or trace metals analyses);
- Ammonia;
- Nitrate/nitrite;
- Total Kjeldahl nitrogen (TKN); and
- Total cyanide.

Note: The untreated FGD scrubber purge (or slurry discharge) stream is the *FGD wastewater* stream leaving the solids separation process prior to commingling with other water streams (see Figures B-1 and B-2).

Yes
 (Provide the monitoring data as instructed below)
 No
 (Skip to Section 7)

Note: You are not required to perform non-routine tests or measurements solely for the purpose of responding to this question.

Provide the monitoring data in Table B-9 in the tab labeled "Part B Section 6 Table" for each different FGD scrubber purge stream for which the plant collected monitoring data. Report all results. Identify results that are less than the method detection limit (MDL), and results that are between the detection and reporting limits. For example, if the MDL is equal to 5 ng/L, the reporting limit is equal to 15 ng/L, and the value reported by the laboratory is 12 ng/L, report 12 ng/L as the measured value and identify and describe any qualifiers on the data in the corresponding column. Copy Table B-9 as many times as needed using the "Copy Table B-9" button below.

Copy Table B-9

Note: If you operate multiple *FGD* solids separation processes (e.g., two sets of hydroclones), only provide monitoring data collected after the last solid separation process. If necessary, you may provide additional information regarding the sample collection techniques or analytical methods in the Comments section (e.g., sample collection followed EPA Method 1669 protocols, dynamic reaction cell was used in conjunction with analytical method).

The following information should be provided for each data point:

- Name of analyte and CAS Number;
- Measured value, including those reported below the laboratory reporting limit, including units (if not detected, list the *detection limit* value and select the less than (<) symbol in the non-detect indicator column);
- Analytical method used;
- Sample-specific detection limit for the method used;
- Sample-specific nominal quantitation limit stipulated for the method used;
- Date the sample was collected;
- Location where the sample was collected (e.g., purge tank which collects secondary hydroclone overflow)
- Whether the sample was collected as a grab or as a composite (and note the compositing period used)
- Description of any qualifiers for the measurement;
- For metals, whether the sample was analyzed as total recoverable or dissolved
- Identification of FGD system(s) and steam electric generating unit(s) that the sample represents (report FGD System IDs and associated steam electric generating units from Table B-1); and
- Flow rate (only if flow rate data were recorded at the sampling point during the sampling period)

Part B. Flue Gas Desulfurization (FGD) Systems

### Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: B

Section Title: 6. FGD Monitoring Data

Instructions: Throughout this section, you will be required to provide information on monitoring data for untreated *FGD scrubber purge* (or *slurry discharge*) for all *wet FGD systems* that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

CBI?

B6-2. Complete Table B-9 for all monitoring data for untreated FGD scrubber purge (or slurry discharge) collected by the plant (for any reason) in the 12 months prior to receiving the ICR for any of the following analytes: metals (including monitoring data for total recoverable or dissolved metals analyses), ammonia, nitrate/nitrite, total Kjeldahl nitrogen (TKN), and total cyanide. Complete a separate table for each different FGD scrubber purge (or slurry discharge) stream for which the plant is providing monitoring data. Report all results. Identify results that are less than the method detection limit (MDL), and results that are between the detection and reporting limits. For Question B6-2, identify the FGD systems and steam electric generating units associated with the FGD scrubber purge data provided in the table. Refer to the instructions in Part B Section 6 if you need assistance completing Table B-9.

Identify the FGD systems and steam electric generating units associated with the FGD scrubber purge (or slurry discharge) monitoring data provided in the table below. Use the FGD system IDs identified in Table B-1 and the SE unit IDs identified in Table A-8. [Check all that apply.]

FGD-1	FGD-4	SE Unit-1	SE Unit-4	SE Unit-7	SE Unit-10
FGD-2	FGD-5	SE Unit-2	SE Unit-5	SE Unit-8	
FGD-3	FGD-6	SE Unit-3	SE Unit-6	SE Unit-9	

#### Table B-9. Monitoring Data for Untreated FGD Scrubber Purge (or Slurry Discharge)

		Measu		Value In Units*	cluding		Met Detectio		it Repo	Reporting Limit		t				Analyzed as	Flow Rate of FGD Scrubber Purge (or Slurry
Analyte	CAS Number	Non Dete Indica	ct	Value	Units	Analytical method	Value	Units	s Valu	e U	nits	Date Sample Collected	Location Collected	Collected as a Grab or Composite	Description of Qualifiers	Total Recoverable or	Discharge) at
		Non Detec	•		Units 🔻			Units 🗨	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units	•	Unit	s			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units 🤜	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units 🗨	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units 🥄	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units 🗖	-	Unit	s			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	•		Units 🔻			Units	-	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec			Units 🔻			Units	•	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units 🗨	•	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units	•	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units 🗖	•	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units 🗨	•	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec	-		Units 🔻			Units	•	Unit	s 🔻			Grab/Composit 🔻		Total Recoverable/D 🔻	
		Non Detec			Units 💌			Units 🤜	-	Unit	s 🗸			Grab/Composit 🔻		Total Recoverable/D 🔻	

### Steam Electric Questionnaire

### Part B. Flue Gas Desulfurization (FGD) Systems

	-				1							-		
	Non Detec	•		Units 🔻			Units	▼		Units	▼	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	•		Units 💌			Units	▼		Units	▼	Grab/Composit	Total Recoverable/D	
	Non Detec	-		Units 🔻			Units	▼		Units	▼	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	•		Units 🔻			Units	•		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	•		Units 🔻			Units	▼[		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units		Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼[		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	•		Units 🔻			Units	▼[		Units		Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	◄		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼[		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼		Units	•	Grab/Composit 🔻	Total Recoverable/D	
	Non Detec	-		Units 🔻			Units	•		Units	•	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼[		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	•		Units 🔻			Units	•		Units	•	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units	•	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units	•	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units	•	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼ [		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼[		Units		Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	•		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	◄		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
	Non Detec	-		Units 🔻			Units	▼		Units	-	Grab/Composit 🔻	Total Recoverable/D 🔻	
*If not detected list the detection	un linnit i	مايية	and acl	oot tho I	and then ( ) a	unabel in th		راب م	a too a thin all a		l:	 -		

\*If not detected, list the detection limit value and select the less than (<) symbol in the non-detect indicator column.

\*\*Only answer for metals

areas.

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

## Part: B Section Title: 7. FGD Wastewater Treatment Instructions: Throughout this section, you will be required to provide information for all *wet FGD systems* that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow

CBI?	B7-1. Does the plar	nt transfer the FGD scrubber purge (o	r slurry discharge) to a settling	pond?	
	⊖ Yes	(Continue)			
	◯ No	(Skip to Question B7-4)			
<b>CBI?</b>	<b>B7-2.</b> Indicate which boxes that ap	h <i>process wastewaters</i> are commingle ply.]	ed with the FGD scrubber purc	e (or slurry discharge) in the settling	pond. [Check all
	Fly ash sluice	Bottom ash sluice			
	Metal cleaning w	aste Boiler blowdown			
	Mill reject sluice	Other, explain:			
	None	Other, explain:			
CBI?		rubber purge (or slurry discharge) is c st describes the configuration of the p	-		
	"True" commingl	ling: FGD scrubber purge (or slurry discharge) and botto	m ash and/or fly ash sluice water are combin	ed in one pond dedicated to the treatment of both wa	ters
	🗌 FGD scrubber pu	rrge (or slurry discharge) is treated in a FGD pond and su	ubsequently commingled with ash water in a	dedicated ash pond	
	FGD scrubber pu	rrge (or slurry discharge) is not commingled with other w	vastewaters		
	FGD scrubber pu	rge (or slurry discharge) wastewater is treated using a v	wastewater treatment system other than a se	tling pond and subsequently commingled with ash wa	ter in a dedicated ash pond
	Other, explain:				

CBI?	<b>B7-4.</b> Indicate wastev	vater treatment technologies used	to treat the FGD scrubber pure	ge (or slurry discharge). [Check all boxes that apply.]
	Settling pond		Chemical precipitation	
	Biological reactor –	aerobic	Biological reactor – anoxic/anaero	ıbic
	Mechanical vapor c	ompression (brine concentrator)	Constructed wetlands	
	Mechanical vapor c	ompression (brine concentrator) with spray dryer		
	Mechanical vapor c	ompression (brine concentrator) with crystallizer		
	Other, explain:			
CBI?			•	rge (or slurry discharge). If the plant recycles the which this water is recycled. [Check all that apply].
	Discharged to surface	d back to plant process. Please describe how the t se water. Provide NPDES permitted outfall number o a publicly or privately owned treatment works		je) is reused:
	Other, explain:			
CBI?	<b>B7-6.</b> Plants that proc gypsum-related		and gypsum pile runoff. Are gy	ne storage and handling of gypsum. Examples of psum-related waters generated at the plant? Note: purge (or slurry discharge).
	⊖ Yes	(Continue)		
	◯ No	(Skip to Section 8)		
	lf yes, provide t calendar year 2		ed waters generated per day (	gpd) and the frequency of water generation (dpy) for

gpd \_\_\_\_\_dpy

CBI?	B7-7	7. Indicate how th	e gypsum-related waters are handle	d. [Check all boxes that apply.]								
Yes		Reused in FGD process										
		Reused in other pro	Reused in other process operations. Please describe how the gypsum-related waters are reused:									
		Transferred to treat	tment system reported in Tables D-1 or D-2. Identify	the type of treatment system below. [Check all that apply.	]							
			Settling pond		Chemical precipitation							
			Biological reactor – aerobic		Biological reactor – anoxic/anaerobic							
			Mechanical vapor compression (brine concentrat	tor)	Constructed wetlands							
			Mechanical vapor compression (brine concentrat	tor) with spray dryer								
			Mechanical vapor compression (brine concentrat	tor) with crystallizer								
			Other, explain:									
		Discharged to surfa	ce water. Provide NPDES permitted outfall number (f	rom Part A Section 2.2):								
		Indirect discharge t	o a publicly or privately owned treatment works									
		Other, explain:										

Plant ID: Insert Plant ID Plant Name: Insert Plant Name FGD System ID: Insert System ID

Part: B Section Title: 8. Dry FGD System Information

Instructions: Throughout this section, you will be required to provide information for each *dry FGD system* that the plant operates, reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

Make copies of Section 8 and Section 8 tables for each <u>dry</u> FGD system previously defined in Table B-1 using the Copy Section 8 and Section 8 Tables button below. Please note that you will create two new tabs for these sections. You may delete unneeded tabs, if accidently created. Enter the FGD system ID in the space provided above (use FGD system IDs assigned in Table B-1).

**B8-1.** Did you report use of a <u>dry</u> FGD system in Table B-1?

⊖ Yes (Continue)

○ No (Skip to next Questionnaire Part)

Copy Section 8 and Section 8 Tables

CBI?

CBI?

Yes

**B8-2.** Indicate how the FGD solid is removed from the flue gas.

ESP
 Fabric filter
 Other, specify

Steam Electric	Questionnaire			Part B. Flue Gas Desulfurization (FGD) Systems
CBI?	B8-3. Is the FGD	system located upstream or down	nstream of the <i>fly ash</i> co	ollection system?
	◯ Upstream o	fly ash collection		
	⊖ Downstream	n of fly ash collection		
CBI?	indicate the		on and maximum solids p	paration water (e.g., fresh intake, recycled process water), percentage that is acceptable for the water to be used for meet.
	Chlorides co	ncentration: p	pm	
	Solids perce		6	
	Other, expla	in:		
CBI?	B8-5. Provide the		ey of the FGD reagent pre	eparation water for the FGD system for calendar year 2009.
		gpm hpd		
		dpy		
CBI?	B8-6. Provide the	e source of the FGD reagent prepa	aration water used. [Che	ck all boxes that apply.]
	Raw intake	water		
	Intake wate	r that has been treated on site prior to use		
	Process was	tewater, specify Process Wastewater		
	Other, expla	in:		
CBI?	<b>B8-7.</b> Is any <i>FGL</i>	D wastewater generated from the	operation of the dry FGD	) scrubber?
	⊖ Yes	(Continue)		
	◯ No	(Skip to Question B8-9)		

CBI?					ater, indicate the
	Immediately recyc	led back to plant process. Please describe ho	w the FGD wastewater is reused:		
	Transferred to trea	atment system reported in Tables D-1 or D-2.	Identify the type of treatment system below	v. [Check all boxes that apply.]	
		Settling pond		Chemical precipitation	
		Biological reactor – aerobic		Biological reactor – anoxic/anaerobic	
		Mechanical vapor compression (brine co	ncentrator)	Constructed wetlands	
		Mechanical vapor compression (brine co	ncentrator) with spray dryer		
		Mechanical vapor compression (brine co	ncentrator) with crystallizer		
		Other, explain:			
	Discharged to surf	ace water. Provide NPDES permitted outfall r	number (from Part A Section 2.2):		
	Indirect discharge	to a publicly or privately owned treatment wo	rks		
	Deep well injection	ı			
	Other, explain:				
CBI?	<b>B8-9.</b> Is any FGD w outages)?	astewater generated from clea	aning the dry FGD scrubber (e	e.g., power washing during scheduled	d generating unit
	⊖ Yes	(Continue)			
	◯ No	(Skip to Question B8-11)			
	Provide the ve	olume and frequency of waster	water generated from the dry	FGD scrubber in 2009.	

gpd over days

Part B. Flue Gas Desulfurization	n (FGD) Systems
----------------------------------	-----------------

CBI?	B8-10. Indicate all intermediate and final destination(s) of the FGD wastewater from cleaning. If the plant recycles the FGD wastewater from cleaning, indicate the plant process to which this water is recycled. [Check all that apply].						
	Immediately recycled back to plant process. Please describe how the FGD wastewater is reused:						
	Transferred to treatment system reported in Tables D-1 or D-2. Identify the type of treatment	atment system below. [Check all boxes that apply.]					
	Settling pond	Chemical precipitation					
	Biological reactor – aerobic	Biological reactor – anoxic/anaerobic					
	Mechanical vapor compression (brine concentrator)	Constructed wetlands					
	Mechanical vapor compression (brine concentrator) with spray dryer						
	Mechanical vapor compression (brine concentrator) with crystalliz	zer					
	Other, explain:						
	Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):						
	Indirect discharge to a publicly or privately owned treatment works						
	Deep well injection						
	Other, explain:						

Yes

Steam Electric Questionnaire

Chlorides content:		ppm
Moisture content:		ppm
Other, specify:		ppm

None – Industry(ies) to which the FGD solids are marketed has not specified standards for the solids.

N/A – FGD solids are not marketed, sold, or given away.

Part B. Flue Gas Desulfurization (FGD) Systems

Plant ID: Insert Plant ID Plant Name: Insert Plant Name FGD System ID: Insert System ID

### Part: B Section Title: 8. FGD Solids Disposition and Marketing for Dry FGD Systems

Instructions: Throughout this section, you will be required to provide information on FGD solids disposition for all dry FGD systems that the plant operates reported in Table B-1. This section does not need to be completed for planned systems. Please provide all free response answers in the highlighted yellow areas.

CBI?

**B8-12.** In Table B-10, indicate the ultimate destination of FGD solids from the FGD system and provide the tonnage for each type of storage/handling technique for calendar years 2005, 2007, and 2009. If the FGD solids are stored in a *landfill* or *pond/impoundment*, provide the amount of FGD solids stored permanently and/or temporarily.

For example, a plant may operate a gypsum landfill, and some amount of FGD solids that are transferred to the landfill may later be removed from the landfill and sold for use in wallboard manufacturing. In this case, the amount of FGD solids sold for wallboard manufacturing should be identified in BOTH the "Landfills reported in Table A-6: Stored temporarily" category AND the "Marketed and Sold" category. In this same example, all the FGD solids that are transferred to the landfill and left in the landfill should be identified as "Landfills reported in Table A-6: Stored permanently."

Ultimate Destination of FGD Solids		Amount Disposed in 2005 (tons)	Amount Disposed in 2007 (tons)	Amount Disposed in 2009 (tons)
	Stored permanently			
Sent to Landfills reported in Table A-6	Stored temporarily (later hauled off- site/marketed)			
	Stored permanently			
Sent to Pond/Impoundment reported in Table A-4	Stored temporarily (later hauled off- site/marketed)			
Sent to Landfills not reported i	n Table A-6			
Sent to Pond/Impoundment not reported in Table A-4				
Marketed and sold				
Given away				
Other, explain:				
Other, explain:				

### Table B-10. FGD Solids Disposition for 2005, 2007, and 2009

CBI? B8-13. Complete Table B-11 if the plant markets, sells, and/or gives away the FGD solids from this FGD system. For each destination, provide the tons of FGD solids for which the FGD solids are marketed, sold, and/or given away. Also provide the gross revenue generated from marketing/selling the FGD solids for each destination.

### Table B-11. FGD Solids Marketed/Sold in 2005, 2007, and 2009

	2005		2007		2009		
	Destination	Tons	Gross Revenue Generated (\$)	Tons	Gross Revenue Generated (\$)	Tons	Gross Revenue Generated (\$)
FGD Solids Marketing	▼						
FGD Solids Marketing	-						
FGD Solids Marketing							
FGD Solids Marketing	•						
FGD Solids Marketing	▼						
FGD Solids Marketing	▼						

B8-14. In Table B-12, provide the total cost incurred to remove or dispose of FGD solids from 2005 to 2009 including the cost for labor, materials, transportation, and energy. Also provide the cost by component. Include other components not provided in the list of processes in the yellow box provided.

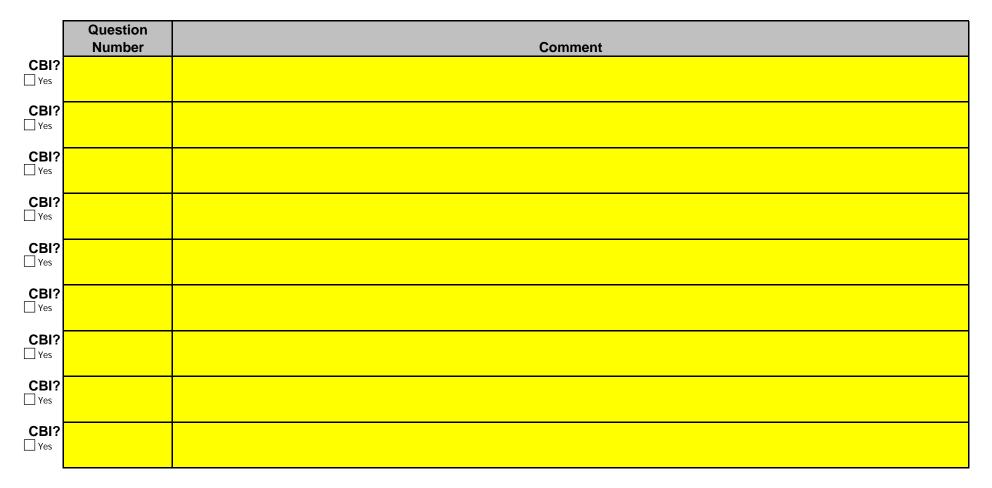
Table B-12. Cost Incurred to Remove of	or Dispose of FGD Solids
--	--------------------------

			2005		2007		2009
Process	s	Total Costs Incurred		Total Costs Incurred		Total Costs Incurred	
Solids separation		\$		\$		\$	
Solids dewatering		\$		\$		\$	
Hauling FGD solids		\$		\$		\$	
Cost of on site disposal		\$		\$		\$	
Cost of off site disposal		\$		\$		\$	
Other:		\$		\$		\$	
Other:		\$		\$		\$	
Other:		\$		\$		\$	
Total		\$		\$		\$	

Plant Name: Insert Plant ID Plant ID: Insert Plant Name

Part: B Section Title: Part B Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).



Steam Electric Questionnaire

CBI? Yes CBI? Yes CBI? Yes CBI? CBI? CBI? Yes CBI? CBI? Yes CBI? CBI? Yes CBI? Yes CBI? Yes CBI? Yes CBI? Yes

Part B. Flue Gas Desulfurization (FGD) Systems

Part B. Flue Gas Desulfurization (FGD) Systems

### **Steam Electric Questionnaire Code Tables**

Process Wastewaters					
For Use in Tables and Questions throughout Parts A, B, C, D, and F.					
Air heater cleaning water	AHCW				
Ash pile runoff	APR				
Boiler blowdown	BB				
Boiler fireside cleaning water	BFCW				
Boiler tube cleaning water	BTCW				
Bottom ash sluice	BAS				
Carbon capture wastewater	CCAPW				
Coal pile runoff	CPR				
Combined ash sluice	CAS				
Combustion turbine cleaning (combustion gas portion of turbine) water	COMBCW				
Combustion turbine cleaning (compressor portion of the turbine) water	COMPRCW				
Combustion turbine evaporative coolers blowdown	TECB				
Cooling tower blowdown	СТВ				
FGD scrubber purge	SCRBP				
FGD slurry blowdown	FGDB				
Filter Backwash	FLTBW				
Floor drain wastewater	FDW				
Flue gas mercury control system wastewater	FGMCW				
Fly ash sluice	FAS				
General runoff	GR				
Gypsum pile runoff	GPR				
Gypsum wash water	GYPWW				
Ion exchange wastewater	IXW				
Landfill runoff - capped landfill	LRC				
Landfill runoff - uncapped landfill	LRUC				
Leachate	LEACH				
Limestone pile runoff	LPR				
Mill reject sluice	MRS				

Treated Wastewaters						
For Use as Effluents from Pr	ond/Imnoundment Systems					
	For Use as Effluents from Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-4.					
Effluent - 1 EFF-1						
Effluent - 2	EFF-2					
Effluent - 3	EFF-3					
Effluent - 4	EFF-4					
Effluent - 5	EFF-5					
Effluent - 6	EFF-6					
Filter backwash	FItBW					
Sludge	SLDG					
For Use as Influents to Pond/In	npoundment Systems and/or					
Wastewater Treatment System	ns in Part D, Table D-3, AND					
Recycled Waters Throu	-					
POND-1 Effluent	POND-1-EFF					
POND-2 Effluent	POND-2-EFF					
POND-3 Effluent	POND-3-EFF					
POND-4 Effluent	POND-4-EFF					
POND-5 Effluent	POND-5-EFF					
POND-6 Effluent	POND-6-EFF					
POND-7 Effluent	POND-7-EFF					
POND-8 Effluent	POND-8-EFF					
POND-9 Effluent	POND-9-EFF					
POND-10 Effluent	POND-10-EFF					
POND-A Effluent	POND-A-EFF					
POND-B Effluent	POND-B-EFF					
POND-C Effluent	POND-C-EFF					
WWT-1 Effluent	WWT-1-EFF					
WWT-2 Effluent	WWT-2-EFF					
WWT-3 Effluent	WWT-3-EFF					
WWT-4 Effluent	WWT-4-EFF					
WWT-5 Effluent	WWT-5-EFF					

Part B. Flue Gas Desulfurization (FGD) Systems

### **Steam Electric Questionnaire Code Tables**

### **Process Wastewaters**

For Use in Tables and Questions throughout Parts A, B, C, D, and F.

Once -through cooling water	CW
Reverse osmosis reject water	RORW
SCR catalyst regeneration wastewater	SCRRW
SCR catalyst washing wastewater	SCRWW
Soot blowing wash water	SOOTW
Steam turbine cleaning water	STCW
Yard drain wastewater	YARDW

### **Treated Wastewaters**

For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.

WWT-6 Effluent	WWT-6-EFF
WWT-A Effluent	WWT-A-EFF
WWT-B Effluent	WWT-B-EFF
WWT-C Effluent	WWT-C-EFF

Part B. Flue Gas Desulfurization (FGD) Systems

## **Steam Electric Questionnaire Code Tables**

Wastewater Treatment Units					
For Use in Tables and Questions Throughout Parts D and F.					
Adsorptive media	ADSORB				
Aerobic Biological Reactor	AERBIO				
Anaerobic Biological Reactor	ANBIO				
Aerobic/Anaerobic Biological Reactor	AER/ANBIO				
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1				
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2				
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1				
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2				
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1				
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2				
Clarification, Primary - 1	CL-P-1				
Clarification, Primary - 2	CL-P-2				
Clarification, Secondary - 1	CL-S-1				
Clarification, Secondary - 2	CL-S-2				
Clarification, Tertiary - 1	CL-T-1				
Clarification, Tertiary - 2	CL-T-2				
Constructed wetland - Cell 1	CWL -1				
Constructed wetland - Cell 2	CWL -2				
Constructed wetland - Cell 3	CWL -3				
Constructed wetland - Cell 4	CWL -4				
Constructed wetland - Cell 5	CWL -5				
Constructed wetland - Cell 6	CWL -6				
Constructed wetland system	CWTS				
Equalization, Primary	EQ-P				
Equalization, Secondary	EQ-S				
Filter, Microfiltration - 1	FLT-M-1				
Filter, Microfiltration - 2	FLT-M-2				

Destinations						
For Use in Tables and Questions T	hroughout Parts A, C, D,					
and F.						
Burned on site	BURN					
Deep-well injection	DWELL					
Discharge to DOT/M	POTW					
Discharge to POTW	POTW					
Discharge to PrOTW						
Discharge to surface water	SW					
Evaporation	EVAP					
Hauled off site for reuse	HAULR - RF					
(removal fee)						
Hauled off site for reuse (given	HAULR - GA					
away)						
Hauled off site for reuse	SOLD					
(marketed and sold)						
Hauled off site for disposal	HAUL					
Mixed with fly ash for disposal	MFA					
On-site landfill (as reported in	LANDF					
Table A-6)						
POND-1	POND-1					
POND-2	POND-2					
POND-3	POND-3					
POND-4	POND-4					
POND-5	POND-5					
POND-6	POND-6					
POND-7	POND-7					
POND-8	POND-8					
POND-9	POND-9					
POND-10	POND-10					
POND-A	POND-A					
POND-B	POND-B					
POND-C	POND-C					
WWT-1	WWT-1					
WWT-2	WWT-2					

Approved: May 20, 2010

Part B. Flue Gas Desulfurization (FGD) Systems

## **Steam Electric Questionnaire Code Tables**

Wastewater Treatment Units					
For Use in Tables and Questions Throughout Parts D and F.					
Filter, Microfiltration - 3	FLT-M-3				
Filter, Microfiltration - 4	FLT-M-4				
Filter, Sand/Gravity - 1	FLT-S-1				
Filter, Sand/Gravity - 2	FLT-S-2				
Filter, Sand/Gravity - 3	FLT-S-3				
Filter, Sand/Gravity - 4	FLT-S-4				
Filter, Ultrafiltration - 1	FLT-U-1				
Filter, Ultrafiltration - 2	FLT-U-2				
Filter, Ultrafiltration - 3	FLT-U-3				
Filter, Ultrafiltration - 4	FLT-U-4				
Filter press - 1	FP-1				
Filter press - 2	FP-2				
Holding tank	HT				
Ion exchange	IX				
Natural wetlands	NW				
pH adjustment - 1	PH-1				
pH adjustment - 2	PH-2				
pH adjustment - 3	PH-3				
Reverse osmosis	ROS				
Pond Unit - 1	SPD-1				
Pond Unit - 2	SPD-2				
Pond Unit - 3	SPD-3				
Pond Unit - 4	SPD-4				
Pond Unit - 5	SPD-5				
Pond Unit - 6	SPD-6				
Pond Unit - 7	SPD-7				
Pond Unit - 8	SPD-8				
Pond Unit - 9	SPD-9				

Destinations							
For Use in Tables and Questions T	hroughout Parts A, C, D,						
and F.							
WWT-3	WWT-3						
WWT-4	WWT-4						
WWT-5	WWT-5						
WWT-6	WWT-6						
WWT-A	WWT-A						
WWT-B	WWT-B						
WWT-C	WWT-C						
Reuse as boiler water	RECYC - BW						
Reuse as bottom ash sluice	RECYC - BAS						
Reuse as combined ash sluice	RECYC - CAS						
Reuse as FGD slurry preparation water	RECYC - FGDP						
Reuse as FGD absorber makeup	RECYC - FGDAB						
Reuse as fly ash sluice	RECYC - FAS						
Reuse as mill reject sluice	RECYC - MRS						
Reuse in cooling towers	RECYC - CW						

Part B. Flue Gas Desulfurization (FGD) Systems

### **Steam Electric Questionnaire Code Tables**

Wastewater Treatment Units				
For Use in Tables and Questions Throughout Parts D and F.				
Pond Unit - 10	SPD-10			
Pond Unit - 11	SPD-11			
Pond Unit - 12	SPD-12			
Pond Unit - 13	SPD-13			
Pond Unit - 14	SPD-14			
Settling tank - 1	ST-1			
Settling tank - 2	ST-2			
Settling tank - 3	ST-3			
Settling tank - 4	ST-4			
Settling tank - 5	ST-5			
Thickener - 1	TH-1			
Thickener - 2	TH-2			
Vacuum drum filter - 1	VF-1			
Vacuum drum filter - 2	VF-2			
Vacuum filter belt - 1	VFB-1			
Vacuum filter belt - 2	VFB-2			

Solids Handling						
For Use as Planned Solids Handling for the FGD Slurry						
Blowdown in Part	Blowdown in Part B Table B-2.					
Centrifuge - 1	CENT-1					
Centrifuge - 2	CENT-2					
Centrifuge - 3	CENT-3					
Centrifuge - 4	CENT-4					
Hydrocyclones - 1	HYC-1					
Hydrocyclones - 2	HYC-2					
Hydrocyclones - 3	HYC-3					
Hydrocyclones - 4	HYC-4					
Filter press - 1	FP-1					
Filter press - 2	FP-2					
Thickener - 1	TH-1					
Thickener - 2	TH-2					
Vacuum drum filter - 1	VF-1					
Vacuum drum filter - 2	VF-2					
Vacuum filter belt - 1	VFB-1					
Vacuum filter belt - 2 VFB-2						

Yes/No	Recirculation/Single Pass	FGD System ID	FGD System Water Source	Process Wastewater	FGD Solids Marketing		
Select			Select	Select	Select		
No	Recirculation	FGD-1	Air heater cleaning water	Air heater cleaning water	Agriculture		
/es	Single Pass	FGD-2	Ash pile runoff	Ash pile runoff	Blended cement/raw feed for clinker		
		FGD-3	Boiler blowdown	Boiler blowdown	Concrete/concrete products		
	Steam Electric Generating Units	FGD-4	Boiler fireside cleaning water	Boiler fireside cleaning water	Flowable fill		
Materials of Construction	Select	FGD-5	Boiler tube cleaning water	Boiler tube cleaning water	Gypsum panel products (not wallboard)		
Select	SEUnit-1	FGD-6	Bottom ash sluice	Bottom ash sluice	Mining applications		
2205 stainless steel	SEUnit-2	FGD-A	Carbon capture wastewater	Carbon capture wastewater	Soil modification/stabilization		
255 stainless steel	SEUnit-3	FGD-B	Coal pile runoff	Coal pile runoff	Structural fills/embankments		
316L stainless steel	SEUnit-4	FGD-C	Combined ash sluice	Combined ash sluice	Wallboard manufacturing		
317LM stainless steel			Combustion turbine cleaning	Combustion turbine cleaning			
			(combustion gas portion of	(combustion gas portion of			
	SEUnit-5		turbine) water	turbine) water	Waste stabilization/solidification		
317LMN stainless steel			Combustion turbine cleaning	Combustion turbine cleaning			
			(compressor portion of the	(compressor portion of the			
	SEUnit-6	FGD System ID (no planned)	turbine) water	turbine) water	Other (specify):		
625 stainless steel			Combustion turbine evaporative	Combustion turbine evaporative			
	SEUnit-7	Select	coolers blowdown	coolers blowdown			
Carbon Steel	SEUnit-8	FGD-1	Cooling tower blowdown	Cooling tower blowdown	Total Recoverable/Dissolved		
	OLONIK O		FGD scrubber purge (or slurry	FGD scrubber purge (or slurry			
Ceramic	SEUnit-9	FGD-2	discharge)	discharge)	Select		
Duplex Stainless Steel	SEUnit-10	FGD-3	FGD slurry blowdown	FGD slurry blowdown	Dissolved		
Fiberglass	SECTION - TO	FGD-4	Filter Backwash	Filter Backwash	Total Recoverable		
Aasonry Tile Lined Carbon Steel	Type of FGD System	FGD-5	Floor drain wastewater	Floor drain wastewater	N/A		
Masonry The Enfect Carbon Steel	Type of 1 GD System	1 60-5	Flue gas mercury control system	Flue gas mercury control system			
Masonry Tile Lined Concrete	Select	FGD-6	wastewater	wastewater			
Vild Stainless Steel	Circulating dry scrubber	1 60-0	Fly ash sluice	Fly ash sluice	Units		
Nickel Alloy Steel	Jet bubbling reactor	_	General runoff	General runoff	Select		
Nickel Alloy Steel Lined Carbon Steel	Mechanically aided	Type of Sorbent	Gypsum pile runoff	Gypsum pile runoff	mg/L		
Plastic	Packed			Gypsum wash water	ug/L		
Plastic Lined Carbon Steel	Spray	Lime	Ion exchange wastewater	Ion exchange wastewater	ng/L		
Rubber Lined Carbon Steel	Spray/Tray	Limestone	Landfill runoff - capped landfill	Landfill runoff - capped landfill			
Rubber Lined Carbon Steer			Landfill runoff - uncapped landfill	Landfill runoff - uncapped landfill	4		
Dubber Lined Constants	Carrow Davies	Manuacium Lima	Landini runon - uncapped iandini	Landini Turion - uncapped landini			
Rubber Lined Concrete Super Austenitic Stainless Steel	Spray Dryer	Magnesium Lime	Leashata	Laashata	Non Detect Indicators		
	Tray	Magnesium Oxide Soda Ash	Leachate	Leachate			
Other (specify to the right)	Venturi		Limestone pile runoff	Limestone pile runoff	Select		
Durale 10 - marca - 11 -	Other (specify below)	Sodium Hydroxide	Mill reject sluice	Mill reject sluice	<		
Grab/Composite	Name (Fred a three	Other (specify)	Once -through cooling water	Once -through cooling water	4		
Select	New/Existing	Not Applicable	Raw intake water	Reverse osmosis reject water	-		
				SCR catalyst regeneration			
Composite	Select		Raw intake water as makeup	wastewater	4		
			Reverse osmosis reject water	SCR catalyst washing			
Grab	Existing	FGD System ID (Planned)		wastewater	4		
			SCR catalyst regeneration	Soot blowing wash water			
	New	Select	wastewater		4		
			SCR catalyst washing	Steam turbine cleaning water			
		FGD-A	wastewater		1		
		FGD-B	Soot blowing wash water	Yard drain wastewater			
		FGD-C	Steam turbine cleaning water	Other (specify to the right)			
			Treated intake water				
			Tranta distalsa sustan an malsasm	1			
			Treated intake water as makeup Yard drain wastewater				

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



**Steam Electric Questionnaire** 

## PART C - ASH HANDLING

## **Table of Contents**

### **Section Title**

### Tab Name

Part C Instructions Ash Generation	Part C Instructions Part C Section 1
Fly Ash Handling - Generating Unit Level Information	Part C Section 2.1
Fly Ash Handling - Storage and Use Data	Part C Section 2.2
Fly Ash Cost Information - Conveyance	Part C Section 2.3
Fly Ash Cost Information - Intermediate Storage	Part C Section 2.4
Fly Ash Cost Information - Transport/Disposal	Part C Section 2.5
Bottom Ash Handling - Generating Unit Level Information	Part C Section 3.1
Bottom Ash Handling - Storage and Use Data	Part C Section 3.2
Bottom Ash Cost Information - Conveyance	Part C Section 3.3
Bottom Ash Cost Information - Intermediate Storage	Part C Section 3.4
Bottom Ash Cost Information - Transport/Disposal	Part C Section 3.5
Economizer Ash Handling Information	Part C Section 4
Air Heater Ash Handling Information	Part C Section 5
Part C Comments	Part C Comments
Steam Electric Questionnaire Code Tables	Code Tables

Part C. Instructions

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### PART C. ASH HANDLING

## INSTRUCTIONS

Part C requests information about ash handling operations at your plant. Complete Part C if ash is generated in any fossil-fueled steam electric generating units at your plant. See Part A Section 8 for steam electric generating unit fuel classifications.

As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part C TOC tab, all name and ID fields throughout Part C will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part C.

Please provide all free response answers in the highlighted yellow areas. Throughout Part C, you may need to make copies of certain sections/questions. Instructions are provided throughout Part C regarding making copies. Note that Steam Electric Unit IDs or Storage IDs must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the steam electric unit or ash handling system.

Where the questionnaire indicates to provide an attachment, an electronic format (e.g., PDF) is preferred; however, hardcopies are also acceptable.

Use the Part C Comments tab to do the following: provide additional information as requested in certain questions within Part C; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Refer to the following definitions throughout Part C:

"Fly ash collection" is the separation of fly ash from the flue gas. Examples of fly ash collection equipment include ESPs and baghouses. Fly ash may also be collected by wet scrubbers.

"Fly ash conveyance" is the conveyance of fly ash from the fly ash collection equipment (ESP or baghouse) of one or more generating units to intermediate or final storage (e.g., storage silos or ponds/impoundments). Common dry fly ash conveyance components include filter/separators, vacuum/pressure transfer stations, high pressure blowers, and associated high pressure piping (note that conveyance does NOT include the storage/loading silos). Wet fly ash conveyance equipment is used to sluice fly ash and pump it to wet ash storage (e.g., ash ponds/impoundments).

**"Bottom ash conveyance"** is the conveyance of bottom ash from the boiler(s) of one or more generating units to the intermediate or final storage of the bottom ash. Dry bottom ash conveyance does not use water to convey bottom ash to intermediate/final storage. Dry bottom ash conveyance includes systems that collect and convey the bottom ash without any use of water, as well as systems in which bottom ash is conveyed mechanically or pneumatically away from a quench water bath (e.g., submerged chain conveyor systems). Wet bottom ash conveyance uses water (i.e., a sluice) to convey bottom ash away from the boiler to intermediate/final storage (e.g., ponds/impoundments). Note that dewatering bins are considered part of bottom ash conveyance.

"Intermediate storage" refers to a facility or site where collected fly ash or bottom ash is stored after conveyance and prior to being transported to final disposal. Dry fly ash intermediate storage typically consists of storage silos. Dry bottom ash intermediate storage typically consists of storage for the bottom ash collected from mechanical drag systems. Wet fly ash or bottom ash intermediate storage typically consists of ponds/impoundments.

"Ash transport/disposal" refers to the transportation of ash from intermediate storage to final disposal. Examples of ash transport/disposal include transportation used to haul ash off site (e.g., ash that is marketed and shipped off site to a reuse application). Ash transport typically consists of roads and vehicles that are used to transport the ash.

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: C	
Section Title: 1. Ash Generation	

## CBI?

CBI?

Yes

**C1-1.** Is ash generated in any fossil-fueled steam electric generating units at the plant? See Part A Section 8 for steam electric generating unit fuel classifications.

⊖ Yes	(Continue)
○ No	(Skip to next Questionnaire Part)

# CBI? C1-2. In Table C-1, indicate the total acreage of the *plant* for each of the following categories, including all contiguous and non-adjoining property within 20 miles under the operational control of the plant or operated by the same ultimate parent, and receiving the plant's waste.

Category	Acreage
Total Plant Area	
Parking lots	
Buildings and Other Developed Areas	
Active/Inactive/Open ash ponds	
Active/Inactive/Open landfills	
Closed ponds/impoundments and landfills	
Unusable land (e.g., wetlands, cooling reservoir)	
Specify type(s):	
Other:	
Other:	

### Table C-1. Plant Acreage Breakdown

C1-3. Is fly ash generated in any fossil-fueled steam electric generating units at the plant? See Part A Section 8 for steam electric generating unit fuel classifications.

⊖<sub>Yes</sub> (Continue)

 $\bigcirc$  No (Skip to Section 3.1)

#### Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name SE Unit ID: Insert Unit ID

#### Part: C

Section Title: 2.1. Fly Ash Handling - Generating Unit Level Information

Instructions: Throughout Section 2.1 (Questions C2-1 through C2-24), provide ash handling information for each steam electric generating unit operated at any time in 2009, including units that may have been idle for an extended period of time. Make copies of Section 2.1 for each steam electric generating unit using the "Copy Section 2.1" button below. Enter the steam electric generating Unit ID (use Unit IDs assigned in Table A-8) in the space above titled "SE Unit ID".

### Copy Section 2.1

CBI?

C2-1. Provide fly ash handling information in Table C-2, for each steam electric generating unit reported in Table A-8, following these instructions:

• Provide fly ash handling information at the steam electric generating unit level. For the purpose of this questionnaire, more than one type of fly ash handling (e.g., wet sluicing, mechanical system) may be selected for one generating unit. Check all types of fly ash handling that apply to this steam electric generating unit.

• For the "Type of Fly Ash Collection", only mark "Wet scrubber" if it is the ONLY means of collection. Note: For any fly ash handling systems marked as "Wet scrubber", do NOT complete the remainder of Part C, Section 2 AND proceed to Part C, Section 3.1.

• Provide the wet conveyed "Typical Amount of Fly Ash Produced in 2009 (Dry weight basis)" as tons of ash produced per day prior to sluicing from this steam electric generating unit.

Type of Fly Ash Collection	Type of Fly Ash Handling	Typical Amount of Fly Ash Produced in 2009 (Dry weight basis)		Design Ash Handling Rate (Dry weight basis)		Number of Days Ash was Conveyed in 2009		Loss on Ignition of Fly Ash Produced (Provide typical range for 2009)	
		Wet Conveyed	Dry Conveyed	Wet Conveyed	Dry Conveyed	Wet Conveyed	Dry Conveyed	Wet Conveyed	Dry Conveyed
O         ESP(s), dry, hot side           O         ESP(s), dry, cold side           O         ESP(s), wet           O         Baghouse(s) (fabric filter)           O         Wet scrubber(s) (only)           O         Other:	Wet sluicing (hydraulic) Wet vacuum system (pneumatic) Pry vacuum system Pressure system Combined vacuum/pressure system Mechanical system Other:	<u>1,500</u> tpd <u>165</u> dpy	<u>1,500</u> tpd <u>200</u> dpy		<u>2,000</u> tpd <u>365</u> dpy	<u>165</u> days	<u>200</u> days	<u>1</u> to <u>2</u> %	<u>1</u> to <u>2</u> %
ESP(s), dry, hot side     ESP(s), dry, cold side     ESP(s), wet     Baghouse(s) (fabric filter)     Wet scrubber(s) (only)     Other:	Wet sluicing (hydraulic) Wet vacuum system (pneumatic) Pry vacuum system Pressure system Combined vacuum/pressure system Mechanical system Other:	tpd	tpd dpy	tpd dpy	tpd dpy	days	days	to%	to%

#### Table C-2. Fly Ash Handling Systems Operated in 2009 by Generating Unit

#### CBI? C2-2. Is wet sluicing a type of fly ash handling for this steam electric generating unit?

🗌 Yes

(Continue)

O Yes

O No (Skip to Question C2-6)

Provide information for wet fly ash handling in Table C-3. For the source of sluice water, you may enter more than one source from the following options:

Table C-3 Process Wastewater Generated from Wet Fly Ash Handling in 2009

- "IN" if raw intake water is used;
- "IN-Makeup" if raw intake water is only used as makeup;
- "TR" for use of intake water that has been treated on site prior to use;
- "TR-Makeup" if treated intake water is used only as makeup; and/or
- Process wastewater and/or treated wastewater described in the code tables on the "Code Tables" tab provided at the end of this workbook.

An example is provided in Table C-3 for a plant that uses the effluent from its ash pond (WWT-1, as would be defined in Part A) for fly ash sluicing and also makes up for losses with untreated river water (which is code IN-Makeup as shown above).

Average Sluice Water Flow Rate (gpd)	Typical Duration AND Frequency of Sluicing (hpd AND dpy)	Source(s) of Sluice Water	Percent Contribution of Source to Sluice Water Flow	
EXAMPLE: 14,400,000 gpd	<u>24</u> hpd <u>365</u> dpy	WWT-1 Effluent	<u>90</u> % <u>10</u> % %	
gpd	hpd dpy	Sluice Water Source   Sluice Water Source  Sluice Water Source  Other:	% % %	

CBI? 🗌 Yes

CBI?

Yes

C2-3. For water sources that may be used as a source of fly ash sluice water (e.g., fresh intake, recycled process water), indicate the maximum chlorides concentration and the maximum solids percentage that is acceptable for the water to be used for those purposes. [Check all boxes that apply.]

Chlorides concentra	tion, less than:		ppm
Solids percentage, I	ess than:		%
Other:			maa

C2-4. Is any of the wet fly ash sluice water immediately recycled (e.g., without treatment such as a pond) back to the plant process?

- O Yes (Continue)
- O No (Skip to Question C2-5)

Describe how the wet fly ash sluice is reused:

Steam Electric Questi	ionnaire	Part C. Ash Handling
CBI?	C2-5. Is any of the wet <i>fly ash sluice</i> indirectly discharged to a publicly or privately owned treatment works, either with or without pretreatment? O Yes O No	
CBI?	C2-6. Is a wet vacuum system (pneumatic) a type of fly ash handling for this steam electric generating unit? O Yes (Continue) O No (Skip to Question C2-9)	
CBI? Yes	C2-7. Provide the typical volume of the vacuum water of the <i>wet vacuum system</i> generated annually (gpy) and the number of days during which this process wastewater is generated.	
CBI? Yes	C2-8. What is the destination(s) of the vacuum water for the dry fly ash handling system? If the plant recycles the process wastewater, indicate the plant process to which this process wastewater is recycled. [Check all boxes that apply.]	
	Immediately recycled back to plant process. Please describe how the process wastewater is reused:	
	Transferred to on-site treatment system. Identify the type of treatment system below. [Check all boxes that apply.]	
	Other, explain:	

CBI?

C2-9. In Table C-4, identify the destination(s) for fly ash from this steam electric generating unit. Provide the distribution of the wet and dry fly ash by destination and whether the storage identified is an intermediate or final destination.

Note: The sum of the percentage of ash distribution should equal 100% for the dry and wet fly ash, separately.

	Dry Conveyed Fly	Wet Conveyed Fly Ash					
	Storage Destination(s)	Percent of Dry Conveyed Fly Ash to this Destination	Destination Type	Storage D	estination(s)	Percent of Wet Conveyed Fly Ash to this Destination	Destination Type
Storage Destination Table	◄	<mark></mark> %	O Intermediate O Final	Storage Destination Table	▼	<mark></mark> %	O Intermediate O Final
Storage Destination Table	<b>_</b>	%	O Intermediate O Final	Storage Destination Table	▼	<mark></mark> %	O Intermediate O Final
Storage Destination Table		<mark></mark> %	O Intermediate O Final	Storage Destination Table If other, explain:	<b>\</b>	%	O Intermediate O Final
Storage Destination Table	_	<mark></mark> %	O Intermediate O Final	Storage Destination Table	<b>•</b>	<mark></mark> %	O Intermediate O Final
Storage Destination Table		<mark></mark> %	O Intermediate O Final	Storage Destination Table If other, explain:		<mark></mark> %	O Intermediate O Final
	Total Dry	100 %			Total Wet	100 %	

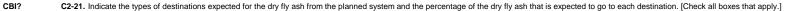
Table C-4. Storage Destinations that Receive Fly Ash

CBI? □ Yes	C2-10. Was the fly ash from this steam electric generating unit conveyed both wet and dry in 2009?
	O Yes (Continue)
	O No (Skip to Question C2-13)
CBI?	C2-11. Indicate why fly ash from the steam electric generating unit was conveyed both wet and dry in 2009. [Check all boxes that apply.] For each selection, identify the number of days in 2009 the wet system was operated for this reason.
	Wet fly ash handling system operated during times in which the dry fly ash was not marketable.
	Uter fly ash handling system operated when the dry fly ash collection system was not operational due to maintenance issues.
	Het fly ash handling system operated in order to maintain its function as a backup to the dry system (i.e., wet system operated to ensure that it is still functional.)
	Uter fly ash handling system operated because the dry fly ash handling system does not have the capacity to handle all of the fly ash.
	Cher, explain:
CBI? □Yes	C2-12. What modifications would be required to handle all the fly ash with the dry fly ash handling system? [Check all boxes that apply.]
	No system modifications necessary. Procedural changes would be sufficient.
	☐ Increase the capacity of the slic(s).
	□ Increase the number of silos.
	Modify the loading silos to have the ability to moisture condition the ash.
	Install/increase the capacity of landfills.
	Increase the capacity of the dry fly ash conveying equipment.
	Design/develop new infrastructure to dispose of dry ash. Specify new infrastructure needed:
	Cther, explain:
CBI?	C2-13. If the current fly ash handling operations for the steam electric generating unit are expected to significantly change by December 31, 2020, indicate how (i.e., convert to or add dry handling capability). [Check all boxes that apply.]
	Expand capacity (handling and/or storage).
	Decreased use of wet fly ash handling system. (expected operating days per year for wet system)
	End use of wet fly ash handling system.     (expected end date)
	No change expected in fly ash handling operations.
	Other, explain:
CBI?	C2-14. Was dry fly ash handling installed as a retrofit to the steam electric generating unit?
	O NA, this unit does not use dry fly ash handling (Skip to Question C2-17)
	O No (Skip to Question C2-17)
	O Yes (Continue)
	Year Built:
	Shutdown time (days) required to bring dry fly ash handling system on line:
	Was a generating unit outage(s), outside of regularly scheduled outages, required to bring the dry fly ash handling system on line?
	Oves
	O No

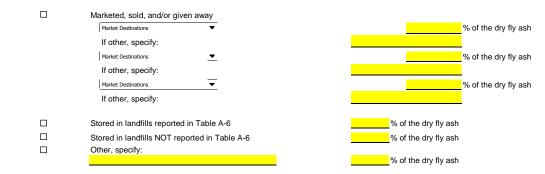
CBI?	C2-15. What type	of retrofit was the dry fly ash handling system?
Yes	O The retr	offt was made to an existing dry system. (Skip to Question C2-23)
	O A dry fly	ash handling system was installed (for operation in addition to the wet fly ash handling system). (Continue)
	O The retr	ofit was a complete conversion from a wet to dry fly ash handling system. (Continue)
CBI?	C2-16. Describe th	e changes that were required to retrofit (for a retrofit to an existing dry system, an installation of a dry system, or a complete conversion from wet to dry). [Check all boxes that apply.]
		Physical changes to facility   Installation of pressure/vacuum system and piping   Expansion of pressure/vacuum system and piping   Installation of the silos to moisture-condition the ash   Installation of the silos for ash transfer to rail cars   Installation of the silos for marketable ash   Instruction of rail track   Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:   Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:   Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:   Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:   Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:   Increasing landfills. Provide the landfill ID(s) from Table A-6:   Increasing landfills. Provide the landfill ID(s) from Table A-6:   Increasing landfills. Provide the landfill ID(s) from Table A-6:   Increasing landfills. Provide the landfill ID(s) from Table A-6:   Increasing landfills. Provide the landfill ID(s) from Table A-6:   Increasing landfills. Provide the landfill ID(s) from Table A-6:   Increasing landfill capacity. Increasing landfill capacity. Increasing landfill capacity. Increasing landfill capacity. I
CBI?	C2-17. Is the plant	in the process of installing a dry fly ash handling system to handle some or all of the ash currently handled by the wet fly ash handling system?
	O Yes	Estimated shutdown time (days) required to bring dry fly ash handling system online: (Skip to Question C2-19)
	O No	(Continue to Question C2-18)
CBI?	C2-18. Is the plant	planning to install a dry fly ash handling system by December 31, 2020 to handle some or all of the ash currently handled by the wet fly ash handling system?
	O Yes	Estimated shutdown time (days) required to bring dry fly ash handling system online: (Continue to Question C2-19)
	O No	(Skip to Question C2-22)

CBI? ]Yes	0210		nt is in the process of installing, or planning to install, a dry fly ash handing system by December 31, 2020, provide the cost estimates that have been developed for such a on/installation.
		O Yes	(Provide documentation/costs, for example, bid proposals or internal plant engineering estimates.)
		O No	(Skip to Question C2-22)
		Note: All	I bid proposals and/or other documentation/costs originally submitted to the plant as CBI, should be marked CBI for the purpose of this collection request.
			O I have attached documentation/costs.
			O I did not attach documentation/costs. Below, explain why:
CBI? □Yes	C2-20.	. Describe	e the modifications that will be required to install the dry fly ash handling system. [Check all boxes that apply.]
			Physical changes to facility
			□ Installation of pressure/vacuum system and piping
			Expansion of pressure/vacuum system and piping
			Installation of storage silos
			Modification of the silos to moisture-condition the ash
			□ Modification of the silos for ash transfer to railcars
			□ Modification of the silos for marketable ash
			Construction of haul roads
			Construction of rail track
			Construction of landfill. Provide the landfill ID(s) from Table A-6:
			□ Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:
			Changes to air permit
			□ Other, explain:
			Changes in personnel/training, explain:
			Changes in ash disposal practices
			Storage of ash in landfills. Provide the landfill ID(s) from Table A-6:
			□ Marketing of ash
			□ Marketing of ash
			Hauling ash to off-site storage
			•

#### Steam Electric Questionnaire



Yes



CBI? C2-22. If the plant is not in the process of installing or planning to install a dry fly ash handling system, have cost estimates been obtained/developed since January 1, 1995, for such a \_\_\_Yres conversion/installation?

O Yes	(Provide documentation/costs, for example, bid proposals or internal plant engineering estimates.)
O No	(Skip to Question C2-23)

Note: All bid proposals and/or other documentation/costs originally submitted to the plant as CBI, should be marked CBI for the purpose of this collection request.

O I have attached documentation/costs.

O I did not attach documentation/costs. Below, explain why:

CBI?

C2-23. Has the plant encountered any unscheduled outages on this generating unit caused by the fly ash handling system in the last five years?

Yes

- O Yes (Continue)
- O No (Skip to Section 2.2)

#### Steam Electric Questionnaire

CBI? C2-24. In Table C-5, provide information on unscheduled generating unit outages caused by fly ash handling for each of the last five years.

#### 🗌 Yes

	Table C-5. Unscheduled Generating Unit Outages Caused by Fly Ash Handling						
Year	Ash Handling	Total Days of Outage	Reason(s) for outage(s)	Method(s) Used to Resolve Outage(s)			
2005	Dry						
2003	Wet						
0000	Dry						
2006	Wet						
	Dry						
2007	Wet						
	Dry						
2008	Wet						
	Dry						
2009	Wet						

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: C

Section Title: 2.2. Fly Ash Handling - Storage and Use Data

Instructions: Complete Section 2.2 (Questions C2-25 through C2-29). Provide information for fly ash handling and fly ash storage at the plant.

CBI?

**C2-25.** For each storage destination reported in Table C-4, provide the distance the fly ash is transported from the generating unit to intermediate storage or from intermediate storage to the final disposal/destination, the amount of fly ash transported in 2009, and the percent moisture of the fly ash entering storage, if transported dry. Additionally, for each destination indicate how the fly ash is transported by entering one of the following options: conveyor belt, pipe, truck, barge, rail, or other (provide a description). If the fly ash is sold to more than one destination (e.g., some fly ash is sold for cement manufacturing and some is sold for structural fill) enter the average percent moisture for all fly ash sold in Table C-6. Tables C-8 and C-9 will request information by market.

		Table C	-6. Fly Ash Storage Inf	ormation	
Stora	ge Destination ID	Distance from the Generating Unit to Intermediate Storage or from the Intermediate Storage to the Final Disposal/Destination	Tons of Fly Ash Transported to Destination in 2009 (dry weight basis)	How is Fly Ash Transported to Destination?	Percent Moisture of the Fly Ash Entering Destination (if transported dry)
Storage Destination	Table	miles	tons	Storage Transport 💌	%
Other:				If other, explain:	NA, transported wet
Storage Destination	Table 🔻	miles	tons	Storage Transport	<mark></mark> %
Other:				If other, explain:	NA, transported wet
Storage Destination	Table 🔻	miles	tons	Storage Transport	%
Other:				If other, explain:	NA, transported wet
Storage Destination	Table 🔻	miles	tons	Storage Transport	%
Other:				If other, explain:	NA, transported wet
Storage Destination Other:	Table 🔻	miles	tons	Storage Transport	%
					NA, transported wet
Storage Destination Other:	Table 🔻	miles	tons	Storage Transport	<mark></mark> %
Storage Destination	Table	miles	tons	Storage Transport	NA, transported wet
Other:		i i i i i e s		If other, explain:	NA, transported wet
Storage Destination	Table	miles	tons	Storage Transport	%
Other:				If other, explain:	NA, transported wet
Storage Destination	Table -	miles	tons	Storage Transport	%
Other:				If other, explain:	NA, transported wet

### Steam Electric Questionnaire

CBI? C2-26. Is water used to moisten the fly ash?

Yes

O Yes (Continue)

O<sub>No</sub> (Skip to Question C2-28)

For each storage destination reported in Table C-4, provide information on water used to moisten the fly ash.

Table C-7. Water Used to Moisten the Fly Ash

Storage Destination ID	Source of the Water Used	Maximum Chlorides Concentration of Water Used to Moisten the Ash (ppm)	Maximum Solids Percentage of Water Used to Moisten the Ash (%)	
Storage Destination Table	Raw Intake Water     Intake water that has been treated on site prior to use     Process Wastewaters     Vocess Wastewaters			
Other:	Other:       □ Process Wastewaters       ▼       Other:	ppm	<mark></mark> %	
Storage Destination Table	Raw Intake Water  Intake water that has been treated on site prior to use  Process Wastewaters  Other:  Process Wastewaters  V Other:  Other:	ppm	<u> </u>	
Storage Destination Table	□ Raw Intake Water         □ Intake water that has been treated on site prior to use         □ Process Wastewaters         ○ ther:         □ Process Wastewaters         ○ Process Wastewaters         ○ Process Wastewaters	ppm	%	
Storage Destination Table Other:	Raw Intake Water         Intake water that has been treated on site prior to use         Process Wastewaters         Other:         Process Wastewaters         Other:         Other:	ppm	<u> </u>	

### Steam Electric Questionnaire

	Raw Intake Water		
Storage Destination Table	Intake water that has been treated on site prior to use		
	Process Wastewaters		
Other:	Other:	ppm%	
	Process Wastewaters		
	Other:		
	Raw Intake Water		
Storage Destination Table	■ Intake water that has been treated on site prior to use		
	Process Wastewaters		
Other:	Other:	ppm%	
	Process Wastewaters		
	Other:		
	Raw Intake Water		
Storage Destination Table	Intake water that has been treated on site prior to use		
	Process Wastewaters		
Other:	Other:	ppm%	
	Process Wastewaters		
	Other:		
	Raw Intake Water		
Storage Destination Table	Intake water that has been treated on site prior to use		
	Process Wastewaters		
Other:	Other:	ppm%	
	Process Wastewaters		
	Other:		
	Raw Intake Water		
Storage Destination Table	Intake water that has been treated on site prior to use		
	Process Wastewaters		
Other:	Other:	ppm%	
	Process Wastewaters		
	Other:		

### Steam Electric Questionnaire

Part C. Ash Handling

- CBI? C2-27. Indicate the criteria that the plant uses to determine if a water source is unacceptable for use (recycle/reuse) to moisten the ash. If the criteria are dictated by engineering design, provide specific elements of the design that dictate use. 🗌 Yes CBI? C2-28. Does the plant market, sell, and/or give away fly ash from the dry ash handling system? 🗌 Yes
  - O Yes (Continue)
  - O No (Skip to Question C2-29)

Complete Table C-8 if the plant markets, sells, and/or gives away fly ash from the dry fly ash handling system. For each destination, provide the tons of fly ash marketed, sold, and/or given away, the gross revenue generated from marketing/selling the dry fly ash for calendar years 2005, 2007, and 2009. Additionally, provide the typical percent moisture of the fly ash during calendar years 2005, 2007, and 2009. If the typical percent moisture of the fly ash was not constant during calendar years 2005, 2007, and 2009, note this information (include all typical percent moisture values for each year) in the Comments page.

	Fly Ash from the Dr		ng System Marketed/Sold in Calenc	ar rears 2005, 2007, and 2009	
Table C-8	Ely Ach from the Dr	v Elv Ach Handli	ng System Marketed/Sold in Calend	lar Voare 2005, 2007, and 2000	

Destination	Typical Percent Moisture of		2005		2007	20	009
	Fly Ash	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$
Concrete/Concrete Products/Grout	%						
Blended Cement/Raw Feed for Clinker	%						
Flowable Fill	%						
Structural Fills/Embankments	%						
Road Base/Sub-base	%						
Soil Modification/ Stabilization	%						
Mineral Filler in Asphalt	%						
Snow and Ice Control	<mark></mark> %						
Blasting Grit/Roofing Granules	%						
Mining Applications	%						
Waste Stabilization/ Solidification	%						
Agriculture	%						
Aggregate	%						
Other:	%						
Other:	%						

### Steam Electric Questionnaire

CBI?

C2-29. Does the plant market, sell, and/or give away fly ash from the wet ash handling system?

O Yes (Continue)

O No (Skip to Section 2.3)

Complete Table C-9 if the plant currently markets, sells, and/or gives away fly ash transported by wet sluicing from the fly ash handling system. For each destination, provide the tons, on a dry basis, of fly ash transported by wet sluicing that is marketed, sold, and/or given away. Also provide the gross revenue generated from marketing/selling the fly ash transported by wet sluicing for each destination.

Destination	Typical Percent Moisture of		2005		2007		009
	Fly Ash	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$
Concrete/Concrete Products/Grout	<mark></mark> %						
Blended Cement/Raw Feed for Clinker	%						
Flowable Fill	<u> </u>						
Structural Fills/Embankments	%						
Road Base/Sub-base	<mark></mark> %						
Soil Modification/ Stabilization	%						
Mineral Filler in Asphalt	<mark>%</mark>						
Snow and Ice Control	%						
Blasting Grit/Roofing Granules	%						
Mining Applications	%						
Waste Stabilization/ Solidification	<mark>%</mark>						
Agriculture	%						
Aggregate	<mark></mark> %						
Other:	%						
Other:	%						

### Table C-9. Fly Ash Transported by Wet Sluicing from the Fly Ash Handling System Marketed/Sold in Calendar Years 2005, 2007, and 2009

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Unit ID: Insert Unit ID

Part:	
Section Title:	: 2.3. Fly Ash Cost Information - Conveyance
Instructions	Complete Section 2.3 (Questions C2-30 through C2-36) for the conveyance of fly ash (wet or dry) from each unit identified in Table A-8. Provide these data for each fly ash handling system that began operating or was converted after January 1, 2000. Enter the Unit ID (use Unit IDs assigned in Table A-8) in the space provided above.
	If you indicated in Question C2-17 or C2-18 that the plant is either installing or planning to install dry fly ash handling for this unit, complete Section 2.3, and check the "Planned" checkbox below.
	Planned Make copies of Section 2.3 for each wet and dry fly ash handling system conveying ash from this unit that was operated in 2009, that began operating on or after January 1, 2000, is being installed, or planned to be installed by December 31, 2020 using the "Copy Section 2.3" button below.
	The conveyance portion of the fly ash handling system refers to the part of the system that conveys fly ash from the fly ash collection equipment (ESP or baghouse) of the generating unit to intermediate or final storage (e.g., storage silos or ponds/impoundments). Common dry fly ash conveyance components include filter/separators, vacuum/pressure transfer stations, blowers, and associated high pressure piping (note that conveyance does NOT include storage or loading silos nor does it include movement between intermediate and final storage). Common wet fly ash conveyance components include sluicing equipment, associated piping, and pumps (note that conveyance does NOT include ponds/impoundments).
	Note: If any components of the conveyance portion of the fly ash handling system are shared with one or more other generating units, only report those components and corresponding costs once.

Copy Section 2.3

CBI?

**C2-30.** Identify the major components of the conveyance portion of the fly ash handling system, in particular those components that represent a <u>significant</u> portion of the capital or O&M costs for the system. Provide the type of component and the number of each type of component in the system. Additionally, provide the total system capacity of each type of unit component (i.e., volume of clarifying tanks). Total system capacity should equal the sum of the capacity of each individual component within that type.

Type of Component		Number of Components in the System	Total System Capacity of Components
Fly Ash Conveyance Components	•		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	-		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	▼		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	•		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	•		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	•		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	•		Component Units
Other:			If other, specify:
Fly Ash Conveyance Components	•		Component Units
Other:			If other, specify:

### Table C-10. Fly Ash System Components - Conveyance

### Part C. Ash Handling

CBI? C2-31. Attach a block diagram that shows the entire fly ash handling system operations for this generating unit. Label the conveyance, intermediate storage (see Part C Section 2.4) and transport/disposal 🗌 Yes (see Part C Section 2.5) portions of the system. The diagram should include all major components indicated in Tables C-10 and C-13, if applicable, and identify all intermediate and final ash storage destinations. Indicate the movement of ash as well as water through the system. If ash from other generating units is combined with ash from this unit, indicate where the ash is combined and the portions of the ash handling system involved. Provide as many diagrams as necessary to convey this information. Include the plant name, plant ID, and unit ID in the upper right hand corner of the diagram. Note: If the respondent indicates that the ash is transported to a pond/impoundment, in Question C2-38, the intermediate storage and disposal information will be provided in Part D. Therefore, the block diagram should only include the conveyance system(s). Diagram attached. CBI? C2-32. List all of the major components of this fly ash conveyance system that a contractor(s) constructed/installed (or will construct/install, for planned systems) at the contractor's expense (i.e., not at the 🗌 Yes plant's expense). Contractor installed/will install ALL components identified in Table C-10 at the contractor's expense. CBI? C2-33. List all of the operation and maintenance activities of this fly ash conveyance system that a contractor(s) oversees (or will oversee, for planned systems) at the contractor's expense (i.e., not at the 🗌 Yes plant's expense).

Contractor oversees/will oversee ALL operation and maintenance activities dealing with the conveyance portion of the fly ash handling system at the contractor's expense.

Steam Electric Questionnaire

CBI? C2-34. In Table C-11, provide costs incurred for this fly ash conveyance system since January 1, 2000, both for the conveyance as originally installed and for any modifications to the conveyance. Include all conveyance costs including costs for components in Table C-10 as well as control systems, pads, and foundations, and all other ancillary equipment. For planned fly ash conveyance systems, provide expected costs. Provide the best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: Provide only the costs incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor purchased and installed all equipment for the conveyance portion of the fly ash handling system at the contractor's expense, the plant should fill out "\$ 0" for the cost of "Purchased Equipment". Any contractor costs/fees incurred by the plant should be accounted for in the "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

	tal Cost for Conveyance of Fly Asl		Year on Which	Cost is Based
Project	Cost for System as Originally Installed	Cost for Modifications to System	Original Cost	Modification Cost
Direct Costs				
<u>Purchased equipment</u> (including all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; spare parts; freight charges; taxes; insurance; and duties)	\$	\$		
Purchased equipment installation (including installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$	\$		
Buildings (including buildings constructed to house ash handling system components, operator rooms, or other operations associated with the system; as well as plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	\$		
Site preparation (including site clearing, all demolition, grading, roads, walking areas, fences)	\$	\$		
Land (including property costs and survey fees)	\$	\$		
Total Direct Costs	\$	\$		
Indirect Costs Engineering Costs (including process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below)				
a. Engineering Contract Firm Costs b. Owner's Overhead Engineering Costs	\$ \$	\$ \$ 		
Hired outside engineering firm to oversee design and/or installation of the system.				
Construction expenses (including temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	\$		
Other Contractor's Fees	\$	\$		
Contingency actually expended (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	\$		
Total Indirect Costs	\$	\$		
Total Capital Cost	\$	\$		

### Table C-11. Capital Cost for Conveyance of Fly Ash Handling

CBI? C2-35. Are all major components of the conveyance portion of the fly ash handling system included in the capital costs reported in Table C-11?

🗌 Yes

O Yes (Skip to Question C2-36)

O No (Continue)

Please explain what system components are included in the capital costs listed in Table C-11. Additionally, identify the key components of the conveyance portion of the fly ash handling system that are not included in the capital costs reported in Table C-11.

CBI? C2-36. Provide annual (2009) O&M costs data in Table C-12 for this fly ash conveyance system, if it began operating or was converted on or after January 1, 2000. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor operates and maintains the intermediate storage portion of the fly ash handling system at the contractor's expense, the plant should fill out "\$ 0" for O&M costs. Any contractor costs/fees incurred by the plant should be accounted for in the Table C-11 "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

O&M Cost Category	2009 Annual Cost	2009 Rate	2009 Staffing/Consumption
Operating Labor	\$	Per hour (average rate of labor)	No. of workers hpd dpy
Maintenance Labor	\$	Per hour (average srate of labor)	
Maintenance Materials	\$		
Energy	\$	\$per kWh	kWh/hr
Other:	\$		
Other:	\$		
Total O&M Cost (2009)	\$		

### Table C-12. O&M Cost for Conveyance of Fly Ash Handling for 2009

Steam Electric Questionnaire

🗌 Yes

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Storage ID Insert Storage ID

Part:	C
Section Title:	2.4. Fly Ash Cost Information - Intermediate Storage
	Complete Section 2.4 (Questions C2-37 through C2-44) for each intermediate storage destination identified in Table C-6 that began operating or was modified after January 1, 2000. Enter the storage ID in the space provided above (use the storage IDs assigned in Table C-6).
	If you indicated in Question C2-17 or C2-18 that the plant is either installing or planning to install dry fly ash handling for this unit, complete Section 2.4, and check the "Planned" checkbox below.
	Make copies of Section 2.4 for each fly ash handling system operated in 2009, that began operating on or after January 1, 2000, is being installed, or planned to be installed by December 31, 2020 using the "Copy Section 2.4" button below.
	If you are instructed to skip forward to another section while completing this section for one fly ash storage destination, be sure to complete this section for all other fly ash storage destinations operated in 2009, being installed, or planned to be installed by December 31, 2020.
	The intermediate storage portion of the fly ash handling system refers to the facility/site where collected fly ash is stored after conveyance, prior to the ash being transported to final disposal. Dry fly ash intermediate storage typically consists of storage silos. Wet fly ash intermediate storage typically consists of ponds/impoundments.
	Note that intermediate storage includes all equipment and operations associated with loading dry or moisture-conditioned ash into trucks or rail cars for transport (but does not include the actual transport). Intermediate storage also includes all ash dust suppression activities at the plant, expect those at a pond/impoundment or landfill.
	Copy Section 2.4

CBI? C2-37. Does this storage component store both fly and bottom ash together? For example, if bottom ash and fly ash are conveyed separately but stored in a common silo, the silo is considered a shared component.

O Yes Provide unit IDs, as assigned in A-8, contributing bottom ash to this storage component.

O No

- CBI? C2-38. Is this storage destination a pond/impoundment?
  - O Yes (Skip to Section 2.5)
  - O No (Continue)

### CBI? 🗌 Yes

C2-39. Identify the major components of the intermediate storage portion of the fly ash handling system, in particular those components that represent a significant portion of the capital or O&M costs for the system. Provide the type of component and the number of each type of component in the system. Additionally, provide the total system capacity of each component (i.e., volume of silos). Total system capacity should equal the sum of the capacity of each individual component within that type.

Table C-13. Fly Ash Handling System Components - Intermediate Sto
---

Type of Component		Number of Components in the System	Total System Capacity of Components
Fly Ash Intermediate Storage Components	•		Component Units 🔹 🔻
Other:			If other, specify:
Fly Ash Intermediate Storage Components	•		Component Units 🔹 🔻
Other:			If other, specify:
Fly Ash Intermediate Storage Components	•		Component Units 🛛 🔻
Other:			If other, specify:
Fly Ash Intermediate Storage Components	•		Component Units 🛛 🔻
Other:			If other, specify:
Fly Ash Intermediate Storage Components	•		Component Units 🔹 🔻
Other:			If other, specify:
Fly Ash Intermediate Storage Components	▼		Component Units 🔹
Other:			If other, specify:
Fly Ash Intermediate Storage Components	-		Component Units
Other:			If other, specify:
Fly Ash Intermediate Storage Components	▼		Component Units
Other:			If other, specify:

🗌 Yes

C2-40. List all of the major components of this intermediate storage destination that a contractor(s) constructed/installed (or will construct/install, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor installed/will install ALL components identified in Table C-13 at the contractor's expense.

CBI? C2-41. List all of the operation and maintenance activities associated with this intermediate storage destination that a contractor(s) oversees (or will oversee, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor oversees/will oversee ALL operation and maintenance activities dealing with the intermediate storage portion of the fly ash handling system at the contractor's expense

CBI?

CBI? C2-42. Provide cost data in Table C-14 for this intermediate storage destination, both for the storage as originally installed and for any modifications to the storage system, since January 1, 2000. Include all intermediate storage costs including costs for components in Table C-13 as well as control systems, pads and foundations, and all other ancillary equipment. For planned storage systems, provide expected costs. Provide the best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: Capital costs associated with ponds/impoundments are requested in Part D and capital costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills in Table C-14.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor purchased all rail cars and/or trucks for the transportation of the fly ash at the contractor's expense, the plant should fill out "\$ 0" for the cost of "Purchased Equipment". Any contractor costs/fees incurred by the plant should be accounted for in the "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

Project	Cost for System as Originally	Cost for Modifications	Year on Which Cost is Based	
	Installed	to System	Original Cost	Modification Cost
Direct Costs				
<u>Purchased equipment</u> (including all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; spare parts; freight charges; taxes; insurance; and duties)	\$	\$\$		
Purchased equipment installation (including installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$	\$\$		
<u>Buildings</u> (including buildings constructed to house ash handling system components, operator rooms, or other operations associated with the system; as well as plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	\$\$		
<u>Site preparation</u> (includes site clearing, all demolition, grading, roads, walking areas, fences)	\$	\$		
Land (includes property costs and survey fees)	\$	\$		
Total Direct Costs	\$	\$		
Indirect Costs				
Engineering Costs (including process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below)				
a. Engineering Contract Firm Costs	\$	\$		
b. Owner's Overhead Engineering Costs	\$	\$		
Hired outside engineering firm to oversee design and/or installation of the system.				
<u>Construction expenses</u> (including temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	\$		
Other Contractor's Fees	\$	\$		
<u>Contingency actually expended</u> (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	\$		
Total Indirect Costs	\$	\$		
Total Capital Cost	\$	\$		

### Table C-14. Capital Cost for Intermediate Storage of Fly Ash Handling

CBI? C2-43. Are all major components of the intermediate storage destination included in the capital costs reported in Table C-14?

Yes

O Yes (Skip to Question C2-44)

O No (Continue)

Please explain what system components are included in the capital costs listed in Table C-14. Additionally, identify the key components intermediate storage destination that are <u>not</u> included in the capital costs reported in Table C-14.

CBI? C2-44. Provide annual O&M costs data in Table C-15 for this intermediate storage destination, if it began operating or was modified on or after January 1, 2000. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: O&M costs associated with ponds/impoundments are requested in Part D and O&M costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills costs in Table C-15.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor operates and maintains the intermediate storage portion of the fly ash handling system at the contractor's expense, the plant should fill out "\$ 0" for O&M costs. Any contractor costs/fees incurred by the plant should be accounted for in the Table C-14 "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

O&M Cost Category	2009 Annual Cost		2009 Rate	2009 Staffing/Consumption		
			Per hour (average	No. of workers		
Operating Labor (Water Trucks Only)	\$	\$	rate of labor)	hpd		
				dpy		
			Per hour (average	No. of workers		
Operating Labor (All other operating costs)	\$	\$	rate of labor)	hpd		
			Per hour (average	dpy No. of workers		
Maintenance Labor	\$	\$	rate of labor)	hpd		
	÷	•		dpy		
Maintenance Materials	\$					
Energy	\$	\$	per kWh	kWh/hr		
Other:	\$					
Oth	¢.					
Other:	\$	_				
Total O&M Cost (2009)	\$					

### Table C-15. O&M Cost for Intermediate Storage of Fly Ash Handling for 2009

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Section Title: 2.5. Fly Ash Cost Information - Transport/Disposal

Part: C

Instructions: Complete Section 2.5 (Questions C2-45 through C2-52) for all transport/disposal of fly ash from fly ash handling systems that began operating or was modified after January 1, 2000, and those systems being installed, or planned to be installed by December 31, 2020.

The transport/disposal portion of the fly ash handling system refers to the transportation of fly ash from intermediate storage to final disposal.

An example of ash transport/disposal is transportation used to haul ash off site (e.g., ash that is marketed and shipped off site to a reuse application). Ash transport typically consists of roads and vehicles that are used to transport the ash. The capital and O&M costs for ash transport/disposal may include the road or rail infrastructure (roads, tracks, lights), the trucks and rail cars, the operation and maintenance costs associated with the trucks and rail cars, and ash disposal fees.

Note that capital and operation and maintenance costs associated with ponds/impoundments and landfills/landfilling are requested in Parts D and F, respectively, and they should not be provided here in Section 2.5.

CBI? C2-45. Does the plant use the same transport and disposal equipment for both fly and bottom ash? For example, if fly ash and bottom ash are transported using the same trucks, the trucks are considered a shared component.



CBI? C2-46. Is a pond/impoundment unit or pond/impoundment system the final destination of all fly ash collected by the plant?

🗌 Yes

Steam Electric Questionnaire

O Yes	(Skip to Section 3.1)
O No	(Continue)

Part C. Ash Handling

CBI?	C2-47. What methods are use	ed to transport the collected fly ash to the final disposal? [Check all boxes that apply.]
	Trucks	How many trucks does the plant use for the transportation and disposal of dry fly ash?
		Indicate whether the trucks were bought, leased or contracted out. Bought Leased Contracted out
	Rail cars	How many rail cars does the plant use for the transportation and disposal of dry fly ash?
		Indicate whether the rail cars were bought, leased or contracted out.  Bought Leased Contracted out
	Other, specify (e.g., barge):	
CBI?	C2-48. List all of the major co	mponents for transport/disposal of fly ash that a contractor(s) constructed/installed (or will construct/install, for planned systems) at the contractor's expense (i.e., not at the plant's expense).
	Contractor installed/will insta	ALL ash transport/disposal equipment and/or infrastructure at the contractor's expense.
CBI?	C2-49. List all of the operatio	n and maintenance activities for transport/disposal of fly ash that a contractor(s) oversees (or will oversee, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor oversees/will oversee ALL transport/disposal activities at the contractor's expense.

CBI? C2-50. Provide cost data in Table C-16 for the transport/disposal of the collected fly ash, both for the transport/disposal as originally installed and for any modifications, since January 1, 2000. For planned transport/disposal systems, provide expected costs. Provide the best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: Capital costs associated with ponds/impoundments are requested in Part D and capital costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills in Table C-16.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor purchased all rail cars and/or trucks for the transportation of the fly ash at the contractor's expense, the plant should fill out "\$ 0" for the cost of "Purchased Equipment". Any contractor costs/fees incurred by the plant should be accounted for in the "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

	. Capital Cost for Transport/Disposal o		Cost for	Year on Which Cost is Based		
Project	Cost for System as Originally	Installed	Modifications to System	Original Cost	Modification Cost	
Direct Costs	•					
<u>Purchased equipment</u> (including all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; spare parts; freight charges; taxes; insurance; and duties)	\$	<u> </u>	<b>.</b>			
Purchased equipment installation (including installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$	<u> </u>	5			
<u>Buildings</u> (including buildings constructed to house ash handling system components, operator rooms, or other operations associated with the system; as well as plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	<u>د</u>	§			
Site preparation (including site clearing, all demolition, grading, roads, walking areas, fences)	\$	9	§			
Land (includes property costs and survey fees)	\$	\$	\$			
Total Direct Costs	\$	9	\$			
Indirect Costs						
Engineering Costs (including process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below:						
a. Engineering Contract Firm Costs b. Owner's Overhead Engineering Costs	\$	<u> </u>	6 6			
Hired outside engineering firm to oversee design and/or installation of the system.						
Construction expenses (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	\$	§			
Other Contractor's Fees	\$	Ş	<b>.</b>			
<u>Contingency actually expended</u> (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	<u> </u>	۶ 			
Total Indirect Costs	\$		\$			
Total Capital Cost	\$		\$			

Table C-16, Capital Cost for Transport/Disposal of Collected Fly Ash

CBI? C2-51. Are all major components of transport/disposal for the fly ash handling system included in the capital costs reported in Table C-16?

Yes

- O Yes (Skip to Question C2-52)
- O No (Continue)

Please explain what system components are included in the capital costs listed in Table C-16. Additionally, identify the key components of transport/disposal for the fly ash handling system that are not included in the capital costs reported in Table C-16.

CBI? C2-52. Provide annual O&M costs data in Table C-17 for the transport/disposal of the collected fly ash from ash handling systems that began operating on or after January 1, 2000. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: O&M costs associated with ponds/impoundments are requested in Part D and O&M costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills in Table C-17.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor operates the transportation and disposal of the ash at the contractor's expense, the plant should fill out "\$ 0" for the cost of all operating O&M costs. Any contractor costs/fees incurred by the plant should be accounted for in the Table C-16 "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

	Table C-17. O&M Cost for Transport/D	sposar or the			
O&M Cost Category	2009 Annual Cost		2009 Rate	2009 Staffing/Consumption	Transport Rate
Operating Labor (Trucks/Rail Cars/Other Transport)			Per hour	No. of workers	
	\$	\$	(average rate	hpd	Loads per day
			of labor)	dpy	dpy
Operating Labor (All other operating costs)			Per hour	No. of workers	
	\$	\$	(average rate	hpd	
			of labor)	dpy	
Maintenance Labor			Per hour	No. of workers	
	\$	\$	(average rate	hpd	
	Ť		of labor)	dpy	
Maintenance Materials			· · · · · /	-F7	
	\$				
	Ψ				
Energy					
Lifeigy	¢	\$	per kWh	kWh/hr	
	ф	a	per kwii		
Ash Removal/Disposal Fees					
Asii Removal/Disposal Fees	*				
	\$				
• ·					
Other:	\$				
Other:	\$				
Total O&M Cost (2009)	\$				

### Table C-17. O&M Cost for Transport/Disposal of the Fly Ash for 2009

CBI? □<sub>Yes</sub> Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name SE Unit ID: Insert Unit ID

### Part: C

### Section Title: 3.1. Bottom Ash Handling - Generating Unit Level Information

Instructions: Throughout Section 3.1 (Questions C3-1 through C3-31), provide ash handling information for each steam electric generating unit operated at any time in 2009, including units that may have been idle for an extended period of time. Make copies of Section 3.1 for each steam electric generating unit using the "Copy Section 3.1" button below. Enter the steam electric generating Unit ID (use Unit IDs assigned in Table A-8) in the space above titled "SE Unit ID".

CBI? C3-1. Is bottom ash generated in any fossil-fueled steam electric generating units at the plant? See Part A Section 8 for steam electric generating unit fuel classifications.

O Yes	(Continue)
O No	(Skip to Section 4)

C3-2. Provide bottom ash handling information in Table C-18, for each steam electric generating unit reported in Table A-8, following these instructions:

- Provide bottom ash handling information at the steam electric generating unit level. For the purpose of this questionnaire, more than one type of bottom ash handling (e.g., wet sluicing, SCC) may be selected for one generating unit. Check all types of bottom ash handling that apply to this steam electric generating unit.
  - Refer to the glossary and the "Part C Instructions" tab for definitions related to wet and dry bottom ash handling systems.

### Table C-18. Bottom Ash Handling Systems Operated in 2009 by Generating Unit

	Type of Boiler	Handling System	Typical Amount of Bottom Ash Produced in 2009 (Dry weight basis)		of Bottom Ash in 2009		Design Ash Handling Rate (Dry weight basis)		was Handled by the Bottom Ash Handling System in 2009		Loss on Ignition of Bottom Ash Produced (Provide typical range for 2009)		
			Wet Convey	ed Dr	ry Conveyed	Wet Conveyed	Dry Conveyed	Wet Conveyed	Dry Conveyed	Wet Conveyed			Dry Conveyed
 Other:	<u> </u>	Wet slucing Hechanical drag system Ory vacuum Ory ressure Other:	<u>1,500</u> tp <u>365</u> dp		<u>0</u> tpd <u>0</u> dpy	<u>30</u> %	% ☑ NA	5 tpd 5 dpy	<u>0</u> tpd <u>0</u> dpy	<u>365</u> days	<u>0</u> days	Not monitored	to%
Type of Boiler	×	Wet sluicing Mechanical drag system Ory vacuum Ory pressure Other:	tpo		tpd dpy	% □ NA	<mark>%</mark>	tpd dpy	tpd dpy	days	days	to <u>%</u> %	to <u>%</u> %
Other:												🗆 NA	🗆 NA

### CBI? C3-3. Is wet sluicing used to collect bottom ash for this steam electric generating unit?

Yes

CBI?

🗌 Yes

O Yes (Continue)

O No (Skip to Question C3-11)

Provide information for the wet bottom ash handling system in Table C-19. For the source of sluice water, you may enter more than one source from the following options:

- "IN" if raw intake water is used;
- "IN-Makeup" if raw intake water is only used as makeup;
- "TR" for use of intake water that has been treated on site prior to use;
- "TR-Makeup" if treated intake water is used only as makeup; and/or
- Process wastewater and/or treated wastewater described the code tables on the "Code Tables" tab provided at the end of this workbook.

An example is provided in Table C-19 for a plant that uses the effluent from its ash pond (WWT-1, as would be defined in Part A) for bottom ash sluicing and also makes up for losses with untreated river water (which is code IN-Makeup as shown above).

Average Sluice Water Flow Rate (gpd)	Typical Duration AND Frequency of Sluicing (hpd AND dpy)		Percent Contribution of Source to Sluice Water Flow	
EXAMPLE: 	<u>24</u> hpd <u>365</u> dpy	WWT-1 Effluent	<u>90</u> % <u>10</u> % %	
gpd	hpddpy	Stuice Water Source   Stuice Water Source  Suice Water Source  Other:	% % %	

CBI? C3-4. For water sources that may be used as a source of *bottom ash sluice* water (e.g., fresh intake, recycled process water), indicate the maximum chlorides concentration and the maximum solids percentage that is acceptable for the water to be used for those purposes. [Check all boxes that apply.]



C3-5. Is any of the wet bottom ash sluice water immediately recycled (e.g., without treatment such as a pond) back to plant process?

O Yes (Continue)

O No (Skip to Question C3-6)

Describe how the wet bottom ash sluice is reused:

Part C. Ash Handling

CBI?	C3-6. Is any of the O Yes	wet bottom ash sluice indirectly discharged to a publicly or privately owned treatment works?						
	O No							
CBI?	emoval (other than in pond(s)/impoundment(s)) occur at the plant?							
	O Yes	(Continue)						
	O No	(Skip to Question C3-11)						

CBI?

### Table C-20. Wet Ash Sluice Systems Operated in 2009

Solids Removal [Check all boxes that apply]	Bottom Ash Disposal [Check all boxes that apply]	ttom Ash Disposal [Check all boxes that apply] Amount (tons) of Solids Disposed (Dry weight basis) E			
Dewatering bin	Sold or given away without further treatment	tons	<u> </u>		
Hydrocyclones	Sold or given away after further treatment	tons	%		
Centrifuges	Stored in/transferred to a pond/impoundment reported in Table A-4	tons	%		
Filters	Stored in landfills reported in Table A-6	tons	%		
Other:	Stored in landfills NOT reported in Table A-6	tons	%		
	Other:	tons	%		

CBI?

### C3-9. Provide the amount of wastewater overflow from solids removal (e.g., dewatering bins) for the wet ash sluice system.

gpd

CBI? C3-10. What is the destination(s) of the wastewater overflow from solids removal? If the plant recycles the wastewater, indicate the amount and the plant process to which this waste is recycled. [Check all boxes that apply.]

#### 🗌 Yes

Immediately recycled back to plant process.

Provide the amount of wastewater overflow that is recycled.

gpd
Describe how the wastewater overflow is reused:

C3-8. In Table C-20 provide solids removal information, on a dry ton basis, for the wet ash sluice system. For the purpose of Table C-20, solids removal does NOT include ash ponds.

Transferred	to on-site treatment system. Identify the type of	treatment system below. [Check all boxes that apply.	
	Settling pond	Constructed wetlands	
	D pH adjustment	Other, specify:	
	to surface water. Provide NPDES permitted outfa charge to a publicly or privately owned treatment		
Other, expla	ain:		

Steam Electric Ques	tionnaire						Part C. Ash Handling	
CBI?	C3-11. Does the plant use a mechanical drag system (e.g., submerged chain conveyor (SCC)) to remove bottom ash from this generating unit boiler?							
	O Yes	(Continue)						
	O No	(Skip to Q	uestion C3-15)					
	Name the	type and describe the process of	removing bottom ash from the genera	ating unit boiler(s).	_			
CBI?	C3-12. Is any pro	cess wastewater generated from o	overflow, or other means, from the me	echanical drag system?				
-	O Yes	(Continue)						
	O No	(Skip to Question C3-15)						
CBI?	C3-13. Provide th	e amount of wastewater overflow	from the mechanical drag system.					
CBI?	<b>C3-14.</b> What is th		overflow from the mechanical drag s	ystem? If the plant recycles the waste	rater, indicate the amount and th	e plant process to which this waste is recy	cled. [Check all boxes that	
Yes	apply.]		-				-	
	Immediate	ly recycled back to plant process.						
	Provide the	amount of wastewater overflow that is re	cycled.					
	Describe bo	gpd w the wastewater overflow is reused:						
	Transferred	d to on-site treatment system. Identify the type of	treatment system below. [Check all boxes that apply.]					
		Settling pond	Constructed wetlands					
		pH adjustment	Other, specify:					
		to surface water. Provide NPDES permitted outfa						
	Other, exp							
	U Uther, exp							

Table C-21 Storage Destinations that Receive Bottom Ash

#### Steam Electric Questionnaire

CBI? C3-15. In Table C-21, identify the destination(s) for wet and dry bottom ash transferred from the hopper(s) of this steam electric generating unit. Provide the distribution of the wet and dry ash by destination and whether the storage indentified is an intermediate or final destination.

Note: The sum of the percentage of ash distribution should equal 100% for the dry and wet bottom ash, separately.

		le C-21. Storage Destinatio	ons that Receive Bottom Ash			
Dry Conveyed Bo	ttom Ash		Wet Conveyed Bottom Ash			
Storage Destination(s)	Percent of Dry Conveyed Bottom Ash to this Destination	Destination Type	Storage Destination(s)	Percent of Wet Conveyed Bottom Ash to this Destination	Destination Type	
Storage Destination Table	%	O Intermediate	Storage Destination Table	%	O Intermediate	
If other, explain:		O Final	If other, explain:		O Final	
Storage Destination Table	%	O Intermediate	Storage Destination Table	%	O Intermediate	
If other, explain:		O Final	If other, explain:		O Final	
Storage Destination Table	%	O Intermediate O Final	Storage Destination Table	<mark>%</mark>	O Intermediate O Final	
If other, explain:			If other, explain:		0 milia	
Storage Destination Table	<mark>%</mark>	O Intermediate O Final	Storage Destination Table	%	O Intermediate O Final	
If other, explain:		0.000	If other, explain:		0 mildi	
Storage Destination Table	%	O Intermediate	Storage Destination Table	%	O Intermediate	
If other, explain:		U rindi	If other, explain:			
Total Dry	100 %		Total Wet	100 %		

CBI?

C3-16. Was the bottom ash from this steam electric generating unit conveyed both wet and dry in 2009?

O Yes (Continue)

O No (Skip to Question C3-19)

CBI? C3-17. Indicate why bottom ash from the steam electric generating unit was conveyed both wet and dry in 2009. [Check all boxes that apply.] For each selection, identify the number of days in 2009 the wet system was operated for this reason.

Wet bottom ash handling system operated during times in which the dry collected bottom ash was not marketable.	days			
Wet bottom ash handling system operated when the dry bottom ash collection system was not operational due to maintenance issues.	days			
Wet bottom ash handling system operated in order to maintain its function as a backup to the dry system (i.e., wet system operated to ensure that it is still functional.)	days			
Use bottom ash handling system operated because the dry bottom ash handling system does not have the capacity to handle all of the bottom ash.				
Cher, explain	days			

CBI?

C3-18. What modifications would be required to handle all the bottom ash with a dry bottom ash handling system? [Check all boxes that apply.]

No system modifications necessary. Procedural changes would be sufficient.					
Increase the capacity of the silo(s).					
Increase the number of silos.					
Modify the loading silos to have the ability to moisture condition the ash.					
Install/increase the capacity of landfills.					
Increase the capacity of the dry bottom ash conveying equipment.					
Design/develop new infrastructure to dispose of dry ash. Specify the new infrastructure needed:					
Other, explain:					

CBI?	C3-19 If the curre	ent hottom ash handling operations		ange by December 31, 2020, indicate how (i.e., convert to or add dry handling capability). [Check all boxes	Part C. Ash Ha
Yes	that apply.				
	Expand capa	acity (handling and/or storage).			
	Decreased u	use of wet bottom ash handling system.	expected operating days per year for wet sy	/stem)	
	End use of v	wet bottom ash handling system.	(expected end date)		
	No change e	expected in bottom ash handling operations.			
	Other, expla	uin:			
CBI?	C3-20. Was the d	ry bottom ash handling installed as a	retrofit to the steam electric generating unit?		
	O NA, this	s unit does not use dry bottom ash handling	(Skip to Question C3-24)		
	O No	(Skip to Question C3-24)			
	O Yes	(Continue)			
		Year Built:			
		Shutdown tim	e (days) required to bring dry bottom ash handling system on line:		
		Was a genera	ting unit outage(s), outside of regularly scheduled outages, required to br	ring the dry bottom ash handling system on line?	
		O Yes			
		O No			
CBI?	C3-21. What type	of retrofit was the dry bottom ash ha	Indling system?		
Yes	O The retrofit was made to an existing dry system.			(Skip to Question 3-29)	
	O A dry b	oottom ash handling system was installed (for operation	n in addition to the wet fly ash handling system).	(Continue)	
	O The ret	trofit was a complete conversion from a wet to dry bo	tom ash handling system.	(Continue)	
CBI? Tes	C3-22. Describe t	he changes that were required to re-	rofit (for a retrofit to an existing dry system, an installation of a dry system, the system ${\bf x}$	ystem, or a complete conversion from wet to dry). [Check all boxes that apply.]	
		Physical changes to facility			
			Installation of pressure/vacuum system and piping		
			Boiler alteration to accommodate the mechanical drag system		
			Expansion of pressure/vacuum system and piping		
			Installation of storage silos		
			Modification of the silos to moisture-condition the ash		
			Modification of the silos for ash transfer to rail cars		
			Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash		
			Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads		
			Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track		
			Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6		
			Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table		
			Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table Changes to air permit		
	_		Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table Changes to air permit Other, explain:		
		Changes in personnel/training,	Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table Changes to air permit Other, explain:		
		Changes in personnel/training, Changes in ash disposal practic	Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table Changes to air permit Other, explain: ess	A-6:	
		Changes in personnel/training, Changes in ash disposal practic	Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table Changes to air permit Other, explain: ess Storage of ash in landfills. Provide the landfill ID(s) from Table A	A-6:	
		Changes in personnel/training, Changes in ash disposal practio	Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table A-6 Changes to air permit Other, explain: es Storage of ash in landfills. Provide the landfill ID(s) from Table A Marketing of ash	A-6:	
		Changes in personnel/training, Changes in ash disposal practic	Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of rail track Construction of landfill. Provide the landfill ID(s) from Table A-6 Increasing landfill capacity. Provide the landfill ID(s) from Table Changes to air permit Other, explain: ess Storage of ash in landfills. Provide the landfill ID(s) from Table A	A-6:	

CBI?			r the dry bottom ash handling system retrofit that depicts (with dimensions) the conveyance portion of the system (e.g., a sh system is configured within the building to convey bottom ash from the boiler(s) to the building exit).	
	Diagram a	ttached.		
CBI?	C3-24. Is the plan	t in the process of installing a dry b	bottom ash handling system to handle some or all of the ash currently handled by the wet bottom ash handling system?	
	O Yes O No	Estimated shutdown time (day (Continue to Question C3-25)	/s) required to bring dry bottom ash handling system online:(Skip to Question C3-26)	
CBI?	C3-25. Is the plan	t planning to install a dry bottom as	sh handling system to handle some or all of the ash currently handled by the wet bottom ash handling system?	
	O Yes	Estimated shutdown time (day	vs) required to bring dry bottom ash handling system online:(Continue to Question C3-26)	
	O No	(Skip to Question C3-29)		
CBI?		t is in the process of installing, or pl for such a conversion/installation.	lanning to install, a dry bottom ash handing system by December 31, 2020, provide the cost estimates that have been	
	O Yes	(Provide documentation/costs, for	or example, bid proposals or internal plant engineering estimates.)	
	O No	(Skip to Question C3-29)		
	Note: All request.	bid proposals and/or other docu	mentation/costs originally submitted to the plant as CBI, should be marked CBI for the purpose of this collection	
	Tequest.			
			ached documentation/costs.	
			sched documentation/costs. ttach documentation/costs. Below, explain why:	
CBI?	C3-27. Describe t	O I did not a		
<b>CBI?</b> □ Yes	<b>C3-27.</b> Describe t	O I did not a	ttach documentation/costs. Below, explain why:	
		O I did not al	ttach documentation/costs. Below, explain why:	
		O I did not al	ttach documentation/costs. Below, explain why:	
		O I did not at he modifications that will be require Physical changes to facility	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system	
		O I did not at he modifications that will be require Physical changes to facility	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system	
		O I did not at he modifications that will be require Physical changes to facility	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system	
		O I did not at he modifications that will be require Physical changes to facility Discrete Di	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos	
		O I did not at he modifications that will be require Physical changes to facility Discrete Di	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos to moisture-condition the ash	
		O I did not at he modifications that will be require Physical changes to facility D D D D D D D D D D D D D D D D D D D	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos to moisture-condition the ash Modification of the silos for ash transfer to rail cars	
		O I did not at he modifications that will be require Physical changes to facility Discrete Di	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos to moisture-condition the ash Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash	
		O I did not at he modifications that will be require Physical changes to facility D D D D D D D D D D D D D D D D D D D	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos to moisture-condition the ash Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of inal track Construction of andfill. Provide the landfill ID(s) from Table A-6:	
		O I did not al	ttach documentation/costs. Below, explain why:         ad to install the dry bottom ash handling system. [Check all boxes that apply.]         Installation of mechanical drag system         Boiler alteration to accommodate the mechanical drag system         Installation of completely dry bottom ash handling system         Installation of storage silos         Modification of the silos to moisture-condition the ash         Modification of the silos for ash transfer to rail cars         Modification of the silos for marketable ash         Construction of haul roads         Construction of andfill. Provide the landfill ID(s) from Table A-6:         Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:	
		O I did not al	ttach documentation/costs. Below, explain why: ed to install the dry bottom ash handling system. [Check all boxes that apply.] Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos to moisture-condition the ash Modification of the silos for ash transfer to rail cars Modification of the silos for marketable ash Construction of haul roads Construction of landfill. Provide the landfill ID(s) from Table A-6: Increasing landfill capacity. Provide the landfill ID(s) from Table A-6: Changes to air permit	
		O I did not al	ttach documentation/costs. Below, explain why:         ed to install the dry bottom ash handling system. [Check all boxes that apply.]         Installation of mechanical drag system         Boiler alteration to accommodate the mechanical drag system         Installation of completely dry bottom ash handling system         Installation of storage silos         Modification of the silos to moisture-condition the ash         Modification of the silos for ash transfer to rail cars         Modification of haul roads         Construction of haul roads         Construction of landfill. Provide the landfill ID(s) from Table A-6:         Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:         Changes to air permit         Other, explain:	
		O I did not al	tach documentation/costs. Below, explain why:  ed to install the dry bottom ash handling system. [Check all boxes that apply.]  Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos for marketable ash Construction of haul roads Construction of laudrill. Provide the landfill ID(s) from Table A-6: Increasing landfill capacity. Provide the landfill ID(s) from Table A-6: Changes to air permit Other, explain:	
		O I did not al	tach documentation/costs. Below, explain why:  ed to install the dry bottom ash handling system. [Check all boxes that apply.]  Installation of mechanical drag system Boiler alteration to accommodate the mechanical drag system Installation of completely dry bottom ash handling system Installation of storage silos Modification of the silos for marketable ash Construction of haul roads Construction of laudrill. Provide the landfill ID(s) from Table A-6: Increasing landfill capacity. Provide the landfill ID(s) from Table A-6: Changes to air permit Other, explain:	
		O I did not al	text documentation/costs. Below, explain why:         ed to install the dry bottom ash handling system. [Check all boxes that apply.]         Installation of mechanical drag system         Boiler alteration to accommodate the mechanical drag system         Installation of completely dry bottom ash handling system         Installation of storage silos         Modification of the silos for ash transfer to rail cars         Modification of the silos for marketable ash         Construction of landfill. Provide the landfill ID(s) from Table A-6:         Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:         Changes to air permit         Other, explain:         useplain:	
		O I did not al	tatch documentation/codds. Below, explain why:         ad to install the dry bottom ash handling system. [Check all boxes that apply.]         Installation of mechanical drag system         Boiler alteration to accommodate the mechanical drag system         Installation of completely dry bottom ash handling system         Installation of storage silos         Modification of the silos to moisture-condition the ash         Modification of the silos for ash transfer to rail cars         Modification of the silos for marketable ash         Construction of haul roads         Construction of andfill. Provide the landfill ID(s) from Table A-6:         Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:         Changes to air permit         other, explain:	
		O I did not al	tech documentation/costs. Below, explain why:         ed to install the dry bottom ash handling system. [Check all boxes that apply.]         Installation of mechanical drag system         Boiler alteration to accommodate the mechanical drag system         Installation of completely dry bottom ash handling system         Installation of storage silos         Modification of the silos to moisture-condition the ash         Modification of the silos for ank transfer to rail cars         Modification of the silos for marketable ash         Construction of laul roads         Construction of alu Irack         Construction of alulfill. Provide the landfill ID(s) from Table A-6:         Increasing landfill capacity. Provide the landfill ID(s) from Table A-6:         Changes to air permit         Other, explain:	

#### Steam Electric Questionnaire

🗌 Yes

Part C. Ash Handling

CBI? C3-28. Indicate the types of destinations expected for the dry bottom ash from the planned system and the percentage of the dry bottom ash that is expected to go to each destination. [Check all boxes that apply.]

Madatad and and an dian alternative		
Marketed, sold, and/or given away Market Destinations	<b>  -  </b>	% of the dry bottom ash
If other, specify:		
Market Destinations	▼	% of the dry bottom ash
If other, specify:		
Market Destinations		% of the dry bottom ash
If other, specify:		
Stored in landfills reported in Table A-6		% of the dry bottom ash
Stored in landfills NOT reported in Table A-6		% of the dry bottom ash
Other, specify:		
		% of the dry bottom ash

CBI? C3-29. If the plant is not in the process of installing or planning to install a dry bottom ash handling system, have cost estimates been obtained/developed since January 1, 1995, for such a conversion/installation?

🗌 Yes

- - O Yes (Provide documentation/costs, for example, bid proposals or internal plant engineering estimates.)
  - O No (Skip to Question C3-30)

### Note: All bid proposals and/or other documentation/costs originally submitted to the plant as CBI, should be marked CBI for the purpose of this collection request.

O I have attached documentation/costs.

O I did not attach documentation/costs. Below, explain why:

C3-30. Has the plant encountered any unscheduled outages on this generating unit caused by the bottom ash handling system in the last five years?

O Yes (Continue)

(Skip to Section 3.2) O No

### Steam Electric Questionnaire

C3-31. In Table C-22, provide information on unscheduled generating unit outages caused by bottom ash handling for each of the last five years.

CBI?

	Table	C-22. Unsched	uled Generating Unit Outages Caused by Bottom Ash Handli	ng
Year	Ash Handling	Total Days of Outage	Reason(s) for outage(s)	Method(s) Used to Resolve Outage(s)
2005	Dry			
2000	Wet			
2006	Dry			
2000	Wet			
2007	Dry			
2007	Wet			
0000	Dry			
2008	Wet			
0000	Dry			
2009	Wet			

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: C

Section Title: 3.2 Bottom Ash Handling - Storage and Use Data

Instructions: Complete Section 3.2 (Questions C3-32 through C3-34). Provide information for bottom ash handling and bottom ash storage at the plant.

CBI?

**C3-32.** For each storage destination reported in Table C-21, provide the distance the bottom ash is transported from the generating unit to intermediate storage or from intermediate storage to the final disposal/destination, the amount of bottom ash transported in 2009, and the percent moisture of the bottom ash entering storage, if transported dry. Additionally, for each destination indicate how the bottom ash is transported by entering one of the following options: conveyor belt, pipe, truck, barge, rail, or other (provide a description). If the bottom ash is sold to more than one destination (e.g., some bottom ash is sold for cement manufacturing and some is sold for structural fill) enter the average percent moisture for all bottom ash sold in Table C-23. Tables C-24 and C-25 will request information by market.

Storage Destination	ID	Distance from the Generating Unit to Intermediate Storage or from the Intermediate Storage to the Final Disposal/Destination	Tons of Bottom Ash Transported to Destination in 2009 (dry weight basis)	How is Bottom Ash Transported to Destination?	Percent Moisture of the Bottom Ash Entering Destination
Storage Destination Table Other:	•	miles	tons	Storage Transport If other, explain:	<mark></mark> %
Storage Destination Table Other:	<u> </u>	miles	tons	Storage Transport	<mark></mark> %
Storage Destination Table Other:	<b>•</b>	miles	tons	Storage Transport	%
Storage Destination Table Other:	<u> </u>	miles	tons	Storage Transport	%
Storage Destination Table Other:	<u> </u>	miles	tons	Storage Transport If other, explain:	%
Storage Destination Table Other:	•	miles	tons	Storage Transport   If other, explain:	<u> </u>
Storage Destination Table Other:	•	miles	tons	Storage Transport If other, explain:	%
Storage Destination Table Other:	•	miles	tons	Storage Transport  If other, explain:	%
Storage Destination Table Other:	•	miles	tons	Storage Transport  If other, explain:	%

### Table C-23. Bottom Ash Storage Information

**CBI? C3-33.** Does the plant market, sell, and/or give away dry bottom ash from the <u>dry</u> ash handling system?

Yes

O Yes (Continue)

O No (Skip to Question C3-34)

Complete Table C-24 if the plant markets, sells, and/or gives away dry bottom ash from the bottom ash handling system. For each destination, provide the tons of dry bottom ash marketed, sold, and/or given away, the gross revenue generated from marketing/selling the dry bottom ash for calendar years 2005, 2007, and 2009. Additionally, provide the typical percent moisture of the bottom ash during calendar years 2005, 2007, and 2009. If the typical percent moisture of the bottom ash was not constant during calendar years 2005, 2007, and 2009, note this information (include all typical percent moisture values for each year) in the Comments page.

Destination	Typical Percent	2005			2007		2009
	Moisture of Bottom Ash	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$
Concrete/Concrete Products/Grout	%						
Blended Cement/Raw Feed for Clinker	%						
Flowable Fill	<mark></mark> %						
Structural Fills/Embankments	%						
Road Base/Sub-base	%						
Soil Modification/ Stabilization	%						
Mineral Filler in Asphalt	%						
Snow and Ice Control	%						
Blasting Grit/Roofing Granules	%						
Mining Applications	<mark></mark> %						
Waste Stabilization/ Solidification	%						
Agriculture	<mark></mark> %						
Aggregate	<mark></mark> %						
Other:	<mark></mark>						
Other:	%						

Table C-24. Dry Bottom Ash from the	Bottom Ash Handling S	System Marketed/Sold in Calendar	Years 2005, 2007, and 2009

CBI?

C3-34. Does the plant market, sell, and/or give away wet bottom ash from the wet ash handling system?

O Yes (Continue)

O<sub>№</sub> (Skip to Section 3.3)

Complete Table C-25 if the plant currently markets, sells, and/or gives away bottom ash transported by wet sluicing from the bottom ash handling system. For each destination, provide the tons, on a dry basis, of bottom ash transported by wet sluicing that is marketed, sold, and/or given away. Also provide the gross revenue generated from marketing/selling the bottom ash transported by wet sluicing for each destination.

Destination	Typical Percent	2005		2007		2009	
	Moisture of Bottom Ash	Tons (dry basis)	Gross Revenue Generated	Tons (dry basis)	Gross Revenue Generated \$	Tons (dry basis)	Gross Revenue Generated \$
Concrete/Concrete Products/Grout	%						
Blended Cement/Raw Feed for Clinker	%						
Flowable Fill	<mark></mark> %						
Structural Fills/Embankments	%						
Road Base/Sub-base	<mark></mark> %						
Soil Modification/ Stabilization	%						
Mineral Filler in Asphalt	%						
Snow and Ice Control	<u> </u>						
Blasting Grit/Roofing Granules	%						
Mining Applications	<u> </u>						
Waste Stabilization/ Solidification	%						
Agriculture	%						
Aggregate	%						
Other:	%						
Other:	%						

### Table C-25. Bottom Ash Transported by Wet Sluicing from the Bottom Ash Handling System Marketed/Sold in Calendar Years 2005, 2007, and 2009

Part C. Ash Handling

	Plant ID: <u>Insert Plant ID</u> Plant Name: Insert Plant Name Unit ID: <mark>Insert Unit ID</mark>
Part: C	
Section Title: 3.3. B	Bottom Ash Cost Information - Conveyance
	plete Section 3.3 (Questions C3-35 through C3-41) for the conveyance of bottom ash (wet or dry) from each unit identified in Table A-8. Provide these data for each bottom ash ing system that began operating or was converted after January 1, 2000. Enter the Unit ID in the space provided above.
	indicated in Question C3-24 or C3-25 that the plant is either installing or planning to install dry bottom ash handling for this unit, complete Section 3.3, and check the "Planned" (box below.
	copies of Section 3.3 for each bottom ash handling system operated in 2009, that began operating on or after January 1, 2000, is being installed, or planned to be installed by mber 31, 2020 using the "Copy Section 3.3" button below.
botton or pne	conveyance portion of the bottom ash handling system refers to the part of the system that conveys bottom ash from the boiler(s) of the unit to the intermediate or final storage of the n ash. Dry bottom ash handling includes systems that collect and convey the bottom ash without any use of water, as well as systems in which bottom ash is conveyed mechanical eumatically away from a quench water bath (e.g., submerged chain conveyor systems). Wet bottom ash conveyance uses water (i.e., a sluice) to convey bottom ash away from the to intermediate/final storage (e.g., ponds/impoundments). Note that dewatering bins are considered part of bottom ash conveyance.
Note:	Bottom ash conveyance includes all capital and O&M costs required to dredge or empty ponds, dewatering bins, and/or surge tanks to intermediate storage.
	If any components of the conveyance portion of the bottom ash handling system are shared with one or more other generating units, only report those components and sponding costs once.

Copy Section 3.3

CBI?

Steam Electric Questionnaire

C3-35. Identify the major components of the conveyance portion of the bottom ash handling system, in particular those components that represent a significant portion of the capital or O&M costs for the system. Provide the type of component and the number of each type of component in the system. Additionally, provide the total system capacity of each type of component (i.e., volume of clarifying tanks). Total system capacity should equal the sum of the capacity of each individual component within that type.

Type of Components		Number of Components in the System	Total System Capacity of Components
Bottom Ash Conveyance Components	▼ ]		Component Units
Other:			If other, specify:
Bottom Ash Conveyance Components	•		Component Units
Other:			If other, specify:
Bottom Ash Conveyance Components	•		Component Units 🔹
Other:			If other, specify:
Bottom Ash Conveyance Components	-		Component Units 🔹
Other:			If other, specify:
Bottom Ash Conveyance Components			Component Units
Other:			If other, specify:
Bottom Ash Conveyance Components	•		Component Units 🔻
Other:			If other, specify:
Bottom Ash Conveyance Components	•		Component Units 🔹
Other:			If other, specify:
Bottom Ash Conveyance Components	•		Component Units 💌
Other:			If other, specify:

### Table C-26. Bottom Ash Handling System Components - Conveyance

### Steam Electric Questionnaire

CBI? C3-36. Attach a block diagram that shows the entire bottom ash handling system operations for this generating unit. Label the conveyance, intermediate storage (see Part C Section 3.4) and transport/disposal (see Part C Section 3.5) portions of the system. The diagram should include all key components indicated in Tables C-26 and C-29 and identify all intermediate and final ash storage destinations. Indicate the movement of ash as well as water through the system. If ash from other generating units is combined with ash from this unit, indicate where the ash is combined and the portions of the ash handling system involved. Provide as many diagrams as necessary to convey this information. Include the plant name, plant ID, and the unit ID in the upper right hand corner of the diagram.

Note: If the respondent indicates that the ash is transported to a pond/impoundment, in Question C3-43, the intermediate storage and disposal information will be provided in Part D. Therefore, the block diagram should only include the conveyance system(s).



CBI? C3-37. List all of the major components of this bottom ash conveyance system that a contractor(s) constructed/installed (or will construct/install, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor installed/will install ALL components identified in Table C-26 at the contractor's expense.

CBI? C3-38. List all of the operation and maintenance activities of this bottom ash conveyance system that a contractor(s) oversees (or will oversee, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor oversees/will oversee ALL operation and maintenance activities dealing with the conveyance portion of the bottom ash handling system at the contractor's expense

🗌 Yes

CBI? C3-39. In Table C-27, provide capital costs incurred since January 1, 2000, for this bottom ash conveyance system, both for the conveyance as originally installed and for any modifications to the conveyance. Include all conveyance costs including costs for components in Table C-26 as well as control systems, pads and foundations, and all other ancillary equipment. For planned bottom ash conveyance systems, provide expected costs. Provide the best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

> Note: Provide only the costs incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor purchased and installed all equipment for the conveyance portion of the bottom ash handling system at the contractor's expense, the plant should fill out "\$ 0" for the cost of "Purchased Equipment". Any contractor costs/fees incurred by the plant should be accounted for in the "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

Project	Cost for System as Originally		Year on Which Cost is Based	
	Installed	to System	Original Cost	Modification Cost
Direct Costs	•			
<u>Purchased equipment</u> (including all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; spare parts; freight charges; taxes; insurance; and duties)	\$	\$		
Purchased equipment installation (including installation of all	\$	\$		
equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)				
<u>Buildings</u> (including buildings constructed to house ash handling system components, operator rooms, or other operations associated with the system; as well as plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	\$		
Site preparation (includes site clearing, all demolition, grading, roads, walking areas, fences)	\$	\$		
Land (includes property costs and survey fees)	\$	\$		
Total Direct Costs	\$	\$		
Indirect Costs				
Engineering Costs (includes process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below)				
a. Engineering Contract Firm Costs	\$	\$		
b. Owner's Overhead Engineering Costs	* \$	\$		
Hired outside engineering firm to oversee design and/or installation of the system.				
<u>Construction expenses</u> (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	\$		
Other Contractor's Fees	\$	\$		
<u>Contingency actually expended</u> (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	\$		
Total Indirect Costs	\$	\$		
Total Capital Cost	\$	\$		

### Table C-27. Capital Cost for Conveyance of Bottom Ash Handling

CBI? C3-40. Are all major components of the conveyance portion of the bottom ash handling system included in the capital costs reported in Table C-27?

🗌 Yes

🗌 Yes

O Yes (Skip to Question C3-41)

O No (Continue)

Please explain what system components are included in the capital costs listed in Table C-27. Additionally, identify the key components of the conveyance portion of the bottom ash handling system that are not included in the capital costs reported in Table C-27.

CBI? C3-41. Provide annual (2009) O&M costs data in Table C-28 for this bottom ash conveyance system, if it began operating or was converted on or after January 1, 2000. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

> Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor operates and maintains the conveyance portion of the bottom ash handling system at the contractor's expense, the plant should fill out "\$ 0" for O&M costs. Any contractor costs/fees incurred by the plant should be accounted for in the Table C-27 "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

O&M Cost Category	2009 Annual Cost	2009 Rate	2009 Staffing/Consumption
Operating Labor	\$	Per hour \$(average rate of labor)	No. of workers
Maintenance Labor	\$	Per hour (average rate of labor)	No. of workers
Maintenance Materials	\$	_	
Energy	\$	\$per kWh	kWh/hr
Other:	\$		
Other:	\$\$		
Total O&M Cost (2009)	\$		

### Table C-28. O&M Cost for Conveyance of Bottom Ash Handling for 2009

Steam Electric Questionnaire

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Storage ID: Insert Storage ID

Part: C
Section Title: 3.4. Bottom Ash Cost Information - Intermediate Storage
Instructions: Complete Section 3.4 (Questions C3-42 through C3-49) for each intermediate storage destination identified in Table C-23 that began operating or was modified after January 1, 2000. Enter the storage ID in the space provided above (use the storage IDs assigned in Table C-23).
If you indicated in Question C3-25 or C3-26 that the plant is either installing or planning to install dry bottom ash handling for this unit, complete Section 3.4, and check the "Planned" checkbox below.
Planned
Make copies of Section 3.4 for each bottom ash handling system operated in 2009, that began operating on or after January 1, 2000, is being installed, or planned to be installed by December 31, 2020 using the "Copy Section 3.4" button below.
If you are instructed to skip forward to another section while completing this section for one bottom ash storage destination, be sure to complete this section for all other bottom ash storage destination, be sure to complete this section for all other bottom ash storage destinations operated in 2009, being installed, or planned to be installed by December 31, 2020.
The intermediate storage of bottom ash handling refers to the facility/site where collected bottom ash is stored after conveyance, prior to the ash being transported to final disposal. Dry bottom ash intermediate storage typically consists of ponds/impoundments.
Note that intermediate storage includes all equipment and operations associated with loading dry or moisture-conditioned ash into trucks or rail cars for transport. Intermediate storage also includes all ash dust suppression activities at the plant.

### Copy Section 3.4

CBI?	C3-42. Does this storage component store both fly and bottom ash together? For example, if bottom ash and fly ash are conveyed separately but stored in a common silo, the silo is considered shared component.							
	Oy	Provide unit IDs, as assigned in A-8, contributing fly ash to this storage component. (Skip to Section 3.5)						
	O N	(Continue)						
CBI?	C3-43. Is th	is storage destination a pond/impoundment?						

- O Yes (Skip to Section 4)
- O No (Continue)

### CBI?

C3-44. Identify the major components of the intermediate storage portion of the bottom ash handling system, in particular those components that represent a <u>significant</u> portion of the capital or O&M costs for the system. Provide the type of component and the number of each type of component in the system. Additionally, provide the total capacity of each component (i.e., volume of silos). Total system capacity should equal the sum of the capacity of each individual component within that type.

### Table C-29. Bottom Ash Handling System Components - Intermediate Storage

Individual Components		Number of Components in the System	Total System Capacity of Components			
Bottom Ash Intermediate Storage Components	-		Component Units 🔹 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🛛 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🔹 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🛛 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🔹 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🔷 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🔹 🔻			
Other:			If other, specify:			
Bottom Ash Intermediate Storage Components	-		Component Units 🛛 🔻			
Other:			If other, specify:			

CBI?

C3-45. List all of the major components of this intermediate storage destination that a contractor(s) constructed/installed (or will construct/install, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor installed/will install ALL components identified in Table C-29 at the contractor's expense.

CBI? C3-46. List all of the operation and maintenance activities of this intermediate storage destination that a contractor(s) oversees (or will oversee, for planned systems) at the contractor's expense (i.e., not at the plant's expense).

Contractor oversees/will oversee ALL operation and maintenance activities dealing with the intermediate storage portion of the bottom ash handling system at the contractor's expense.

CBI? C3-47. Provide cost data in Table C-30 for this intermediate storage destination, both for the storage as originally installed and for any modifications to the storage system. Include all intermediate storage costs including costs for components in Table C-29 as well as control systems, pads and foundations, and all other ancillary equipment. For planned storage, provide expected costs. Provide the best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: Capital costs associated with ponds/impoundments are requested in Part D and capital costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills in Table C-30.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor purchased all rail cars and/or trucks for the transportation of the bottom ash at the contractor's expense, the plant should fill out "\$ 0" for the cost of "Purchased Equipment". Any contractor costs/fees incurred by the plant should be accounted for in the "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

	Cost for System as Originally	Cost for Modifications to	Year on Which Cost is Based	
Project	Installed System		Original Cost	Modification Cost
Direct Costs				
<u>Purchased equipment</u> (including all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; spare parts; freight charges; taxes; insurance; and duties)	\$	\$		
Purchased equipment installation (including installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$	\$		
Buildings (including buildings constructed to house ash handling system components, operator rooms, or other operations associated with the system; as well as plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$	\$		
Site preparation (including site clearing, all demolition, grading, roads, walking areas, fences)	\$	\$		
Land (including property costs and survey fees)	\$	\$		
Total Direct Costs	\$	\$		
Indirect Costs				
Engineering Costs (including process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below)				
a. Engineering Contract Firm Costs	\$	\$		
b. Owner's Overhead Engineering Costs	\$	\$		
Hired outside engineering firm to oversee design and/or installation of the system.				
Construction expenses (including temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$	\$		
Other Contractor's Fees	\$	\$		
<u>Contingency actually expended</u> (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$	\$		
Total Indirect Costs	\$	\$		
Total Capital Cost	\$	\$		

### Table C-30. Capital Cost for Intermediate Storage of Bottom Ash Handling

#### CBI? C3-48. Are all major components of the intermediate storage destination included in the capital costs reported in Table C-30?

🗌 Yes

- O Yes (Skip to Question C3-49)
- O No (Continue)

Please explain what system components are included in the capital costs listed in Table C-30. Additionally, identify the key components intermediate storage destination that are not included in the capital costs reported in Table C-30.

CBI? C3-49. Provide annual O&M costs data in Table C-31 for this intermediate storage destination, if it began operating or was modified on or after January 1, 2000. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: O&M costs associated with ponds/impoundments are requested in Part D and O&M costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills costs in Table C-31.

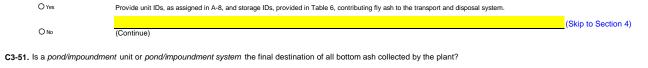
Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor operates and maintains the intermediate storage portion of the bottom ash handling system at the contractor's expense, the plant should fill out "\$ 0" for O&M costs. Any contractor costs/fees incurred by the plant should be accounted for in the Table C-30 "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

O&M Cost Category	2009 Annual Cost	2009 Rate	2009 Staffing/Consumption
Operating Labor (Water Trucks Only)	\$	Per hour (average rate of labor)	No. of workers
Operating Labor (All other operating costs)	\$	Per hour (average rate of labor)	No. of workers hpd dpy
Maintenance Labor	\$	Per hour (average rate of labor)	No. of workers hpd dpy
Maintenance Materials	\$		
Energy	\$	\$per kWh	kWh/hr
Other:	\$		
Other:	\$		
Total O&M Cost (2009)	\$		

#### Table C-31. O&M Cost for Intermediate Storage of Bottom Ash Handling for 2009

Part C. Ash Handling

	Plant ID: Insert Plant ID Plant Name: Insert Plant Name
Γ	Part: C Section Title: 3.5. Bottom Ash Cost Information - Transport/Disposal
	Instructions: Complete Section 3.5 (Questions C3-50 through C3-57) for all transport and disposal of bottom ash from ash handling systems that began operating or was modified after January 1, 2000, and those systems being installed, or planned to be installed by December 31, 2020.
	The transport/disposal portion of the bottom ash handling system refers to the transportation of bottom ash from intermediate storage to final disposal.
	An example of ash transport/disposal is transportation used to haul ash off site (e.g., ash that is marketed and shipped off site to a reuse application). Ash transport typically consists of roads and vehicles that are used to transport the ash. The capital and O&M costs for ash transport/disposal may include the road or rail infrastructure (roads, tracks, lights), the trucks and rail cars, the operation and maintenance costs associated with the trucks and rail cars, and ash disposal fees.
	Note that capital and operation and maintenance costs associated with ponds/impoundments and landfills/landfilling are requested in Parts D and F, respectively, and they should not be provided here in Section 3.5.
E	
CBI?	C3-50. Does the plant use the same transport and disposal methods for both fly and bottom ash? For example, if fly ash and bottom ash are transported using the same trucks, the trucks are considered a shared component.



- O Yes (Skip to Section 4)
  - O<sub>No</sub> (Continue)

Steam Electric Questionnaire

CBI?

Yes

CBI?	C3-52. What methods are used to transport the collected bottom ash to the final disposal? [Check all boxes that apply.]		
	Trucks	How many trucks does the plant use for the transportation and disposal of dry bottom ash?	
		Indicate whether the trucks were bought, leased or contracted out.          Bought         Leased         Contracted out	
	Rail cars	How many rail cars does the plant use for the transportation and disposal of dry bottom ash?	
		Indicate whether the rail cars were bought, leased or contracted out.  Bought Leased Contracted out	
	Other, specify (e.g., barge):		
CBI?	C3-53. List all of the major of	omponents for transport/disposal of the bottom ash that a contractor(s) constructed/installed (or will construct/install, for planned systems) at the contractor's expense (i.e., not at the plant's expense).	
	Contractor installed/will ins	tall ALL ash transport/disposal equipment and/or infrastructure at the contractor's expense.	
CBI?	C3-54. List all of the operation	on and maintenance activities for transport/disposal of the bottom ash that a contractor(s) oversees (or will oversee, for planned systems) at the contractor's expense (i.e., not at the plant's expense).	

Yes

Contractor oversees/will oversee ALL transport/disposal activities at the contractor's expense.

CBI? C3-55. Provide cost data in Table C-32 for the transport/disposal of the collected bottom ash, both for the transport/disposal as originally installed and for any modifications. For transport/disposal systems, provide expected costs. Provide the best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: Capital costs associated with ponds/impoundments are requested in Part D and capital costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills in Table C-32.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor purchased all rail cars and/or trucks for the transportation of the fly ash at the contractor's expense, the plant should fill out "\$ 0" for the cost of "Purchased Equipment". Any contractor costs/fees incurred by the plant should be accounted for in the "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

	2. Capital Cost for Transport/Disposal o	ST Collected Bottom Ash	Cost for	Year on Which Cost is Based	
Project	Cost for System as Origin	ally Installed	to System		Modification Cost
Direct Costs	•				
Purchased equipment (including all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; spare parts; freight charges; taxes; insurance; and duties)	\$		\$		
Purchased equipment installation (including installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)			\$		
<u>Buildings</u> (including buildings constructed to house ash handling system components, operator rooms, or other operations associated with the system; as well as plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$		\$		
Site preparation (including site clearing, all demolition, grading, roads, walking areas, fences)	\$		\$		
Land (includes property costs and survey fees)	\$		\$		
Total Direct Costs	\$		\$		
Indirect Costs Engineering Costs (including process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below) a. Engineering Contract Firm Costs b. Owner's Overhead Engineering Costs Hired outside engineering firm to oversee design and/or installation of the system.	\$ \$		\$ \$		
Construction expenses (including temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$		\$		
Other Contractor's Fees	\$		\$		
Contingency actually expended (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$		\$		
Total Indirect Costs	\$		\$		
Total Capital Cost	\$		\$		

Table C-32, Capital Cost for Transport/Disposal of Collected Bottom Ash

CBI? C3-56. Are all major components of transport/disposal for the bottom ash handling system included in the capital costs reported in Table C-32?

Yes

- O Yes (Skip to Question C3-57)
- O No (Continue)

Please explain what system components are included in the capital costs listed in Table C-32. Additionally, identify the key components of transport/disposal for the bottom ash handling system that are not included in the capital costs reported in Table C-32.

CBI? C3-57. Provide annual O&M costs data in Table C-33 for the transport/disposal of the collected bottom ash from ash handling systems that began operating on or after January 1, 2000. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: O&M costs associated with ponds/impoundments are requested in Part D and O&M costs associated with landfills/landfilling are requested in Part F. Do NOT include the costs for ponds and landfills in Table C-33.

Note: Provide only the cost data incurred by the PLANT, not the costs paid for by the contractor. For example, if an outside contractor operates the transportation and disposal of the ash at the contractor's expense, the plant should fill out "\$ 0" for the cost of all operating O&M costs. Any contractor costs/fees incurred by the plant should be accounted for in the Table C-32 "Engineering Contract Firm Costs" and "Other Contractor's Fees" categories.

O&M Cost Category	2009 Annual Cost	2009 Rate	2009 Staffing/Consumption	Transport Rate
Operating Labor (Trucks/Rail Cars/Other Transport)	\$	Per hour (average rate of labor)	No. of workers	Loads per day
Operating Labor (All other operating costs)	\$	Per hour (average rate of labor)	No. of workers	
Maintenance Labor	\$	Per hour (average rate of labor)	No. of workers	
Maintenance Materials	\$			
Energy	\$	\$per kWh	kWh/hr	
Ash Removal/Disposal Fee	\$			
Other:	\$			
Other:	\$			
Total O&M Cost (2009)	IS I			

#### Table C-33. O&M Cost for Transport/Disposal of the Bottom Ash for 2009

Part C. Ash Handling

Plant ID: Insert Plant ID Plant Name: Insert Plant Name SE Unit ID: Insert SE Unit ID

### Part: C

Section Title: 4. Economizer Ash Handling Information

Instructions: Make copies of Section 4 (Questions C4-1 through C4-6) for each fossil-fueled steam electric generating unit at your plant that generates economizer ash using the "Copy Section 4" button below. See Part A Section 8 for steam electric generating unit fuel classifications. Enter the steam electric generating unit IDs assigned in Table A-8) in the space above titled "SE Unit ID".

### **Copy Section 4**

- CBI? C4-1. Is economizer ash from this fossil-fueled steam electric generating unit collected with air heater ash?
  - (Complete the remainder of Section 4 for economizer and air heater ash together. Do NOT complete Section 5.) () Yes
  - (Continue) () No

#### CBI? C4-2. Indicate the method of handling the economizer ash.

### 🗌 Yes

Yes

Yes

$\bigcirc$ Segregated from fly and bottom ash	
Describe how the segregated ash was handled:	(Skip to Question C4-4)
O Combined with fly and/or bottom ash	(Continue)

#### CBI? C4-3. Identify how the economizer ash is combined with fly ash and/or bottom ash.

O Handled wet, with fly ash O Handled wet, with bottom ash O Handled dry, with fly ash O Handled dry, with bottom ash O Other, explain:

CBI? C4-4. Provide the average amount of dry economizer ash produced.

☐ Yes

tpd (dry weight basis) dpy

### Steam Electric Questionnaire

CBI? □Yes	C4-5. Is process wastewater generated from the handling of economizer ash?						
		⊖ Yes	(Continue)				
		◯ No	(Skip to Section 5)				
		Provide the volume of	f economizer ash wastewa	ater generated in 20	09 (gpd) and the frequer	ncy of economizer a	ash wastewater generation (days).
			gpd	Over		days	
		Provide the destinatio	on of the economizer ash v	wastewater generate	ed:	tion Codes Table	
CBI?	C4-6	. What is the final dispo destination.	osition/destination of the c	ollected economize	r ash? [Check all boxes t	that apply.] Indicate	the percentage of economizer ash transported to each
		Stored in a landfill reported	in Table A-6				% of economizer ash
		Stored in a pond/impoundm	nent reported in Table A-4				% of economizer ash
		Stored in a landfill NOT repo	orted in Table A-6				% of economizer ash
		Hauled off site (to be marke	eted)				% of economizer ash
		Hauled off site (to be given	away)				% of economizer ash
		Other:					% of economizer ash

CBI?

CBI?

CBI?

Part C. Ash Handling

	Plant ID: Insert Plant ID Plant Name: Insert Plant Name SE Unit ID: Insert SE Unit ID
Part: C Section Title: 5. Air Heater Ash Handling Information	
Instructions: Make copies of Section 5 (Questions C5-1 through C5-5) for each fossil-fueled steam electric generating unit at your plant th "Copy Section 5" button below. See Part A Section 8 for steam electric generating unit fuel classifications. Enter the steam e assigned in Table A-8) in the space above titled "SE Unit ID".	at generates air heater ash using the electric generating unit ID (use unit IDs
Copy Section 5	
C5-1. Indicate the method of handling the air heater ash.	
O Segregated from fly and bottom ash	5.0
Describe how the segregated ash was handled: (Skip to Question Canonic Combined with fly and/or bottom ash (Continue)	5-3)
<b>C5-2.</b> Identify how the air heater ash is combined with fly ash and/or bottom ash.	
<ul> <li>Handled wet, with fly ash</li> <li>Handled wet, with bottom ash</li> </ul>	
<ul> <li>Handled dry, with fly ash</li> <li>Handled dry, with bottom ash</li> <li>Other, explain:</li> </ul>	
<b>C5-3.</b> Provide the average amount of dry air heater ash produced.	
tpd (dry weight basis)	

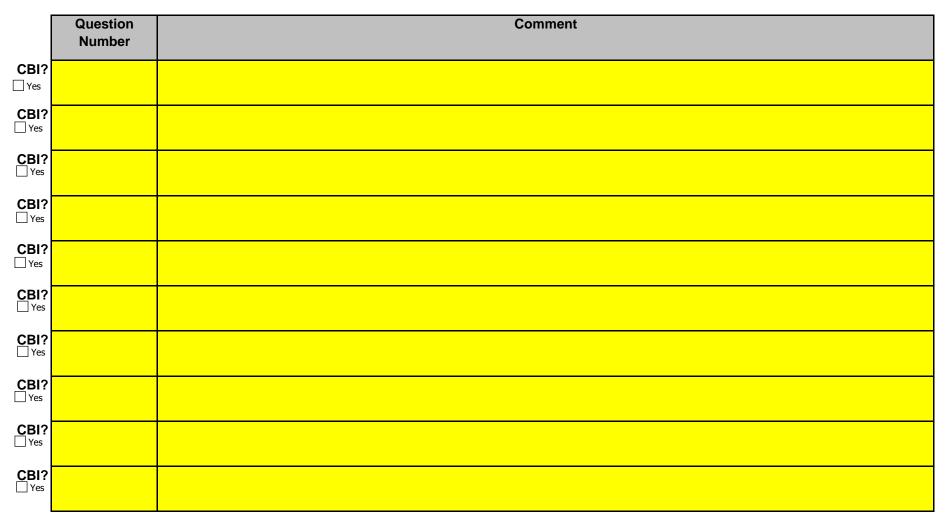
### Steam Electric Questionnaire

CBI?	C5-4. Is process wastewater generated from the handling of air heater ash?					
	⊖ Yes	(Continue)				
	◯ No	(Skip to next Questionnaire Part)				
	Provide 1	the volume of air heater ash wastewate	er generated in 2009 (gpd)	) and the frequency of air hea	ter ash wastewater generation (days)	
		gpd	Over	days		
	Provide t	the destination of the air heater ash wa	stewater generated:	Destination Codes Table		
CBI?	<b>C5-5.</b> What is t destination	the final disposition/destination of the c on.	ollected air heater ash? [0	Check all boxes that apply.] In	dicate the percentage of air heater as	h transported to each
	Stored in	n a landfill reported in Table A-6			% of air heater ash	
	Stored in	n a pond/impoundment reported in Table A-4			% of air heater ash	
	Stored in	n a landfill NOT reported in Table A-6			% of air heater ash	
	Hauled o	off site (to be marketed)			% of air heater ash	
	Hauled o	off site (to be given away)			% of air heater ash	
	Other:				% of air heater ash	

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: C Section Title: Part C Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).



Steam Electric Questionnaire

Part C. Ash Handling

,	
CBI? Ves	
CBI?	

## **Steam Electric Questionnaire Code Tables**

Process Wastewaters				
For Use in Tables and Questions throughout Parts A, B, C, D, and F.				
Air heater cleaning water	AHCW			
Ash pile runoff	APR			
Boiler blowdown	BB			
Boiler fireside cleaning water	BFCW			
Boiler tube cleaning water	BTCW			
Bottom ash sluice	BAS			
Carbon capture wastewater	CCAPW			
Coal pile runoff	CPR			
Combined ash sluice	CAS			
Combustion turbine cleaning (combustion gas portion of turbine) water	COMBCW			
Combustion turbine cleaning (compressor portion of the turbine) water	COMPRCW			
Combustion turbine evaporative coolers blowdown	TECB			
Cooling tower blowdown	СТВ			
FGD scrubber purge	SCRBP			
FGD slurry blowdown	FGDB			
Filter Backwash	FLTBW			
Floor drain wastewater	FDW			
Flue gas mercury control system wastewater	FGMCW			
Fly ash sluice	FAS			
General runoff	GR			
Gypsum pile runoff	GPR			
Gypsum wash water	GYPWW			
Ion exchange wastewater	IXW			
Landfill runoff - capped landfill	LRC			
Landfill runoff - uncapped landfill	LRUC			
Leachate	LEACH			
Limestone pile runoff	LPR			
Mill reject sluice	MRS			

Treated Was	Treated Wastewaters			
For Use as Effluents from Pon	nd/Impoundment Systems			
and/or Wastewater Treatment Sy				
Effluent - 1	EFF-1			
Effluent - 2	EFF-2			
Effluent - 3	EFF-3			
Effluent - 4	EFF-4			
Effluent - 5	EFF-5			
Effluent - 6	EFF-6			
Filter backwash	FltBW			
Sludge	SLDG			
For Use as Influents to Pond/Im				
Wastewater Treatment Systems				
Recycled Waters Throug				
POND-1 Effluent	POND-1-EFF			
POND-2 Effluent	POND-2-EFF			
POND-3 Effluent	POND-3-EFF			
POND-4 Effluent	POND-4-EFF			
POND-5 Effluent	POND-5-EFF			
POND-6 Effluent	POND-6-EFF			
POND-7 Effluent	POND-7-EFF			
POND-8 Effluent	POND-8-EFF			
POND-9 Effluent	POND-9-EFF			
POND-10 Effluent	POND-10-EFF			
POND-A Effluent	POND-A-EFF			
POND-B Effluent	POND-B-EFF			
POND-C Effluent	POND-C-EFF			
WWT-1 Effluent	WWT-1-EFF			
WWT-2 Effluent	WWT-2-EFF			
WWT-3 Effluent	WWT-3-EFF			
WWT-4 Effluent	WWT-4-EFF			
WWT-5 Effluent	WWT-5-EFF			

## Process Wastewaters

For Use in Tables and Questions throughout Parts A, B, C, D, and F.

Once -through cooling water	CW
Reverse osmosis reject water	RORW
SCR catalyst regeneration wastewater	SCRRW
SCR catalyst washing wastewater	SCRWW
Soot blowing wash water	SOOTW
Steam turbine cleaning water	STCW
Yard drain wastewater	YARDW

### **Treated Wastewaters**

For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.

WWT-6 Effluent	WWT-6-EFF
WWT-A Effluent	WWT-A-EFF
WWT-B Effluent	WWT-B-EFF
WWT-C Effluent	WWT-C-EFF

Part C. Ash Handling

Wastewater Treatment Units	
For Use in Tables and Questions Throughout Parts D and F.	
Adsorptive media	ADSORB
Aerobic Biological Reactor	AERBIO
Anaerobic Biological Reactor	ANBIO
Aerobic/Anaerobic Biological Reactor	AER/ANBIO
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2
Clarification, Primary - 1	CL-P-1
Clarification, Primary - 2	CL-P-2
Clarification, Secondary - 1	CL-S-1
Clarification, Secondary - 2	CL-S-2
Clarification, Tertiary - 1	CL-T-1
Clarification, Tertiary - 2	CL-T-2
Constructed wetland - Cell 1	CWL -1
Constructed wetland - Cell 2	CWL -2
Constructed wetland - Cell 3	CWL -3
Constructed wetland - Cell 4	CWL -4
Constructed wetland - Cell 5	CWL -5
Constructed wetland - Cell 6	CWL -6
Constructed wetland system	CWTS
Equalization, Primary	EQ-P
Equalization, Secondary	EQ-S
Filter, Microfiltration - 1	FLT-M-1
Filter, Microfiltration - 2	FLT-M-2

Destination	ıs
For Use in Tables and Questions T	hroughout Parts A, C, D,
and F.	
Burned on site	BURN
Deep-well injection	DWELL
Discharge to POTW	POTW
Discharge to PrOTW	PrOTW
Discharge to surface water	SW
Evaporation	EVAP
Hauled off site for reuse	HAULR - RF
(removal fee)	
Hauled off site for reuse (given	HAULR - GA
away)	
Hauled off site for reuse	SOLD
(marketed and sold)	
Hauled off site for disposal	HAUL
Mixed with fly ash for disposal	MFA
On-site landfill (as reported in	LANDF
Table A-6)	
POND-1	POND-1
POND-2	POND-2
POND-3	POND-3
POND-4	POND-4
POND-5	POND-5
POND-6	POND-6
POND-7	POND-7
POND-8	POND-8
POND-9	POND-9
POND-10	POND-10
POND-A	POND-A
POND-B	POND-B
POND-C	POND-C
WWT-1	WWT-1
WWT-2	WWT-2

### Steam Electric Questionnaire

Part C. Ash Han	dling
-----------------	-------

Wastewater Treatr	nent Units
For Use in Tables and Questions Throughout Parts D and F.	
Filter, Microfiltration - 3	FLT-M-3
Filter, Microfiltration - 4	FLT-M-4
Filter, Sand/Gravity - 1	FLT-S-1
Filter, Sand/Gravity - 2	FLT-S-2
Filter, Sand/Gravity - 3	FLT-S-3
Filter, Sand/Gravity - 4	FLT-S-4
Filter, Ultrafiltration - 1	FLT-U-1
Filter, Ultrafiltration - 2	FLT-U-2
Filter, Ultrafiltration - 3	FLT-U-3
Filter, Ultrafiltration - 4	FLT-U-4
Filter press - 1	FP-1
Filter press - 2	FP-2
Holding tank	HT
Ion exchange	IX
Natural wetlands	NW
pH adjustment - 1	PH-1
pH adjustment - 2	PH-2
pH adjustment - 3	PH-3
Reverse osmosis	ROS
Pond Unit - 1	SPD-1
Pond Unit - 2	SPD-2
Pond Unit - 3	SPD-3
Pond Unit - 4	SPD-4
Pond Unit - 5	SPD-5
Pond Unit - 6	SPD-6
Pond Unit - 7	SPD-7
Pond Unit - 8	SPD-8
Pond Unit - 9	SPD-9

Destination	Destinations	
For Use in Tables and Questions Tables and F.	For Use in Tables and Questions Throughout Parts A, C, D, and F.	
WWT-3	WWT-3	
WWT-4	WWT-4	
WWT-5	WWT-5	
WWT-6	WWT-6	
WWT-A	WWT-A	
WWT-B	WWT-B	
WWT-C	WWT-C	
Reuse as boiler water	RECYC - BW	
Reuse as bottom ash sluice	RECYC - BAS	
Reuse as combined ash sluice	RECYC - CAS	
Reuse as FGD slurry	RECYC - FGDP	
preparation water		
Reuse as FGD absorber	RECYC - FGDAB	
makeup		
Reuse as fly ash sluice	RECYC - FAS	
Reuse as mill reject sluice	RECYC - MRS	
Reuse in cooling towers	RECYC - CW	

### Steam Electric Questionnaire

Part C. Ash Handling

Wastewater Treatment Units	
For Use in Tables and Questions Throughout Parts D and F.	
Pond Unit - 10	SPD-10
Pond Unit - 11	SPD-11
Pond Unit - 12	SPD-12
Pond Unit - 13	SPD-13
Pond Unit - 14	SPD-14
Settling tank - 1	ST-1
Settling tank - 2	ST-2
Settling tank - 3	ST-3
Settling tank - 4	ST-4
Settling tank - 5	ST-5
Thickener - 1	TH-1
Thickener - 2	TH-2
Vacuum drum filter - 1	VF-1
Vacuum drum filter - 2	VF-2
Vacuum filter belt - 1	VFB-1
Vacuum filter belt - 2	VFB-2

Solids H	Solids Handling	
For Use as Planned Solids Handling for the FGD Slurry Blowdown in Part B Table B-2.		
Centrifuge - 1	CENT-1	
Centrifuge - 2	CENT-2	
Centrifuge - 3	CENT-3	
Centrifuge - 4	CENT-4	
Hydrocyclones - 1	HYC-1	
Hydrocyclones - 2	HYC-2	
Hydrocyclones - 3	HYC-3	
Hydrocyclones - 4	HYC-4	
Filter press - 1	FP-1	
Filter press - 2	FP-2	
Thickener - 1	TH-1	
Thickener - 2	TH-2	
Vacuum drum filter - 1	VF-1	
Vacuum drum filter - 2	VF-2	
Vacuum filter belt - 1	VFB-1	
Vacuum filter belt - 2	VFB-2	

## Part C Drop Downs

	Wet/Dry
Wet/Dry	
Select	
Wet	
Dry	

	Type of Boiler
Type of Boiler	
Select	
Wet-bottom	
Dry-bottom	
Other	

Storage Destination Table
Storage Destination Table
Select
Silo 1
Silo 2
Silo 3
Silo 4
Silo 5
Outdoor Pile 1
Outdoor Pile 2
Outdoor Pile 3
Outdoor Pile 4
Outdoor Pile 5
POND-1
POND-2
POND-3
POND-4
POND-5
POND-6
POND-7
POND-8
POND-9
POND-10
POND-A
POND-B
POND-C
LANDFILL-1
LANDFILL-2
LANDFILL-3
LANDFILL-4
LANDFILL-A
LANDFILL-B

LANDFILL-C
LANDFILL-D
Marketed, sold or given away
Stored in landfills NOT reported in Table A-6
Other

Destination Codes Table
Destination Codes Table
Select
Burned on site
Deep-well injection
Discharge to POTW
Discharge to PrOTW
Discharge to surface water
Evaporation
Hauled off site for reuse (removal fee)
Hauled off site for reuse (given away)
Hauled off site for reuse (marketed and sold)
Hauled off site for disposal
Mixed with fly ash for disposal
On-site landfill (as reported in Table A-6)
POND-1
POND-2
POND-3
POND-4
POND-5
POND-6
POND-7
POND-8
POND-9
POND-10
POND-A
POND-B
POND-C
WWT-1
WWT-2
WWT-3
WWT-4
WWT-5
WWT-6
WWT-A
WWT-B
WWT-C
Reuse as boiler water
Reuse as bottom ash sluice
Reuse as combined ash sluice
Reuse as FGD slurry preparation water

Reuse as FGD absorber makeup
Reuse as fly ash sluice
Reuse as mill reject sluice
Reuse in cooling towers

Sluice Water Source
Sluice Water Source
Select
IN
IN-Makeup
TR
TR-Makeup
Air heater cleaning water
Ash pile runoff
Boiler blowdown
Boiler fireside cleaning water
Boiler tube cleaning water
Bottom ash sluice
Carbon capture wastewater
Coal pile runoff
Combined ash sluice
Combustion turbine cleaning (combustion gas portion of
turbine) water
Combustion turbine cleaning (compressor portion of the
turbine) water
Combustion turbine evaporative coolers blowdown
Cooling tower blowdown
FGD scrubber purge
FGD slurry blowdown
Filter Backwash
Floor drain wastewater
Flue gas mercury control system wastewater
Fly ash sluice
General runoff
Gypsum pile runoff
Gypsum wash water
Ion exchange wastewater
Landfill runoff - capped landfill
Landfill runoff - uncapped landfill
Leachate
Limestone pile runoff
Mill reject sluice
Once -through cooling water
Reverse osmosis reject water
SCR catalyst regeneration wastewater
SCR catalyst washing wastewater
Soot blowing wash water

Steam turbine cleaning water
Yard drain wastewater
POND-1 Effluent
POND-2 Effluent
POND-3 Effluent
POND-4 Effluent
POND-5 Effluent
POND-6 Effluent
POND-7 Effluent
POND-8 Effluent
POND-9 Effluent
POND-10 Effluent
POND-A Effluent
POND-B Effluent
POND-C Effluent
WWT-1 Effluent
WWT-2 Effluent
WWT-3 Effluent
WWT-4 Effluent
WWT-5 Effluent
WWT-6 Effluent
WWT-A Effluent
WWT-B Effluent
WWT-C Effluent

Process Wastewaters
Process Wastewaters
Select
Air heater cleaning water
Ash pile runoff
Boiler blowdown
Boiler fireside cleaning water
Boiler tube cleaning water
Bottom ash sluice
Carbon capture wastewater
Coal pile runoff
Combined ash sluice
Combustion turbine cleaning (combustion gas portion of
turbine) water
Combustion turbine cleaning (compressor portion of the
turbine) water
Combustion turbine evaporative coolers blowdown
Cooling tower blowdown
FGD scrubber purge
FGD slurry blowdown
Filter Backwash
Floor drain wastewater

Flue gas mercury control system wastewater
Fly ash sluice
General runoff
Gypsum pile runoff
Gypsum wash water
Ion exchange wastewater
Landfill runoff - capped landfill
Landfill runoff - uncapped landfill
Leachate
Limestone pile runoff
Mill reject sluice
Once -through cooling water
Reverse osmosis reject water
SCR catalyst regeneration wastewater
SCR catalyst washing wastewater
Soot blowing wash water
Steam turbine cleaning water
Yard drain wastewater
Other

Fly Ash Conveyance Components	
Fly Ash Conveyance Components	
Select	
Conveyor	
Dewatering bin	
Pressure blower	
Transfer hopper	
Wet vacuum equipment (e.g., hydroveyor)	
Other	

Fly Ash Intermediate Storage Components
Fly Ash Intermediate Storage Components
Select
Conveyor system (e.g., air slide, bucket conveyor)
Loading silo
Pug mill/pin mixer
Storage silo
Other

Bottom Ash Conveyance Components
Bottom Ash Conveyance Components
Select
Clarifying tank
Conveyor
Dewatering bin
Surge tank

Part C. Ash Handling

Wet vacuum equipment (e.g., hydroveyor) Other

## **Bottom Ash Intermediate Storage Components**

Bottom Ash Intermediate Storage Components

Select

Conveyor system (e.g., air slide, bucket conveyor)

Loading silo

Pug mill/pin mixer

Storage silo

Other

Market Destinations
Market Destinations
Select
Aggregate
Agriculture
Blasting Grit/Roofing Granules
Blended Cement/Raw Feed for Clinker
Concrete/Concrete Products/Grout
Flowable Fill
Mineral Filler in Asphalt
Mining Applications
Road Base/Sub-base
Snow and Ice Control
Soil Modification/Stabilization
Structural Fills/Embankments
Waste Stabilization/Solidification
Other

	Units	
Units		
Select		
gpd		
gpy		

Component Units					
Component Units Select					
gal hp					
hp					
in					
Other					

Combined Intermediate Storage Components Combined Intermediate Storage Components

Select
Air slide
Baghouse for silos
Bin vent filter
Bucket conveyor
Conditioned load out spout with dust collection system
Conveyor system
Dust suppression (e.g., water truck)
Dry load out spout
Loading silo
Pug mill/pin mixer
Stackout/holding areas
Storage bin
Storage hopper
Storage silo
Vacuum loading equipment
Other

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



# **Steam Electric Questionnaire**

# PART D - POND/IMPOUNDMENT SYSTEMS AND OTHER WASTEWATER TREATMENT OPERATIONS

# **Table of Contents**

#### Section Title Tab Name Part D Instructions Part D Instructions Plant Pond/Impoundment Systems and Wastewater Part D Section 1 Treatment Systems Part D Section 2 Pond/Impoundment System and Wastewater **Treatment System Identification** Wastewater Treatment Diagram Part D Section 3.1 Wastewater Treatment Wastewater Flows Part D Section 3.2 Active/Inactive/Open and Planned Part D Section 4.1 Pond/Impoundment Unit Information Closed Pond/Impoundment Unit Information Part D Section 4.2 Wastewater Treatment Unit Information - System Level Part D Section 5.1 Wastewater Treatment System Chemical Addition Part D Section 5.2 Pond/Impoundment System and Wastewater Part D Section 6.1 **Treatment System Costs** Pond/Impoundment System and Wastewater Part D Section 6.2 **Treatment System Equipment** Part D Comments Part D Comments Steam Electric Questionnaire Code Tables Code Tables

Part D. Instructions

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

# PART D. POND/IMPOUNDMENT SYSTEMS AND OTHER WASTEWATER TREATMENT OPERATIONS

## INSTRUCTIONS

Part D requests information about all ponds/impoundments used (or planned to be used or under construction/installation by December 31, 2020) for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of <u>coal</u>, <u>petroleum</u> <u>coke</u>, or <u>oil</u>, including but not limited to fly ash, bottom ash, boiler slag, or flue gas emission control residues. Additionally, Part D requests information about wastewater treatment systems, other than pond/impoundment systems, for the treatment of wastewaters from ash handling or FGD operations that are located at the plant or are planned to be located at the plant. Complete Part D if you operate one or more systems, or if you are currently constructing/installing, or planning to construct/install one or more systems by December 31, 2020.

Refer to the following definitions throughout Part D.

A "**pond/impoundment**" is defined as a natural topographic depression, man-made excavation, or diked area formed from earthen materials or man-made materials or a combination of them, which is designed to hold an accumulation of liquid process wastes or process wastes containing free liquids, and which is not an injection well. Examples of ponds/impoundments include holding, storage, settling, and aeration pits, ponds, and lagoons. It does not include building sumps and outdoor collection/transfer concrete basins.

A "*pond/impoundment system*" is defined as a system consisting of one or more ponds/impoundments.

A "*wastewater treatment unit*" is defined as a unit operation used to remove pollutants from process wastewater. Wastewater treatment units include, but are not limited to: ponds/impoundments, chemical precipitation, pH adjustment, clarification, biological reactor, thickeners, filters, and constructed wetlands.

A "*wastewater treatment system*" is defined as a combination of one or more "wastewater treatment units", other than ponds/impoundments, designed to achieve wastewater treatment.

NOTE: If a pond/impoundment unit (as defined in Section 4.1) is part of a broader "wastewater treatment system" containing non-pond units (e.g., a pond/impoundment unit in a biological wastewater treatment system), it is not considered part of a pond/impoundment system. Throughout Part D, information is requested for pond/impoundment and wastewater treatment units and systems that are under construction/installation, or planned to be under construction/installation by December 31, 2020. Provide design information, or best engineering estimates as necessary, for these planned systems/units. Additionally, indicate "NA" if the information requested is not applicable for planned systems/units (e.g., a question that requests flow rate data for year 2009).

As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part D Table of Contents tab, all name and ID fields throughout Part D will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part D.

Please provide all free response answers in the highlighted yellow areas. Throughout Part D, you may need to make copies of certain sections/questions. Instructions are provided throughout Part D regarding making copies. Note that pond/impoundment system (and unit) and wastewater treatment system ID's must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the pond/impoundment or wastewater treatment system.

Use the Part D Comments tab to do the following: provide additional information as requested in certain questions within Part D; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: D

Section Title: 1. Plant Pond/Impoundment Systems and Wastewater Treatment Systems

CBI? D1-1. Have you used, do you use, OR do you plan to use (or begin construction/installation of) by December 31, 2020 any *ponds/impoundments* for the storage, treatment, and/or disposal of *process wastewater*, *residues*, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues?

Note: This includes ponds/impoundments located on non-adjoining property that are under the operational control of the plant.

⊖ Yes

 $\bigcirc$  No

CBI? D1-2. Do you operate OR plan to operate (or begin construction/installation of) by December 31, 2020 any wastewater treatment systems, other than pond/impoundment systems, for the treatment of process wastewaters from ash handling or FGD operations?

Note: This includes systems located on non-adjoining property that are under the operational control of the plant.

○ Yes ○ No



If you answered "No" to both Questions D1-1 and D1-2, do NOT complete the remainder of Part D. Skip to the next Questionnaire Part. Otherwise, continue to Part D Section 2.

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Γ	Part	-	
	Section Title:	: 2. Pond/	Impoundment System and Wastewater Treatment System Identification
	Instructions	(or begir	e Section 2 (Questions D2-1 through D2-7) for <i>pond/impoundment systems</i> and/or <i>wastewater treatment systems</i> that the plant operates and/or plans to operate o construction/installation of) by December 31, 2020, including those located on non-adjoining property, for the treatment of <i>process wastewaters</i> from ash or FGD operations. Please provide all free response answers in the highlighted yellow areas.
CBI? Yes	D2-1	. Has the	plant been involved with any ash or FGD wastewater treatment studies (pilot- or full-scale), including studies on pond/impoundment systems, since 2000?
		() Yes	(Continue)
		() No	(Skip to Question D2-4)
CBI? Yes	D2-2.	Are any	of these studies ongoing?
		() Yes	
		() No	
CBI? Yes	D2-3.	Was a s	ummary and/or report describing/documenting the pilot- or full-scale study prepared (including internal and published reports)?
		() Yes	(Provide a copy of the summary/report)
		() No	(Continue)
			a description of the pilot- or full-scale study. Note the types of treatment technologies studied and the analytes measured in influent to and/or effluents from the ter treatment system.

Steam Electric Qu	uestionnaire	Part D. Pond/Impoundment Systems and Other Wastewater Treatment Opera	ions
CBI?	D2-4.	st any ash or FGD wastewater treatment technologies that have been studied by the plant that are not covered by Questions D2-1 through D2-3 (e.g., those that hav een studied in bench-scale studies).	e
CBI?	D2-5.	o you operate OR plan to operate (or begin construction/installation of) by December 31, 2020 any systems, including those located on non-adjoining property, for th eatment of process wastewaters from ash handling or FGD operations?	е
		<sub>Yes</sub> (Continue)	
		No (Skip to Section 4.1)	
CBI?	D2-6.	o you operate OR plan to operate (or begin construction/installation of) by December 31, 2020 any pond/impoundment systems, including those located on non- djoining property, for the treatment of process wastewaters from ash handling or FGD operations?	
		y <sub>es</sub> (Continue)	
		No (Skip to Question D2-7)	
		st these pond/impoundment systems in Table D-1. For each pond/impoundment system, EPA assigned a number (e.g., POND-1, POND-2) in Table D-1, which will l sed throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each pond/impoundment system. In the "Individual onds/Impoundments Included in the Pond System" column, identify all pond/impoundment units from Table A-4 that are included in the pond system.	Эе

NOTE: Do NOT include a pond/impoundment unit in Table D-1 if the pond/impoundment unit is or is planned to be part of a broader wastewater treatment system containing *non-pond wastewater treatment units* (e.g., pond/impoundment unit in a biological wastewater treatment system).

### Table D-1. Plant Pond/Impoundment Systems

Pond/ Impoundment	Year Initially Brought		Indi	vidual Pond	/Impoundr	nents (Idei	ntified in Ta	ble A-4) In	cluded in the
System ID	Online	Plant Designation	Pond/Impoundment System						
Active/Inactive/Open Pond/Impoundment Systems									
POND-1			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-2			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-3			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-4			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
FOND-4			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-5			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
FOND-3			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-6			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
FOND-0			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-7			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
FOND-7			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-8			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
POND-9			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14
DOND 40			SPD - 1	SPD - 3	SPD - 5	SPD - 7	SPD - 9	SPD - 11	SPD - 13
POND-10			SPD - 2	SPD - 4	SPD - 6	SPD - 8	SPD - 10	SPD - 12	SPD - 14

CBI?

Yes

### Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

	Retired/Closed Pond/Impoundment Systems
RET-POND-1	RET SPD - 1 RET SPD - 3
	RET SPD - 2 RET SPD - 4
RET-POND-2	RET SPD - 1 RET SPD - 3
	RET SPD - 2 RET SPD - 4
	RET SPD - 1 RET SPD - 3
RET-POND-3	RET SPD - 2 RET SPD - 4
	RET SPD - 1 RET SPD - 3
RET-POND-4	RET SPD - 2 RET SPD - 4
	RET SPD - 1 RET SPD - 3
RET-POND-5	RET SPD - 2 RET SPD - 4
	Planned Pond/Impoundment Systems
POND-A	SPD - A SPD - C SPD - E
FOND-A	SPD - B SPD - D
POND-B	SPD - A SPD - C SPD - E
	SPD - B SPD - D
POND-C	SPD - A SPD - C SPD - E
	SPD - B SPD - D

D2-7. Do you operate OR plan to operate (or begin construction/installation of) by December 31, 2020 any wastewater treatment systems, including those located on nonadjoining property, other than pond/impoundment systems for the treatment of process wastewaters from ash handling or FGD operations?

⊖ Yes (Continue)

 $\bigcirc$  No (Skip to Section 3.1)

List these wastewater treatment systems in Table D-2. For each wastewater treatment system, EPA assigned a number (e.g., WWT-1, WWT-2) in Table D-2, which will be used throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each wastewater treatment system. As an example, if a plant operates a *chemical precipitation* FGD wastewater treatment system that discharges to an ash pond/impoundment system (as shown in EPA example diagrams EPA\_D-1 and EPA\_D-2 located at the bottom of Part D Section 3.1) the FGD wastewater treatment system should be identified in Table D-2 (e.g., as WWT-1) and the ash pond/impoundment system should have been previously identified in Table D-1 (e.g., as POND-1).

Note that "Approximate Length of Piping from FGD Scrubber System" refers to the length of piping from the FGD solids separation overflow storage tank (or FGD scrubber absorber if no FGD solids separation) to the beginning of the FGD wastewater treatment system. "Approximate Length of Piping to Subsequent Treatment or Discharge" refers to the length of piping from the end of the FGD wastewater treatment system to either the beginning of the subsequent treatment system or the wastewater discharge point, as appropriate.

Approved: May 20, 2010

		Table D-2. Plant wastewater	realment Systems						
				FGD Wastewater Treatment					
				Approximate	Approximate				
				Length of Piping	Length of Piping				
				from FGD	to Subsequent				
Wastewater		Treatment System Footprint	Year Initially Brought On	Scrubber System					
<b>Treatment System ID</b>	Plant Designation	(ft <sup>2</sup> )	Line	(ft)	Discharge (ft)				
Operating Wastewater Treatment Systems									
WWT-1									
WWT-2									
WWT-3									
WWT-4									
WWT-5									
WWT-6									
-	Planned Wastewater Treatment Systems								
WWT-A									
WWT-B									
WWT-C									

Table D-2. Plant Wastewater Treatment Systems

CBI?

Yes

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: Insert Plant ID

Plant Name: Insert Plant Name

Pond/Impoundment System ID or Wastewater Treatment System ID: Insert System ID

### Part: D

Section Title: 3.1. Wastewater Treatment Diagram

Instructions: Complete Section 3.1 (Question D3-1) for each *pond/impoundment system* or *wastewater treatment system* identified in Table D-1 and Table D-2, including planned systems, systems under construction/installation, or planned to be under construction/installation by December 31, 2020. Enter the pond/impoundment system ID or wastewater treatment system ID in the yellow highlighted space provided above (use the pond/impoundment system ID or wastewater treatment system ID assigned in Table D-1 and Table D-2).

Make a copy of Section 3.1 for each pond/impoundment system or wastewater treatment system identified in Table D-1 and Table D-2 using the "Copy Section 3.1" button below.

Copy Section 3.1

D3-1. Attach a block diagram that shows the pond/impoundment system or wastewater treatment system operations, the process wastewaters that currently enter or are planned to enter the pond/impoundment system or wastewater treatment system, and the ultimate destinations of the pond/impoundment system or wastewater treatment system effluent(s). Specific instructions for the diagram are provided in the checklist below. The diagram should have a similar level of detail as EPA's example diagrams, EPA\_D-1 and EPA\_D-2.

NOTE: You may use an existing diagram, such as a water balance diagram included in the plant's NPDES Form 2C, and mark the additional required information on the diagram by hand.

Provide as many diagrams as necessary to convey the information requested in the checklist below. Number each block diagram in the upper right corner; the first block diagram should be numbered D-1, the second D-2, etc. Include the plant name, plant ID, and pond/impoundment system ID or wastewater treatment system ID in the upper right hand corner of the diagram.

Diagram attached.

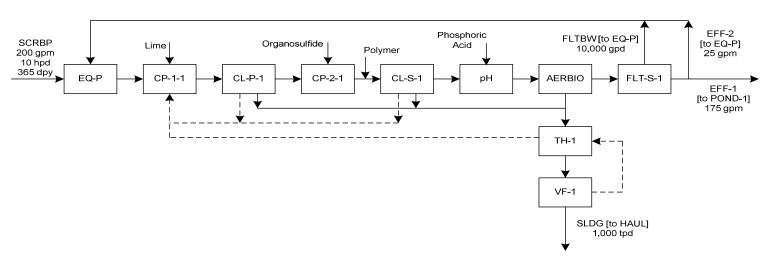
### **Block Diagram Checklist**

### Mark the boxes below to verify that you have completed each checklist item...

- Include the block diagram number, plant name, plant ID, and pond/impoundment system ID or wastewater treatment system ID on the diagram.
- Include each pond/impoundment or wastewater treatment unit operation. Show all influent and effluent streams from the units and label all influent and effluent streams from the pond/impoundment system or wastewater treatment system using the code tables on the "Code Tables" tab provided at the end of this workbook. Note that the "Code Tables" tab provides codes for wastewater treatment units that are operated in series and/or in parallel (e.g., in EPA\_D-1, Chemical Precipitation Reaction Tank 1-1 and Chemical Precipitation Reaction Tank 2-1 are in series). Effluent streams may include *process wastewater* and *sludges*.
- ☐ If applicable, use EPA-assigned numbers from Part A or B (e.g., FGD-1) to label *process operations*. If a process operation does not have an EPA-assigned number (e.g., boiler, air preheater), use the plant-designated name for the process operation. When sources or destinations are not shown on the diagram (i.e., the stream is entering from a location not shown on the diagram), describe the source or destination and add the block diagram number, when appropriate, where the stream's previous location can be seen. Use codes from the code tables on the "Code Tables" tab provided at the end of this workbook.
- Indicate where chemical addition occurs (i.e., into or between which wastewater treatment units). For pond/impoundment wastewater treatment units, indicate and note on the diagram where within or near the pond/impoundment the chemical is added (e.g., within the pond/impoundment near the process wastewater influent point, within the pond/impoundment near the effluent, in the effluent/discharge canal). The chemicals indicated should correspond to the chemicals listed in Table D-7 and Table D-13.
- Identify the final, general destination of the *treated* process wastewater and waste streams (e.g., treated process wastewater effluent to *POTW* or surface waters; solid wastes to on- or off-site destinations). Use codes from code tables on the "Code Tables" tab provided at the end of this workbook, when applicable.
- Indicate, as appropriate, where treated process wastewater is *reused* or *recycled* within the plant (e.g., reuse of settling pond/impoundment water as fly ash sluice).
- □ Include the average annual (2009) flow rates for influent and effluent streams from the wastewater treatment system on the diagram (in gpm or gpd). For planned pond/impoundment systems and wastewater treatment systems, provide the design flow rates for the system. Note that these should be the same flow rates that are entered into Tables D-3 and D-4 in Questions D3-2 and D3-3. If the actual number of days of operation for 2009 is not known, the total annual flow may be divided by 365 days and a comment added to the Comments page. If the process wastewater stream is intermittent, provide amount and frequency; for example "100 gal, twice/day, 100 dpy" or "1000 gpm, 4 hpd, 365 dpy". For sludges, provide amount in tpd.
- Include *NPDES permit* outfall numbers, if applicable.

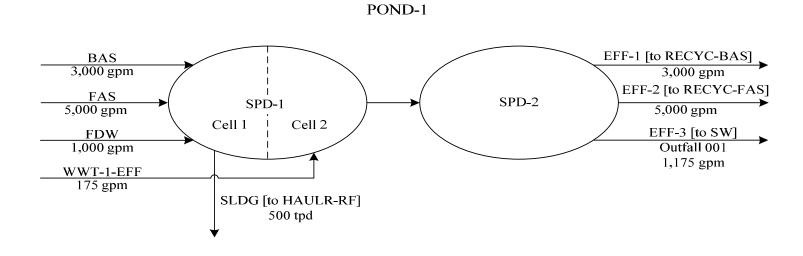
If you believe that the diagram should be treated as confidential, stamp it "Confidential" or write "Confidential" or "CBI" across the top. If any diagram is not marked "Confidential", it will be considered nonconfidential under 40 CFR Part 2, Subpart B.

### Review: If any of the statements above were not checked, revise the block diagram(s) and ensure all statements have been checked.



WWT-1

Example EPA\_D-1. Block Diagram for FGD Wastewater Treatment System



Example EPA\_D-2. Block Diagram for Ash Pond System

NOTE: The codes used in these diagrams correspond the code tables on the "Code Tables" tab provided at the end of this workbook.

#### Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

#### Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Pond/Impoundment System ID or Wastewater Treatment System ID: <mark>Insert System ID</mark>

#### Part: D

#### Section Title: 3.2. Wastewater Treatment Wastewater Flows

Instructions: Complete Section 3.2 (Question D3-2 and D3-3) for each *pond/impoundment system* or *wastewater treatment system* identified in Table D-1 and Table D-2, including planned systems, systems under construction/installation, or planned to be under construction/installation by December 31, 2020. Enter the pond/impoundment system ID or wastewater treatment system ID in the yellow highlighted space provided above (use the pond/impoundment system ID or wastewater treatment system ID or wastewater treatment system ID assigned in Table D-2).

Make a copy of Section 3.2 for each pond/impoundment system or wastewater treatment system identified in Table D-1 and Table D-2 using the "Copy Section 3.2" button below.



CBI?

D3-2. Complete a row in Table D-3 for each process wastewater stream or treated wastewater stream that enters this pond/impoundment system or wastewater treatment system. For planned pond/impoundment systems and wastewater treatment systems, provide the design flow rates for the system. Use the process and treated wastewater terms provided in the drop down menus. Note that these terms originated from code tables on the "Code Tables" tab provided at the end of this workbook.

Note: The examples in Tables D-3 and D-4 are derived from the EPA examples diagrams, EPA\_D-1 and EPA\_D-2, provided at the bottom of Part D Section 3.1.

#### Table D-3. Pond/Impoundment System or Wastewater Treatment System Influent Flows in 2009

Process or Treated Wastewater	Average A	nnual (2009) W	astewater Flow Rate	Waste	ewater Treatment Unit ID
Example (from EPA_D-1):					
FGD scrubber purge	<b>200</b> gpm	10 hpd	365 dpy	Equalization, Primary	•
Other:	OR	gpd	dpy	Other:	
Example (from EPA_D-2):	1				
WWT-1 Effluent	<b>175</b> gpm	24 hpd	365 dpy	Pond Unit - 1	▼
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔻
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔻
Other:	OR grm	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔻
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔻
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmer	nt Units 🔹 🔻
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔻
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔻
Other:	OR	gpd	dpy	Other:	
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatmen	nt Units 🔍
Other:	OR	gpd	dpy	Other:	

#### Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	apd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR gpm	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR gpm	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:
Process or Treated Wastewater (Influent Table D-3)	gpm	hpd	dpy	Wastewater Treatment Units
Other:	OR	gpd	dpy	Other:

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

CBI?

D3-3. Complete a row in Table D-4 for each treated wastewater stream or sludge stream that exits this pond/impoundment system or wastewater treatment system (i.e., streams that are discharged, recycled, or disposed). For planned pond/impoundment systems and wastewater treatment systems, provide the design flow rates for the system. Use the treated wastewater, wastewater treatment unit, and destination terms provided in the drop down menus. Note that these terms originated from code tables on the "Code Tables" tab provided at the end of this workbook.

\*Provide the NPDES permit outfall number of the effluent in the last column of the table, if applicable.

#### Table D-4. Pond/Impoundment System or Wastewater Treatment System Effluent Flows in 2009

									So	lids and Slu	dae			Final	Destination		
											1						NPDES Permit
Trea	ated Wastewater	A	Average Annua	l (2009	9) Wastewate	r Flow	Rate	Amou	unt (tp	d or gpm)	% Moisture	Waster	water Treatment Unit ID		Destination		Outfall Number*
Example	(from EPA_D-1):									O tpd							
Effluent - 1	•		175 gpm		24 hpd		365 dpy	NA		O qpm	NA	NA	▼	POND-1		•	NA
Other:		OR	0.	NA	gpd	NA	dpy			- 51		Other:		Other:			
Example	(from EPA_D-1):									0							
Filter backwas	sh 🔻	NA	anm	NA	hpd	NA	dov	NA		O tpd	NA	Faualization	n, Secondary	NA			NA
Other:		OR	gpm	INA	10,000 gpd		dpy 365 dpy	INA		O gpm	INA .	Other:		Other:		1	NA
					10,000 gpu		<b>303</b> upy	1 1			1	Other.		Other.			
Example	(from EPA_D-2):									• tpd							
Sludge	<b>•</b>	NA	gpm	NA	hpd	NA	dpy		500	O gpm	30	NA	•	Hauled off	site for reuse (removal fee)	-	NA
Other:		OR		NA	gpd	NA	dpy			) gpin		Other:		Other:			
Example	(from EPA_D-2):									O tpd							
Effluent - 2	<b>•</b>		5,000 gpm		<b>24</b> hpd		365 dpy	NA			NA	NA	•	Reuse as f	ly ash sluice	-	NA
Other:	I	OR	<u> 9,000</u> gpin	NA	npd		dpy			O gpm		Other:		Other:			114
Example	(from EPA_D-2):				51					0			1				
	· · · _									O tpd							
Effluent - 3	•	~ ~	<b>1,175</b> gpm		24 hpd		<u>365</u> dpy	NA		O gpm	NA	NA	▼	÷	to surface water	-	001
Other:		OR			gpd		dpy					Other:		Other:			
Treated Wast	rewater (Effluents Table D-4)		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	ns		
Other:		OR	5		gpd		dpy			O gpm		Other:		Other:			
Treated Waste	ewater (Effluents Table D-4) 🔻		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	ns	-	
Other:		OR	51		gpd		dpy			O gpm		Other:		Other:			
Treated Waste	ewater (Effluents Table D-4)		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	าร	•	
Other:		OR	5		gpd		dpy			O gpm		Other:		Other:			
Treated Wast	ewater (Effluents Table D-4) 🔻		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	ns	-	
Other:		OR	0		gpd		dpy			O gpm		Other:		Other:			
Treated Wast	ewater (Effluents Table D-4)		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	าร	-	
Other:		OR	0		gpd		dpy			O gpm		Other:		Other:			
Treated Wast	ewater (Effluents Table D-4)		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	าร	-	
Other:		OR	51		gpd		dpy			O gpm		Other:		Other:			
Treated Wast	ewater (Effluents Table D-4) 🔻		gpm		hpd		dpy			Qtpd		Wastewater	Treatment Units	Destination	15	-	
Other:		OR			gpd		dpy			O gpm		Other:		Other:			
Treated Wast	rewater (Effluents Table D-4)		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	ns	-	
Other:		OR	9P····		gpd		dpy			O gpm		Other:		Other:			
Treated Wast	ewater (Effluents Table D-4) 🔻		gpm		hpd		dpy			O tpd		Wastewater	Treatment Units	Destination	าร		
Other:		OR	35777		dpd		dpy			O gpm		Other:		Other:			

#### Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

	1						
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4) 🔻	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units 🔹 🔻	Destinations	,
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units 🔹 🔻	Destinations	,
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	·
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	•
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	apd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	-
Other:	OR	apd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	qpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	-
Other:	OR	qpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	•
Other:	OR	qpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	-
Other:	OR	gpd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	
Other:	OR	apd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	
Other:	OR	npd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	,
Other:	OR	npd	dpy	O gpm	Other:	Other:	
Treated Wastewater (Effluents Table D-4)	gpm	hpd	dpy	O tpd	Wastewater Treatment Units	Destinations	
Other:	OR	npd	dpy	O gpm	Other:	Other:	
ouloi.		gpu	4P3				

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Pond/Impoundment Unit ID: Insert Unit ID

#### Part: D

Section Title: 4.1. Active/Inactive/Open and Planned Pond/Impoundment Unit Information

Instructions: Complete Section 4.1 (Questions D4-1 through D4-12) for each active/inactive/open *pond/impoundment* unit used OR planned to be used (or constructed/installed), including those located on non-adjoining property, by December 31, 2020 for the storage, treatment, and/or disposal of process wastewater, *residues*, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to fly ash, boitom ash, boiler slag, or flue gas emission control residues. Use the pond/impoundment unit IDs assigned in Table A-4.

Make a copy of Section 4.1 for each active/inactive/open and planned pond/impoundment units used (or planned to be used) for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to fly ash, bottom ash, boiler slag, or flue gas emission control residues using the "Copy Section 4.1" button below.

NOTE: If a pond/impoundment unit is part of a broader wastewater treatment system containing non-pond wastewater treatment units (e.g., a pond/impoundment unit in a biological wastewater treatment system), complete questions in this section for the pond/impoundment unit.

- CBI? D4-1. Do you use OR plan to use (or begin construction/installation of) by December 31, 2020, any active/inactive/open ponds/impoundments, including those located on non-adjoining property, for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to fly ash, bottom ash, boiler slag, or flue gas emission control residues?
  - O Yes (Continue)
  - O No (Skip to Section 4.2)

#### Copy Section 4.1

CBI?

D4-2. Provide the residence time of the process wastewater in the pond/impoundment unit, the life of the pond/impoundment unit (based on the current estimation), and the number of cells in the pond/impoundment unit.

Residence time, hours (as currently operated)
Life of pond/impoundment unit, years (based on current estimation)
Number of cells in pond/impoundment unit

CBI? D4-3. Complete Table D-5. Provide the pond/impoundment unit's volume, surface area, bottom and top elevation, freeboard height, maximum height of berms and dams above the surrounding grade, and the total quantity of solids placed in the pond/impoundment when it was originally built or planned/designed, at its current status, and at its expected end of life. Additionally, provide the expected year of closure/retirement in the "Expected End of Life" column. Volume should reflect the free water volume, including the stored solids. For planned pond/impoundment units, enter "NA" in all fields in the "Current" column. Figure D-1 presents an illustration of pond/impoundment dimensions.

Note: Respondents are not required to take new measurements to provide this data; however, best available information should be used to complete Table D-5.

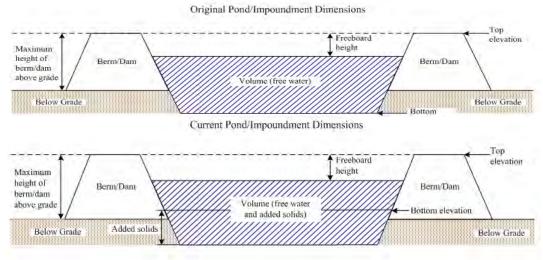


Figure D-1. Pond/Impoundment Dimensions

Table D-5. Active/Inactive/Open and Planned Pond/Impoundment Information

	Originally Built or Planned/Designed	Current	Expected End of Life
Volume, ft <sup>3</sup>			
Surface area, ft <sup>2</sup>			
Bottom elevation, ft			
Top elevation, ft			
Freeboard height, ft			
Maximum height of berms/dams above grade, ft			
Total solids placed in the pond/impoundment, tons			
Expected year of closure/retirement			

CBI?

🗌 Yes

D4-4. Does the pond/impoundment unit have a liner?

- O Yes (Complete Table D-6)
- O No (Skip to Question D4-5)
- O NA (Pond/Impoundment is planned to be constructed. Information is currently unavailable. Skip to Question D4-10).

#### Table D-6. Pond/Impoundment Unit Liner

Liner Layer Number (number from inner to outer layer)	Type of Liner	Thickness of Liner Layer (cm)	Permeability of Liner Layer (cm/sec)
	O Compacted clay		
	O Geosynthetic clay		
	O High density polyethylene (HDPE)		
	O Other (provide below:)		
	O Compacted clay		
	O Geosynthetic clay		
	O High density polyethylene (HDPE)		
	O Other (provide below:)		
	O Compacted clay		
	O Geosynthetic clay		
	O High density polyethylene (HDPE)		
	O Other (provide below:)		
	O Compacted clay		
	O Geosynthetic clay		
	O High density polyethylene (HDPE)		
	O Other (provide below:)		

CBI?

#### D4-5. Has the pond/impoundment unit ever been dredged?

O Yes (Provide following information)	
	Year of last dredging
	Frequency of dredging that year, dpy
	_ Amount of material removed that year, tons
	_Number of times dredged in the last five years
	_Number of days dredged in the last five years
	Amount of material removed in the last five years, tons

O No (Skip to Question D4-7)

O NA (Pond/Impoundment is planned to be constructed. Skip to Question D4-10)

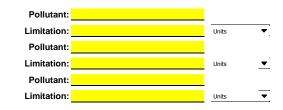
CiPr 044. Indicate where the dredged solids are transferred or are planned to be transferred.   CiPr CiPregies side work in indicate where the dredged solids are transferred or are planned to be transferred.   CiPregies side work in indicate where the dredged solids are transferred or are planned to be transferred.   CiPregies side work in indicate where the dredged solids are transferred or are planned to be transferred.   CiPregies side work in indicate where the dredged solids are transferred or are planned to be transferred.   CiPregies side work in indicate where the dredged solids are transferred or are planned to be transferred.   CiPregies side work in indicate the pole statement to indicate where the date it was buil?   CiPregies side work in indicate the pole statement to indicate the date it was buil?   CiPregies side work indicate the pole statement to indicate the date it was buil?   CiPregies side work indicate the pole statement to indicate the date it was buil?   CiPregies side work indicate the pole statement to indicate the pole	Other Wastewater Treatment Operations
Order display software interfection for rease.   Order (tipplay):   Out Has the pond/impoundment unit been expanded since the date it was built? Ore (tipplay):	
CBI? 04-7. Has the pond/impoundment unit been expanded since the date it was built?   ''''''''''''''''''''''''''''''''''''	
Image: Instrument of the second o	
CBI? D4-8. Identify the type of expansion.   CBI? D4-8. Identify the type of expansion.   CBI? D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions.   CBI? D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions.   CBI? D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions.   CBI? D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions.   CBI? D4-9. Describe any expansion(s). Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, build engineering costs, construction expenses, and any other costs available.   S	
CBI? D4-8. Identify the type of expansion. Ctateral expansion Ctateral expansion Ct	
CBI? D4-8. Identify the type of expansion. CBI? D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions. CBI? D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions. Provide the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, build engineering costs, construction expenses, and any other costs available. CBI? D4-10. Indicate the <i>pollutants</i> targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicates the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that application (percify):	
Image: Instruction to the transform     O Lateral expansion   O Vertical expansion   O both lateral and vertical expansion   Provide the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, build engineering costs, construction expenses, and any other costs available.   Provide the total cost associated for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that applicate the pollutants targeted fo	
CBI? CBI? CBI: CBI: CBI: CBI: CBI: CBI: CBI: CBI:	
CBI? CBI? CBI: CBI: CBI: CBI: CBI: CBI: CBI: CBI:	
CBI? Determentation of the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, build engineering costs, construction expenses, and any other costs available. CBI? Total cost of expansion CBI? Determentation Determentation Determentation Determentation Determentation Determint Deter	
CBI?   Yes   D4-9. Describe any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions. Provide the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, build engineering costs, construction expenses, and any other costs available. <b>CBI?</b> D4-10. Indicate the <i>pollutants</i> targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate in the starting is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate is pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals).	
Ves Provide the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, build engineering costs, construction expenses, and any other costs available. <b>CBI?</b> D4-10. Indicate the <i>pollutants</i> targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that apply res	
engineering costs, construction expenses, and any other costs available.	
engineering costs, construction expenses, and any other costs available.	
CBI? D4-10. Indicate the <i>pollutants</i> targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for removal by this pond/impoundment unit using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that approximate the pollutants targeted for remove certain t	ouildings, site preparation, land,
☐ Yes ☐ Metals (specify):	
	apply.]
Nitrogen compounds (ammonia, nitrate, nitrite)	
Organic Acids	
Chlorine or other oxidizing agents	
Oil and grease	
□ Other:	
□ NA (Skip to Question D4-12)	

#### Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

CBI? D4-11. Of the pollutants listed in D4-10, which effluent limitation(s) drives/will drive the operation of this pond/impoundment unit? Provide the pollutant and the limitation (mg/L or ug/L).





CBI? D4-12. Did the plant add chemicals to this pond/impoundment unit in 2009?

Yes

(Complete Table D-7) O Yes

O No (Skip to Section 4.2)

(Pond/impoundment is planned to be constructed. Provide information in Table D-7 to the extent possible based on plans.) O NA

Note that "Chemical Type" refers to the generic name of the chemical added to the pond/impoundment (e.g., lime, sodium hydroxide, alum, polymer ). "Average Dose Concentration" refers to the average concentration of the chemical within the pond/impoundment unit just after it is added to the unit. In the "Location of Chemical Addition" column, indicate where within or near the pond/impoundment the chemical is added (e.g., within the pond/impoundment near the process wastewater influent point, within the pond/impoundment near the effluent, in the effluent/discharge canal). If chemical addition is known only on a yearly basis, divide the yearly value by the approximate number of days the plant added chemicals (which should be the same estimate for the "Frequency of Addition" column).

#### Table D-7. Chemicals Used in Pond/Impoundment Unit Operations

Chemical Type	Trade Name	Manufacturer	Purpose	Location of Chemical Addition	Average Dose Concentration (g/L)	Average Addition Rate (gpd or Ib/day)		Frequency of Addition (dpy)
						O gpd O lb/day	O Solid O Liquid	
						O gpd O lb/day	O Solid O Liquid	
						O gpd O lb/day	O Solid O Liquid	
						O gpd O lb/day	O Solid O Liquid	
						O gpd O lb/day	O Solid O Liquid	

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Pond/Impoundment Unit ID: <u>Insert Unit ID</u>

Part: D
 Section Title: 4.2. Closed Pond/Impoundment Unit Information
 Instructions: Complete Section 4.2 (Questions D4-13 through D4-24) for all *pond/impoundment* units closed on or after January 1, 2000, including those located on non-adjoining property, that were used for the storage, treatment, and/or disposal of *process* wastewater, residues, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to fly ash, bottom ash, boiler slag, or flue gas emission control residues (use pond/impoundment unit IDs assigned in Table A-4).
 Make a copy of Section 4.2 for each closed pond/impoundment unit, including those located on non-adjoining property, that was used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to fly ash, bottom ash, boiler slag, or flue gas emission control residues using the "Copy Section 4.2" button below.
 NOTE: If a pond/impoundment was part of a broader wastewater treatment system containing *non-pond wastewater treatment units* (e.g., a pond/impoundment unit in a biological wastewater treatment system), complete questions in this section for the pond/impoundment unit.

CBI? D4-13. Are there any ponds/impoundments closed on or after January 1, 2000, including those located on non-adjoining property, that were used for the storage, treatment, and/or disposal of residues or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal, petroleum coke, or oil, including but not limited to fly ash, bottom ash, boiler slag, or flue gas emission control residues?

○ Yes (Continue)
 ○ No (Skip to Section 5.1)

Copy Section 4.2

Steam Electric Qu	iestionnaire	Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations
CBI?	<b>D4-14.</b> Provide the date the pond/impoundment unit was the pond/impoundment unit.	closed, the actual life of the pond/impoundment unit, and the number of cells in
	Date Closed (mon	h/day/year)
	Life of pond/impou	ndment unit (years, actual)
	Number of cells in	pond/impoundment unit
CBI?	maximum height of berms and dams above the s when it was originally built and at its end of life, p	nent unit's volume, surface area, bottom and top elevation, freeboard height, urrounding grade, and the total quantity of solids placed in the pond/impoundment rior to any solids removal/cleaning. Volume should reflect original and final ne, including the stored solids. Please refer back to Figure D-1 for an illustration of

	Originally Built	End of Life
Volume, ft <sup>3</sup>		
Surface area, ft <sup>2</sup>		
Bottom elevation, ft		
Top elevation, ft		
Freeboard height, ft		
Maximum height of berms/dams above grade, ft		
Total solids placed in the pond/impoundment, tons		

### Table D-8. Closed Pond/Impoundment Information

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

## **CBI**? **D4-16.** Does the pond/impoundment unit have a *liner*? $\Box_{\text{Yes}}$

- Yes (Complete Table D-9)
- No (Skip to Question D4-17)

### Table D-9. Pond/Impoundment Unit Liner

Liner Layer Number (number from inner to outer layer)	Type of Liner	Thickness of Liner Layer (cm)	Permeability of Liner Layer (cm/sec)
	O Compacted clay		
	O Geosynthetic clay		
	O High density polyethylene (HDPE)		
	Other (provide below:)		
	O Compacted clay		
	○ Geosynthetic clay		
	O High density polyethylene (HDPE)		
	Other (provide below:)		
	C Compacted clay		
	○ Geosynthetic clay		
	O High density polyethylene (HDPE)		
	Other (provide below:)		
	Compacted clay		
	O Geosynthetic clay		
	$\bigcirc$ High density polyethylene (HDPE)		
	$\bigcirc$ Other (provide below:)		
	O Compacted clay		
	◯ Geosynthetic clay		
	$\bigcirc$ High density polyethylene (HDPE)		
	O Other (provide below:)		

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

CBI? D4-17. Does the pond/impoundment unit have a cap/cover?

Yes

⊖ Yes (Complete Table D-10)

○ No (Skip to Question D4-18)

### Table D-10. Pond/Impoundment Unit Cap/Cover

Cap/Cover Layer Number (number from inner to		Thickness of	Permeability of Cap/Cover
outer layer)	Type of Cap/Cover Layer	Cap/Cover Layer (cm)	Layer (cm/sec)
	O Compacted clay		
	O Geosynthetic clay		
	○ Vegetative cover		
	$\bigcirc$ High density polyethylene (HDPE)		
	O Other (provide below:)		
	○ Compacted clay		
	○ Geosynthetic clay		
	O Vegetative cover		
	$\bigcirc$ High density polyethylene (HDPE)		
	O Other (provide below:)		
	O Compacted clay		
	○ Geosynthetic clay		
	O Vegetative cover		
	$\bigcirc$ High density polyethylene (HDPE)		
	O Other (provide below:)		

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

<ul> <li>Compacted clay</li> <li>Geosynthetic clay</li> <li>Vegetative cover</li> <li>High density polyethylene (HDPE)</li> <li>Other (provide below:)</li> </ul>	
<ul> <li>Compacted clay</li> <li>Geosynthetic clay</li> <li>Vegetative cover</li> <li>High density polyethylene (HDPE)</li> <li>Other (provide below:)</li> </ul>	
<ul> <li>Compacted clay</li> <li>Geosynthetic clay</li> <li>High density polyethylene (HDPE)</li> <li>Vegetative cover</li> <li>Other (provide below:)</li> </ul>	

team Electric	Questionnaire	Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations
CBI? Yes	<b>D4-18.</b> Was the	e pond/impoundment unit expanded during its life?
	⊖ Yes	(Continue)
	○ No	(Skip to Question 4-21)
CBI? □Yes	D4-19. Identify	the type of expansion.
		expansion
	○ Vertical	expansion
	◯ Both la	teral and vertical expansions
	D4-20. Describ	e any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions.
CBI? ]Yes	D4-20. Describ	e any expansion(s), since January 1, 2000, to the pond/impoundment unit, including the starting and ending dimensions.
	Provide nonhaz	e the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and
	Provide nonhaz	e the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and ardous waste disposal, purchased equipment, installation, buildings, site preparation, land, engineering costs, construction
	Provide nonhaz expensi	e the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and ardous waste disposal, purchased equipment, installation, buildings, site preparation, land, engineering costs, construction es, and any other costs available.
]Υes CBI?	Provide nonhaz expensi	e the total cost associated with the expansion(s). Total costs should include labor, materials, energy, hazardous and ardous waste disposal, purchased equipment, installation, buildings, site preparation, land, engineering costs, construction es, and any other costs available.

team Electric	Questionnaire	Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operation
CBI? ☐Yes	D4-22.	Describe the closure process, the required steps, and the costs associated with the closure.
		Note: Total costs should include labor, materials, energy, hazardous and nonhazardous waste disposal, purchased equipment, installation, buildings, site preparation, land, engineering costs, construction expenses, and any other costs available.
		Note: If you attached a closure plan for the previous question that includes information on the required steps and associated costs of the closure, do not answer this question and indicate that the information is provided in the attached closure plan.
		Information provided in attached closure plan.
BI? Yes	D4-23.	Has the plant built any structures on top of the closed pond/impoundment?
-		⊖ <sub>Yes</sub> (Continue)
		O № (Skip to Question D4-24)
		Provide a description of the structure(s) and any challenges that the plant faced building on top of the pond/impoundment.
	D4-24.	Is the plant performing or does it intend to perform long-term groundwater, soil, or overflow monitoring of this closed
CBI? Yes		pond/impoundment unit?

 $\bigcirc$  No

#### Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Wastewater Treatment System ID: <u>Insert System ID</u>

-	
	Part: D Section Title: 5.1. Wastewater Treatment Unit Information - System Level
	Instructions: Complete Section 5.1 (Questions D5-1 through D5-12) for each wastewater treatment system identified in Table D-2, including planned (under construction/installation, or planned to be under construction/installation by December 31, 2020) wastewater treatment systems. Enter the wastewater treatment system ID in the space provided above (use wastewater treatment system ID assigned in Table D-2).
	Make a copy of Section 5.1 for each wastewater treatment system identified in Table D-2 using the "Copy Section 5.1" button below.
	NOTE: If the wastewater treatment system includes a pond/impoundment unit, include the pond/impoundment unit in Table D-11.
CBI? □ <sub>Yes</sub>	D5-1. Did you identify any wastewater treatment systems in Table D-2?
	O Yes(Continue)O No(Skip to Part D Section 6.1)
	Copy Section 5.1

D5-2. In Table D-11, list all wastewater treatment units comprising the wastewater treatment system including units that are under construction/installation, or planned to be under construction/installation by December 31, 2020, included in the wastewater treatment system. For each wastewater treatment unit, assign an ID using the wastewater treatment unit terms provided in the drop down menu (e.g., Clarification, Primary-1), which will be used throughout the remainder of the survey; however, if a pond/impoundment unit is included as part of the wastewater treatment system, enter the pond/impoundment unit ID assigned in Table A-4 in the space labeled "Pond ID". The drop down menu accounts for the possibility of multiple wastewater treatment units; they are numbered sequentially. Note that these terms originated from the code tables on the "Code Tables" tab, provided at the end of this workbook.

For example, if the wastewater treatment system includes two clarifiers, select Clarification, Primary-1 for the first clarifier and Clarification, Secondary-1 for the second. In the "Plant Designation" column, provide the plant's name for each wastewater treatment unit. In the "Date Added to WWT System" column, either enter the date the unit was/will be installed if the unit is a retrofit, or enter "original" if the unit was part of the original wastewater treatment system installation.

#### Table D-11. Wastewater Treatment Units

Wastewater Treatment Unit ID	Plant Designation	Date Added to Wastewater Treatment System (month/day/year)	Volume (ft <sup>3</sup> )	Footprint/ Surface Area (ft <sup>2</sup> )	Residence Time (hours)	Materials of Cor	struction [Check all b	oxes that apply.]
Wastewater Treatment Units						316L stainless steel	255 stainless steel	Carbon steel
Other:						317LM stainless steel 317LMN stainless steel	2205 stainless steel     625 stainless steel	Fiberglass
Pond ID:						Carbon steel, lined with:	Other:	
Wastewater Treatment Units						316L stainless steel 317LM stainless steel	255 stainless steel	Carbon steel
Other:						317LMN stainless steel	625 stainless steel	Titanium
Pond ID:						Carbon steel, lined with:	Other:	
Wastewater Treatment Units						316L stainless steel 317LM stainless steel	255 stainless steel	Carbon steel
Other:						317LMN stainless steel	625 stainless steel	Titanium
Pond ID:					-	Carbon steel, lined with:	Other:	
Wastewater Treatment Units						316L stainless steel 317LM stainless steel	255 stainless steel	Carbon steel
Other:						317LMN stainless steel	625 stainless steel	Titanium
Pond ID:						Carbon steel, lined with:	Other:	

255 stainless steel

CBI?

Steam	Electric	Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Wastewater Treatment Units			316L stai	nless steel 255 stainless steel	Carbon steel
			317LM st	ainless steel 2205 stainless steel	
Other:			317LMN :	tainless steel 625 stainless steel	Titanium
Pond ID:			Carbon s	eel, lined with:	Other:
			316L stai	nless steel 255 stainless steel	Carbon steel
Wastewater Treatment Units			317LM st	ainless steel 2205 stainless steel	
Other:			317LMN :	tainless steel 625 stainless steel	Titanium
Pond ID:			Carbon s	eel, lined with:	Other:
			316L stai	pless steel 255 stainless steel	Carbon steel
Wastewater Treatment Units					
Other:				tainless steel 625 stainless steel	Titanium
Pond ID:			Carbon s		Other:
			316L stai		Carbon steel
Wastewater Treatment Units			317LM st		
Other:				tainless steel 625 stainless steel	
Pond ID:					Other:
					Carbon steel
Wastewater Treatment Units			317LM st		
Other:				stainless steel 625 stainless steel	
Pond ID:					
			316L stai		Carbon steel
Wastewater Treatment Units					
Other:				stainless steel 625 stainless steel	Titanium
Pond ID:		<b> </b>			Other:
Wastewater Treatment Units			316L stai		Carbon steel
			317LM st		I Fiberglass
Other:					
Pond ID:				· · · · · · · · · · · · · · · · · · ·	Other:
Wastewater Treatment Units			316L stai		Carbon steel
			317LM st		
Other:				tainless steel 625 stainless steel	Titanium
Pond ID:				eel, lined with:	Other:
	+ · · · · · · · · · · · · · · · · · · ·		Carbon s		
Wastewater Treatment Units				nless steel 255 stainless steel	Carbon steel
Wastewater Treatment Units			316L stai	nless steel 255 stainless steel ainless steel 2205 stainless steel	Carbon steel
Other:			316L stai 317LM st 317LM st	nless steel     255 stainless steel       ainless steel     2205 stainless steel       stainless steel     625 stainless steel	Carbon steel
			316L stai 317LM st 317LM st 317LMN : Carbon s	Iless steel     255 stainless steel       ainless steel     2205 stainless steel       tainless steel     625 stainless steel       eel, lined with:     1000 stainless	Carbon steel Carbon steel Fiberglass Titanium Other:
Other: Pond ID:			316L stai 317LM st 317LM st 317LM st Carbon s 316L stai	nless steel     255 stainless steel       ainless steel     2205 stainless steel       tainless steel     625 stainless steel       eel, lined with:     1000 stainless steel	Carbon steel Fiberglass Titanium Other: Carbon steel Carbon steel
Other: Pond ID: Wastewater Treatment Units			316L stai 317LM st 317LM st Carbon s 316L stai 316L stai	nless steel     255 stainless steel       ainless steel     2205 stainless steel       tainless steel     625 stainless steel       eel, lined with:     200       nless steel     255 stainless steel       ainless steel     225 stainless steel       ainless steel     225 stainless steel	Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass
Other: Pond ID: Wastewater Treatment Units			316L stai 317LM st 317LM st 317LM st 317LM st 317LM st 317LM s 317LM s 317LM s	hless steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1       niless steel     255 stainless steel       inless steel     255 stainless steel       inless steel     255 stainless steel       inless steel     2205 stainless steel       tainless steel     2205 stainless steel       tainless steel     625 stainless steel	Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass Fiberglass Fiberglass Titanium
Other: Pond ID: Wastewater Treatment Units			316L stai 317LM st 317LM st 317LM st 317LM st 316L stai 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st	hless steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1       ainless steel     2205 stainless steel       ainless steel     225 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       tainless steel     2205 stainless steel       constant     625 stainless steel       constant     625 stainless steel	Carbon steel Fiberglass Titanium Other: Fiberglass Carbon steel Fiberglass Fiberglass Titanium Other: Other:
Other: Pond ID: Wastewater Treatment Units Other: Pond ID:			316L stai 317LM st 317LM st Carbon s 316L stai 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st	nless steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       eel, lined with:     1       ainless steel     625 stainless steel       eel, lined with:     1       ainless steel     2205 stainless steel	Carbon steel Fiberglass Titanium Carbon steel Carbon steel Carbon steel Carbon steel Titanium Cother: Carbon steel Carbon steel
Other:         Pond ID:         Wastewater Treatment Units         Other:         Pond ID:         Wastewater Treatment Units			316L stal 317LM st 317LM st Carbon s 316L stal 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st 317LM st	nless steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1000 stainless       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1000 stainless steel       ainless steel     2205 stainless steel	Carbon steel Fiberglass Titanium Carbon steel Carbon steel Fiberglass Fiberglass Titanium Carbon steel Carbon steel Fiberglass Fiberglass
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Other:			316L stail           317LM st           317LM st           317LM st           317LM st           317LM st           316L stail           317LM st	nless steel     255 stainless steel       ainless steel     2205 stainless steel       data less steel     625 stainless steel       nless steel     2255 stainless steel       nless steel     2255 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     2255 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel	Carbon steel Fiberglass Carbon steel Carbon steel Carbon steel Fiberglass Titanium Carbon steel Carbon steel Carbon steel Fiberglass Fiberglass Titanium
Other:         Pond ID:         Wastewater Treatment Units         Other:         Pond ID:         Wastewater Treatment Units			316L stail           317LM st           317LM st           Carbon s           317LM st           316L stail           317LM st           316L stail           317LM st           Carbon s           316L stail           317LM st           Carbon s           316L stail           317LM st           Carbon s           316L stail           316L stail           316L stail           317LM st           317LM st           317LM st           Carbon s           317LM st           Carbon s	hess steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1000 stainless       ainless steel     255 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel	Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass Titanium Carbon steel Titanium Carbon steel
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Other:			316L stai         317LMS         317LMS         317LMS         317LMS         316L stai         317LMS         317LMS         317LMS         316L stai         317LMS         317LMS         317LMS         317LMS         317LMS         316L stai         317LMS	hless steel     255 stainless steel       jainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     1       miless steel     2205 stainless steel       inless steel     2205 stainless steel       tainless steel     2205 stainless steel       eel, lined with:     1       unless steel     2255 stainless steel       inless steel     2255 stainless steel       inless steel     2205 stainless steel       inless steel     2205 stainless steel       eel, lined with:     1       unless steel     2255 stainless steel       inless steel     2255 stainless steel       eel, lined with:     1       unless steel     2255 stainless steel	Carbon steel  Fiberglass Titanium  Other:  Carbon steel  Fiberglass  Titanium  Carbon steel  Fiberglass  Titanium  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Other:			316L stal           317LM st           317LM st           317LM st           Carbon s           316L stal           317LM st           316L stal           316L stal           316L stal           317LM st	hless steel     255 stainless steel       ainless steel     2205 stainless steel       balancess steel     625 stainless steel       eel, lined with:     1       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel	Carbon steel Fiberglass Titanium Other: Fiberglass Titanium Carbon steel Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Wastewater Treatment Units Wastewater Treatment Units Other:			316L stal         317LM st         317LM st         317LM st         Carbon s         316L stal         317LM st         316L stal         317LM st	hless steel     255 stainless steel       ainless steel     2205 stainless steel       balancess steel     625 stainless steel       eel, lined with:     1       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel	Carbon steel Fiberglass Titanium Other: Carbon steel Carbon steel Carbon steel Carbon steel Fiberglass Titanium Other: Carbon steel Carbon steel Carbon steel Carbon steel Carbon steel Carbon steel Fiberglass Titanium Cother: Carbon steel Fiberglass Titanium
Other:         Pond ID:         Wastewater Treatment Units         Other:         Pond ID:         Wastewater Treatment Units         Other:         Pond ID:         Wastewater Treatment Units         Vastewater Treatment Units         Wastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         Carbon s         316L stal         317LM st         316L stal         317LM st	nless steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       nless steel     625 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     2255 stainless steel       ainless steel     2255 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel	Carbon steel Fiberglass Titanium Other: Fiberglass Titanium Carbon steel Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass Titanium Other: Carbon steel Fiberglass
Other:         Pond ID:         Wastewater Treatment Units         Pond ID:         Pond ID:			316L stail         317LM st         317LM st         317LM st         Carbon s         316L stail         317LM st         316L stail         317LM st         316L stail         316L stail         317LM st         316L stail         317LM st         316L stail         317LM st         317LM st         317LM st         316L stail         317LM st         316L stail         317LM st         316L stail         316L stail         316L stail         316L stail <td>hess steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     2005 stainless steel       ainless steel     2205 stainless steel       eel, lined with:     2205 stainless steel       ainless steel     2205 stainless steel</td> <td>Carbon steel  Fiberglass Titanium  Other:  Carbon steel  Fiberglass Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Fiberglass Titanium  Other:  Carbon steel  Fiberglass Titanium  Other:  Carbon steel  Carbon steel</td>	hess steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     2005 stainless steel       ainless steel     2205 stainless steel       eel, lined with:     2205 stainless steel       ainless steel     2205 stainless steel	Carbon steel  Fiberglass Titanium  Other:  Carbon steel  Fiberglass Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Fiberglass Titanium  Other:  Carbon steel  Fiberglass Titanium  Other:  Carbon steel
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Wastewater Treatment Units Wastewater Treatment Units Other:			316L stal         317LMS         317LMS         317LMS         317LMS         316L stal         317LMS         316L stal         317LMS         317LMS         316L stal         317LMS         317LMS         317LMS         317LMS         316L stal         317LMS         316L stal         317LMS         316L stal         316L stal         316L stal         316L stal         316L stal         316L stal         317LMS         317LMS	hess steel     255 stainless steel       ainless steel     2205 stainless steel       balaction     625 stainless steel       eel, lined with:     2005 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       balaction     2205 stainless steel       constraintiess steel     2205 stainless steel       ainless steel     2255 stainless steel       ainless steel     2255 stainless steel	Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Titanium  Carbon steel  Fiberglass  Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Titanium
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st	hess steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     2005 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel	Carbon steel  Ca
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Vastewater Treatment Units Vastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st	hess steel     255 stainless steel       ainless steel     2205 stainless steel       best steel     625 stainless steel       inless steel     205 stainless steel       inless steel     2205 stainless steel       ainless steel     2205 stainless steel       inless steel     2205 stainless steel       inless steel     2205 stainless steel       ainless steel     2255 stainless steel       ainless steel     2255 stainless steel       ainless steel     2255 stainless steel	Carbon steel  Fiberglass  Titanium  Carbon steel  Fiberglass  Carbon steel  Carbon steel  Fiberglass  Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Fiberglas  Fiberglass  Fiberglas  Fibe
Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Wastewater Treatment Units Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Other: Pond ID: Wastewater Treatment Units Vastewater Treatment Units Vastewater Treatment Units Other: Pond ID: Vastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st	hess steel     255 stainless steel       ainless steel     2205 stainless steel       data     625 stainless steel       eel, lined with:     2005 stainless steel       ainless steel     2205 stainless steel	Carbon steel Fiberglass Titanium Carbon steel Fiberglass Carbon steel Carbon steel Carbon steel Carbon steel Carbon steel Fiberglass Titanium Cother: Carbon steel Fiberglass Titanium Carbon steel Fiberglass Titanium Carbon steel Fiberglass Titanium Cother: Carbon steel Fiberglass Titanium Titanium Titanium Cother: Carbon steel Fiberglass Titanium Titan
Other:         Pond ID:         Wastewater Treatment Units         Other:         Other:         Other:         Other:         Other:         Other:			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st	Inless steel     255 stainless steel       ainless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       ainless steel     2005 stainless steel       ainless steel     2205 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel       ainless steel     625 stainless steel       ainless steel     2205 stainless steel       ainless steel     625 stainless steel	Carbon steel  Carbon steel  Fiberglass  Titanium  Carbon steel  Carbon steel  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Titanium  Titanium
Other:         Pond ID:         Wastewater Treatment Units         Vastewater Treatment Units         Vastewater Treatment Units         Vastewater Treatment Units			316L stail         317LM st         317LM st         317LM st         317LM st         316L stail         317LM st         316L stail         317LM st         316L stail         317LM st         316L stail         317LM st         316L stail         316L stail         317LM st         317LM st         316L stail         317LM st         317LM st <td>Inless steel     255 stainless steel       ainless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel</td> <td>Carbon steel  Carbon steel  Fiberglass  Titanium  Carbon steel  Carbon steel  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Titanium  Titanium</td>	Inless steel     255 stainless steel       ainless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel	Carbon steel  Carbon steel  Fiberglass  Titanium  Carbon steel  Carbon steel  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Titanium  Titanium
Other:         Pond ID:         Wastewater Treatment Units         Other:         Other:         Other:         Other:         Other:         Other:         Other:         Other:         Other:			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st         317LM st         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st	hess steel     255 stainless steel       ainless steel     2205 stainless steel       cell     625 stainless steel       heless steel     2205 stainless steel       inless steel     2205 stainless steel       inless steel     2205 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     625 stainless steel       inless steel     2205 stainless steel       ainless steel     2205 stainless steel       tainless steel     2205 stainless steel       ainless steel     2205 stainless steel       eel, lined with:     625 stainless steel       ainless steel     625 stainless steel       eel, lined with:     625 stainless steel       eel, lined with:     625 stainless steel       eel, lined with:     625 stainless steel       uses steel     2205 stainless steel       uses steel     225 stainless steel       ainless steel     2205 stainless steel       ainless steel	Carbon steel Fiberglass Titanium Carbon steel Fiberglass Fiberglas
Other:         Pond ID:         Wastewater Treatment Units         Vastewater Treatment Units         Vastewater Treatment Units         Vastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st	nless steel       255 stainless steel         ainless steel       2205 stainless steel         cell, lined with:       625 stainless steel         niless steel       2205 stainless steel         inless steel       2205 stainless steel         inless steel       2205 stainless steel         cell, lined with:       625 stainless steel         niless steel       2205 stainless steel         ainless steel       2205 stainless steel         cell, lined with:       625 stainless steel         niless steel       2205 stainless steel         cell, ined with:       625 stainless steel         cell, ined with:       625 stainless steel         cell, lined with:       625 stainless steel         cell, lined with:       625 stainless steel         ainless steel       625 stainless steel         <	Carbon steel I ☐ Fiberglass ☐ Titanium ☐ Other: ☐ Fiberglass ☐ Titanium ☐ Other: ☐ Carbon steel
Other:         Pond ID:         Wastewater Treatment Units         Other:         Other:         Other:         Other:         Other:         Other:         Other:         Other:         Other:			316L stal         317LMS         317LMS         317LMS         317LMS         316L stal         317LMS         316L stal         317LMS         317LMS         317LMS         317LMS         317LMS         317LMS         317LMS         316L stal         317LMS	nless steel       255 stainless steel         ainless steel       2205 stainless steel         data best steel       625 stainless steel         nless steel       205 stainless steel         nless steel       205 stainless steel         ainless steel       2205 stainless steel         data best steel       2205 stainless steel         colst steel       2205 stainless steel         ainless steel       2205 stainless steel         ainless steel       2205 stainless steel         colst steel       2205 stainless steel         ainless steel       2255 stainless steel         ainless steel       2255 stainless steel         ainless steel       2205 stainless steel         ainless steel       2205 stainless steel         ainless steel       2255 stainless steel         ainless steel       2205 stainless steel         ainless s	Carbon steel  Carbon steel  Fiberglass  Titanium  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Fiberglass  Carbon steel  Fiberglass  Carbon steel  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Ca
Other:         Pond ID:         Wastewater Treatment Units         Pond ID:         Wastewater Treatment Units         Vastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st         316L stal         317LM st         316L stal         317LM st	hess steel       255 stainless steel         ainless steel       2205 stainless steel         data best steel       625 stainless steel         inless steel       2205 stainless steel         ainless steel       2205 stainless steel         eel, lined with:       625 stainless steel         eel, lined with:       625 stainless steel         ainless steel       2205 stainless steel         ainless steel       625 stainless steel         ainless steel       2205 stainless steel         ainless st	Carbon steel  Fiberglass  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Fiberglass  Titanium  Other:  Carbon steel  Fiberglass  Titanium
Other:         Pond ID:         Wastewater Treatment Units         Other:         Pond ID:         Wastewater Treatment Units         Wastewater Treatment Units         Other:         Pond ID:         Wastewater Treatment Units         Vastewater Treatment Units         Vastewater Treatment Units         Pond ID:         Wastewater Treatment Units			316L stal         317LM st         317LM st         317LM st         317LM st         316L stal         317LM st         316L stal         317LM st         317LM st      3	hess steel       255 stainless steel         ainless steel       2205 stainless steel         cell, lined with:       625 stainless steel         ainless steel       255 stainless steel         ainless steel       2205 stainless steel         a	Carbon steel  Carbon steel  Fiberglass  Titanium  Carbon steel  Carbon steel  Carbon steel  Carbon steel  Fiberglass  Carbon steel  Fiberglass  Carbon steel  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Fiberglass  Titanium  Cother:  Carbon steel  Ca

255 stainless steel

#### Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

				316L stainless steel	255 stainless steel	Carbon steel
Wastewater Treatment Units				317LM stainless steel	2205 stainless steel	Fiberglass
Other:				317LM stainless steel	625 stainless steel	Titanium
Pond ID:				Carbon steel, lined with:	Other:	
Wastewater Treatment Units				316L stainless steel	255 stainless steel	Carbon steel
Wastewater freatment onits				317LM stainless steel	2205 stainless steel	Fiberglass
Other:				317LMN stainless steel	625 stainless steel	Titanium
Pond ID:				Carbon steel, lined with:	Other:	
Wastewater Treatment Units	-			316L stainless steel	255 stainless steel	Carbon steel
				317LM stainless steel	2205 stainless steel	Fiberglass
Other:				317LMN stainless steel	625 stainless steel	Titanium
Pond ID:				Carbon steel, lined with:	Other:	
Wastewater Treatment Units				316L stainless steel	255 stainless steel	Carbon steel
				317LM stainless steel	2205 stainless steel	Fiberglass
Other:				317LMN stainless steel	625 stainless steel	Titanium
Pond ID:				Carbon steel, lined with:	Other:	

CBI?

D5-3. Provide the design flow rate for the wastewater treatment system, as well as both the average and maximum flow rates for 2009. In addition, provide the duration and frequency of the effluent transfers from the wastewater treatment system in 2009. If the wastewater treatment system is planned, only provide the design flow rate and enter "NA" in all other fields.

Average design flow rate, gpm
Maximum design flow rate, gpm
Typical flow rate in 2009, gpm
Maximum daily flow rate in 2009, gpm
Maximum daily flow rate in 2009, gpd
Duration of effluent transfers from treatment system in 2009, hpd
Frequency of effluent transfers from treatment system in 2009, dpy

CBI?

D5-4. Indicate the *pollutants* targeted for removal by this wastewater treatment system using techniques other than solely settling (e.g., adding chemicals to remove certain metals). [Check all boxes that apply.]

Metals (specify):	
TSS	
Nitrogen compound	ls (ammonia, nitrate, nitrite)
Organic Acids	
Chlorine or other or	kidizing agents
Oil and grease	
Other:	
NA	(Skip to Question D5-6)

CBI?	D5-5. Of the pollutants listed in D5-4, which effluent limitation(s) drives/will drive the operation of this wastewater treatment system? Provide the pollutant and the limitation (mg/L or
Yes	ug/L).
	Pollutant:
	Limitation: Units V
	Pollutant:
	Limitation: Units 🔻
	Pollutant:
	Limitation: Units 💌
CBI? □Yes	D5-6. Is this wastewater treatment system capable of performing sulfide addition?
	O Yes (Continue)
	O No (Skip to Question D5-8)
CBI?	<b>D5-7.</b> Is the plant currently performing sulfide addition?
	O Yes
	○ No
CBI?	D5-8. Provide information on any impacts that climate had, or will have, on the installation of the wastewater treatment system (e.g., equipment had to be housed inside due to cold winters, extra insulation was necessary to protect equipment in winter, warm climate allowed all wastewater treatment to be located outdoors).
CBI? □Yes	D5-9. Provide information on any impacts that space availability had, or will have, on the design and/or cost of the wastewater treatment system (e.g., cost increases due to fitting the wastewater treatment system units into tight spaces and/or moving other equipment to accommodate the treatment system units).
CBI? □Yes	D5-10. Provide any bid proposals and/or engineering reports that were prepared since January 1, 1995 for the wastewater treatment system.
	Note: All bid proposals and/or engineering reports originally submitted to the plant as CBI, should be marked CBI for the purpose of this collection request.
	O I have attached the bid proposals/engineering reports.
	O I did not attach the bid proposals/engineering reports. Below, explain why:

CBI?

🗌 Yes

CBI? D5-11. In Table D-12, list all planned improvements (including those currently under construction/installation or those planned to be under construction/installation by December 31, 2020) to the wastewater treatment system. For each planned improvement to the wastewater treatment system, provide the WWT Unit ID the improvement pertains to (if applicable), using the terms in the drop down menu; however, if the improvement relates directly to a pond/impoundment, use the pond/impoundment ID assigned in Table A-4. Provide a description of the improvement, the expected date of the improvement, and the total capital cost related to the improvement.

Note: Total capital costs should include purchased equipment, installation, buildings, site preparation, land, engineering costs, construction expenses, and any other costs available.

Table D-12. Planned Improvements to the Wastewater Treatment System

Wastewater Treatment Unit ID		Description of Improvement	Expected Date of Improvement (month/day/year)	Total Capital Cost (\$)
Wastewater Treatment Units	•			
Other:				
Pond ID:				
Wastewater Treatment Units	•			
Other:				
Pond ID:				
Wastewater Treatment Units	•			
Other:				
Pond ID:				
Wastewater Treatment Units	•			
Other:				
Pond ID:				
Wastewater Treatment Units	-]			
Other:				
Pond ID:				

D5-12. Were any of the above planned improvements to the wastewater treatment system, or the planned wastewater treatment system, planned in preparation for potential limit changes in the future?

O Yes (Continue)

O No (Skip to Section 5.2)

Please identify which pollutants and/or limits, in particular, the improvements or system will target.

#### Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Wastewater Treatment System ID: <u>Insert System ID</u>

#### Part: D

Section Title: 5.2. Wastewater Treatment System Chemical Addition

Instructions: Complete Section 5.2 (Question D5-13) for each *wastewater treatment system* identified in Table D-2 (including those under construction/installation or planned to be under construction/installation by December 31, 2020). Enter the wastewater treatment system ID in the spaces provided above (use wastewater treatment system IDs assigned in Table D-2).

Make a copy of Section 5.2 for each wastewater treatment system identified in Table D-2 using the "Copy Section 5.2" button below.

Copy Section 5.2

D5-13. Did the plant add chemicals to any wastewater treatment units in 2009?

- O Yes (Complete Table D-13)
- O No (Skip to Section 6.1)

O NA (Wastewater treatment unit is planned to be constructed. Provide information in Table D-13 to the extent possible based on plans.)

Complete Table D-13 for each unit (as defined in Table D-11) that chemicals are added to in the wastewater treatment system. Complete a row for each chemical added to each unit in the system.

Note that "Chemical Type" refers to the generic name of the chemical added to the wastewater treatment unit (e.g., lime, organosulfide). "Average Dose Concentration" refers to the average concentration of the chemical within the wastewater treatment unit just after it is added to the unit. If chemical addition is known only on a yearly basis, divide the yearly value by the approximate number of days the plant added chemicals (which should be the same estimate for the "Frequency of Addition" column).

Wastewater Treatment Unit ID (Identified in Table D-11)	Chemical Type	Trade Name	Manufacturer	Purpose	Average Dose Concentration (g/L)	Average Addition F	Rate (gpd	or Ib/day)	Frequency of Addition (dpy)
Wastewater Treatment Units							O gpd	O Solid	
Other:							O lb/day	O Liquid	
Wastewater Treatment Units							() gpd	O Solid	
Other:							O lb/day	O Liquid	
Wastewater Treatment Units							O gpd	O Solid	
Other:							O lb/day	O Liquid	
Wastewater Treatment Units							O gpd	O Solid	
Other:							O lb/day	O Liquid	
Wastewater Treatment Units							O gpd	O Solid	
Other:							O lb/day	O Liquid	
Wastewater Treatment Units							O gpd	O Solid	
Other:							O lb/day	O Liquid	
Wastewater Treatment Units							O gpd	O Solid	
Other:							O lb/day	O Liquid	

#### Table D-13. Chemicals Used in Wastewater Treatment Unit Operations

		 	 ran D. Pon	nd/Impoundment Systems		asiewdl
Wastewater Treatment Units	<b>•</b>				O gpd	() Solid
Other:					O lb/day	O Liqui
Wastewater Treatment Units	▼				O gpd	() Solid
Other:					O lb/day	O Liqui
Wastewater Treatment Units	▼				O gpd	O Solid
Other:					O lb/day	
Wastewater Treatment Units	▼				O gpd	O Solid
Other:					O lb/day	O Liquid
Wastewater Treatment Units	▼				O gpd	O Solid
Other:					O lb/day	O Liquid
Wastewater Treatment Units	▼				() gpd	O Solid
Other:					O lb/day	
Wastewater Treatment Units	₹				O gpd	O Solid
Other:					O lb/day	O Liquid
Wastewater Treatment Units	▼				O gpd	O Solid
					O lb/day	O Liquid
Other: Wastewater Treatment Units					O gpd	O Solid
Other:					O lb/day	
Uther: Wastewater Treatment Units	▼				O gpd	O Solid
					O Ib/day	
Other: Wastewater Treatment Units	▼					-
					O gpd O lb/day	O Solid
Other: Wastewater Treatment Units						O Solid
					O gpd O lb∕day	
Other: Wastewater Treatment Units	<b>▼</b>					O Solid
					O gpd ○ lb/day	
Other: Wastewater Treatment Units						
	·				O gpd O lb/day	O Solid
Other: Wastewater Treatment Units	<b>▼</b>					-
					O gpd	O Solid
Other:	<b>▼</b>				O lb/day	
					O gpd	O Solid
Other:					O lb/day	
Wastewater Treatment Units	<b>•</b>				O gpd	O Solid
Other:					O lb/day	
Wastewater Treatment Units	<b>▼</b>				O gpd	O Solid
Other:					O lb/day	O Liquid
Wastewater Treatment Units	<b>▼</b>				O gpd	O Solid
Other:					O lb/day	
Wastewater Treatment Units	<b>~</b>				() gpd	🔿 Solid
Other:					O lb/day	

Electric Questionnaire			Part D. Por	d/Impoundment Systems a	and Other V	Vastewater Tr	eatment Ope
Wastewater Treatment Units	<b>•</b>				() gpd	() Solid	
Other:					O lb/day		
Wastewater Treatment Units	▼				() gpd	() Solid	
Other:					O lb/day	O Liquid	
Wastewater Treatment Units	<b>▼</b>				() gpd	() Solid	
					O lb/day	O Liquid	

Steam Electric Questionnaire

#### Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

#### Plant ID: Insert Plant ID Plant Name: Insert Plant Name Pond/Impoundment System ID or Wastewater Treatment System ID: Insert System ID

Part: D

Section Title: 6.1. Pond/Impoundment System and Wastewater Treatment System Costs

Instructions: Complete Sections 6.1 and 6.2 (Questions D6-1 through D6-6) for each pond/impoundment system identified in Table D-1, that includes at least one *pond/impoundment* that began operating at the plant on or after January 1, 2000. For example if a pond/impoundment system began operating in 1996, but a new pond/impoundment was added in 2002, information regarding the pond/impoundment system must be provided for this section. Also complete Sections 6.1 and 6.2 (Questions D6-1 through D6-6) for each *wastewater treatment system* identified in Table D-2 that began operating at the plant on or after January 1, 2000. These pond/impoundment systems and wastewater treatment systems also include those under construction/installation or planned to be under construction/installation by December 31, 2020. Enter the pond/impoundment system ID in the space provided above (use pond/impoundment system IDs and wastewater treatment system IDs assigned in Table D-2).

Make a copy of Sections 6.1 and 6.2 for each pond/impoundment system and/or wastewater treatment system identified in Table D-1 and Table D-2 using the "Copy Section 6.1 and 6.2" button below. Just pressing this button once will generate copies of both tabs.

CBI? D6-1. Did any *ponds/impoundments*, including those that are part of a pond/impoundment system identified in Table D-1, and/or *wastewater treatment systems*, identified in Table D-2, begin operating (or plan to begin operating) after January 1, 2000?

- O Yes (Continue)
- O No (Skip to next Questionnaire Part)

Copy Section 6.1 and 6.2

CBI?

D6-2. Provide annual O&M cost data in Table D-14 for each pond/impoundment system identified in Table D-1, that includes at least one pond/impoundment that began operating at the plant on or after January 1, 2000, and/or wastewater treatment system, identified in Table D-2, that began operating at the plant on or after January 1, 2000, that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: Do NOT include corrective actions in the O&M costs for the ponds/impoundments in the system.

#### Table D-14. O&M Cost for the Pond/Impoundment System or Wastewater Treatment System for 2009

O&M Cost Category	2009 Annual Cost	2009 Rate	2009 Staffing/ Consumption
Operating labor	\$	\$ per hour (average rate of labor)	No. of workers
Maintenance labor	\$	\$ per hour (average rate of labor)	No. of workers
Maintenance materials	\$		
Chemicals	\$		

9	Part D. Pond/li	mpoundment Systems and	Other Wastewater Treatment Operations
Energy - Power for pumping	\$ \$	per kWh	kWh/hr
Energy - Power for operations other than pumping	\$ \$	per kWh	kWh/hr
Steam	\$ \$	per pound	pounds/hr
Hazardous Sludge Disposal - Dredging	\$ \$	O Gallon per <sub>O Ton</sub>	
Hazardous Sludge Disposal - Landfilling	\$ \$	O Gallon per <sub>O Ton</sub>	
Nonhazardous Sludge Disposal - Dredging	\$ \$	O Gallon per <sub>O Ton</sub>	
Nonhazardous Sludge Disposal - Landfilling	\$ \$	O Gallon per <sub>O Ton</sub>	
Other:	\$ _		
Other:	\$ _		
Total O&M Cost (2009)	\$		

Steam Electric Questionnaire

CBI?

D6-3. Provide cost data in Table D-15 only for those ponds/impoundments, within the pond/impoundment system identified in Table D-1, that began operating on or after January 1, 2000, and/or wastewater treatment systems, identified in Table D-2, that began operating at the plant on or after January 1, 2000. These ponds/impoundments and wastewater treatment systems include retired/closed ponds/impoundments, planned ponds/impoundments, and planned wastewater treatment systems (including those under construction/installation or planned to be under construction/installation by December 31, 2020). Additionally, include any costs incurred by the pond/impoundment system since January 1, 2000. For example, if a pond/impoundment system was installed in 1996, and one new pond was added in 2002, report the capital costs for the new pond only, and any capital costs (i.e., piping, pumps) incurred for the entire pond/impoundment system since 2000.

Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

NOTE: If no records are available on this wastewater treatment system, provide an explanation in the Comments page.

Deriot	0	Year on which Cost is
Project Direct Costs	Cost	Based
	\$	
Purchased equipment (includes all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation;	\$	
electrical equipment; spare parts; freight charges; taxes; insurance;		
and duties)		
	\$	
Purchased equipment installation (includes installation of all	Ψ	
equipment; piping; instrumentation/calibration; electrical equipment;		
mechanical equipment; structural supports, insulation, and paint)		
	\$	
Buildings (buildings constructed to house pond/impoundment system	·	
and/or wastewater treatment system components, operator rooms, or		
other operations associated with the system; also includes plumbing,		
heating, ventilation, dust collection, air conditioning, lighting,		
telephones, intercoms, painting, sprinklers, fire alarms)		
Site preparation (includes site clearing, all demolition, grading, roads,	\$	
walking areas, fences)		
	\$	
Land (includes property costs and survey fees)	Ψ	
Total Direct Costs	\$	
Indirect Costs		
Engineering Costs (includes process design and general engineering	,	
cost engineering, consulting fees, supervision, inspection for each		
category below:		
a. Engineering Contract Firm Costs	\$	
b. Owner's Overhead Engineering Costs	\$	
Hired outside engineering firm to oversee design and/or installation of the treatment system.		
Construction expenses (includes temporary construction offices,	\$	
roads, communications, fencing; construction tools and equipment;	÷	
permits, taxes, insurance)		
, , ,	\$	
Other Contractor's Fees	Ť	
	\$	
Contingency actually expended (to compensate for unpredictable		
Contingency actually expended (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in		
Contingency actually expended (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)		
events such as storms, floods, strikes, price changes, errors in	\$	
events such as storms, floods, strikes, price changes, errors in stimates, design changes, etc.)	\$ \$	

#### Table D-15. Capital Cost for the Pond/Impoundment System or Wastewater Treatment System

Steam Electric	Questionnaire	Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations
CBI?	D6-4. Are all comp	ponents of the pond/impoundment system and/or wastewater treatment system included in the capital costs reported in Table D-15?
Yes	() Yes	(Skip to Question D6-5)
	O No	(Continue)
		ain what system components are included in the capital costs listed in Table D-15. Additionally, identify the key components of the pond/impoundment system and/or wastewater rstem that are not included in the capital costs reported in Table D-15.
CBI?	D6-5. If applicable system was	, indicate whether the FGD wastewater treatment system, for which the plant provided capital cost data in Table D-15, was a retrofit or was installed when the FGD scrubber installed.
	O FGD wastewa	ter treatment system was a retrofit
	O FGD wastewa	ter treatment system was installed when the FGD scrubber system was installed
	O NA	
CBI?	D6-6. If applicable	, indicate whether the FGD wastewater treatment system, for which the plant provide capital cost data in Table D-15, was purchased as part of the FGD scrubber package.
	O FGD wastewa	ter treatment system was purchased as part of the FGD scrubber package
	O FGD wastewa	ter treatment system was not purchased as part of the FGD scrubber package

O NA

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

	Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Pond/Impoundment System ID or Wastewater Treatment System ID: <u>Insert System ID</u>
Part:	D
Section Title:	6.2. Pond/Impoundment System and Wastewater Treatment System Equipment
Instructions:	Complete Section 6.2 (Question D6-7) for all ancillary pieces of equipment included in the <i>pond/impoundment</i> or <i>wastewater treatment system</i> that contribute to the capital costs provided in Table D-15.
	Note: This tab will copy with every copy made for the previous tab (Part D Section 6.1) as the information is directly related.

CBI?

D6-7. In Table D-16, list any ancillary pieces of equipment (i.e., equipment such as pumps and agitators) included in the pond/impoundment system or wastewater treatment system that contribute significantly to the capital costs provided in Table D-16 and provide the total number of pieces of that equipment included in the system. Refer to the examples of ancillary equipment shown below.

Examples of ancillary equipment:

Aerator

Agitator

Chemical feed system (specify chemicals)

Pump, sludge (specify purpose/location)

Pump, wastewater (specify purpose/location)

System or Wastewater	l reatment System
	Number of Ancillary
	Equipment Pieces in the
Ancillary Equipment (if applicable)	System
Pump, sludge (serving underflow	
from clarifiers)	2

# Table D-16. Ancillary Equipment of the Pond/ImpoundmentSystem or Wastewater Treatment System

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: D Section Title: Part D Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

	Question Number	Comments
CBI?		
CBI? Ves		
CBI?		
CBI? Ves		
CBI? Ves		
CBI?		
CBI?		
CBI?		

Steam Electric Questionnaire

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

CBI? Ves	
CBI?	

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

### **Steam Electric Questionnaire Code Tables**

Process Wastewaters		
For Use in Tables and Questions throughout Parts A, B, C, D, and F.		
Air heater cleaning water	AHCW	
Ash pile runoff	APR	
Boiler blowdown	BB	
Boiler fireside cleaning water	BFCW	
Boiler tube cleaning water	BTCW	
Bottom ash sluice	BAS	
Carbon capture wastewater	CCAPW	
Coal pile runoff	CPR	
Combined ash sluice	CAS	
Combustion turbine cleaning (combustion gas portion of turbine) water	COMBCW	
Combustion turbine cleaning (compressor portion of the turbine) water	COMPRCW	
Combustion turbine evaporative coolers blowdown	TECB	
Cooling tower blowdown	СТВ	
FGD scrubber purge	SCRBP	
FGD slurry blowdown	FGDB	
Filter Backwash	FLTBW	
Floor drain wastewater	FDW	
Flue gas mercury control system wastewater	FGMCW	
Fly ash sluice	FAS	
General runoff	GR	
Gypsum pile runoff	GPR	
Gypsum wash water	GYPWW	
Ion exchange wastewater	IXW	
Landfill runoff - capped landfill	LRC	
Landfill runoff - uncapped landfill	LRUC	
Leachate	LEACH	
Limestone pile runoff	LPR	
Mill reject sluice	MRS	

Treated Wastewaters			
For Use as Effluents from Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-4.			
Effluent - 1	EFF-1		
Effluent - 2	EFF-2		
Effluent - 3	EFF-3		
Effluent - 4	EFF-4		
Effluent - 5	EFF-5		
Effluent - 6	EFF-6		
Filter backwash	FltBW		
Sludge	SLDG		
POND-1 Effluent	POND-1-EFF		
POND-2 Effluent	POND-2-EFF		
POND-3 Effluent	POND-3-EFF		
POND-4 Effluent	POND-4-EFF		
POND-5 Effluent	POND-5-EFF		
POND-6 Effluent	POND-6-EFF		
POND-7 Effluent	POND-7-EFF		
POND-8 Effluent	POND-8-EFF		
POND-9 Effluent	POND-9-EFF		
POND-10 Effluent	POND-10-EFF		
POND-A Effluent	POND-A-EFF		
POND-B Effluent	POND-B-EFF		
POND-C Effluent	POND-C-EFF		
WWT-1 Effluent	WWT-1-EFF		
WWT-2 Effluent	WWT-2-EFF		
WWT-3 Effluent	WWT-3-EFF		
WWT-4 Effluent	WWT-4-EFF		
WWT-5 Effluent	WWT-5-EFF		

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

### **Steam Electric Questionnaire Code Tables**

Process Wastewaters		
For Use in Tables and Questions throughout Parts A, B, C, D, and F.		
Once -through cooling water	CW	
Reverse osmosis reject water	RORW	
SCR catalyst regeneration wastewater	SCRRW	
SCR catalyst washing wastewater	SCRWW	
Soot blowing wash water	SOOTW	
Steam turbine cleaning water	STCW	
Yard drain wastewater	YARDW	

### **Treated Wastewaters**

For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.

WWT-6 Effluent	WWT-6-EFF
WWT-A Effluent	WWT-A-EFF
WWT-B Effluent	WWT-B-EFF
WWT-C Effluent	WWT-C-EFF

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

### **Steam Electric Questionnaire Code Tables**

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Adsorptive media	ADSORB	
Aerobic Biological Reactor	AERBIO	
Anaerobic Biological Reactor	ANBIO	
Aerobic/Anaerobic Biological Reactor	AER/ANBIO	
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1	
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2	
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1	
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2	
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1	
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2	
Clarification, Primary - 1	CL-P-1	
Clarification, Primary - 2	CL-P-2	
Clarification, Secondary - 1	CL-S-1	
Clarification, Secondary - 2	CL-S-2	
Clarification, Tertiary - 1	CL-T-1	
Clarification, Tertiary - 2	CL-T-2	
Constructed wetland - Cell 1	CWL -1	
Constructed wetland - Cell 2	CWL -2	
Constructed wetland - Cell 3	CWL -3	
Constructed wetland - Cell 4	CWL -4	
Constructed wetland - Cell 5	CWL -5	
Constructed wetland - Cell 6	CWL -6	
Constructed wetland system	CWTS	
Equalization, Primary	EQ-P	
Equalization, Secondary	EQ-S	
Filter, Microfiltration - 1	FLT-M-1	
Filter, Microfiltration - 2	FLT-M-2	

Destinations			
For Use in Tables and Questions T	hroughout Parts A, C, D,		
and F.			
Burned on site	BURN		
Deep-well injection	DWELL		
Discharge to POTW	POTW		
Discharge to PrOTW	PrOTW		
Discharge to surface water	SW		
Evaporation	EVAP		
Hauled off site for reuse	HAULR - RF		
(removal fee)			
Hauled off site for reuse (given	HAULR - GA		
away)			
Hauled off site for reuse	SOLD		
(marketed and sold)			
Hauled off site for disposal	HAUL		
Mixed with fly ash for disposal	MFA		
On-site landfill (as reported in	LANDF		
Table A-6)			
POND-1	POND-1		
POND-2	POND-2		
POND-3	POND-3		
POND-4	POND-4		
POND-5	POND-5		
POND-6	POND-6		
POND-7	POND-7		
POND-8	POND-8		
POND-9	POND-9		
POND-10	POND-10		
POND-A	POND-A		
POND-B	POND-B		
POND-C	POND-C		
WWT-1	WWT-1		
WWT-2	WWT-2		

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

### **Steam Electric Questionnaire Code Tables**

Wastewater Treatment Units	
For Use in Tables and Questions Throughou	It Parts D and F.
Filter, Microfiltration - 3	FLT-M-3
Filter, Microfiltration - 4	FLT-M-4
Filter, Sand/Gravity - 1	FLT-S-1
Filter, Sand/Gravity - 2	FLT-S-2
Filter, Sand/Gravity - 3	FLT-S-3
Filter, Sand/Gravity - 4	FLT-S-4
Filter, Ultrafiltration - 1	FLT-U-1
Filter, Ultrafiltration - 2	FLT-U-2
Filter, Ultrafiltration - 3	FLT-U-3
Filter, Ultrafiltration - 4	FLT-U-4
Filter press - 1	FP-1
Filter press - 2	FP-2
Holding tank	HT
lon exchange	IX
Natural wetlands	NW
pH adjustment - 1	PH-1
pH adjustment - 2	PH-2
pH adjustment - 3	PH-3
Reverse osmosis	ROS
Pond Unit - 1	SPD-1
Pond Unit - 2	SPD-2
Pond Unit - 3	SPD-3
Pond Unit - 4	SPD-4
Pond Unit - 5	SPD-5
Pond Unit - 6	SPD-6
Pond Unit - 7	SPD-7
Pond Unit - 8	SPD-8
Pond Unit - 9	SPD-9

Destinations	
For Use in Tables and Questions Throughout Parts A, C, D, and F.	
WWT-3	WWT-3
WWT-4	WWT-4
WWT-5	WWT-5
WWT-6	WWT-6
WWT-A	WWT-A
WWT-B	WWT-B
WWT-C	WWT-C
Reuse as boiler water	RECYC - BW
Reuse as bottom ash sluice	RECYC - BAS
Reuse as combined ash sluice	RECYC - CAS
Reuse as FGD slurry	RECYC - FGDP
preparation water	
Reuse as FGD absorber	RECYC - FGDAB
makeup	
Reuse as fly ash sluice	RECYC - FAS
Reuse as mill reject sluice	RECYC - MRS
Reuse in cooling towers	RECYC - CW

Part D. Pond/Impoundment Systems and Other Wastewater Treatment Operations

### **Steam Electric Questionnaire Code Tables**

Wastewater Treatme	ent Units
For Use in Tables and Questions Thr	oughout Parts D and F.
Pond Unit - 10	SPD-10
Pond Unit - 11	SPD-11
Pond Unit - 12	SPD-12
Pond Unit - 13	SPD-13
Pond Unit - 14	SPD-14
Settling tank - 1	ST-1
Settling tank - 2	ST-2
Settling tank - 3	ST-3
Settling tank - 4	ST-4
Settling tank - 5	ST-5
Thickener - 1	TH-1
Thickener - 2	TH-2
Vacuum drum filter - 1	VF-1
Vacuum drum filter - 2	VF-2
Vacuum filter belt - 1	VFB-1
Vacuum filter belt - 2	VFB-2

Solids Handling	
For Use as Planned Solids Handling for the FGD Slurry Blowdown in Part B Table B-2.	
Centrifuge - 1	CENT-1
Centrifuge - 2	CENT-2
Centrifuge - 3	CENT-3
Centrifuge - 4	CENT-4
Hydrocyclones - 1	HYC-1
Hydrocyclones - 2	HYC-2
Hydrocyclones - 3	HYC-3
Hydrocyclones - 4	HYC-4
Filter press - 1	FP-1
Filter press - 2	FP-2
Thickener - 1	TH-1
Thickener - 2	TH-2
Vacuum drum filter - 1	VF-1
Vacuum drum filter - 2	VF-2
Vacuum filter belt - 1	VFB-1
Vacuum filter belt - 2	VFB-2

Part D Drop Downs Process Wastewaters	
Process Wastewaters Process Wastewaters	
Select	
Air heater cleaning water	
Ash pile runoff	
Boiler blowdown	
Boiler fireside cleaning water	
Boiler tube cleaning water	
Bottom ash sluice	
Carbon capture wastewater	
Coal pile runoff	
Combined ash sluice	
Combustion turbine cleaning (combustion gas portion of turbine) water	
Combustion turbine cleaning (compressor portion of the turbine) water	
Combustion turbine evaporative coolers blowdown	
Cooling tower blowdown	
FGD scrubber purge	
FGD slurry blowdown	
Filter Backwash	
Floor drain wastewater	
Flue gas mercury control system wastewater	
Fly ash sluice	
General runoff	
Gypsum pile runoff	
Gypsum wash water	
lon exchange wastewater	
Landfill runoff - capped landfill	
Landfill runoff - uncapped landfill	
Leachate	
Limestone pile runoff	
Mill reject sluice	
Once -through cooling water	
Reverse osmosis reject water	
SCR catalyst regeneration wastewater	
SCR catalyst washing wastewater	
Soot blowing wash water	
Steam turbine cleaning water	
Yard drain wastewater	
Other	

Treated Wastewaters
Treated Wastewaters
Select
Effluent - 1
Effluent - 2
Effluent - 3
Effluent - 4
Effluent - 5
Effluent - 6
Filter backwash
POND-1 Effluent
POND-2 Effluent
POND-3 Effluent
POND-4 Effluent
POND-5 Effluent
POND-6 Effluent
POND-7 Effluent

POND-8 Effluent	
POND-9 Effluent	
POND-10 Effluent	
POND-A Effluent	
POND-B Effluent	
POND-C Effluent	
Sludge	
WWT-1 Effluent	
WWT-2 Effluent	
WWT-3 Effluent	
WWT-4 Effluent	
WWT-5 Effluent	
WWT-6 Effluent	
WWT-A Effluent	
WWT-B Effluent	
WWT-C Effluent	
Other	
Process or Treated Wastewater (Influent Table D-3)	
Process or Treated Wastewater (Influent Table D-3)	
Select	
Air heater cleaning water	
Ash pile runoff	
Boiler blowdown	
Boiler fireside cleaning water	
Boiler tube cleaning water	
Bottom ash sluice	
Carbon capture wastewater	
Coal pile runoff	
Combined ash sluice	
Combustion turbine cleaning (combustion gas portion of turbine) water	
Combustion turbine cleaning (compressor portion of the turbine) water	
Combustion turbine evaporative coolers blowdown	
Cooling tower blowdown	
FGD scrubber purge	
FGD slurry blowdown	
Filter Backwash	
Floor drain wastewater	
Flue gas mercury control system wastewater	
Fly ash sluice	
General runoff	
General runoff Gypsum pile runoff	
General runoff Gypsum pile runoff Gypsum wash water	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Sludge	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once - through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Sludge Soot blowing wash water	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once -through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst regeneration wastewater SCR catalyst washing wastewater Sludge Soot blowing wash water Steam turbine cleaning water	
General runoff Gypsum pile runoff Gypsum wash water Ion exchange wastewater Landfill runoff - capped landfill Landfill runoff - uncapped landfill Leachate Limestone pile runoff Mill reject sluice Once - through cooling water Reverse osmosis reject water SCR catalyst regeneration wastewater SCR catalyst washing wastewater Sludge Soot blowing wash water	

POND-2 Effluent	
POND-3 Effluent	
POND-4 Effluent	
POND-5 Effluent	
POND-6 Effluent	
POND-7 Effluent	
POND-8 Effluent	
POND-9 Effluent	
POND-10 Effluent	
POND-A Effluent	
POND-B Effluent	
POND-C Effluent	
WWT-1 Effluent	
WWT-2 Effluent	
WWT-3 Effluent	
WWT-4 Effluent	
WWT-5 Effluent	
WWT-6 Effluent	
WWT-A Effluent	
WWT-B Effluent	
WWT-C Effluent	
Other	

Treated Wastewater (Effluents Table D-4)
Treated Wastewater (Effluents Table D-4)
Select
Effluent - 1
Effluent - 2
Effluent - 3
Effluent - 4
Effluent - 5
Effluent - 6
Filter backwash
Sludge
Other

Wastewater Treatment Units
Wastewater Treatment Units
Select
Adsorptive media
Aerobic Biological Reactor
Aerobic/Anaerobic Biological Reactor
Anaerobic Biological Reactor
Brine concentrator
Chemical Precipitation Reaction Tank 1 - 1
Chemical Precipitation Reaction Tank 1 - 2
Chemical Precipitation Reaction Tank 2 - 1
Chemical Precipitation Reaction Tank 2 - 2
Chemical Precipitation Reaction Tank 3 - 1
Chemical Precipitation Reaction Tank 3 - 2
Clarification, Primary - 1
Clarification, Primary - 2
Clarification, Secondary - 1
Clarification, Secondary - 2
Clarification, Tertiary - 1
Clarification, Tertiary - 2
Dryer
Constructed wetlands

Equalization, Primary	
Equalization, Secondary	
Evaporator	
Filter press - 1	
Filter press - 2	
Filter, Microfiltration - 1	
Filter, Microfiltration - 2	
Filter, Microfiltration - 3	
Filter, Microfiltration - 4	
Filter, Sand/Gravity - 1	
Filter, Sand/Gravity - 2	
Filter, Sand/Gravity - 3	
Filter, Sand/Gravity - 4	
Filter, Ultrafiltration - 1	
Filter, Ultrafiltration - 2	
Filter, Ultrafiltration - 3	
Filter, Ultrafiltration - 4	
Holding tank	
Ion exchange	
Natural wetlands	
pH adjustment - 1	
pH adjustment - 2	
pH adjustment - 3	
Pond Unit - 1	-
Pond Unit - 2	-
Pond Unit - 3	
Pond Unit - 4	
Pond Unit - 5	
Pond Unit - 6	
Pond Unit - 7	-
Pond Unit - 8	
Pond Unit - 9	
Pond Unit - 10	
Pond Unit - 11	
Pond Unit - 12	
Pond Unit - 13	
Pond Unit - 14	
Reverse osmosis	
Settling tank - 1	
Settling tank - 2	
Settling tank - 2 Settling tank - 3	
Settling tank - 4	
Settling tank - 4 Settling tank - 5	
Thickener - 1	
Thickener - 2	
Vacuum drum filter - 1	
Vacuum drum filter - 2	
Vacuum filter belt - 1	
Vacuum filter belt - 2	
NA Other	
Uther	

Destinations
Destinations
Select
Burned on site
Deep-well injection
Discharge to POTW

Discharge to PrOTW
Discharge to surface water
Evaporation
Hauled off site for reuse (given away)
Hauled off site for reuse (marketed and sold)
Hauled off site for reuse (removal fee)
Hauled off site for disposal
Mixed with fly ash for disposal
On-site company owned landfill
POND-1
POND-2
POND-3
POND-4
POND-5
POND-6
POND-7
POND-8
POND-9
POND-10
POND-A
POND-B
POND-C
Reuse as boiler water
Reuse as bottom ash sluice
Reuse as combined ash sluice
Reuse as FGD absorber makeup
Reuse as FGD slurry preparation water
Reuse as fly ash sluice
Reuse as mill reject sluice
Reuse in cooling towers
WWT-1
WWT-2
WWT-3
WWT-4
WWT-5
WWT-6
WWT-A
WWT-B
WWT-C
NA
Other

	Units
Units	
Select	
μg/L	
mg/L	

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



## **Steam Electric Questionnaire**

## PART E - WASTES FROM CLEANING METAL PROCESS EQUIPMENT

Table of Contents

**Section Title** 

Part E Instructions Metal Cleaning Operations Generating Unit Cleaning Data Cleaning Operation Data Part E Comments Tab Name

Part E Instructions Part E Section 1 Part E Section 2 Part E Section 3 Part E Comments

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

# PART E. WASTES FROM CLEANING METAL PROCESS EQUIPMENT

## INSTRUCTIONS

Complete Part E of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part E TOC tab, all name and ID fields throughout Part E will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part E.

Please provide all free response answers in the highlighted yellow areas. Throughout Part E, you may need to make copies of certain sections/questions. Instructions are provided throughout Part E regarding making copies. Note that steam electric generating unit or metal cleaning operation names must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the steam electric generating unit or metal cleaning operation.

Use the Comments page at the end of Part E to do the following: provide additional information as requested in certain questions within Part E; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Plant Name: Insert Plant ID Plant ID: Insert Plant Name

Part: E

Section Title: 1. Metal Cleaning Operations

**Instructions:** Complete Part E of the questionnaire for your plant. This part collects information on operations that produce metal cleaning wastes at the plant. Metal cleaning wastes include any *process wastewaters* resulting from cleaning [with or without chemical cleaning compounds] any metal process equipment, including, but not limited to, boiler tube cleaning, boiler fireside cleaning, and air heater cleaning. This part also collects information on combined cycle combustion turbine and air compressor cleaning, and soot blowing. For Part E of the questionnaire, report all soot blowing operations that use water or steam during the cleaning event.

- CBI? E1-1. Has the plant generated any wastes from cleaning metal process equipment associated with fossil- or nuclear-fueled steam electric generating units since January 1, 2000?
  - Yes (Continue)
  - $\bigcirc$  No (Skip to next Questionnaire Part)

Part E. Wastes from Cleaning Metal Process Equipment

Plant Name:	Insert Plant ID
Plant ID:	Insert Plant Name
SE Unit ID:	Insert Unit ID

#### Part: E

Steam Electric Questionnaire

Section Title: 2. Generating Unit Cleaning Data

Instructions: Complete Section 2 (Questions E2-1 and E2-2) for each fossil- or nuclear-fueled steam electric generating unit for which the plant has performed at least one cleaning operation on metal process equipment since January 1, 2000. See Part A Section 8 for unit classifications. Enter the steam electric generating unit ID under the section heading above (use steam electric generating unit IDs assigned in Table A-8). Make a copy of Section 2 for each steam electric generating unit identified in Table A-8 using the "Copy Section 2" button below. Please provide all free response answers in the highlighted yellow areas.

NOTE: Combined cycle systems are considered steam electric generating units and, therefore, any cleaning operations performed on ANY portion of a combined cycle system, including cleaning operations associated with the combustion turbine portion of the system should be reported in this part. When responding to these questions, provide answers that describe the typical cleaning operation for the steam electric generating unit.

Copy Section 2

CBI?

E2-1. In Table E-1, provide information about a typical cleaning event for each type of cleaning operation that uses chemical compounds on metal process equipment associated with fossil- or nuclear-fueled steam electric generating units. In addition, please note whether or not each type of cleaning operation occurs at the plant.

NOTE: "Typical Dose Concentration" refers to the average concentration of the chemical within the cleaning water and "cleaning event" refers to one instance in which the plant performs a cleaning operation on metal process equipment.

#### Table E-1. Metal Process Equipment Cleaning Operations Using Chemicals Performed on Steam Electric Generating Units

			Chemical Addition							
						Typical				
						Amount		<b>_</b>		
					Typical Dose	Added for Each		Typical Volume of Metal		
					Concentration for Each	Each Chemical per		Cleaning Waste		
		Does Type of			Chemical	Cleaning		Generated per	Typical Freq	uonov of
	Type of Metal Cleaning		Type of Chemical Used in		(Grams per	Event	Type of Water Used in Cleaning	Cleaning Event	Cleaning Ever	
Operation ID	Operation	at the Plant?	Operation	•	Liter)	(Gallons)	Operation	(Gallons)	time every 3	
TUBE CHEM	Boiler tube cleaning		Process Equipment Cleaning Chemical		,	(Guildine)	Type of Water	(cullenc)		o you.c/
	· · · · · · · · · · · · · · · · · · ·	O Yes	Other (specify):				Other (specify):			
		O No	Process Equipment Cleaning Chemical	-			Type of Water			
		U NO	Other (specify):				Other (specify):			
			Process Equipment Cleaning Chemical	•			Type of Water		time(s)	
			Other (specify):				Other (specify):		every	yrs
			Process Equipment Cleaning Chemical							
			Other (specify):							
			Process Equipment Cleaning Chemical	-						
			Other (specify):							
			Process Equipment Cleaning Chemical	•						
			Other (specify):							
FIRE_CHEM	Boiler fireside cleaning		Process Equipment Cleaning Chemical	-			Type of Water			
		0100	Other (specify):				Other (specify):			
		() No	Process Equipment Cleaning Chemical	•			Type of Water			
			Other (specify):	-			Other (specify):		time(s)	
			Process Equipment Cleaning Chemical Other (specify):				Type of Water  Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	-			Other (specify):		every	yıs
			Other (specify):							
			Process Equipment Cleaning Chemical	-			1			
			Other (specify):	_						
			Process Equipment Cleaning Chemical	-			1			
			Other (specify):							

#### Steam Electric Questionnaire

Part E. Wastes from Cleaning Metal Process Equipment

AIR_CHEM	Air heater cleaning		Process Equipment Cleaning Chemical		Type of Water	▼		
		O Yes	Other (specify):		Other (specify):			
		O No	Process Equipment Cleaning Chemical	•	Type of Water	▼		
		U No	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	•	Type of Water	▼	time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
			Process Equipment Cleaning Chemical	•				
			Other (specify):					
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
SOOT_CHEM	Soot blowing		Process Equipment Cleaning Chemical	•	Type of Water	•		
		O Yes	Other (specify):		Other (specify):			
		O No	Process Equipment Cleaning Chemical	-	Type of Water	▼		
		O NO	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	•	Type of Water	▼	time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
			Process Equipment Cleaning Chemical	•				
			Other (specify):					
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
ST-TURB_CHEM	Steam turbine cleaning		Process Equipment Cleaning Chemical	•	Type of Water	▼		
		O Yes	Other (specify):		Other (specify):			
		O No	Process Equipment Cleaning Chemical	•	Type of Water	<u>•</u>		
		0 110	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	•	Type of Water	▼	time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	•				
			Other (specify):					
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
			Process Equipment Cleaning Chemical	▼				
			Other (specify):					

#### Steam Electric Questionnaire

Part E. Wastes from Cleaning Metal Process Equipment

CT-COMB_CHEM	Combustion turbine		Process Equipment Cleaning Chemical		Type of Water	▼		
	cleaning (combustion	O Yes	Other (specify):		Other (specify):			
	portion of turbine)	O No	Process Equipment Cleaning Chemical		Type of Water	<b>•</b>		
		U NO	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	-	Type of Water	<b>v</b>	time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
			Process Equipment Cleaning Chemical	-				
			Other (specify):	1*				
CT-COMPR CHEM	Combustion turbine		Process Equipment Cleaning Chemical		Type of Water			
	cleaning (compressor			<b>`</b> _	Other (specify):	<b>_</b>		
		O Yes	Other (specify):					
	portion of combustion	O No	Process Equipment Cleaning Chemical	▼	Type of Water	▼		
	turbine)		Other (specify):		Other (specify):		<i>a</i> ()	
			Process Equipment Cleaning Chemical		Type of Water		time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
			Process Equipment Cleaning Chemical					
			Other (specify):					
			Process Equipment Cleaning Chemical	-				
			Other (specify):					
Other	Other:		Process Equipment Cleaning Chemical	-	Type of Water			
		() Yes	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	-	Type of Water	<b>*</b>		
		O No	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	-	Type of Water	₹	time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical		Other (specify):		CVCIY	yı s
				_ <u>Ľ</u>				
			Other (specify):					
			Process Equipment Cleaning Chemical					
			Other (specify):					
			Process Equipment Cleaning Chemical	•				
			Other (specify):					
Other	Other:		Process Equipment Cleaning Chemical	-	Type of Water	<b></b>		
		O Yes	Other (specify):		Other (specify):			
		O No	Process Equipment Cleaning Chemical	-	Type of Water	<u>_</u>		
		O NO	Other (specify):		Other (specify):			
			Process Equipment Cleaning Chemical	-	Type of Water	-	time(s)	
			Other (specify):		Other (specify):		every	yrs
			Process Equipment Cleaning Chemical	-				· ·
			Other (specify):					
		1	Process Equipment Cleaning Chemical	-				
		1	Other (specify):					
		1	Process Equipment Cleaning Chemical	-				
		1	Other (specify):					

CBI? E2-2. In Table E-2, provide information about a typical cleaning event for each type of cleaning operation that does not use chemical compounds on metal process equipment associated with fossil- or nuclear- fueled steam electric generating units. In addition, please note whether or not each type of cleaning operation occurs at the plant.

NOTE: "Typical Dose Concentration" refers to the average concentration of the chemical within the cleaning water and "cleaning event" refers to one instance in which the plant performs a cleaning operation on metal process equipment.

Operation ID	Type of Metal Cleaning Operation	Does Type of Cleaning Occur at the Plant?	Type of Water Use Operati	-	Typical Volume of Metal Cleaning Waste Generated per Cleaning Event (Gallons)	Typical Freque Events (e.g.,	ency of Cleaning 1 time every 3 ars)
TUBE_NO_CHEM	Boiler tube cleaning	O Yes	Type of Water	-		1	
		O No	Other (specify):			time(s)	
			Type of Water Other (specify):	-		every	yrs
			Type of Water	<b>T</b>			
			Other (specify):				
FIRE NO CHEM	Boiler fireside cleaning		Type of Water				
		O Yes	Other (specify):			time(s)	
		O No	Type of Water	•		every	yrs
			Other (specify):				
			Type of Water	•			
			Other (specify):				
AIR_NO_CHEM	Air heater cleaning	O Yes	Type of Water	-			
			Other (specify):			time(s)	
		O No	Type of Water	▼		every	yrs
			Other (specify):				
			Type of Water	-			
			Other (specify):				

#### Table E-2. Metal Process Equipment Cleaning Operations Without Chemicals Performed on Steam Electric Generating Units

SOOT_NO_CHEM	Soot blowing		Type of Water	▼		
		O Yes	Other (specify):		time(s)	
		O No	Type of Water	▼	every	yrs
			Other (specify):			
			Type of Water	▼		
			Other (specify):			
ST-TURB_NO_CHEM	Steam turbine cleaning		Type of Water	▼		
		O Yes	Other (specify):		time(s)	
		O No	Type of Water	▼	every	yrs
			Other (specify):			
			Type of Water	▼		
			Other (specify):			
CT-COMB_NO_CHEM	Combustion turbine		Type of Water	▼		
	cleaning (combustion	O Yes	Other (specify):		time(s)	
	portion of turbine)	O No	Type of Water	▼	every	yrs
			Other (specify):			
			Type of Water	▼		
			Other (specify):			
CT-	Combustion turbine cleaning (compressor portion of combustion turbine)		Type of Water	▼		
COMPR_NO_CHEM		O Yes O No	Other (specify):		time(s)	
			Type of Water	▼	every	yrs
			Other (specify):			
			Type of Water	▼		
			Other (specify):			
			Type of Water	▼		
		O Yes	Other (specify):		time(s)	
Other	Other:	O No	Type of Water	▼	every	yrs
			Other (specify):			
			Type of Water	▼		
			Other (specify):			
		~	Type of Water	▼		
		O Yes	Other (specify):		time(s)	
Other	Other:	O No	Type of Water	▼	every	yrs
			Other (specify):			_
			Type of Water			
			Other (specify):			

#### Part E. Wastes from Cleaning Metal Process Equipment

Plant Name: <u>Insert Plant ID</u> Plant ID: <u>Insert Plant Name</u> SE Unit ID: <u>Insert Unit ID</u> Metal Cleaning Operation ID: <u>Insert Operation ID</u>

Part: E

Section Title: 3. Cleaning Operation Data

Instructions: Complete Section 3 (Questions E3-1 through E3-8) for each type of metal cleaning operation performed on the steam electric generating unit, which is identified in Tables E-1 and E-2 of Section 2. Make a copy of Section 3 using the "Copy Section 3" button below. Enter the steam electric generating unit ID under the section heading above (use steam electric generating unit IDs assigned in Table A-8). In addition, enter the metal cleaning operation ID performed on the steam electric generating unit (use the IDs from Tables E-1 and E-2). Please provide all free response answers in the highlighted yellow areas.

Copy Section 3

CBI?

E3-1. In the space below, provide a description of the process equipment cleaning operation. Include the type of equipment and metal cleaned, any chemical preparation steps (e.g., diluting the chemical prior to use), and a short description of the cleaning operation. An example is provided below.

**Example:** The plant uses citric acid to remove copper deposits and iron oxides from the steel tube surfaces of the boiler. The citric acid is diluted to a pH of 3.5 and then used for cleaning in a two-stage process. In the first stage, the citric acid dissolves iron oxides. In the second stage anhydrous ammonia is added to raise the pH of the cleaning solution between 9 and 10 and air is bubbled through the solution to dissolve copper deposits.

Steam Electric Question	nnaire			Part E. V	Nastes from Cleaning N	letal Process Equipment
CBI?		ning waste commingled with aste is commingled. [Check	•	? If yes, indicate the process	wastewaters with w	hich the metal
	⊖ Yes					
	Ely ash	n transport water	Cooling towe	r blowdown		
	Bottom	n ash transport water	Once through	1 cooling water		
	FGD so	crubber purge	Other:		<u> </u>	
	◯ No					
CBI?		e destination(s) of the cleanir Check all boxes that apply.]	ng waste? If the plant recyc	eles the waste, indicate the pla	ant process to which	n this waste is
	Immediately	v recycled back to plant process. Please de	escribe how the cleaning waste is reused:			
		to on-site treatment system. Identify the t	ype of treatment system below. [Check al	I boxes that apply.]		
		Settling Pond		cted wetlands		
		pH adjustment	Other, s	;pecify:		
	L	Chemical precipitation				
	Discharged t	to surface water. Provide NPDES permitted	l outfall number (from Part A Section 2.2)	:		
	Indirect disc	harge to a publicly or privately owned trea	tment works			
	Evaporated	during a cleaning operation				
	Other, expla	in:				
CBI?	E3-4. Are residue	es or other solid by-products	s generated from the cleanir	ig operation?		
Yes	⊖ Yes	(Continue)				
	◯ No	(Skip to next Questionnaire	e Part)			

Steam Electric Questionnaire

#### Part E. Wastes from Cleaning Metal Process Equipment

CBI?	E3-5	. If residues are generated, indicate if they are considered always hazardous, sometimes hazardous, or non-hazardous waste.					
Yes							
		O Always hazardous	(Continue)				
		○ Sometimes hazardous	(Continue)				
		O Always non-hazardous	(Skip to Question E3-7)				
			(Skip to Question E3-7)				
CBI?	E3-6.	Indicate what characteristic(s) make the waste haza	rdous.				
CBI?	ne tons per cleaning event for each type of storage Iment, indicate whether the solid by-products are						
		Stored permanently		tons per cleaning event			
		Stored temporarily (later hauled off-site)		tons per cleaning event			
		Sent to a pond/impoundment					
		Stored permanently		tons per cleaning event			
		Stored temporarily (later hauled off-site)		tons per cleaning event			
		Hauled off-site for disposal		tons per cleaning event			
		Other (specify):		tons per cleaning event			

Part E. Wastes from Cleaning Metal Process Equipment

CBI? E3-8. If the plant stores the residues or other solid by-products from cleaning operations in a landfill or pond/impoundment, are they combined with other solid by-products generated at the plant? If yes, indicate which. [Check all boxes that apply.]

Yes
Fly ash
Bottom ash
FGD solids
Mill rejects
Other:
No (residues/solid by-products transferred to landfill but not combined with other wastes)

O NA (residues/solid by-products not transferred to landfill or pond/impoundment)

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: E Section Title: Part E Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

	Question Number	Comment
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
🗌 Yes		
CBI?		
Yes		
CBI?		
Yes		
CBI?		
Yes		

Steam Electric Questionnaire

Part E. Wastes from Cleaning Metal Process Equipment

CBI?	?		
🗌 Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
🗌 Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	?		
Yes			
CBI?	f		
CBI?	f		
🗌 Yes			

h

Part E. Wastes from Cleaning Metal Process Equipment

Process Equipment Cleaning				
Chemical				
Select				
A-120 Inhibitor				
A-300 Inhibitor				
Ammoniated EDTA				
Ammonium Bicarbonate				
Ammonium Bifluoride				
Ammonium Hydroxide				
Ammonium Persulfate				
Anti Foam				
Aqua Ammonia				
Bromate				
Citric Acid				
F082 Surfactant				
F085 Foam agent				
Formic Acid				
Hydrazine				
Hydrochloric Acid				
Hydrogen Peroxide				
Hydroxyacetic Acid				
Nitrogen				
Oxygen				
Phosphate - DSP disodium				
Phosphate - TSP Trisodium				
Phosphoric Acid				
Rodine 213				
Rodine 214				
Rodine 31A				
Sodium Bromate				
Sodium Hydroxide				
Sodium Nitrite				
Sodium Sulfite				
Sulfuric Acid				
Thiourea				
Other				

# Part E Drop Downs

Type of Water			
Select			
Potable (city) water			
Raw plant intake water			
Steam			
Treated plant intake water			
Other			

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



## **Steam Electric Questionnaire**

# PART F - MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS

## **Table of Contents**

### Section Title

### Tab Name

Part F Instructions Pond/Impoundment and Landfill Use Pond/Impoundment Management Practices Landfill Management Practices Landfill Costs Leachate Treatment System Design Leachate Treatment System Design Leachate Treatment System Flows Leachate Treatment System Units Leachate Treatment Unit Information Leachate Treatment System Costs Leachate Treatment System Costs Leachate Treatment System Equipment Groundwater Monitoring Practices Part F Comments Steam Electric Questionnaire Code Tables Part F Instructions Part F Section 1 Part F Section 2 Part F Section 3.1 Part F Section 3.2 Part F Section 4.1 Part F Section 4.2 Part F Section 4.3 Part F Section 4.4 Part F Section 4.5 Part F Section 4.6 Part F Section 5 Part F Comments Code Tables

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

## PART F. MANAGEMENT PRACTICES FOR PONDS/IMPOUNDMENTS AND LANDFILLS

### INSTRUCTIONS

Complete Part F of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part F TOC tab, all name and ID fields throughout Part F will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part F.

Please provide all free response answers in the highlighted yellow areas. Throughout Part F, you may need to make copies of certain sections/questions. Instructions are provided throughout Part F regarding making copies. Note that pond/impoundment unit, landfill, leachate treatment system, and leachate treatment unit names or IDs must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information.

Throughout Part F Section 4, information is requested on leachate treatment units and systems that are planned, under construction/installation, or planned to begin construction/installation by December 31, 2020. Provide design information, or best engineering estimates as necessary, for these planned systems/units. Additionally, enter "NA" in the field or checkbox if the information requested is not applicable for planned systems/units (e.g., a question that requests flow rate data for year 2009).

Use the Part F Comments tab to do the following: provide additional information as requested in certain questions within Part F; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: F

Section Title: 1. Pond/Impoundment and Landfill Use

**Instructions:** Part F requests information for all active/inactive/open and retired/closed *pond/impoundment* units and *landfills*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of *process wastewater*, *residues*, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material.

CBI? F1-1. Does the plant have one or more active/inactive/open or retired/closed *pond/impoundment* units or *landfills*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues (this includes liquid-borne material and solid material)? [Check the box below.]

Note: Answer "yes" to this question even if all the pond/impoundments and landfills are closed.

⊖<sub>Yes</sub> (Continue)

 $\bigcirc$  No (Skip to the next Questionnaire Part)

CBI?

Yes

#### Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: <u>Insert Plant ID</u> Plant Name: Insert Plant Name Pond/Impoundment Unit ID: <u>Insert Pond ID</u>

Part: F Section Title: 2. Pond/Impoundment Management Practices Instructions: Complete Section 2 for each active/inactive/open and retired/closed pond/impoundment unit, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the pond/impoundment unit ID in the space provided above (use pond/impoundment unit IDs assigned in Table A-4). Please provide all free response answers in the highlighted yellow areas. Make a copy of Section 2 for each active/inactive/open and retired/closed pond/impoundment unit, including those located on non-adjoining property, using the "Copy Section 2" button below. **Copy Section 2** Pond/Impoundment Unit Design **F2-1.** If known, indicate the hydrologic design criteria of the pond/impoundment unit. ○ 100-year, 24-hour storm event  $\bigcirc$  <sup>1</sup>/<sub>2</sub> Probable maximum flood Other (specify):

 $\bigcirc$  None

Steam Electric Questionnaire		Part F. Management Practices for Ponds/Impoundments and Landfi	
CBI?	F2-2. Has the pond/impoundment unit ever experienced a permitted <i>discharges</i> , since January 1,1995?	an overflow or other type of release, excluding routine	
	⊖ Yes		
	State when the overflow occurred and describ overflow (e.g., experienced two 100-year, 24-h one month):		
	$\bigcirc$ No (Skip to Question F2-4)		
CBI?	<b>F2-3.</b> Has a non-permitted pond/impoundment overflow o since January 1, 1995? If so, identify the name of the since January 1, 1995?	r other type of release been discharged to a receiving water, ne receiving water.	
	○ Yes (specify name of receiving water):		
	◯ No		
	Leachate Collection and Leak Detection Systems		
CBI?	<b>F2-4.</b> Does the pond/impoundment unit have a system to similar releases)?	collect leachate (including leaks, seepage, toe drains, or	
	<ul> <li>Yes</li> <li>Leachate collection system</li> </ul>		
	Leak detection system		
	Other collection system (specify):		
	$\bigcirc$ No (Skip to Question F2-9)		

Steam Electric Qu	lestionnaire
-------------------	--------------

CBI?

Yes

CBI? F2-5. Provide the volume of leachate (including leaks, seepage, toe drains, or similar releases) collected in 2009 (gpd AND gpy) and the frequency of process wastewater generation (days). Also provide a description of the estimation method below.



Description of estimation method:

F2-6. Does the plant collect stormwater, rainfall, or process wastewaters in the collection system for this pond/impoundment unit? If yes, identify the stormwater, rainfall, or process wastewaters and their flow rates. If the process wastewater is not one of the response options provided, select "Other" in the drop-down box and specify the type of process wastewater in the yellow highlighted space below.

⊖ Yes	
Uncontaminated stormwater	gpy
Rainfall	дру
Process Wastewaters 2	дру
If other, explain:	
○ No	

<b>CBI?</b> Yes	F2-7. Indicate all intermediate and final destination(s) of the leachate. If the plant recycles the leachate, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]
	Transferred back into pond/impoundment unit
	Combined with pond/impoundment unit effluent
	Transferred to other pond/impoundment units. Provide ID of the pond/impoundment unit previously defined in Table A-4:
	Transferred to on-site treatment system, including those located on non-adjoining property. Is this wastewater treatment system previously defined in Table D-2?
	○ Yes (specify the wastewater treatment system ID from Table D-2):
	O No (section 4 of Part F must be filled out for this treatment system)
	Transferred back to storage tank
	Indirect discharge to a publicly or privately owned treatment works
	Immediately recycled back to plant process. Please describe how the leachate is reused:
	Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
	Other, explain:
CBI?	F2-8. If the leachate is sent to a pond or storage tank, are chemicals used to treat the leachate (e.g., lime for pH control)? If yes, indicate which chemicals are used. [Check all boxes that apply].
	○ Yes
	Sodium Hydroxide
	Sulfuric Acid

Other (specify):

 $\bigcirc$  No

 $\bigcirc$  NA

 Steam Electric Questionnaire
 Part F. Management Practices for Ponds/Impoundments and Landfills

 Monitoring and Inspections
 Monitoring and Inspections

 CBI?
 F2-9. Does the plant and/or its engineering contractors regularly monitor/inspect the structural integrity of the pond/impoundment unit?

 Yes
 Yes

 No
 (Continue)

 No
 (Skip to Section 3)

 CBI?
 F2-10. Indicate which of the following monitoring measures or inspections are performed on the pond/impoundment unit by the plant and/or its engineering contractors, the frequency of monitoring, and the average number of hours

spent each year performing monitoring activities:

Seepage	Inspections/year	hrs/year
Piezometric levels	Inspections/year	hrs/year
Pool levels (indication of rapid drawdown)	Inspections/year	hrs/year
Deformation/movement of dike/embankment	Inspections/year	hrs/year
Compaction testing	Inspections/year	hrs/year
Spillway/weir/outflow structural integrity	Inspections/year	hrs/year
Other (specify):	Inspections/year	hrs/year
Other (specify):	Inspections/year	hrs/year

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID:	Insert Plant ID
Plant Name:	Insert Plant Name
Landfill ID:	Insert Landfill ID

#### Part: F

### Section Title: 3.1 Landfill Management Practices

Instructions: Complete Section 3.1 for each active/inactive/open and retired/closed *landfill*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of *process wastewater*, *residues*, or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the landfill ID in the space provided above (use landfill IDs assigned in Table A-6). Please provide all free response answers in the highlighted yellow areas.

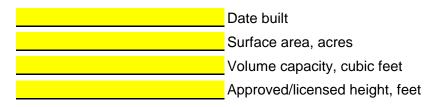
Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

Make a copy of Sections 3.1 for each active/inactive/open and retired/closed landfill, including those located on non-adjoining property, using the "Copy Section 3.1" button below.

Copy Section 3.1

Part F. Management Practices for Ponds/Impoundments and Landfills

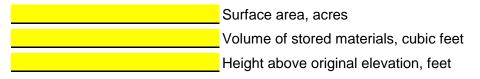
**CBI? F3-1.** List the date the landfill was built, and the landfill's surface area and approved/licensed volume capacity and height when it was originally built.



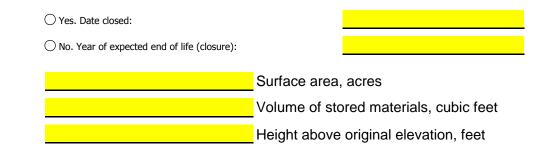
CBI?

CBI?

**F3-2.** List the landfill's current surface area, and volume, and height above the original elevation of the stored materials.



**F3-3.** Is the landfill closed? If yes, provide the date it was closed. If not, list the year of the landfill's expected end of life (i.e., closure), and the expected surface area, and volume and height of stored materials at its expected end of life.



Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

CBI?	F3-4. Has the landfill been expanded since the date it was built?				
		◯ Yes	(Continue)		
		◯ No	(Skip to Question F3-8)		
CBI?	F3-5	5. Identify the type of ex	pansion.		
		$\bigcirc$ Lateral expansion			
		O Vertical expansion			
		O Both lateral and vertical expansion			
CBI?	F3-6		on(s) to the landfill, since January 1, 2000, including starting and ending dimensions of stored materials, height). Additionally, provide the date(s) of expansion		
CBI?	F3-7		associated for any expansion(s), since January 1, 2000. Include the costs associated <i>ection system</i> , if included as part of the landfill, in the costs provided.		
			ould include purchased equipment, installation, buildings, site preparation, osts, construction expenses, and any other costs available.		

Total cost of expansion

\$

Part F. Management Practices for Ponds/Impoundments and Landfills

### **CBI? F3-8.** Does the landfill have a *liner*?

Yes

○ <sub>Yes</sub> (Complete Table F-1)

○ No (Skip to Question F3-9)

### Table F-1. Landfill Liner

Type of Liner (Mark all that apply)		Liner Layer Number (number from inner to outer layer)	Thickness of Liner Layer (cm)	Permeability of Liner Layer (cm/sec)
Compacted clay				
Geosynthetic clay				
High density polyethylene (HDPE)				
Other (specify)				
Other (specify)				
Other (specify)				

Steam Electric Questionnaire				Part F. Management Practices for Ponds/Impoundments and Landfills			
<b>CBI? F3-9.</b> Does the land			ve a cap/cover?				
Yes		⊖ Yes	(Complete Table F-2)				
		◯ No	(Skip to Question F2-10)				
		Table F-2. Landfill Cap/Cover					
		Type of Cap/Co	ver (Mark all that apply)	Cap/Cover Layer Number (number from inner to outer layer)	Thickness of Cap/Cover Layer (cm)	Permeability of Cap/Cover Layer (cm/sec)	
		Compacted clay					
	Geosynthetic clay						
		High density polyethylene (HDPE)					
		Vegetative cover					
		Other (specify)					
		Other (specify)					
		Other (specify)					

CBI?

F3-10. Has the plant built any structures on top of the closed landfill?

⊖ Yes	(Continue)
◯ No	(Skip to Question F3-11)
$\bigcirc$ NA. The landfill is not closed.	(Skip to Question F3-11)

Provide a description of the structure(s) and any challenges that the plant faced building on top of the landfill.

Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

#### Leachate Collection System

CBI?

F3-11. Does the landfill have a system to collect *leachate* (including leaks, seepage, toe drains, or similar releases)?
Yes
Leachate collection system

Leak detection system
 Other collection system (specify):

⊖ No

(Skip to Question F3-16)

**CBI? F3-12.** Provide the volume of *leachate* collected in 2009 (gpd AND gpy) and the frequency of process wastewater generation (days). Also provide a description of the estimation method below.

Over

gpd
AND
gpy

Description of estimation method:

CBI?

**F3-13.** Does the plant collect stormwater, rainfall, or process wastewaters in the collection system for this landfill? If yes, identify the stormwater, rainfall, or process wastewaters and their flow rates. If the process wastewater is not one of the response options provided, select "Other" in the drop-down box and specify the type of process wastewater in the yellow highlighted space below.

⊖ Yes		
Uncontaminated stormwater		gpd
Rainfall		gpd
Process Wastewaters 2	▼	gpd
If othe	r, explain:	

davs

 $\bigcirc$  No

Stoom	Floctric	()UDOTION	naira
JUCAILI		Question	anc

CBI?

🗌 Yes

Part F. Management Practices for Ponds/Impoundments and Landfills

CBI?	F3-14. Indicate all intermediate and final destination(s) of the leachate. If the plant recycles the leachate, indicate
Yes	the plant process to which this waste is recycled. [Check all boxes that apply.]

Transferred to pond(s)/impoundment(s). Provide the IDs of the pond/impoundment unit(s) previously defined in Table A-4:

○ Yes (specif	y the wastewater treatment system ID from Table D-2):	
O No (Section	a 4 of Part F must be filled out for this treatment system)	
Transferred back to s	torage tank	
Indirect discharge to	a publicly or privately owned treatment works	
Immediately recycled	back to plant process. Please describe how the leachate is reused:	

**F3-15.** If the leachate is sent to a pond or storage tank, are chemicals used to treat the leachate (e.g., lime for pH control)? If yes, indicate which chemicals are used. [Check all boxes that apply].

⊖ Yes	
	Lime
	Sodium Hydroxide
	Sulfuric Acid
	Other, explain:
🔿 No	

Steam Electric	Questionnaire
----------------	---------------

Part F. Management Practices for Ponds/Impoundments and Landfills

### Stormwater Runoff

## Yes

CBI?

**F3-16.** Does the plant combine the conveyed *stormwater runoff* that has contacted the <u>uncapped</u> portion of the landfill with leachate?

 $\bigcirc$  Yes

 $\bigcirc$  No

CBI?

**F3-17.** Indicate all intermediate and final destination(s) of the conveyed stormwater runoff that has contacted the <u>uncapped</u> portion of the landfill. If the plant *recycles* the stormwater runoff, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]

Transferred to pond/impoundment unit(s). Provide the ID(s) of the pond/impoundment unit(s) previously defined in Table A-4:

Transferred to on-site treatment system, including those located on non-adjoining property.

Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter NA:

Chemical precipitation
 Biological reactor - aerobic

Constructed wetlands
 Other (specify):

O Biological reactor - anoxic\anaerobic

Transferred to storage tank

Indirect discharge to a publicly or privately owned treatment works

Immediately recycled back to plant process. Please describe how the leachate is reused:

Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):

Other, explain:

Electronic Filing - Received, Clerk's Office : 04/09/2014

Steam Electric Qu	lestionnaire	Part F. Management Practices for Ponds/Impoundments and Landfills
CBI?	F3-18.	Does the plant combine the conveyed stormwater runoff that has contacted the <u>capped</u> portion of the landfill with leachate?
		○ Yes ○ No
CBI?	F3-19.	Indicate all intermediate and final destination(s) of the conveyed stormwater runoff that has contacted the <u>capped</u> portion of the landfill. If the plant <i>recycles</i> the stormwater runoff, indicate the plant process to which this waste is recycled. [Check all boxes that apply.]
		Transferred to pond/impoundment unit(s). Provide the ID(s) of the pond/impoundment unit(s) previously defined in Table A-4:
		Transferred to on-site treatment system, including those located on non-adjoining property. Indicate the type of treatment system below. Provide the ID of the wastewater treatment system previously defined in Table D-2, otherwise enter NA:
		Chemical precipitation       Constructed wetlands         Biological reactor - aerobic       Other (specify):         Biological reactor - anoxic\anaerobic
		Transferred to storage tank Indirect discharge to a publicly or privately owned treatment works
		Immediately recycled back to plant process. Please describe how the leachate is reused:
		Discharged to surface water. Provide NPDES permitted outfall number (from Part A Section 2.2):
		Other, explain:

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Landfill ID: Insert System ID

Part: F Section Title: 3.2. Landfill Costs

Instructions: Complete Section 3.2 for each active/inactive/open and retired/closed landfills that began operating at the plant on or after January 1, 2000. This includes landfills located on non-adjoining property, used for the storage, treatment, and/or disposal of process wastewater, residues, or by-products (or sludges or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the landfill ID in the space provided above (use landfill IDs assigned in Table A-6). Please provide all free response answers in the highlighted yellow areas.

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

Make a copy of Sections 3.2 for each active/inactive/open and retired/closed landfill, including those located on non-adjoining property, using the "Copy Section 3.2" button below.

CBI? F3-20. Provide annual O&M cost data in Table F-3 for each landfill identified in Table A-6 that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

Note: Do NOT include O&M costs for leachate treatment systems, as the information will be collected in Section 4.5.

O&M Cost Category	2009 Annual Cost	Rate	Staffing/ Consumption
Operating labor	\$	\$ per hour (average rate of labor)	No. of workers hpd dpy
Maintenance labor	\$	per hour (average     rate of labor)	No. of workers hpd dpy
Maintenance materials	\$		
Chemicals	\$		
Plants/organic matter	\$		
Energy - Power for pumping	\$	\$per kWh	kWh/hr
Energy - Power for operations other than pumping	\$	\$ per kWh	kWh/hr

Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

Steam	\$ \$per po	bund	pounds/hr
Hazardous Sludge Disposal - Dredging	\$ \$ per	O Gal O Ton	
Hazardous Sludge Disposal - Landfilling	\$ \$ per	O Gal O Ton	
Nonhazardous Sludge Disposal - Dredging	\$ \$ per	O Gal O Ton	
Nonhazardous Sludge Disposal - Landfilling	\$ \$ per	O Gal O Ton	
Other:	\$		-
Other:	\$		
Total O&M Cost (2009)	\$		

CBI? F3-21. Provide capital cost data in Table F-4 for all landfills identified in Table A-6, including planned leachate treatment systems. Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

Note: If no records are available on this leachate treatment system, provide an explanation in the Comments page.

Note: Do NOT include capital costs for leachate treatment systems, as the information will be collected in Section 4.5.

Table F-4. Capital Cost for Landfills				
Project	Cost	Year on which Cost is Based		
Direct Costs				
<u>Purchased equipment</u> (includes all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; plants/organic matter for constructed wetland(s); spare parts; freight charges; taxes; insurance; and duties)	\$			
Purchased equipment installation (includes installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$			
<u>Buildings</u> (buildings constructed to house operator rooms, or other operations associated with the system; also includes plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$			
<u>Site preparation</u> (includes site clearing, all demolition, grading, roads, walking areas, fences)	\$			
Land (includes property costs and survey fees)	\$			
Total Direct Costs	\$			
Indirect Costs				
Engineering Costs (includes process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below:				
a. Engineering Contract Firm Costs b. Owner's Overhead Engineering Costs	\$ \$			
$\square$ Hired outside engineering firm to oversee design and/or installation of the treatment system.				
Construction expenses (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$			
Other Contractor's Fees	\$			
Contingency actually expended (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in estimates, design changes, etc.)	\$			
Total Indirect Costs	\$			
Total Capital Cost	\$			
10101 0001	Ψ			

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: F

Section Title: 4.1. Leachate Treatment System Design

Instructions: Complete Section 4.1 (Question F4-1and F4-2) for all leachate treatment systems (as specified in Question F2-7 and F3-14) which the plant operates or plans to operate or construct/install by December 31, 2020. Note that *wastewater treatment systems* previously defined in Table D-2 that receive pond/impoundment or landfill *leachate* should NOT be included in this table and you do not need to provide information for those systems in this section. Refer to your responses to Questions F2-7 and F3-14 to identify the systems that need to be included in this table. Please provide all free response answers in the highlighted yellow areas.

CBI?

F4-1. In Table F-5, list all leachate treatment systems (as specified in Question F2-7 and F3-14), not including wastewater treatment systems previously defined in Table D-2, which the plant operates or plans to operate. For each leachate treatment system, EPA assigned a number (e.g., LTS-1, LTS-2) in Table F-5, which will be used throughout the remainder of the survey. In the "Plant Designation" column, provide the plant's name for each leachate treatment system. As an example, if a plant operates a chemical precipitation leachate treatment system that discharges to an ash pond/impoundment system, the leachate treatment system should be identified in Table F-5 as LTS-1 and the ash pond/impoundment system should have been previously identified in Table D-1. For each planned leachate treatment system, provide an estimate of the expected average annual flow rate of the effluent from the treatment system.

. ===		Table F-5.		Number of Leachate		
LTS System ID	Plant Designation	Treatment System Footprint (ft <sup>2</sup> )	Year Initially Brought On Line	Collection Systems Contributing to the System	Distance from Leachate Collection System* (ft)	Approximate Distance to Final Outfall (ft)
		<b>Operating Leachate</b>	Treatment Syste	ems		
LTS-1						Outfall number:
LTS-2						Outfall number:
LTS-3						Outfall number:
LTS-4						Outfall number:
LTS-5						Outfall number:
LTS-6						Outfall number:
		Planned Leachate 7	reatment Syste	ms		
LTS-A						Outfall number:
LTS-B						Outfall number:
LTS-C						Outfall number:

#### Table F-5. Plant Leachate Treatment Systems

\* If there are multiple leachate collection systems transferring leachate to the treatment system, provide the average distance for all leachate collection systems.

CBI? F4-2. Attach a block diagram that shows the leachate treatment operations, the process wastewaters that currently enter or are planned to enter the leachate treatment system, and the ultimate destinations of the leachate treatment system effluent(s). Specific instructions for the diagram are provided in the checklist below. The diagram should have a level of detail similar to EPA's Example EPA\_F-1 shown below.

#### NOTE: You may use an existing diagram, such as a water balance diagram included in the plant's NPDES Form 2C, and mark the additional required information on the diagram by hand.

Provide as many diagrams as necessary to convey the information requested in the checklist below. Number each block diagram in the upper right corner; the first block diagram should be numbered F-1, the second F-2, etc. Include the plant name, plant ID, and leachate treatment system ID in the upper right hand corner of the diagram.

Diagram(s) attached.

#### Block Diagram Checklist

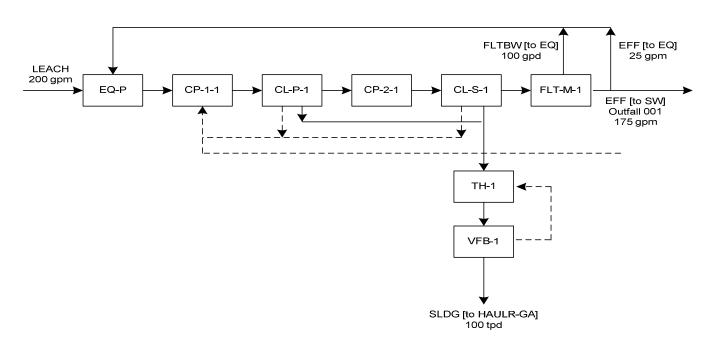
#### Mark the boxes below to verify that you have completed each checklist item...

- Include the block diagram number, plant name, plant ID, and leachate treatment system ID on the diagram.
- Include each leachate treatment unit operation. Show all influent and effluent streams from the units and label all influent and effluent streams from the leachate treatment system using the codes on the "Code Tables" tab provided at the end of this workbook. Effluent streams may include process wastewater and *sludges*.
- If a *process operation* does not have an EPA-assigned number, use the plant-designated name for the process operation. When sources or destinations are not shown on the diagram (i.e., the stream is entering from a location not shown on the diagram), describe the source or destination and add the block diagram number, when appropriate, where the stream's previous location can be seen. Use codes from the "Code Tables" tab provided at the end of this workbook. Note that the codes listed in the "*Wastewater Treatment Unit*" table on the "Code Tables" tab should be used for assigning the leachate treatment units.
- Indicate where chemical addition occurs (i.e., into or between which leachate treatment units). For constructed wetland treatment cells, indicate and note on the diagram where within or near the constructed wetland treatment cell the chemical is added (e.g., within the constructed wetland treatment cell near the leachate influent point, within the constructed wetland treatment cell near the effluent, in the effluent/discharge canal). The chemicals indicated should correspond to the chemicals listed in Table F-9.
- Identify the final, general destination of the treated leachate (e.g., treated leachate effluent to POTW or surface waters; solid wastes to on- or off-site destinations). Use codes from the "Code Tables" tab provided at the end of this workbook, when applicable.
- Indicate, as appropriate, where treated leachate is reused or recycled within the plant (e.g., reuse of settling pond/impoundment water as fly ash sluice).
- Include the average annual (2009) flow rates for influent and effluent streams from the leachate treatment system on the diagram (in gpm or gpd). For planned leachate treatment systems, provide the design flow rates for the system. Note that these should be the same flow rates that are entered into Table F-6 in Question F4-3. If the actual number of days of operation for 2009 is not known, the total annual flow may be divided by 365 days and a comment added to the Comments page. If the leachate stream is intermittent, provide amount and frequency; for example "100 gal, twice/day, 100 dpy" or "1000 gpm, 4 hpd, 365 dpy".
- Include *NPDES permit* outfall numbers, if applicable.

If you believe that the diagram should be treated as confidential, stamp it "Confidential" or write "Confidential" or "CBI" across the top. If any diagram is not marked "Confidential", it will be considered nonconfidential under 40 CFR Part 2, Subpart B.

#### Review:

If any of the statements above were not checked, revise the block diagram(s) and ensure all statements have been checked.



Example EPA\_F-1. Block Diagram for Leachate Treatment System

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: <u>Insert Plant ID</u> Plant Name: Insert Plant Name Leachate Treatment System ID: <u>Insert System ID</u>

Part: F

Section Title: 4.2. Leachate Treatment System Flows

Instructions: Complete Section 4.2 (Question F4-3) for each leachate treatment system identified in Table F-5, including planned systems, systems under construction/installation, or planned to be constructed/installed by December 31, 2020. Enter the leachate treatment system ID in the yellow highlighted space provided above (use the leachate treatment system ID assigned in Table F-5).

Make a copy of Section 4.2 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.2" button below.

## Copy Section 4.2

CBI? F4-3. Complete Table F-6 for each leachate treatment system identified in Table F-5. Identify the process wastewaters generated from pond/impoundment(s) and/or landfill(s), previously defined in Table A-4 and Table A-6, that are treated by the leachate treatment system. Please provide the flow rates of the process wastewater into the leachate treatment system. For planned leachate treatment systems, provide the design flow rates for the system.

## Table F-6. Leachate Treatment System Flows in 2009

	Pond/Impoundment Unit or Process Wastewater Landfill ID (Identified in Table A- 4 or A-6)		Influent to the Treatment System			
Proc				Average Anr	nual (2009) Flow	Rate
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR	01	gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR	01	gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy
Process Wast	rewaters 1			gpm	hpd	dpy
Other:			OR		gpd	dpy

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Part: F

Section Title: 4.3. Leachate Treatment System Units

Instructions: Complete Section 4.3 (Questions F4-4 through F4-7) for each leachate treatment system identified in Table F-5, including systems that are planned, under construction/installation, or planned to be constructed/installed by December 31, 2020. Enter the leachate treatment system ID in the yellow highlighted space provided above (use leachate treatment system ID assigned in Table F-5).

Make a copy of Section 4.3 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.3" button below.

NOTE: If the leachate treatment system includes a pond/impoundment unit, include the pond/impoundment unit in Table F-7.

CBI?

F4-4. In Table F-7, list all leachate treatment units comprising the leachate treatment system including units that are operating, under construction/installation, or planned to be constructed/installed by December 31, 2020. For each leachate treatment unit, assign an ID using the leachate treatment unit ID options presented in the drop-down box; however, if a pond/impoundment unit is included as part of the leachate treatment system, enter the pond/impoundment unit ID assigned in Table A-4 in the space labeled "Pond ID". The drop-down menu accounts for the possibility of multiple leachate treatment system units; they are numbered sequentially. Note that these terms originated from the code tables on the "Code Tables" tab, provided at the end of this workbook. For example, if the leachate treatment system includes two clarifiers, select Clarification, Primary-1 for the first clarifier and Clarification, Secondary-1 for the second. In the "Plant Designation" column, provide the plant's name for each leachate treatment unit. In the "Date Added to WWT System" column, either enter the date the unit was/will be installed if the unit is a retrofit, or enter "original" if the unit was part of the original wastewater treatment system installation.

Note: A constructed wetland cell is considered one leachate treatment unit.

Table F-7. Leachate Treatment Units

Leachate Treatment Unit ID	Plant Designation
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	
Other:	
Pond ID:	
Leachate Treatment Units	]
Other:	
Pond ID:	
Leachate Treatment Units	]
Other:	
Pond ID:	
Leachate Treatment Units	]
Other:	
Pond ID:	

Yes

CBI? F4-5. In Table F-8, list all improvements to the leachate treatment system planned up to December 31, 2020. For each planned improvement to the leachate treatment system, provide the appropriate Leachate Treatment Unit ID (if applicable), using the Code Tables. However, if the improvement relates directly to a pond/impoundment, use the pond/impoundment ID assigned in Table A-4. Provide a description of the improvement, the expected date of the improvement, and the total capital cost related to the improvement.

> Note: Total capital costs should include purchased equipment, installation, buildings, site preparation, land, engineering costs, construction expenses, and any other costs available.

Leachate Treatment Unit ID	Description of Improvement	Expected Date of Improvement (mm/dd/yyyy)	Total Capital Cost
Leachate Treatment Units			
Other:			\$
Pond ID:			
Leachate Treatment Units			
Other:			\$
Pond ID:			
Leachate Treatment Units			
Other:			\$
Pond ID:			
Leachate Treatment Units			
Other:			\$
Pond ID:			
Leachate Treatment Units 🗸 🗸			
Other:			\$
Pond ID:			

#### Table F-8. Planned Improvements to the Leachate Treatment System

CBI?

Yes

CBI? F4-6. Were any of the above planned improvements to the leachate treatment system, or the planned leachate treatment system, planned in preparation for potential limit changes in the future?

○ Yes (Provide further information)

 $\bigcirc$  No (Skip to Question F4-7)

Please identify which pollutants and/or limits, in particular, the improvement or system will target.

F4-7. Provide the typical flow rate for the leachate treatment system, the maximum flow rate for 2009, and the annual average flow rate for 2009. In addition, provide the duration and frequency of the effluent transfers from the leachate treatment system in 2009. If the leachate treatment system is planned, only provide the design flow rate and enter "N/A" in all other fields.

Typical flow rate in 2009, gpm
Maximum daily flow rate in 2009, gpd
Average annual flow rate in 2009, gpy
Duration of effluent transfers from treatment system in 2009, hpd
Frequency of effluent transfers from treatment system in 2009, dpy

Part F. Management Practices for Ponds/Impoundments and Landfills

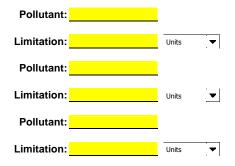
Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u> Leachate Treatment System ID: <u>Insert System ID</u> Leachate Treatment Unit ID: <u>Insert Unit ID</u>

### Part: F Section Title: 4.4 Leachate Treatment Unit Information Instructions: Complete Section 4.4 (Questions F4-8 through F4-15) for each leachate treatment unit identified in Table F-7, including all leachate treatment units that are operating, under construction/installation, or planned to be constructed/installed by December 31, 2020. Do NOT complete Questions F4-8 through F4-15 for pond/impoundment units that are part of the leachate treatment system. Enter the leachate treatment system ID and leachate treatment unit ID in the highlighted vellow spaces provided above (use leachate treatment system IDs assigned in Table F-5 and leachate treatment unit IDs assigned in Table F-7). Please provide all free response answers in the highlighted yellow areas. Make a copy of Section 4.4 for each leachate treatment unit identified in Table F-7 using the "Copy Section 4.4" button below. **Copy Section 4.4** CBI? F4-8. Provide the volume (ft<sup>3</sup>) of the leachate treatment unit. In the case of a wetland cell, provide the water depth (ft). 🗌 Yes ft OR ft CBI? **F4-9.** Provide the footprint/surface area (ft<sup>2</sup>) of the leachate treatment system unit. 🗌 Yes ft<sup>2</sup> CBI? F4-10. Provide the residence time (hours) of leachate within the leachate treatment unit. Yes hours CBI? F4-11. Indicate the type of materials of construction of the leachate treatment unit. [Check all boxes that apply.] 🗌 Yes Stainless steel (Provide further detail) 316L stainless steel 317LM stainless steel 317LMN stainless steel 2205 stainless steel 255 stainless steel 625 stainless steel Other alloy: Carbon steel Carbon steel, lined with Fiberglass Titanium Other (specify):

CBI? F4-12. Indicate the *pollutants* targeted for removal by this leachate treatment unit using techniques other than settling (e.g., adding chemicals to remove certain metals). [Check all boxes that apply.]



CBI? F4-13. Of the pollutants listed in Question F4-12, which effluent limitation(s) drives/will drive the operation of this leachate treatment unit? Provide the pollutant(s) and the limitation(s) (μg/L or mg/L).



#### Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

#### CBI? F4-14. Did the plant add chemicals to this leachate treatment unit in 2009?

🗌 Yes

CBI?

Yes

O Yes (Complete Table F-9)

O No (Skip to Question F4-15)

ONA (Leachate treatment unit is planned to be constructed. Provide information in Table F-8 to the extent possible based on plans.)

Note that "Average Dose Concentration" refers to the average concentration of the chemical within the wastewater treatment unit just after it is added to the unit.

Chemical Type	Trade Name	Manufacturer	Purpose	Location of Chemical Addition	Average Dose Concentration (g/L)	Addition R or Ib/day)		Frequency of Addition (dpy)
						◯ gpd ◯ lb/day	O Solid O Liquid	
						◯ gpd ◯ lb/day	O Solid O Liquid	
						◯ gpd ◯ lb/day	O Solid O Liquid	
						◯ gpd ◯ lb/day	O Solid O Liquid	
						◯ gpd ◯ lb/day	O Solid O Liquid	

Table F-9. Chemicals Used in Leachate Treatment Unit Operations

F4-15. Does the leachate treatment unit contain any plant species? [Check the box below.]

O Yes (Complete Table F-10)

O<sub>No</sub> (Skip to Section 4.5)

O NA (Leachate treatment unit is planned to be constructed. Provide information in Table F-8 to the extent possible based on plans.)

#### Table F-10. Plant Species Used in Leachate Treatment Unit Operations

Plant Species	Plant Name	Purpose

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Part: F Section Title: 4.5. Leachate Treatment System Costs

Instructions: Complete Sections 4.5 and 4.6 (Question F4-16 and F4-18) for each leachate treatment system identified in Table F-5 that began operating at the plant on or after January 1, 2000. Enter the leachate treatment system ID in the highlighted yellow space provided above (use leachate treatment system IDs assigned in Table F-5).

Make a copy of Sections 4.5 and 4.6 for each leachate treatment system identified in Table F-5 using the "Copy Section 4.5 and 4.6" button below. Please note that you will create two new tabs for this section. You may delete unneeded tabs, if accidently created.

Copy Section 4.5 and 4.6

CBI?

F4-16. Provide annual O&M cost data in Table F-11 for each leachate treatment system identified in Table F-5 that was operated in 2009. Provide best engineering estimates when actual data are not readily available. If you provide an estimate, note the methods that were used to make the estimates in the Comments page.

#### Table F-11. O&M Cost for the Leachate Treatment System for 2009

O&M Cost Category	2009 Annual Cost	Rate	Staffing/ Consumption
Operating labor	\$	\$ per hour (average rate of labor)	No. of workers
Maintenance labor	\$	per hour (average         rate of labor)	No. of workers hpd dpy
Maintenance materials	\$		
Chemicals	\$		
Plants/organic matter	\$		
Energy - Power for pumping	\$	\$per kWh	kWh/hr
Energy - Power for operations other than pumping	\$	\$per kWh	kWh/hr
Steam	\$	\$per pound	pounds/hr

Part F. Management Practices for Ponds/Impoundments and Landfills

Hazardous Sludge Disposal - Dredging	\$ \$	per O Gal	
Hazardous Sludge Disposal - Landfilling	\$ \$	per O Gal O Ton	
Nonhazardous Sludge Disposal - Dredging	\$ \$	per O Gal O Ton	
Nonhazardous Sludge Disposal - Landfilling	\$ \$	per O Gal O Ton	
Other:	\$		
Other:	\$		
Total O&M Cost (2009)	\$		

CBI?

F4-17. Provide capital cost data in Table F-12 for all leachate treatment systems identified in Table F-5, including planned leachate treatment systems. Provide best engineering estimates when actual data are not readily available. For all costs, do not adjust for inflation. For example, if the plant incurred a land cost in 2002, enter the cost in the "Cost" column and enter "2002" in the "Year on which Cost is Based" column.

NOTE: If no records are available on this leachate treatment system, provide an explanation in the Comments page.

#### Table F-12. Capital Cost for the Leachate Treatment System

Project	Cost Year on which Cost is Based
Direct Costs	· · · · · · · · · · · · · · · · · · ·
<u>Purchased equipment</u> (includes all equipment for the installation or the upgrade: mechanical equipment; piping; instrumentation; electrical equipment; plants/organic matter for constructed wetland(s); spare parts; freight charges; taxes; insurance; and duties)	\$
Purchased equipment installation (includes installation of all equipment; piping; instrumentation/calibration; electrical equipment; mechanical equipment; structural supports, insulation, and paint)	\$
<u>Buildings</u> (buildings constructed to house operator rooms, or other operations associated with the system; also includes plumbing, heating, ventilation, dust collection, air conditioning, lighting, telephones, intercoms, painting, sprinklers, fire alarms)	\$
<u>Site preparation</u> (includes site clearing, all demolition, grading, roads, walking areas, fences)	\$
Land (includes property costs and survey fees)	\$
Total Direct Costs	\$
Indirect Costs	
Engineering Costs (includes process design and general engineering, cost engineering, consulting fees, supervision, inspection for each category below: a. Engineering Contract Firm Costs	
	\$
<ul> <li>b. Owner's Overhead Engineering Costs</li> <li>Hired outside engineering firm to oversee design and/or installation of the treatment system.</li> </ul>	\$ \$
	\$
Hired outside engineering firm to oversee design and/or installation of the treatment system. <u>Construction expenses</u> (includes temporary construction offices, roads, communications, fencing; construction tools and equipment;	\$
Hired outside engineering firm to oversee design and/or installation of the treatment system. <u>Construction expenses</u> (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)	\$ \$
<ul> <li>Hired outside engineering firm to oversee design and/or installation of the treatment system.</li> <li><u>Construction expenses</u> (includes temporary construction offices, roads, communications, fencing; construction tools and equipment; permits, taxes, insurance)</li> <li><u>Other Contractor's Fees</u></li> <li><u>Contingency actually expended</u> (to compensate for unpredictable events such as storms, floods, strikes, price changes, errors in</li> </ul>	\$ \$ \$ \$

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Leachate Treatment System ID: Insert System ID

Part: F

Steam Electric Questionnaire

Section Title: 4.6. Leachate Treatment System Equipment

Instructions: Complete Section 4.6 (Question F4-18) for all ancillary pieces of equipment included in the leachate treatment system that contribute significantly to the capital costs provided in Table F-12.

Note: This tab will copy with every copy made for the previous tab (Part F Section 4.5) as the information is directly related.

CBI? F4-18. In Table F-13, list the ancillary pieces of equipment included in the leachate treatment system that contribute significantly to the capital costs provided in Table F-12. Enter the description of the equipment and the total number of pieces of that equipment included in the system. Refer to the example shown below.

Examples of ancillary equipment:

Aerator Agitator Chemical feed system (specify chemicals) Pump, sludge (specify purpose/location) Pump, process wastewater (specify purpose/location)

#### Table F-13. Ancillary Equipment of the Leachate Treatment System

Ancillary Equipment (if applicable)	Number of Ancillary Equipment Pieces in the System
Pump, sludge (serving underflow from clarifiers)	2

Steam Electric Questionnaire

CBI?

Yes

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant Name: Insert Plant ID Plant ID: Insert Plant Name Pond/Impoundment ID or Landfill ID: Insert ID

**Part:** F **Section Title:** 5. Groundwater Monitoring Practices

**Instructions:** Make copies of Section 5 for each active/inactive/open and retired/closed *pond/impoundment* and *landfill*, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of *residues* or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas emission control residues. This includes liquid-borne material and solid material. Enter the pond/impoundment or landfill ID in the space provided above (use pond/impoundment and landfill IDs assigned in Table A-4 and Table A-6). Please provide all free response answers in the highlighted yellow areas.

Make a copy of Section 5 for each active/inactive/open and retired/closed pond/impoundment and landfill, including those located on non-adjoining property, using the "Copy Section 5" button below.

# Copy Section 5

**F5-1.** Does the plant perform groundwater monitoring of the pond/impoundment or landfill?

- $\bigcirc$  No (Skip to next Questionnaire Part)
- Yes (Continue)

Year of last monitoring event

Average frequency of monitoring, dpy

Number of times monitored in the last five years

Steam Electric Qu	lestionnaire	e Part F. Management Practices for Ponds/Impoundments and Land
CBI?	F5-2.	Has the plant measured <i>pollutant</i> concentrations from ash and FGD-related constituents (refer to lis of analytes in Question G3-1) in ground water that exceed a primary or secondary MCL and/or state issued standard/criteria?
		⊖ Yes (Continue)
		○ No (Skip to Question F5-4)
CBI?	F5-3.	<ul> <li>Identify the pollutants that exceeded a primary or secondary MCL and/or state-issued standard/criteria.</li> </ul>
CBI?	F5-4.	Has the plant measured pollutant concentrations from ash and FGD-related constituents (refer to list of analytes in Question G3-1) in ground water that do not exceed a primary or secondary MCL and/or state-issued standard/criteria, but do exceed background concentrations?
		⊖ Yes (Continue)
		○ No (Skip to Question F5-6)
CBI?	F5-5.	Identify the pollutants that did not exceed a primary or secondary MCL and/or state-issued standard/criteria, but did exceed background concentrations.

Part F. Management Practices for Ponds/Impoundments and Landfills

CBI? F5-6. Provide an overhead diagram of the pond/impoundment or landfill. Identify the location of the monitoring wells of the pond/impoundment or landfill and assign each well a number. In Table F-14, provide the average water table depth, averaged over the last year, at each monitoring well location and the distance to the nearest surface water.

Diagram attached.

## Table F-14. Monitoring Well Information

Monitoring Well ID Number	Average Water Table Depth at Well (ft)	Distance to Nearest Surface Water (miles)
Example: Well-1	26 feet	0.25 miles

Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

Plant Name: Insert Plant ID Plant ID: Insert Plant Name

Part: F Section Title: Part F Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

[	Question Number	Comment
CBI?		
🗌 Yes		
CBI?		
☐ Yes		
CBI?		
☐ Yes		
CBI?		
🗌 Yes		
CBI?		
🗌 Yes		
CBI?		
CBI?		
🗌 Yes		
CBI?		
🗌 Yes		
CBI?		
☐ Yes		
CBI?		
🗌 Yes		

Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

CBI?	
Yes	
CBI?	
🗌 Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
🗌 Yes	
CBI?	
🗌 Yes	

Part F. Management Practices for Ponds/Impoundments and Landfills

Process Wastewaters		
For Use in Tables and Questions throughout Parts A, B, C, D, and F.		
Air heater cleaning water	AHCW	
Ash pile runoff	APR	
Boiler blowdown	BB	
Boiler fireside cleaning water	BFCW	
Boiler tube cleaning water	BTCW	
Bottom ash sluice	BAS	
Carbon capture wastewater	CCAPW	
Coal pile runoff	CPR	
Combined ash sluice	CAS	
Combustion turbine cleaning (combustion gas portion of turbine) water	COMBCW	
Combustion turbine cleaning (compressor portion of the turbine) water	COMPRCW	
Combustion turbine evaporative coolers blowdown	TECB	
Cooling tower blowdown	СТВ	
FGD scrubber purge	SCRBP	
FGD slurry blowdown	FGDB	
Filter Backwash	FLTBW	
Floor drain wastewater	FDW	
Flue gas mercury control system wastewater	FGMCW	
Fly ash sluice	FAS	
General runoff	GR	
Gypsum pile runoff	GPR	
Gypsum wash water	GYPWW	
Ion exchange wastewater	IXW	
Landfill runoff - capped landfill	LRC	
Landfill runoff - uncapped landfill	LRUC	
Leachate	LEACH	
Limestone pile runoff	LPR	
Mill reject sluice	MRS	

Treated Wastewaters		
For Use as Effluents from Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-4.		
Effluent - 1	EFF-1	
Effluent - 2	EFF-2	
Effluent - 3	EFF-3	
Effluent - 4	EFF-4	
Effluent - 5	EFF-5	
Effluent - 6	EFF-6	
Filter backwash	FltBW	
Sludge	SLDG	
For Use as Influents to Pond/Impou		
Wastewater Treatment Systems in		
Recycled Waters Throughout		
POND-1 Effluent	POND-1-EFF	
POND-2 Effluent	POND-2-EFF	
POND-3 Effluent	POND-3-EFF	
POND-4 Effluent	POND-4-EFF	
POND-5 Effluent	POND-5-EFF	
POND-6 Effluent	POND-6-EFF	
POND-7 Effluent	POND-7-EFF	
POND-8 Effluent	POND-8-EFF	
POND-9 Effluent	POND-9-EFF	
POND-10 Effluent	POND-10-EFF	
POND-A Effluent	POND-A-EFF	
POND-B Effluent	POND-B-EFF	
POND-C Effluent	POND-C-EFF	
WWT-1 Effluent	WWT-1-EFF	
WWT-2 Effluent	WWT-2-EFF	
WWT-3 Effluent	WWT-3-EFF	
WWT-4 Effluent	WWT-4-EFF	
WWT-5 Effluent	WWT-5-EFF	

Part F. Management Practices for Ponds/Impoundments and Landfills

### **Steam Electric Questionnaire Code Tables**

Process Wastewaters		
For Use in Tables and Questions throughout Par	rts A, B, C, D, and F.	
Once -through cooling water	CW	
Reverse osmosis reject water	RORW	
SCR catalyst regeneration wastewater	SCRRW	
SCR catalyst washing wastewater	SCRWW	
Soot blowing wash water	SOOTW	
Steam turbine cleaning water	STCW	
Yard drain wastewater	YARDW	

### **Treated Wastewaters**

For Use as Influents to Pond/Impoundment Systems and/or Wastewater Treatment Systems in Part D, Table D-3, AND Recycled Waters Throughout Questionnaire.

WWT-6 Effluent	WWT-6-EFF
WWT-A Effluent	WWT-A-EFF
WWT-B Effluent	WWT-B-EFF
WWT-C Effluent	WWT-C-EFF

Part F. Management Practices for Ponds/Impoundments and Landfills

Wastewater Treatment Unit	ts
For Use in Tables and Questions Throughout	Parts D and F.
Adsorptive media	ADSORB
Aerobic Biological Reactor	AERBIO
Anaerobic Biological Reactor	ANBIO
Aerobic/Anaerobic Biological Reactor	AER/ANBIO
Chemical Precipitation Reaction Tank 1 - 1	CP-1-1
Chemical Precipitation Reaction Tank 1 - 2	CP-1-2
Chemical Precipitation Reaction Tank 2 - 1	CP-2-1
Chemical Precipitation Reaction Tank 2 - 2	CP-2-2
Chemical Precipitation Reaction Tank 3 - 1	CP-3-1
Chemical Precipitation Reaction Tank 3 - 2	CP-3-2
Clarification, Primary - 1	CL-P-1
Clarification, Primary - 2	CL-P-2
Clarification, Secondary - 1	CL-S-1
Clarification, Secondary - 2	CL-S-2
Clarification, Tertiary - 1	CL-T-1
Clarification, Tertiary - 2	CL-T-2
Constructed wetland - Cell 1	CWL -1
Constructed wetland - Cell 2	CWL -2
Constructed wetland - Cell 3	CWL -3
Constructed wetland - Cell 4	CWL -4
Constructed wetland - Cell 5	CWL -5
Constructed wetland - Cell 6	CWL -6
Constructed wetland system	CWTS
Equalization, Primary	EQ-P
Equalization, Secondary	EQ-S
Filter, Microfiltration - 1	FLT-M-1
Filter, Microfiltration - 2	FLT-M-2

Destinations		
For Use in Tables and Questions Throughout Parts A, C, D,		
and F.		
Burned on site	BURN	
Deep-well injection	DWELL	
Discharge to POTW	POTW	
Discharge to PrOTW	PrOTW	
Discharge to surface water	SW	
Evaporation	EVAP	
Hauled off site for reuse	HAULR - RF	
(removal fee)		
Hauled off site for reuse (given	HAULR - GA	
away)		
Hauled off site for reuse	SOLD	
(marketed and sold)		
Hauled off site for disposal	HAUL	
Mixed with fly ash for disposal	MFA	
On-site landfill (as reported in	LANDF	
Table A-6)		
POND-1	POND-1	
POND-2	POND-2	
POND-3	POND-3	
POND-4	POND-4	
POND-5	POND-5	
POND-6	POND-6	
POND-7	POND-7	
POND-8	POND-8	
POND-9	POND-9	
POND-10	POND-10	
POND-A	POND-A	
POND-B	POND-B	
POND-C	POND-C	
WWT-1	WWT-1	
WWT-2	WWT-2	

Part F. Management Practices for Ponds/Impoundments and Landfills

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Filter, Microfiltration - 3	FLT-M-3	
Filter, Microfiltration - 4	FLT-M-4	
Filter, Sand/Gravity - 1	FLT-S-1	
Filter, Sand/Gravity - 2	FLT-S-2	
Filter, Sand/Gravity - 3	FLT-S-3	
Filter, Sand/Gravity - 4	FLT-S-4	
Filter, Ultrafiltration - 1	FLT-U-1	
Filter, Ultrafiltration - 2	FLT-U-2	
Filter, Ultrafiltration - 3	FLT-U-3	
Filter, Ultrafiltration - 4	FLT-U-4	
Filter press - 1	FP-1	
Filter press - 2	FP-2	
Holding tank	HT	
lon exchange	IX	
Natural wetlands	NW	
pH adjustment - 1	PH-1	
pH adjustment - 2	PH-2	
pH adjustment - 3	PH-3	
Reverse osmosis	ROS	
Pond Unit - 1	SPD-1	
Pond Unit - 2	SPD-2	
Pond Unit - 3	SPD-3	
Pond Unit - 4	SPD-4	
Pond Unit - 5	SPD-5	
Pond Unit - 6	SPD-6	
Pond Unit - 7	SPD-7	
Pond Unit - 8	SPD-8	
Pond Unit - 9	SPD-9	

Destinations		
For Use in Tables and Questions Throughout Parts A, C, D, and F.		
WWT-3	WWT-3	
WWT-4	WWT-4	
WWT-5	WWT-5	
WWT-6	WWT-6	
WWT-A	WWT-A	
WWT-B	WWT-B	
WWT-C	WWT-C	
Reuse as boiler water	RECYC - BW	
Reuse as bottom ash sluice	RECYC - BAS	
Reuse as combined ash sluice	RECYC - CAS	
Reuse as FGD slurry	RECYC - FGDP	
preparation water		
Reuse as FGD absorber	RECYC - FGDAB	
makeup		
Reuse as fly ash sluice	RECYC - FAS	
Reuse as mill reject sluice	RECYC - MRS	
Reuse in cooling towers	RECYC - CW	

Part F. Management Practices for Ponds/Impoundments and Landfills

Wastewater Treatment Units		
For Use in Tables and Questions Throughout Parts D and F.		
Pond Unit - 10	SPD-10	
Pond Unit - 11	SPD-11	
Pond Unit - 12	SPD-12	
Pond Unit - 13	SPD-13	
Pond Unit - 14	SPD-14	
Settling tank - 1	ST-1	
Settling tank - 2	ST-2	
Settling tank - 3	ST-3	
Settling tank - 4	ST-4	
Settling tank - 5	ST-5	
Thickener - 1	TH-1	
Thickener - 2	TH-2	
Vacuum drum filter - 1	VF-1	
Vacuum drum filter - 2	VF-2	
Vacuum filter belt - 1	VFB-1	
Vacuum filter belt - 2	VFB-2	

Solids Handling			
For Use as Planned Solids Handling for the FGD Slurry Blowdown in Part B Table B-2.			
			Centrifuge - 1
Centrifuge - 2	CENT-2		
Centrifuge - 3	CENT-3		
Centrifuge - 4	CENT-4		
Hydrocyclones - 1	HYC-1		
Hydrocyclones - 2	HYC-2		
Hydrocyclones - 3	HYC-3		
Hydrocyclones - 4	HYC-4		
Filter press - 1	FP-1		
Filter press - 2	FP-2		
Thickener - 1	TH-1		
Thickener - 2	TH-2		
Vacuum drum filter - 1	VF-1		
Vacuum drum filter - 2	VF-2		
Vacuum filter belt - 1	VFB-1		
Vacuum filter belt - 2	VFB-2		

Part F Drop I	owns	
	JWII3	
Process Waster	aters 1	
Process Wastewaters 1 Select		
Leachate		
Stormwater		
Other		
Units		
Units Select		
µg/L		
mg/L		
Propose Waster	ators 2	
Process Wastewaters 2	aters 2	
Select		
Air heater cleaning water		
Ash pile runoff		
Boiler blowdown		
Boiler fireside cleaning water Boiler tube cleaning water		
Bottom ash sluice		
Carbon capture wastewater		
Coal pile runoff		
Combined ash sluice		
Combustion turbine cleaning (combusti	n gas portion of turbine)	
water	er perties of the truth in - )	
Combustion turbine cleaning (compress water	or portion of the turbine)	
Combustion turbine evaporative cooler	blowdown	
Contaminated stormwater		
Cooling tower blowdown		
FGD scrubber purge		
FGD slurry blowdown		
Filter Backwash		
Floor drain wastewater Flue gas mercury control system waste	ater	
Fly ash sluice		
General runoff		
Gypsum pile runoff		
Gypsum wash water		
Ion exchange wastewater		
Landfill runoff - capped landfill		
Landfill runoff - uncapped landfill Leachate		
Limestone pile runoff		
Mill reject sluice		
Once -through cooling water		
Reverse osmosis reject water		
SCR catalyst regeneration wastewater		
SCR catalyst washing wastewater		
Soot blowing wash water Steam turbine cleaning water		
Yard drain wastewater		
Other		
Treated Wastewaters	laters	
Select		
Effluent - 1		
Effluent - 2		
Effluent - 3		
Effluent - 4		
Effluent - 5		
Effluent - 6 Filter backwash		
Sludge		
POND-1 Effluent		
POND-2 Effluent		
POND-3 Effluent		
POND-4 Effluent		
POND-5 Effluent		
POND-6 Effluent POND-7 Effluent		
POND-7 Elitent		
POND-9 Effluent		
POND-10 Effluent		
POND-A Effluent		

#### Steam Electric Questionnaire

Part F. Management Practices for Ponds/Impoundments and Landfills

POND-C Effluent
WWT-1 Effluent
WWT-2 Effluent
WWT-3 Effluent
WWT-4 Effluent
WWT-5 Effluent
WWT-6 Effluent
WWT-A Effluent
WWT-B Effluent
WWT-C Effluent
Other
Other
Leasters Transact Units
Leachate Treatment Units
Leachate Treatment Units
Select
Adsorptive media
Aerobic Biological Reactor
Anaerobic Biological Reactor
Aerobic/Anaerobic Biological Reactor
Chemical Precipitation Reaction Tank 1 - 1
Chemical Precipitation Reaction Tank 1 - 2
Chemical Precipitation Reaction Tank 2 - 1
Chemical Precipitation Reaction Tank 2 - 2
Chemical Precipitation Reaction Tank 3 - 1
Chemical Precipitation Reaction Tank 3 - 2
Clarification, Primary - 1
Clarification, Primary - 2
Clarification, Secondary - 1
Clarification, Secondary - 1 Clarification, Secondary - 2
Clarification, Tertiary - 1
Clarification, Tertiary - 2
Constructed wetland - Cell 1
Constructed wetland - Cell 2
Constructed wetland - Cell 3
Constructed wetland - Cell 4
Constructed wetland - Cell 5
Constructed wetland - Cell 6
Constructed wetland system
Equalization, Primary
Equalization, Secondary
Filter, Microfiltration - 1
Filter, Microfiltration - 2
Filter, Microfiltration - 3
Filter, Microfiltration - 4
Filter, Sand/Gravity - 1
Filter, Sand/Gravity - 2
Filter, Sand/Gravity - 3
Filter, Sand/Gravity - 4
Filter, Ultrafiltration - 1
Filter, Ultrafiltration - 2
Filter, Ultrafiltration - 3
Filtor I Iltrafiltration - 4
Filter, Ultrafiltration - 4 Filter press - 1
Filter press - 1
Filter press - 1 Filter press - 2
Filter press - 1 Filter press - 2 Holding tank
Filter press - 1 Filter press - 2 Holding tank Ion exchange
Filter press - 1 Filter press - 2 Holding tank Ion exchange Natural wetlands
Filter press - 1 Filter press - 2 Holding tank Ion exchange Natural wetlands pH adjustment - 1
Filter press - 1 Filter press - 2 Holding tank Ion exchange Natural wetlands pH adjustment - 1 pH adjustment - 2
Filter press - 1 Filter press - 2 Holding tank Ion exchange Natural wetlands pH adjustment - 1 pH adjustment - 2 pH adjustment - 3
Filter press - 1 Filter press - 2 Holding tank Ion exchange Natural wetlands pH adjustment - 1 pH adjustment - 2 pH adjustment - 3 Reverse osmosis
Filter press - 1 Filter press - 2 Holding tank Ion exchange Natural wetlands pH adjustment - 1 pH adjustment - 2 pH adjustment - 3 Reverse osmosis Pond Unit - 1
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2
Filter press - 1           Filter press - 2           Holding tank           Ion exchange           Natural wetlands           pH adjustment - 1           pH adjustment - 2           pH adjustment - 3           Reverse osmosis           Pond Unit - 1           Pond Unit - 2           Pond Unit - 2           Pond Unit - 3
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 3
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 5         Pond Unit - 6
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 5         Pond Unit - 6
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 8
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 8         Pond Unit - 9
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 9         Pond Unit - 10         Pond Unit - 11
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 8         Pond Unit - 10         Pond Unit - 11         Pond Unit - 11
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 8         Pond Unit - 9         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 13
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 8         Pond Unit - 10         Pond Unit - 10         Pond Unit - 11         Pond Unit - 13         Pond Unit - 14
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 8         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 14         Settling tank - 1
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 8         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 12         Pond Unit - 14         Settling tank - 1         Settling tank - 2
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 2         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 8         Pond Unit - 9         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 14         Settling tank - 1         Settling tank - 2         Settling tank - 3
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 2         Pond Unit - 2         Pond Unit - 3         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 8         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 13         Pond Unit - 13         Pond Unit - 14         Settling tank - 1         Settling tank - 2         Settling tank - 4
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 3         Pond Unit - 3         Pond Unit - 4         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 8         Pond Unit - 9         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 14         Settling tank - 1         Settling tank - 1         Settling tank - 3         Settling tank - 4         Settling tank - 5
Filter press - 1         Filter press - 2         Holding tank         Ion exchange         Natural wetlands         pH adjustment - 1         pH adjustment - 2         pH adjustment - 3         Reverse osmosis         Pond Unit - 1         Pond Unit - 2         Pond Unit - 2         Pond Unit - 2         Pond Unit - 3         Pond Unit - 5         Pond Unit - 6         Pond Unit - 7         Pond Unit - 7         Pond Unit - 8         Pond Unit - 10         Pond Unit - 11         Pond Unit - 12         Pond Unit - 13         Pond Unit - 13         Pond Unit - 14         Settling tank - 1         Settling tank - 2         Settling tank - 4

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



**Steam Electric Questionnaire** 

# PART G - LEACHATE SAMPLING DATA FOR PONDS/IMPOUNDMENTS AND LANDFILLS

# **Table of Contents**

### **Section Title**

### Tab Name

Part G Instructions Leachate Collection Leachate Generated from Ponds/Impoundments and Landfills Leachate Sample Collection Instructions Sample Collection Information Waste Information Laboratory Analytical Data Form Part G Comments Part G Instructions Part G Section 1 Part G Section 2

Part G Section 3 Part G Section 4 Part G Section 5 Part G Sampling Results Part G Comments Steam Electric Questionnaire

Part G. Instructions

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

# PART G. LEACHATE SAMPLING DATA FOR PONDS/IMPOUNDMENTS AND LANDFILLS

# INSTRUCTIONS

Complete Part G of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part G TOC tab, all name and ID fields throughout Part G will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part G.

Please provide all free response answers in the highlighted yellow areas. Throughout Part G, you may need to make copies of certain sections/questions. Instructions are provided throughout Part G regarding making copies. Note that pond/impoundment unit and landfill names must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the pond/impoundment or landfill.

Use the Part G Comments tab to do the following: provide additional information as requested in certain questions within Part G; indicate atypical data (e.g., if the analytical data provided from the sample collection is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

# Sampling data and the completed Part G of the questionnaire shall be submitted to EPA no later than 120 calendar days after receiving the questionnaire.

A company or plant may be exempt from the leachate sample collection (Question G3-1). Please refer to Question G1-1 and the "Applicability" section located in the "Part G Section 3" tab to determine if you are exempt and how to submit a written explanation. Steam Electric Questionnaire

CBI?

Yes

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: G

Section Title: 1. Leachate Collection

Instructions: Part G requests *leachate* sampling data for *pond/impoundment* units and *landfills* used for the storage, treatment, and/or disposal of *residues* or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas desulfurization (FGD) system residues. This includes liquid-borne material and solid material.

**G1-1.** Is *leachate* currently collected from any *pond/impoundment* and/or *landfill*, including those located on non-adjoining property, that contains residues or by-products from the combustion of coal or petroleum coke? Please see the glossary for a complete definition of *leachate*, which includes the terms seepage, leak, and leakage.

Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant.

- O Yes (Skip to Section 2)
- $\bigcirc$  No (Skip to next Questionnaire Part)

Part G. Leachate Sampling

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Pond/Impoundment Unit or Landfill ID: Insert ID

# Part: G Section Title: 2. Leachate Generated from Ponds/Impoundments and Landfills Instructions: Make copies of Section 2 (Questions G2-1 through G2-4) for each pond/impoundment unit and landfill, including those located on non-adjoining property, used for the storage, treatment, and/or disposal of residues or by-products (or sludges or water streams containing the residues or byproducts) from the combustion of coal or petroleum coke, including, but not limited to, fly ash, bottom ash, boiler slag, or flue gas desulfurization (FGD) system residues. This includes liquid-borne material and solid material. Enter the pond/impoundment unit or landfill ID in the space provided above (use pond/impoundment unit and landfill IDs assigned in Table A-4 and Table A-6). Please provide all free response answers in the highlighted yellow areas. Note: This includes landfills located on non-adjoining property that are under the operational control of the plant. This also includes landfills, within 20 miles, owned/operated by the plant's ultimate parent firm, for the purpose of storing/disposing of process wastewaters, residues or by-products, from the plant. Make a copy of Section 2 for each pond/impoundment unit and landfill, including those located on non-adjoining property, using the "Copy Section 2" button below. Note: "Treatment" refers to the removal of specific pollutants or process wastewater constituents other than suspended solids. Refer to Figure G-1 below to help determine the leachate sample collection requirements for this pond/impoundment or landfill. **Copy Section 2** G2-1. Is leachate currently collected from this pond/impoundment unit or landfill (excluding leachate returned to the pond/impoundment from which it originated)? ⊖ Yes (Continue) (Skip to Section 5) O No

G2-2. Is all collected leachate transported off site for treatment and/or disposal?

CBI?

CBI?

Yes

- O Yes (Skip to Section 3. Provide ONLY untreated monitoring data as described in Question G3-1.)
- ○<sub>No</sub> (Continue)

Steam Electric (	Questionnaire
------------------	---------------

CBI?	G2-3. Is the collected leachate from this pond/impoundment unit or landfill that is not transferred off site currently treated?							
	⊖ <sub>Yes</sub> (Continue)							
	○ No (Skip to Section 3. Provide ONLY untre	eated monitoring data as described in Question G3-1.)						
CBI?	G2-4. Is the leachate combined with other waste streams prior to treatment?							
	$\bigcirc$ Yes, combined with ONLY runoff or other stormwater	(Provide treated and untreated monitoring data as described in Question G3-1)						
	O Yes, combined with process wastewater other than runoff/stormwater (Provide ONLY <u>untreated</u> monitoring data as described in Question							
	○ No	(Provide treated and untreated monitoring data as described in Question G3-1)						

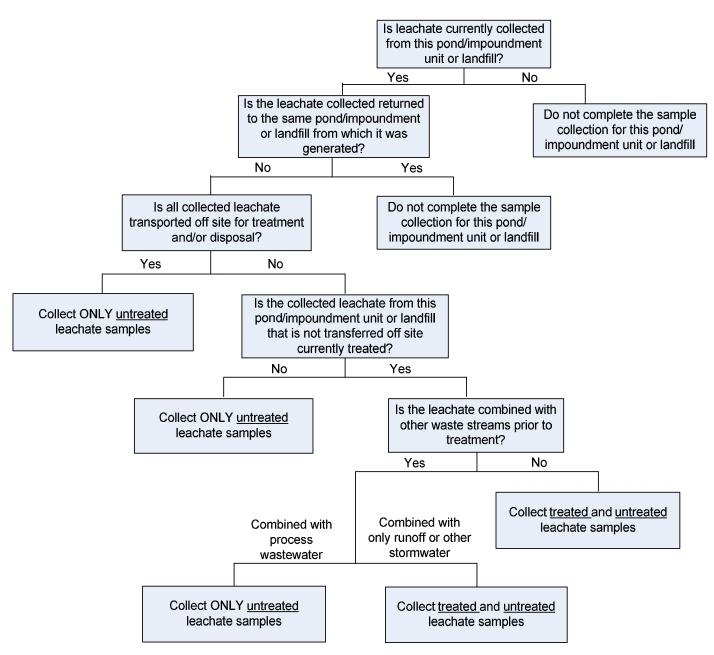


Figure G-1. Leachate Collection Decision Tree

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: G Section Title: 3. Leachate Sample Collection Instructions

### G3-1. OVERVIEW OF THE SAMPLE COLLECTION

Collect process wastewater samples of <u>untreated</u> and/or <u>treated</u> *leachate* streams generated from *pond(s)/impoundment(s)* and *landfill(s)* used for the storage, treatment, or disposal of *residues* or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas desulfurization (FGD) system residues (this includes liquid-borne material and solid material).

# Sampling data and the completed Part G of the questionnaire shall be submitted to EPA no later than 120 calendar days after receiving the questionnaire.

The samples should be collected as detailed in these instructions. In general, samples should be collected as grab samples (i.e., composite samples are not required). The plant should collect samples from each leachate collection point for each pond/impoundment and landfill. If the plant determines that a sample from one or more collection points are representative of an individual pond/impoundment or landfill, then the plant may simply collect the representative sample(s). The plant should collect samples from each sampling location once per week for four consecutive weeks, or as soon thereafter as sufficient leachate is available for collection.

The following analytes and analytical methods must be used for the sample analysis:

- Metals (total recoverable; antimony, EPA Method 200.8 arsenic, beryllium, cadmium, chromium, cobalt, copper, lead, manganese, molybdenum, nickel, selenium, silver, thallium, vanadium, and zinc)
- Metals (total recoverable: aluminum, EPA Method 200.7 or 200.8 barium, boron, calcium, iron, magnesium, sodium, tin, and titanium)

Mercury	EPA Method 1631E
Chlorides	40 CFR Part 136-approved
Sulfates	40 CFR Part 136-approved
<ul> <li>Total dissolved solids (TDS)</li> </ul>	40 CFR Part 136-approved
<ul> <li>Total suspended solids (TSS)</li> </ul>	40 CFR Part 136-approved
• pH	40 CFR Part 136-approved

Each company or plant is responsible for identifying and contracting an analytical laboratory to perform the analyses.

#### APPLICABILITY

A plant may be exempt from the leachate sample collection (and skip to Question G3-2) if one of these two circumstances is true:

1. The plant can provide previously collected leachate characterization data if it fulfills the following data requirements:

- Must have data from leachate generated from each pond/impoundment and landfill where leachate is collected;
- Must have at least four samples of <u>untreated</u> and/or <u>treated</u> leachate, where each sample is collected at least five days apart; and
- Must have tested for every analyte listed above using the specified analytical methods.
- 2. The plant personnel are unable to collect the samples safely.

If you believe you are exempt, you must submit a written explanation justifying one or both of these two circumstances within two weeks after receiving the questionnaire by e-mail (preferred) or mailed to:

Jezebele Alicea US EPA Engineering and Analysis Division Mail Code: 4303T 1200 Pennsylvania Avenue, N.W. Washington, DC 20460 alicea.jezebele@epa.gov

EPA will then determine if the plant is exempt from the leachate sample collection requirement. If the plant can provide previously collected leachate characterization data, then the plant should complete Section 4 (Questions G4-1 and G4-2) and continue to Section 5 (Question G5-1). Also, the plant must provide the leachate sampling data in Table G-4 found in the "Part G Sampling Results" tab. If the plant cannot collect the samples safely, then the plant should skip Section 4 and continue to Section 5 (Question G5-1).

### SAMPLE LOCATION

Collect <u>untreated</u> and/or <u>treated</u> leachate samples from each pond/impoundment unit and landfill for which you responded "yes" in Question G2-1.

The <u>untreated</u> leachate samples must be collected directly from the *leachate collection system* or holding tank prior to any form of treatment. The <u>treated</u> leachate samples must be collected from the effluent from a leachate treatment system that is designed for the purpose of removing pollutants or process wastewater constituents, other than suspended solids, prior to *discharge* or commingling with other process wastewaters.

If the pond/impoundment unit and/or landfill has multiple collection points, the <u>untreated</u> sample may be collected from a common header area, if applicable. If there is not a common header area for the pond/impoundment or landfill, the plant may select one of the collection points that is "representative" of the pond/impoundment or landfill from which to collect the sample. If warranted due to the characteristics of the pond/impoundment or landfill, the plant may need to collect samples from more than one collection point to obtain representative samples. If the plant collects the samples from one "representative" collection point, describe how the company or plant determined the collection point is "representative" of all of the collection points in the "Part G Comments" tab located at the end of Part G.

CBI?

Yes

#### SAMPLE FREQUENCY

Collect one sample of <u>untreated</u> leachate (and one sample of <u>treated</u> leachate if appropriately identified by responses in Question G2-4) once per week for four weeks, or as soon thereafter as sufficient leachate is available for collection, from each pond/impoundment unit and landfill. Please note that the samples must be collected at least five days after the previous sample was collected. If the pond/impoundment or landfill does not generate leachate weekly, please collect the samples as soon as the leachate is generated, but allow at least five days between samples.

Example1: If a plant collects only <u>untreated</u> leachate from a pond/impoundment unit, and the samples are obtained from a single leachate collection point, the plant is required to collect a total of four samples.

Example 2: If a plant collects both <u>untreated</u> and <u>treated</u> leachate from both a pond/impoundment unit and a landfill, and each separately has a single leachate collection point and they have separate treatment systems, the plant is required to collect a total of sixteen samples.

#### SAMPLE ANALYSES

After receiving the analytical results from the laboratory, enter the analytical data into the "Part G Sampling Results" tab. Report all results, including those below the reporting limit. Identify results that are less than the *method detection limit* (MDL), and results that are between the detection and *reporting limits*. For example, if the MDL is equal to 5 ng/L, the reporting limit is equal to 15 ng/L, and the value reported by the laboratory is 12 ng/L, report 12 ng/L as the measured value and identify and describe any qualifiers on the data in the corresponding column. If the measured value is not detected, list the detection limit value and select the less than (<) symbol in the non-detect indicator column.

### QUALITY ASSURANCE/QUALITY CONTROL

Follow the method-specified quality assurance/quality control analyses and attach a data review summary once the analyses are complete.

- **G3-2.** Please attach an aerial photograph or drawing showing the entire waste management unit (i.e., pond/impoundment unit or landfill) that shows the boundaries and identifies all leachate collection points and the active and inactive areas of the pond/impoundment or landfill. Also, indicate the leachate sample location(s) used for this sample collection in the aerial photograph or drawing of the pond/impoundment unit or landfill.
  - $\bigcirc$  I have attached the aerial photograph

○ I did not attach the aerial photograph. Explain why:

**CBI? G3-3.** Please identify the leachate sample locations used for this sample collection in the block diagram previously requested in Question F4-2.

Leachate sampling collection locations identified on the block diagram requested in Part F, Question F4-2.

Steam Electric Questionnaire

CBI?

CBI?

CBI?

CBI?

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: G

Section Title: 4. Sample Collection Information

Instructions: Complete Table G-1 for each *pond/impoundment* unit and *landfill* that requires *leachate* sampling and is used for the storage, treatment, and/or disposal of *residues* or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas desulfurization (FGD) system residues. This includes liquid-borne material and solid material. Enter the pond/impoundment unit or landfill ID in the first column of Table G-1 (use pond/impoundment unit and landfill IDs assigned in Table A-4 and Table A-6). Please provide all free response answers in the highlighted yellow areas.

Collect daily rainfall data starting two weeks prior to collection of the first sample through the day of the last sample collected and enter the date and inches of rainfall in Table G-2.

G4-1. In Table G-1, provide a description of the sample collection location, the date the sample was collected, the flow rate of the leachate stream from the collection point (select the units of the flow rate), and identify if the leachate stream is <u>treated</u> or <u>untreated</u>. If the leachate sample is <u>treated</u>, provide the leachate treatment system ID previously identified in Table F-5.

Pond/Impoundment Unit or Landfill ID (Use IDs from Tables A-4 and A-6)	Samp	le Collection Location	Sample Collection	Date of Sample Collection (mm/dd/yyyy)
Example	Untreated pond/impoundment	Leachate Treatment System ID:	Common header area	01/25/10
	Sample Collection Location	Leachate Treatment System ID: ▼		
	Sample Collection Location	Leachate Treatment System ID:		
	Sample Collection Location	Leachate Treatment System ID: ▼		
	Sample Collection Location	Leachate Treatment System ID: ▼		

### Table G-1. Sample Collection Information

CBI? G4-2. In Table G-2, provide the inches of rainfall accumulated at the plant on a daily basis starting two weeks prior to the collection of the first leachate sample through the last day of sample collection.

### Table G-2. Rainfall Data

	Date (mm/dd/yyyy)	Inches of Rainfall
Image: state in the state in		
Image: state of the state of		
Image: set of the		
Image: state of the state of		
Image: Constraint of the sector of the se		
Image:		
Image: Control of the second secon		
Image: Constraint of the second se		
Image: Control of the second secon		
Image: Constraint of the second of the se		
Image: Sector		
Image: Constraint of the sector of the se		
Image:		
Image: state		

Date (mm/dd/yyyy)	Inches of Rainfall

CBI?

CBI?

CBI?

CBI?

CBI?

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: G

Section Title: 5. Waste Information

Instructions: Complete Table G-3 for each *pond/impoundment* unit and *landfill*, including those located on non-adjoining property, that is used for the storage, treatment, and/or disposal of *residues* or by-products (or *sludges* or water streams containing the residues or by-products) from the combustion of coal or petroleum coke, including, but not limited to, *fly ash*, *bottom ash*, boiler slag, or flue gas desulfurization (FGD) system residues. This includes liquid-borne material and solid material. Enter the pond/impoundment unit or landfill ID in the first column of Table G-3 (use pond/impoundment unit and landfill IDs assigned in Table A-4 and Table A-6). Please provide all free response answers in the highlighted yellow areas.

Make a copy of Section 5 to complete as many tables as needed to provide information for all pond/impoundment units and landfills, including those located on non-adjoining property, using the "Copy Section 5" button below.

#### Copy Section 5

G5-1. In Table G-3, indicate all process wastes, residues or by-products that are stored, treated, and/or disposed of in each pond/impoundment unit and/or landfill [Check all that apply]. Please provide any additional wastes not listed by selecting "Other" and specifying the process waste, residue, or by-product in the highlighted yellow space provided. Complete as many rows of the table as needed to represent all pond/impoundment units and landfills at the plant. If more rows are needed, make additional copies of Table G-3 and complete as many tables as needed to provide information for all pond/impoundment units and landfills identified in Table A-4 and A-6.

Pond/Impoundment Unit or Landfill ID (Use IDs from Tables						
A-4 and A-6)			Type and Amo	unt of Waste		
	Fly ash	tons	FGD Calcium Sulfate (Gypsum)	tons	Other:	to
	Bottom ash	tons	FGD Calcium Sulfate - Not Pozzolanic	tons	Other:	to
	Boiler slag	tons	FGD Pozzolanic Material	tons	Other:	to
	Fly ash	tons	FGD Calcium Sulfate (Gypsum)	tons	Other:	to
	Bottom ash	tons	FGD Calcium Sulfate - Not Pozzolanic	tons	Other:	to
	Boiler slag	tons	FGD Pozzolanic Material	tons	Other:	to
	Fly ash	tons	FGD Calcium Sulfate (Gypsum)	tons	Other:	to
	Bottom ash	tons	FGD Calcium Sulfate - Not Pozzolanic	tons	Other:	to
	Boiler slag	tons	FGD Pozzolanic Material	tons	Other:	to
	Fly ash	tons	FGD Calcium Sulfate (Gypsum)	tons	Other:	to
	Bottom ash	tons	FGD Calcium Sulfate - Not Pozzolanic	tons	Other:	to
	Boiler slag	tons	FGD Pozzolanic Material	tons	Other:	to
	Fly ash	tons	FGD Calcium Sulfate (Gypsum)	tons	Other:	to
	Bottom ash	tons	FGD Calcium Sulfate - Not Pozzolanic	tons	Other:	to
	Boiler slag	tons	FGD Pozzolanic Material	tons	Other:	to

#### Table G-3. Waste Information

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

•

Plant ID: <u>Insert Plant ID</u> Plant Name: Insert Plant Name Pond/Impoundment Unit or Landfill ID: <u>Insert ID</u> Sample Collection Location: <sub>Sample Collection Location</sub>

### Part: G

Steam Electric Questionnaire

Section Title: Laboratory Analytical Data Form

Instructions: Complete Table G-4 for each <u>untreated</u> and <u>treated</u> sample collection locations. Enter the pond/impoundment unit or landfill ID (use pond/impoundment unit and landfill IDs assigned in Table A-4 and Table A-6) and the sample collection location (identified previously in Table G-1) in the spaces provided above. Also, identify the name of the analytical laboratory that conducted the analyses and provide the sample collection location description previously identified in Table G-1. Report all results, including those below the reporting limit. Identify results that are less than the method detection limit (MDL), and results that are between the detection and reporting limits. For example, if the MDL is equal to 5 ng/L, the reporting limit is equal to 15 ng/L, and the value reported by the laboratory is 12 ng/L, report 12 ng/L as the measured value and identify and describe any qualifiers on the data in the corresponding column. If the measured value is not detected, list the detection limit value and select the less than (<) symbol in the non-detect indicator column. Please provide all free response answers in the highlighted yellow areas.

Make a copy of Sampling Results Table for the each pond/impoundment unit and landfill chosen for the leachate sample collection using the "Copy Sampling Results Table" button below.

CBI?	Name of analytical laboratory:	
	Data review summary attached.	
	Copy Sampling Results Table	
CBI?	Sample collection location description:	

Yes

CBI?

#### Table G-4. Leachate Sampling Analytical Data Form

Name of Analyte	CAS Number	Non- Detect Indicator	Concentration* (µg/L)	Analytical Method Used	Method Detection Limit (MDL) (µg/L)	Reporting Limit (μg/L)	Qualifiers for the Measurement
Example - Arsenic	7440-38-2	Non-Detec 🔻	350	EPA Method 200.7	2	10	Detected in laboratory blank at less than 5 times the sample result
				Analytical Method	_		
Aluminum	7429-90-5	Non-Detec 🔻		Other:			
				Analytical Method			
Antimony	7440-36-0	Non-Detec 🔻		Other:			
				Analytical Method			
Arsenic	7440-38-2	Non-Detec 🔻		Other:			
				Analytical Method			
Barium	7440-39-3	Non-Detec 🔻		Other:			
				Analytical Method			
Beryllium	7440-41-7	Non-Detec 🔻		Other:			
				Analytical Method			
Boron	7440-42-8	Non-Detec 🔻		Other:			
				Analytical Method			
Cadmium	7440-43-9	Non-Detec 🔻		Other:			

Steam Electric Questionnaire

	T	- T					
			Analytical Metho	<b>-</b> t			
Calcium	7440-70-2	Non-Detec 🔻	Other:				
			Analytical Metho	<b>–</b> t			
Chromium	7440-47-3	Non-Detec 🔻	Other:				
			Analytical Metho	d 🔻			
Cobalt	7440-48-4	Non-Detec 🔻	Other:				
			Analytical Metho	i 🔻			
Copper	7440-50-8	Non-Detec 🔻	Other:				
	7440-30-0		Analytical Metho				
	7400.00.0	Non-Detec 💌					
Iron	7439-89-6	Non-Delec	Other:				
			Analytical Metho	± t			
Lead	7439-92-1	Non-Detec 🔻	Other:				
			Analytical Metho	<b>-</b> t			
Magnesium	7439-95-4	Non-Detec 🔻	Other:				
			Analytical Metho	t 🔻			
Manganese	7439-95-4	Non-Detec 🔻	Other:				
			Analytical Metho	i 🔻			
Molybdenum	7439-98-7	Non-Detec 🔻	Other:				
NP 1 1	7440.00.0		Analytical Metho	<u>▼</u> t			
Nickel	7440-02-0	Non-Detec 🔻	Other:				
Colorium	7700 40 0	Non-Detec 🔻	Analytical Metho Other:	<b>–</b> t			
Selenium	7782-49-2	Non-Delec	Analytical Metho	i 🔻			
Silver	7440-22-4	Non-Detec 🔻	Other:				
	7440-22-4		Analytical Metho				
Sodium	7440-23-5	Non-Detec 🔻	Other:	. ·			
	1110 20 0		Analytical Metho	t 🔻			
Sulfate	No CAS	Non-Detec 🔻	Other:				
			Analytical Metho	t 🔻			
Thallium	7440-28-0	Non-Detec 💌	Other:				
			Analytical Metho	d 🔻			
Tin	7440-31-5	Non-Detec 🔻	Other:				
			Analytical Metho	▼ ti			
Titanium	7440-32-6	Non-Detec 🔻	Other:				
			Analytical Metho	± •			
Vanadium	7440-62-2	Non-Detec 🔻	Other:				
<b>_</b> .			Analytical Metho	<b>–</b> t			
Zinc	7440-66-6	Non-Detec 🔻	Other:				
Moroury	7420 07 0	Non-Detec 🔻	Analytical Metho	<b>▼</b> t			
Mercury	7439-97-6	NUI-Deley	Other:	i 🔻			
Chlorides	No CAS	Non-Detec 🔻	Analytical Metho Other:	<b>پ</b> د			
Chlorides	INU CAS	Non-Deley •	Analytical Metho	i 🔻			
Total dissolved solids (TDS)	No CAS	Non-Detec 🔻	Other:	· <u>·</u>			
	10 0/10		Analytical Metho				
Total suspended solids (TSS)	No CAS	Non-Detec 🔻	Other:	- ·			
			Analytical Metho	i 🔻			
рН	No CAS	Non-Detec 🔻	Other:				
*If not detected, list the detection	- Bask calve and			4 4 ! 1! 4	- 1		

\*If not detected, list the detection limit value and select the less than (<) symbol in the non-detect indicator column.

Steam Electric Questionnaire

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

Plant Name: Insert Plant ID Plant ID: Insert Plant Name

Part: G

Section Title: Part G Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

	Question Number	Comment
CBI?		

Steam Electric Questionnaire

Part G. Leachate Sampling Data for Ponds/Impoundments and Landfills

CBI?	
Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
🗌 Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
Yes	
CBI?	
□ Yes	
CBI?	
Yes	
CBI?	
🗌 Yes	
CBI?	
Yes	

### Part G Drop Downs

Analytical Method
Analytical Method
40 CRF Part 136-approved
EPA Method 200.7
EPA Method 200.8
EPA Method 1631E
Other

Non-Detect Drop Down
Non-Detect Drop Down
<

Sample Collection Location			
Sample Collection Location			
Treated pond/impoundment			
Untreated pond/impoundment			
Treated Landfill			
Untreated Landfill			

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



**Steam Electric Questionnaire** 

# **PART H - NUCLEAR POWER GENERATION**

**Table of Contents** 

### **Section Title**

Part H Instructions Nuclear Generating Unit Data Process Wastewater Generation Wastewater Treatment Systems Part H Comments

### Tab Name

Part H Instructions Part H Section 1 Part H Section 2 Part H Section 3 Part H Comments Steam Electric Questionnaire

Part H. Instructions

Plant ID: <u>Insert Plant ID</u> Plant Name: <u>Insert Plant Name</u>

# PART H. NUCLEAR POWER GENERATION

# INSTRUCTIONS

Complete Part H of the questionnaire for your plant. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part H TOC tab, all name and ID fields throughout Part H will automatically populate. Refer to the overall questionnaire instructions, the glossary, and the acronym list for assistance with completing Part H.

Please provide all free response answers in the highlighted yellow areas. Throughout Part H, you may need to make copies of certain sections/questions. Instructions are provided throughout Part H regarding making copies. Note that process wastewater codes or wastewater treatment system names must be populated on the copied tab or section, located in the upper right corner under "Plant ID" and "Plant Name", in order to correlate the requested information with the process wastewater or wastewater treatment system.

Use the Part H Comments tab to do the following: provide additional information as requested in certain questions within Part H; indicate atypical data (e.g., if 2009 information is not representative of normal operations); and note methods used to make best engineering estimates in the event that exact data are not available.

Note: The following acronyms are used throughout Part H:

PWR - Pressurized water reactor

BWR - Boiling water reactor

#### Steam Electric Questionnaire

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### Part: H

Section Title: 1. Nuclear Generating Unit Data

Instructions: Complete Section 1 (Questions H1-1 through H1-3) for each nuclear electric generating unit that the plant operated during 2009. Provide all free response answers in the highlighted yellow areas.

CBI?	H1-1. Did the plant operate one or more units using nuclear energy as the fuel source to generate electricity in 2009?						
	⊖ Yes	(Continue)					
	◯ No	(Skip to next Questionnaire Part)					
CBI?	H1-2. Did the plant generate any process wastewater (with the exception of wastewater from service water treatment systems) during 2009 that is associated with the production of electricity from nuclear generating units? Examples include, but are not limited to, containment sump water and water generated from cooling system leaks or loss of coolant accidents (LOCA).						
	◯ Yes	(Continue)					
	◯ No	(Skip to next Questionnaire Part)					
CBI?	units that	H-1, provide information for all <i>process wastewater</i> associated with the production of electricity from the nuclear electric generating the plant operated during 2009. Indicate the nuclear generating unit(s) that are associated with each process wastewater. [Check that apply.] If the process wastewater is associated with the entire plant, all nuclear units should be checked. If the plant generated					

and indicate the nuclear generating unit(s) that are associated with the process wastewater.

a process wastewater that is not in the drop down menu, include the name and description of the process wastewater in the space provided

Part H. Nuclear Power Generation

Process Wastewater Code		Process Wastewater	N	uclear Unit(s) Associated with Process Wastewater
NUC-1	Process Wastewater Other, specify:	Nonradioactive	e/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:
NUC-2	Process Wastewater Other, specify:	▼ Nonradioactiv	e/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 6       SE Unit 9
NUC-3	Process Wastewater Other, specify:	▼ Nonradioactiv	e/Radioactive	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:
NUC-4	Process Wastewater Other, specify:	Nonradioactiv	e/Radioactive	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:
NUC-5	Process Wastewater Other, specify:	Nonradioactive	e/Radioactive	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:
NUC-6	Process Wastewater Other, specify:	Nonradioactive	e/Radioactive	SE Unit 1     SE Unit 4     SE Unit 7       SE Unit 2     SE Unit 5     SE Unit 8       SE Unit 3     SE Unit 6     SE Unit 9       Other, specify:     SE Unit 6     SE Unit 9
NUC-7	Process Wastewater Other, specify:	Nonradioactiv	e/Radioactive	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:

### Table H-1. Process Wastewater Associated with Nuclear Electric Generating Units

#### Steam Electric Questionnaire

			1
NUC-8	Process Wastewater	Nonradioactive/Radioactive	- SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9
	Other, specify:		Other, specify:
NUC-9	Process Wastewater Other, specify:	▼ Nonradioactive/Radioactive ▼	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9           Other, specify:         SE Unit 6         SE Unit 9
NUC-10			SE Unit 1 SE Unit 4 SE Unit 7
	Process Wastewater	▼ Nonradioactive/Radioactive ▼	SE Unit 2     SE Unit 5     SE Unit 8       SE Unit 3     SE Unit 6     SE Unit 9
	Other, specify:		Other, specify:
NUC-11	Process Wastewater	Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9
	Other, specify:		Other, specify:
NUC-12	Process Wastewater Other, specify:	▼ Nonradioactive/Radioactive ▼	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:
NUC-13			
	Process Wastewater	Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9
	Other, specify:		Other, specify:
NUC-14	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9           Other, specify:         SE Unit 6         SE Unit 9
NUC-15			- SE Unit 1 SE Unit 4 SE Unit 7
	Process Wastewater	Nonradioactive/Radioactive	SE Unit 2     SE Unit 5     SE Unit 8       SE Unit 3     SE Unit 6     SE Unit 9
	Other, specify:		Other, specify:
NUC-16	Process Wastewater	▼ Nonradioactive/Radioactive ▼	- SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9
	Other, specify:		Other, specify:

Steam Electric Questionnaire

	1		
NUC-17	Process Wastewater	Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9           Other, specify:         SE Unit 6         SE Unit 9
NUC-18	Process Wastewater	Nonradioactive/Radioactive	SE Unit 1     SE Unit 4     SE Unit 7       SE Unit 2     SE Unit 5     SE Unit 8       SE Unit 3     SE Unit 6     SE Unit 9       Other, specify:     SE Unit 6     SE Unit 9
NUC-19	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1     SE Unit 4     SE Unit 7     SE Unit 2     SE Unit 5     SE Unit 3     SE Unit 6     SE Unit 9     Other, specify:
NUC-20	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1     SE Unit 4     SE Unit 7       SE Unit 2     SE Unit 5     SE Unit 8       SE Unit 3     SE Unit 6     SE Unit 9       Other, specify:     SE Unit 6     SE Unit 9
NUC-21	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1     SE Unit 4     SE Unit 7       SE Unit 2     SE Unit 5     SE Unit 8       SE Unit 3     SE Unit 6     SE Unit 9       Other, specify:     SE Unit 9
NUC-22	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 6       SE Unit 9
NUC-23	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 6       SE Unit 9
NUC-24	Process Wastewater Other, specify:	▼ Nonradioactive/Radioactive ▼	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 9
NUC-25	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 9

Steam Electric Questionnaire

I			
NUC-26	Process Wastewater Other, specify:	▼ Nonradioactive/Radioactive ▼	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9           Other, specify:         SE Unit 6         SE Unit 9
NUC-27	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9           Other, specify:         SE Unit 6         SE Unit 9
NUC-28	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 9
NUC-29	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 9
NUC-30	Process Wastewater	Nonradioactive/Radioactive V	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 6       SE Unit 9
NUC-31	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9           Other, specify:         Other, specify:         SE Unit 6
NUC-32	Process Wastewater Other, specify:	Nonradioactive/Radioactive	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:
NUC-33	Process Wastewater Other, specify:	▼ Nonradioactive/Radioactive ▼	SE Unit 1       SE Unit 4       SE Unit 7         SE Unit 2       SE Unit 5       SE Unit 8         SE Unit 3       SE Unit 6       SE Unit 9         Other, specify:       SE Unit 9
NUC-34	Process Wastewater Other, specify:	▼ Nonradioactive/Radioactive ▼	SE Unit 1 SE Unit 4 SE Unit 7 SE Unit 2 SE Unit 5 SE Unit 8 SE Unit 3 SE Unit 6 SE Unit 9 Other, specify:

Steam Electric Questionnaire

NUC-35	Process Wastewater	▼ Nonradioactive/Radioactive	SE Unit 1         SE Unit 4         SE Unit 7           SE Unit 2         SE Unit 5         SE Unit 8           SE Unit 3         SE Unit 6         SE Unit 9
	Other, specify:		Other, specify:
NUC-36	Process Wastewater	Nonradioactive/Radioactive	.         .
	Other, specify:		Other, specify:

Plant ID: Insert Plant ID

Plant Name: Insert Plant Name

Process wastewater code: Process Wastewater Code

Section Title: 2. Process Wastewater Generation

Part: H

Instructions: Complete Section 2 (Questions H2-1 and H2-2) for each *process wastewater* generated on site during 2009 that is associated with the operation of the nuclear generating units. Please provide all free response answers in the highlighted yellow areas.

Make a copy of Section 2 for each type of process wastewater generated in 2009 and previously identified in Table H-1 using the "Copy Section 2" button below. Enter the process wastewater code from Table H-1 in the space provided above.

**CBI?** H2-1. Indicate in Table H-2 if the *process wastewater* flow is continuous or not continuous. For process wastewater with a continuous flow, indicate the flow rate, typical volume generated annually, and duration for the process wastewater that was generated in 2009. For process wastewater without a continuous flow, indicate the typical flow rate, typical volume generated annually in gallons, duration, and frequency with which the process wastewater is generated.

### **Table H-2. Process Wastewater Flows**

Process Wastewater Flow	Flow Rate (gpm)	Typical Volume Generated Annually (gallons)	Туріса	al C	Duratic	on	(e.	Typical Freq g., 1 time eve	
◯ Continuous			hp	bd		dpy			
O Not Continuous			hp	bd		dpy		time(s) every	year(s)

CBI?	<ol> <li>Indicate how the untreated process wastewater is handled. If recycled, indicate to which process the process wastewater is recycled. [Check all boxes that apply.]</li> </ol>					
	Immediately recycled back to a plant process. Please describe how the process wastewater is reused In cooling towers As reactor coolant (BWR) As primary coolant (PWR) As secondary coolant (PWR)					
	Other specify:					
	Discharged to surface water following on-site treatment, including those located on non-adjoining property. Please provide the NPDES permitted outfall number (from Part A Section 2.2)					
	Discharged to surface water untreated. Please provide NPDES permitted outfall number (from Part A Section 2.2)					
	Transferred to publicly or privately owned treatment works					
	Transported to an offsite vendor waste processor					
	Transported to approved licensed burial ground					
	Other, explain:					

CBI?

CBI?

CBI?

Part H. Nuclear Power Generation

							D: Insert Plant		
							e: Insert Plant		
				Wastev	vater Treatmei	nt System Nam	ne: Insert Treatr	nent System N	ame
Part									
Section Title:	3. Wastew	ater Treatme	nt Systems						
Instructions: Complete Section 3 (Questions H3-1 through H3-7) for each <i>wastewater treatment system</i> that the plant operated in 2009 to treat any <i>process wastewater</i> associated with nuclear generating units and reported in Table H-1. Please provide all free response answers in the highlighted yellow areas.									
						hat the plant op space provide	perated in 2009 ed above.	using the "Cop	by Section 3"
	. Does this O Yes No					er treatment sy	rstem using the	codes provideo	d in Table H-1.
	NUC-1 NUC-2 NUC-3 NUC-4	NUC-5 NUC-6 NUC-7 NUC-8	<ul> <li>NUC-9</li> <li>NUC-10</li> <li>NUC-11</li> <li>NUC-12</li> </ul>	<ul> <li>NUC-13</li> <li>NUC-14</li> <li>NUC-15</li> <li>NUC-16</li> </ul>	<ul> <li>NUC-17</li> <li>NUC-18</li> <li>NUC-19</li> <li>NUC-20</li> </ul>	<ul> <li>□ NUC-21</li> <li>□ NUC-22</li> <li>□ NUC-23</li> <li>□ NUC-24</li> </ul>	<ul> <li>NUC-25</li> <li>NUC-26</li> <li>NUC-27</li> <li>NUC-28</li> </ul>	<ul> <li>NUC-29</li> <li>NUC-30</li> <li>NUC-31</li> <li>NUC-32</li> </ul>	<ul> <li>NUC-33</li> <li>NUC-34</li> <li>NUC-35</li> <li>NUC-36</li> </ul>
H3-3	and freque	ency of the dis	scharges, and	other disposit	ions off site, fi	rom the wastev	for 2009. In ad vater treatment ments" tab at th	system in 2009	
		Typica	I flow rate in 2	009, gpm					
		Maxim	um flow rate in	n 2009, gpm					

Duration of effluent transfers from treatment system in 2009, hpd

Frequency of effluent transfers from treatment system in 2009, dpy

CBI?

# H3-4. Complete a row in Table H-3 for each treatment technology used in this wastewater treatment system. If the technology is not listed, select other and identify it separately in the yellow box provided. Indicate the pollutants targeted for removal for each wastewater treatment technology. [Check all boxes that apply.] If you check "metals" or "other" specify the type of metal or type of other pollutant in the yellow boxes provided. Separate multiple entries with commas. Of the pollutants identified for each treatment technology, indicate up to three effluent limitations that drive/will drive the operation of this wastewater treatment technology. Provide the pollutant, the limitation, and the unit (mg/L, ug/L, or µCi/mL).

### Table H-3. Characteristics of Wastewater Treatment Technologies Present in the Wastewater Treatment System

Wastewater Treatment	Pollutants Ta	argeted for Removal by the	Which Efflue Drive the Ope		
Technology		Technology	Pollutant	Limitation	Unit
Wastewater Treatment Technology 🛛 🔻	Chlorine or other or Carbohydrazine Hydrazine Organic acids TSS	xidizing agents ds (ammonia, nitrate, nitrite) Define Boron Tritium Strontium-90 Cesium-137			Units <b>v</b> Units <b>v</b>
Other, specify (below):	Oil and grease Metals, specify: Other , specify:	Other Radionuclides			Units 🔻
Wastewater Treatment Technology	Chlorine or other of Chlorine or other of Carbohydrazine Hydrazine Organic acids TSS	xidizing agents ds (ammonia, nitrate, nitrite) Boron Tritium Strontium-90 Cesium-137			Units <b>v</b> Units <b>v</b>
Other, specify (below):	Oil and grease Metals, specify: Other , specify:	Other Radionuclides			Units 🛡

#### Steam Electric Questionnaire

	Chlorine or other ox	idizing agents		
	Nitrogen compounds	s (ammonia, nitrate, nitrite)		
	Carbohydrazine	Boron		
Wastewater Treatment Technology	Hydrazine	Tritium		Units 🔻
	Organic acids	Strontium-90		
	TSS	Cesium-137		Units 🔻
	Oil and grease	Other Radionuclides		Units 🔹 🔻
Other, specify (below):	Metals, specify:			
	Other , specify:			
	Chlorine or other ox	idizing agents		
	Nitrogen compounds	s (ammonia, nitrate, nitrite)		
	Carbohydrazine	Boron		
Wastewater Treatment Technology	Hydrazine	Tritium		Units 🗸 🔻
	Organic acids	Strontium-90		Units 🔹
	TSS	Cesium-137		
	Oil and grease	Other Radionuclides		Units 💌
Other, specify (below):	Metals, specify:			
	Other , specify:			
	Chlorine or other oxidizing agents			
	Nitrogen compounds (ammonia, nitrate, nitrite)			
	Carbohydrazine	Boron		
Wastewater Treatment Technology	Hydrazine	Tritium		Units 🔻
	Organic acids	Strontium-90		Units 🔹
	TSS	Cesium-137		
	Oil and grease	Other Radionuclides		Units 🔹 🔻
Other, specify (below):	Metals, specify:			
			1	

#### Steam Electric Questionnaire

	Chlorine or other ox	idizing agents		
	Nitrogen compound	s (ammonia, nitrate, nitrite)		
	Carbohydrazine	Boron		
Wastewater Treatment Technology	Hydrazine	Tritium		Units 🔻
· · · · ·	Organic acids	Strontium-90		Ustra -
	TSS	Cesium-137		Units 🔹
	Oil and grease	Other Radionuclides		Units 🔻
Other, specify (below):	Metals, specify:			
	Other , specify:			
	Chlorine or other ox	idizing agents		
	Nitrogen compound	s (ammonia, nitrate, nitrite)		
	Carbohydrazine	Boron		
Wastewater Treatment Technology	Hydrazine	Tritium		Units 🔻
	Organic acids	Strontium-90		l luite
	TSS	Cesium-137		Units 🔹 🔻
	Oil and grease	Other Radionuclides		Units 🔹
Other, specify (below):	Metals, specify:			
	Other , specify:			
Chlorine or other oxidizing agents		idizing agents		
	Nitrogen compound	s (ammonia, nitrate, nitrite)		
	Carbohydrazine	Boron		
Wastewater Treatment Technology	Hydrazine	Tritium		Units 🔻
	Organic acids	Strontium-90		l laite -
	TSS	Cesium-137		Units 🔻
	Oil and grease	Other Radionuclides		Units
Other, specify (below):	Metals, specify:			
			1	

CBI?

🗌 Yes

H3-5. Is the plant currently constructing/installing or planning to begin constructing/installing by December 31, 2020 any additional treatment technologies not mentioned in question H3-4 to the wastewater treatment system? If so, indicate in Table H-4 below the type of technology and the pollutants the technology will target. [Check all boxes that apply.] If you check "metals" or "other" specify the type of metal or type of other pollutant in the yellow boxes provided. Separate multiple entries with commas.

### Table H-4. Characteristics of Planned Wastewater Treatment Technologies in the Wastewater Treatment System

Wastewater Treatment Technology	Pollutants Targeted for Removal by the Technology
Wastewater Treatment Technology	Chlorine or other oxidizing agents  Nitrogen compounds (ammonia, nitrate, nitrite)  Carbohydrazine Boron Hydrazine Tritium Organic acids Strontium-90 TSS Cesium-137 Oil and grease Other Radionuclides Metals, specify:
	Other , specify:
Wastewater Treatment Technology	Chlorine or other oxidizing agents Nitrogen compounds (ammonia, nitrate, nitrite) Carbohydrazine Hydrazine Organic acids Strontium-90 TSS Cesium-137
Other, specify (below):	Oil and grease Other Radionuclides
	Other , specify:

	Chlorine or other ox	idizing agents
	Nitrogen compound	s (ammonia, nitrate, nitrite)
	Carbohydrazine	Boron
Wastewater Treatment Technology	Hydrazine	Tritium
	Organic acids	Strontium-90
	TSS	Cesium-137
	Oil and grease	Other Radionuclides
Other, specify (below):	Metals, specify:	
	Other , specify:	
	Chlorine or other ox	idizing agents
		idizing agents s (ammonia, nitrate, nitrite)
Wastewater Treatment Technology 💌	Nitrogen compound	s (ammonia, nitrate, nitrite)
Wastewater Treatment Technology	Nitrogen compound Carbohydrazine	s (ammonia, nitrate, nitrite)
Wastewater Treatment Technology 🔹	Nitrogen compound Carbohydrazine Hydrazine	s (ammonia, nitrate, nitrite) Boron Tritium
Wastewater Treatment Technology 🔹	Nitrogen compound Carbohydrazine Hydrazine Organic acids	s (ammonia, nitrate, nitrite) Boron Tritium Strontium-90
Wastewater Treatment Technology	Nitrogen compound Carbohydrazine Hydrazine Organic acids TSS	s (ammonia, nitrate, nitrite) Boron Tritium Strontium-90 Cesium-137

Steam Electric	Questionnaire         Part H. Nuclear Power Generation
CBI?	H3-6. What is the ultimate destination of the <u>treated</u> process wastewater from this wastewater treatment system? If recycled, indicate how the treated process wastewater is recycled. [Check all boxes that apply].
	Recycled back to a plant process. Please describe how the treated process wastewater is reused
	In cooling towers
	As reactor coolant (BWR)
	As primary coolant (PWR)
	As secondary coolant (PWR)
	Other specify:
	Discharged to surface water following on-site treatment, including those located on non-adjoining property.
	Please provide the NPDES permitted outfall number (from Part A Section 2.2)
	Transferred to publicly or privately owned treatment works
	Transported to an offsite vendor waste processor
	Transported to approved licensed burial ground
	Other, explain:

H3-7. If you indicated in question H3-6 that the ultimate destination of the treated process wastewater was to recycle part of it back to the plant, but not all of it, indicate the typical and maximum flow rates during 2009 for the recycled part of the treated process wastewater. In addition, provide the duration and frequency of the effluent transfers from the wastewater treatment system in 2009 for the recycled portion of the treated process wastewater. If the flow rate in 2009 is not typical of previous years, please note this in the "Part H Comments" tab at the end of part.

H-15

Typical flow rate in 2009, gpm Maximum flow rate in 2009, gpm Duration of effluent transfers from treatment system in 2009, hpd Frequency of effluent transfers from treatment system in 2009, dpy

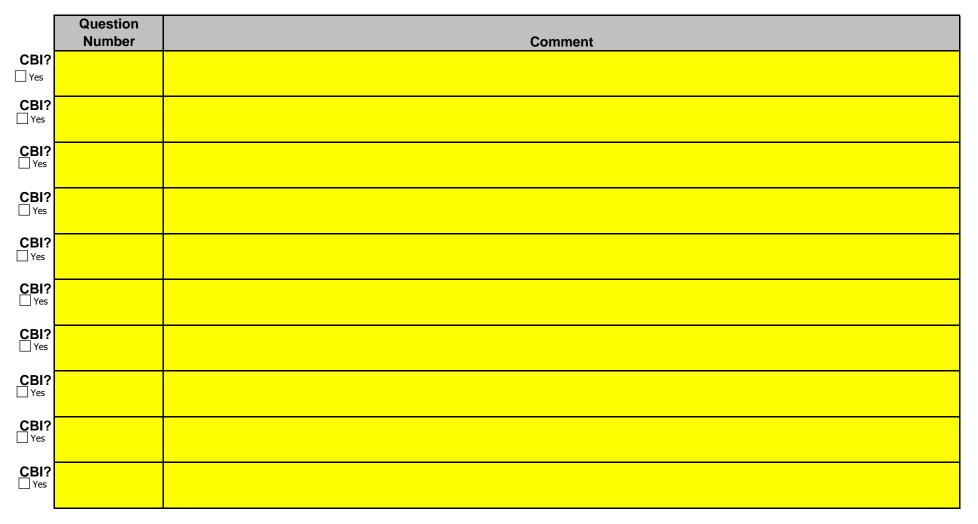
CBI?

Approved: May 20, 2010

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: H Section Title: Part H Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).



Steam Electric Questionnaire

Part H. Nuclear Power Generation

CBI? Ves	CBI? Tes	
CBI? Ves	BI? I Yes	
CBI? Ves	BI? Tes	
CBI? Ves	CBI? Tyes	
CBI? Yes	CBI? IYes	
CBI? Yes	CBI? IYes	
CBI? Yes	BI? I Yes	
CBI?	BI? Tes	
CBI? Ves	BI? Tes	
CBI? Ves	BI? Tes	
CBI?	CBI? Tes	
CBI? Yes	CBI? Tyes	
CBI?	CBI? Tes	
CBI? Yes	CBI? IYes	

#### Part H Drop Downs

Process Wastewater
Select
Auxiliary building sump/drain wastewater
Boiler blowdown
Boiler metal cleaning waste
Chemical and volume control system (CVCS) purge (PWR)
Condensate clean-up system purge (PWR)
Containment/drywell building sump/drain wastewater
Contaminated stormwater
Filter backwash
Ion exchange wastewater
Laboratory drain wastewater
Laundry wastewater
Leachate
Leaks from primary coolant system (PWR)
Leaks from radiological waste treatment system(s)
Leaks from reactor coolant system (BWR)
Loss of coolant accidents
Personnel and equipment decontamination wastewater
Primary coolant purge (PWR)
Reactor coolant purge (BWR)
Reactor water clean-up system purge (BWR)
Reverse osmosis reject water
Sample station drain wastewater
Secondary coolant purge (PWR)
Solidification process wastewater
Steam turbine cleaning washwater
Turbine building floor drain wastewater
Yard drain wastewater
Other (specify name and description)

Steam Electric Questionnaire

Part H. Nuclear Power Generation

NUC-1           NUC-2           NUC-3           NUC-4           NUC-5           NUC-6           NUC-7           NUC-8           NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-18           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-25           NUC-26           NUC-27           NUC-28           NUC-29           NUC-31           NUC-33	Process Wastewater Code
NUC-2           NUC-3           NUC-4           NUC-5           NUC-6           NUC-7           NUC-8           NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-18           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-25           NUC-26           NUC-27           NUC-28           NUC-29           NUC-31           NUC-33	Select
NUC-3         NUC-4         NUC-5         NUC-6         NUC-7         NUC-8         NUC-9         NUC-10         NUC-11         NUC-12         NUC-13         NUC-14         NUC-15         NUC-16         NUC-17         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-27         NUC-28         NUC-30         NUC-31         NUC-33	NUC-1
NUC-4           NUC-5           NUC-6           NUC-7           NUC-8           NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-27           NUC-28           NUC-30           NUC-31           NUC-33	NUC-2
NUC-5           NUC-6           NUC-7           NUC-8           NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-18           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-25           NUC-26           NUC-27           NUC-28           NUC-30           NUC-31           NUC-33	NUC-3
NUC-6           NUC-7           NUC-8           NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-18           NUC-19           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-25           NUC-27           NUC-28           NUC-30           NUC-31           NUC-33	NUC-4
NUC-7         NUC-8         NUC-9         NUC-10         NUC-11         NUC-12         NUC-13         NUC-14         NUC-15         NUC-16         NUC-17         NUC-18         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	NUC-5
NUC-8           NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-18           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-25           NUC-27           NUC-28           NUC-29           NUC-30           NUC-31           NUC-33	NUC-6
NUC-9           NUC-10           NUC-11           NUC-12           NUC-13           NUC-14           NUC-15           NUC-16           NUC-17           NUC-18           NUC-20           NUC-21           NUC-22           NUC-23           NUC-24           NUC-25           NUC-27           NUC-28           NUC-29           NUC-30           NUC-31           NUC-33	NUC-7
NUC-10         NUC-11         NUC-12         NUC-13         NUC-14         NUC-15         NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	NUC-8
NUC-11         NUC-12         NUC-13         NUC-14         NUC-15         NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	NUC-9
NUC-12         NUC-13         NUC-14         NUC-15         NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	NUC-10
NUC-13         NUC-14         NUC-15         NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	
NUC-14         NUC-15         NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	
NUC-15         NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-33	
NUC-16         NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-32         NUC-33	
NUC-17         NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-32         NUC-33	
NUC-18         NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-30         NUC-31         NUC-33	NUC-16
NUC-19         NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-31         NUC-33	NUC-17
NUC-20         NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-32         NUC-33	NUC-18
NUC-21         NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-32         NUC-33	
NUC-22         NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-32         NUC-33	
NUC-23         NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-32         NUC-33	
NUC-24         NUC-25         NUC-26         NUC-27         NUC-28         NUC-29         NUC-30         NUC-31         NUC-32         NUC-33	
NUC-25 NUC-26 NUC-27 NUC-28 NUC-29 NUC-30 NUC-31 NUC-32 NUC-33	
NUC-26 NUC-27 NUC-28 NUC-29 NUC-30 NUC-31 NUC-32 NUC-33	
NUC-27 NUC-28 NUC-29 NUC-30 NUC-31 NUC-32 NUC-33	
NUC-28 NUC-29 NUC-30 NUC-31 NUC-32 NUC-33	
NUC-29 NUC-30 NUC-31 NUC-32 NUC-33	NUC-27
NUC-30 NUC-31 NUC-32 NUC-33	NUC-28
NUC-31 NUC-32 NUC-33	NUC-29
NUC-33	NUC-30
NUC-33	NUC-31
	NUC-32
	NUC-34
	NUC-35
NUC-36	NUC-36

Nonradioactive/Radioactive
Select
Nonradioactive
Radioactive

Steam Electric Questionnaire

Type of Process Wastewater
Select
Both radioactive and nonradioactive wastewater
Nonradioactive wastewater only
Radioactive wastewater only

	Units	
Select		
mg/L		
ug/L		
µCi/mL		

Wastewater Treatment Technology
Select
Aerobic biological reactor
Anaerobic biological reactor
Centrifugation
Chemical precipitation/flocculation
Constructed wetlands
Cross flow filtration
Degasification
Dechlorination
Evaporation
Hollow fiber filtration
Ion exchange
Ion exchange membrane
Ion-specific filtration
Neutralization
Oil/water separator
Oil skimming
Reverse osmosis
Settling pond
Settling tank
Slow sand filter
Specially-prepared activated carbon
Super absorbent polymers
Temporary storage for radionuclide decay
Ultrafiltration
Wet oxidation
Other specify

OMB Control Number: 2040-0281 Approval Expires: 05/31/2013 Plant ID: Insert Plant ID Plant Name: Insert Plant Name



### **Steam Electric Questionnaire**

### PART I - ECONOMIC AND FINANCIAL DATA

### **Table of Contents**

### **Section Title**

### **Tab Name**

Part I Instructions	Part   Instructions
Immediate Parent Economic and Financial	Part   Section 1
Information	
Primary Immediate Parent Firm Economic and	Part   Section 2
Financial Information	
Ultimate Parent Economic and Financial Information	Part   Section 3
Basic Plant Economic and Financial Information	Part   Section 4.1
Detailed Plant Financial Information	Part   Section 4.2
Basic Steam Electric Generating Unit Economic and	Part   Section 5.1
Financial Information	
Steam Electric Generating Unit Operating Information	Part   Section 5.2
Planned and Forced Outages and Annual Operating Cost	Part   Section 5.3
Part I Comments	Part I Comments

Steam Electric Questionnaire

Part I. Instructions

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

### PART I. ECONOMIC AND FINANCIAL DATA

### INSTRUCTIONS

Complete Part I of the questionnaire for your *plant*. As you are completing the electronic form, note the following: When you enter your plant name and plant ID on the Part I TOC tab, all name and ID fields throughout Part I will automatically populate. Refer to the overall questionnaire instructions and the list of abbreviations for additional assistance with completing Part I. Refer to the glossary for definitions of selected economic and financial terms used in this Part.

You may wish to assemble the following documents in order to efficiently fill out this part of the questionnaire:

(1) For the entity/entities that own your *plant*: income statements, balance sheet statements, and cash flow statements for the last three fiscal years.

(2) For your *plant* : data on electricity generated, operating expenses, income statement, balance sheet, and other operational statements for the last three fiscal years of operation.

Please provide all free response answers in the highlighted yellow areas.

Use the Part I Comments tab to do the following: provide additional information as requested in certain questions within Part I; indicate atypical data (e.g., if the analytical data provided from the sample collection is not representative of normal operations); and note methods used to make estimates based on professional judgment in the event that exact data are not available.

In cases where a plant has multiple *immediate parent firms* and where it is not possible to identify a primary parent firm based on equity share, you may make copies of Section 2 of this questionnaire and provide the requested information for each immediate parent listed in Section 1.

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: |

Section Title: 1. Immediate Parent Economic and Financial Information

Instructions: Throughout Section 1, provide financial information for the *immediate parent firm* or, in case where multiple entities have financial participation or interest in the *plant*, for every entity with an equity stake (or any other form of financial participation or interest) in this plant. For the purpose of this questionnaire, the immediate parent is the first entity in the plant's ownership structure. A plant may have more than one *immediate parent* if more than one firm owns or has another form of financial participation or interest in the generating units located at the plant. Please provide all free response answers in the highlighted yellow areas.

CBI?

I1-1. In Table I-1, provide the following information for the immediate parent firm or, in case where multiple entities have financial participation or interest in the plant, for every entity with an equity stake (or any other form of financial participation or interest) in this plant. If the financial participation shares vary by generating units at the plant, please estimate the plant-level share based on the relative electricity generation capacity (nameplate capacity) of all units at this plant.

			-	2		Fisca	Vear							
Number	Name of Immediate Parent	Mailing Address	% Ownership or Financial Interest in Plant in 2009	NAICS	DUNS Number	Start (mm)	End (m	107)	Year	Total Revenue ('000\$)	Revenue from Electricity Generation ('000\$)	Total Employm (FTE)	ent	Total Electricity Sales (MWh)
		123 A							2007	1,200,000	800,000	1,000-1,249	-	15,400,400
		Street,			1.00				2008	1,560,000	851,000	1,000-1,249	-	15,851,700
Example	ABC LLC	City, State, ZIP	34.50%	2211	123456789	January 💌	December		2009	1,720,000	867,000	1,250-1,499	-	15,110,890
		12500,						1	2007	552,000	502,800	250-499	-	6,570,000
		Some Blvd., City,	_						2008	550,000	513,100	250-499	-	6,858,000
Example	EFG Inc.	State, ZIP	45%	2211	587426985	January 💌	December		2009	487,000	479,200	250-499	-	6,253,000
		789 Z			1	1977			2007	126,000	20,000	250-499 250	-	235,200
		Street, City, State,	1000						2008	120,000	10,000	<sup>250-499</sup> <b>265</b>	-	259,100
Example	XYZ Corp.	ZIP	20.50%	2211	925486982	April 👻	March	•	2009	89,000	11,500	100-249 207	+	231.985
									2007			Select	-	
									2008			Select	-	
1	_			-		Select -	Select		2009			Select	1.	
									2007			Select	-	
									2008			Select		
2						Select 💌	Select		2009			Select		
									2007			Select	-	
									2008			Select	-	
3						Select 🔻	Select	+	2009			Select		

#### Table I-1. Immediate Parent Firm Financial Information

Steam Electric Questionnaire

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: Section Title: 2. Primary Immediate Parent Firm Economic and Financial Information Instructions: Throughout Section 2, EPA is interested in obtaining financial and economic data regarding the plant owner to support a detailed evaluation of the economic impacts of the regulations on firms that own steam electric power generation assets. When answering questions in Section 2, please provide data for the immediate parent firm and not only for the steam electric plant covered in this questionnaire. If the plant has multiple owners (immediate parent firms identified in Question I1-1), please report detailed information in Questions I2-1 through I2-13 only for the entity that has the largest equity stake (or the largest share of financial participation or interest) in the steam electric portion of the plant . This immediate parent firm is referred to as the "primary immediate parent" firm in the remainder of this section. For example, a hypothetical steam electric plant has three generation units, two of which are steam. Table I-2 below provides the distribution of plant capacity and ownership shares for this plant. Since ABC LLC has the largest ownership share in the steam electric capacity at this hypothetical plant, the detailed information requested in the remainder of this section would be provided for ABC LLC. Table I-2. Distribution of Plant Capacity and Ownership Shares for Example Plant Plant Unit 1 (non-steam) Unit 2 (steam) Unit 3 (steam) % of Plant Total Capacity 45% 35% 20% Ownership Share of Immediate **Ownership Share** Plant Steam Electric parent firm Capacity<sup>(1)</sup> EFG Inc. 100% 0% = ABC LLC. 70% 50% 63% XYZ Corp. 30% 50% 37% <sup>1)</sup> details of ownership share calculations. EFG Inc. share: 0% since only has shares in non-steam generation capacity ABC LLC share:  $0.70 \times 0.35 / (0.35+0.20) + 0.50 \times 0.20 / (0.35+0.20) = 0.63$ XYZ Corp. share: 0.30 x 0.35 / (0.35+0.20) + 0.50 x 0.20 / (0.35+0.20) = 0.37 In cases where a plant has multiple immediate parent firms and where it is not possible to identify a primary parent firm based on equity shares, you may make copies of Section 2 of this guestionnaire, using the "Copy Section 2" button below, and provide the requested information for each immediate parent listed in Section 1. In the example above, you have the option of providing information for both ABC LLC and XYZ Corp.

Steam Electric Qu	iestionnaire	 Part I. Economic and Financial Data
CBI?	<b>I2-1.</b> Please select the prim provided in Question I	tailed information in this section. (Lists immediate parent firm(s)
	Select	

Steam Electric Q	uestionnaire		Part I. Economic and Financial Data
CBI?	12-2. Please indica Other, specif	ate the type of ownership for the primary <i>immediate parent firm</i> .	
CBI?	12-3. Please indica	ate the state in which the primary <i>immediate parent firm</i> is organized as a legal entity.	
CBI?	12-4. Please indica	ate the legal structure of the plant's ownership.	
CBI?	12-5. Has the prim FY 2009?	nary immediate parent firm engaged in revenue generating activities other than electricity gene	ration during the period of FY 2007 through
	land. Please	nomic activities other than generation of electricity may include, but are not limited to, p e include only those economic activities that are carried out by the plant's owner; do not perty by third parties for which the plant's owner does not incur cost or receive revenue.	t include activities carried out on the
	O Yes O No	(Continue to Question I2-5) (Skip to Question I2-6)	

CBI?

12-6. Please provide a description of each of the entity's revenue generating activities other than generation of electricity and the revenue and costs associated with this(ese) activity(ies).

Table I-3. Description of Each Entity's Other Revenue Generating Activities

FY	Description of Economic Activity	Revenue ('000\$)	Costs ('000\$)
Economic activitie	s not associated with electricity generation (e.g.	manufacturing production,	leasing of land)
2007			
2007 2008			

CBI?

1 Yes

I2-7. Has the immediate parent firm submitted data to FERC in Form 1 for the period of FY 2007 through FY 2009? FERC Form No. 1 (FERC Form 1) is an annual regulatory requirement for Major electric utilities, licensees and others (18 C.F.R. § 141.1) and is designed to collect financial and operational information from electric utilities, licensees and others subject to the jurisdiction of the Federal Energy Regulatory Commission. If you answer YES, please attach a copy of your FERC Form 1 report for 2009 in pdf format to your submittal to ensure that EPA has the most recent data for your firm. EPA will also be using the data you already reported on your FERC Form 1 filing for 2007 and 2008 to support its economic impact and other analyses.

2	Vec	attach	FFRC	Farm	1	
~	1034	auach	LUF	PUILI	44.	

(Skip to Question I2-12)

FERC Form 1 is NOT attached. Explain why:

O No

(Continue to Question 12-7)

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

CBI?

1 Yes

12-8. In Table I-4, please provide the income statement information for the immediate parent firm. This information may be available from SEC filings, depending on how the firm presents its statement, if your immediate parent firm is a publicly traded company.

#### Table I-4. Income Statement Information

	FY 2007	FY 2008	FY 2009
Total revenue ('000\$)			
Revenue from electric power generation and sales			
Revenue from sources indirectly related to the generation of electricity (e.g., sale of steam or ash, waste combustion)			
Other revenue (i.e., total revenue from activities described in Question 12-5)			
Total expenses ('000\$)			
Operation expenses			
Maintenance expenses			
Depreciation, depletion, and amortization expense			
Interest expense (Total. Firms with debt should have interest expenses)			
Income taxes (Total federal, state, and local income taxes)			
All other expenses (i.e. including total cost of activities described in Question I2-5)			
After-tax income (Subtract Total operating expenses from Total revenue)			

CBI?

12-9. In Table I-5, please provide the following <u>balance sheet</u> information for the *immediate parent firm*. This information may be available from SEC filings, depending on how the firm presents its statement, if your *immediate parent firm* is a publicly traded company.

#### Table I-5. Balance Sheet Information

and the second se	FY 2007	FY 2008	FY 2009
Assets ('000\$)			
Inventories (Raw materials, supplies, fuels, etc.)			
Other current assets (Prepared expenses, cash, accounts receivable, etc.			
Non-current assets (land, buildings, equipment, machinery, other physical capital and intangibles, capital stocks and bonds, etc., including expansions and renovations and net of depreciation and amortization)			
Liability/Equity ('000\$)			
Current liabilities (Liabilities due for payment within the reporting year)			
Non-current liabilities (Including long-term debt, such as bonds, debentures, and bank debt)			
Owner equity (Total assets minus total (current and non-current) liabilities)			

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

CBI?

12-10. In Table I-6, please provide the following cash flow information for the *immediate parent firm*. This information may be available from SEC filings, depending on how the firm presents its statement, if your *immediate parent firm* is a publicly traded company.

Table I-6. Cash Flow Information

	FY 2007	FY 2008	FY 2009
Cash flow from operating activities ('000\$)			
Net income from operations			E
Non-cash charges (credits) to income			
Depreciation and depletion			
Amortization of electricity generating plants			
Net change in accounts receivable/ accounts payable			
Change in inventories	·		
Net change in other current assets/current liabilities			
Net cash provided by (used in) operating activities			
Cash flow from investing activities ('000\$)			
Capital expenditures			
Capital expenditures for electric plant and equipment			
Investments			
Other cash flows from investing activities			
Net cash provided by (used in) investing activities			
Cash flow from financing activities ('000\$)			
Cash flows provided by (used in) financing activities			
Net increase/decrease in cash and cash equivalents			

CBI?

12-11. In Table I-7, please provide the following information regarding the *immediate parent's* sources of electric energy during each year. This information may be available from SEC fillings, depending on how the firm presents its statement, if your immediate parent firm is a publicly traded company.

#### Table I-7. Sources of Energy

	FY 2007	FY 2008	FY 2009
Gross energy generation (MWh)			
Purchases from utilities and power marketers (MWh)			
Cost of purchases from utilities and power marketers ('000\$)			
Purchases from nonutilities (MWh)			
Cost of purchases from nonutilities ('000\$)			
Total sources of electric energy (MWh) including net energy exchanged			

Steam Electric G	Questionnaire Part I. Economic and Financial Data
CBI?	12-12. In Table I-8, please provide the following information regarding the <i>immediate parent's</i> disposition of electric energy generated, purchased,
Ves	exchanged, and wheeled during each year. This information may be available from SEC filings, depending on how the firm presents its statement, if your immediate parent firm is a publicly traded company.
	Table I-8. Disposition of Electricity

Data Street States	FY 2007	FY 2008	FY 2009
Sales for resale (MWh)			
Revenue from sales for resale ('000\$)	4		
Sales to end users (MWh)			
Revenue from sales to end users ('000\$)			
Electric energy furnished without charge (MWh)			
Electric energy used by the parent (MWh)			
Total uses of electric energy (MWh) including energy losses			

12-13. In Table I-9, please provide the following information regarding the fraction of the immediate parent's electricity sales (on a MWh basis) subject to different pricing terms.

NOTE: EPA is looking for information regarding the approximate share of electricity that is sold under various terms and conditions to help in conducting economic impact and other types of analyses. You may provide approximate shares based on information readily available from immediate parent's filings and statements.

#### **Table I-9. Electricity Sales**

	Example	FY 2007	FY 2008	FY 2009
% sales subject to cost-of-service based regulated pricing	60%	%	%	%
% contracted sales	30%	%	%	%
% sales subject to short-term auction pricing	10%	%	%	%
TOTAL	100%	0%	0%	0%

12-14. If the share of contracted sales indicated in Question 12-12 is greater than 0% in FY2009, please indicate in Table I-10 the approximate shares of the immediate parent firm's contracted electricity sales (on a MWh basis) that are of different durations and terms.

#### Table I-10. Approximate shares of the Immediate Parent's Contracted Electricity Sales

	Example	FY 2009	
% contracted sales in FY 2009 subject to contract pricing under contracts of one year or less duration.	80 %		%
% sales in FY 2009 subject to contract pricing under contracts more than one year in duration	20 %		%
Contracted sales under contracts more than one year in duration that include clauses permitting price adjustments based on changes in environmental regulatory	None None All Other, specify: %	□ None □ Ali □ Other, specify:	%

CBI? Ves |

CBI? Ves

Steam Electric Questionnaire

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Pa	rt; )
Section Titl	le: 3. Ultimate Parent Economic and Financial Information
Instruction	s: Throughout Section 3, please provide information for the ultimate parent firm of each immediate parent firm identified in Question I1-1 or, in case of joint ownership or partnership in the immediate parent firm for the entity having the largest equity stake in the immediate parent firm. Please provide all free response answers in the highlighted yellow areas.
	For the purpose of this questionnaire, the ultimate parent firm is the highest level domestic business entity in a plant's ownership structure. A firm that is owned by another U.S. firm is not an ultimate domestic parent firm. In contrast, a U.S. firm that is owned by a foreign firm is an ultimate domestic parent firm.
	NOTE: EPA is interested in financial information about ultimate parent firm of entity(ies) that own or have financial participation or interest in your plant to conduct regulatory and economic impact analyses and to identify the relevant firm size category for corporate entities potentially affected by the regulations.

13-1. Is (are) the ultimate parent firm(s) the same as the immediate parent(s) identified in Question I1-1?

O yes (Skip to Section 4.1)

O No (Continue to Question 13-2)

CBI?

CBI?

Ves

I3-2. In Table I-11, please provide the following information for the ultimate parent firm of each immediate parent firm identified in Question I1-1 or, in case of joint ownership or partnership in the immediate parent firm, for the entity having the largest equity stake in the immediate parent firm. If the ultimate parent firm is the same as the immediate parent firm, you may indicate so in column 2 and do not need to provide the information requested in columns 3 through 10 of the table. This information may be available from SEC filings, if your ultimate parent firm is a publicly traded company.

#### Table I-11. Ultimate Parent Firm Financial Information

Immediate		% Financial Interest in		Fisc	Fiscal Year				Total			
Parent (from Question I-1)		Mailing Address	Immediate Parent in 2009	NAICS	DUNS Number	Start (mm)	End (n	nm)	Year	Total Revenue ('000\$)	Employment (FTE)	Total Electricity Sales (MWh)
EFG Inc.									2007			
	Same as Immediate Parent								2008			
				_		Select	Select	+	2009			
ABC LLC.	U.S. DIAMOND CORP	2255 5 <sup>th</sup>	-			-	-		2007	52,358,000	25,875	45,400,400
	Same as Immediate Parent	Avenue, City,							2008	55,582,000	25,786	45,851,700
		State, ZIP	85%	5239	885785963	October	September	•	2009	56,889,200	26,850	55,110,890
XYZ Corp.					1				2007			
	Same as Immediate Parent								2008		1	
						Select	Select	-	2009			
Select 💌							-		2007			
	Same as Immediate Parent						_		2008			
						Select 🔻	Select	-	2009			
Select 👻						1			2007			
	Same as Immediate Parent								2008		P	)
						Select	Select	+	2009			
Select 💌									2007			
	Same as Immediate Parent								2008		1	
	all and a start and a					Select	Select	*	2009			

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name Part: | Section Title: 4.1 Basic Plant Economic and Financial Information Instructions: Throughout Section 4.1, please provide the requested economic and financial information for the plant. Please provide all free response answers in the highlighted yellow areas. NOTE: For Section 4.1, EPA is interested in obtaining financial and economic data regarding the specific plant covered by this questionnaire. CBI? 14-1. What is the Fiscal Year period covered by plant-level financial and operational information provided in this section? Yes Start (dd/mm) ▼ 1/ End (dd/mm) ▼ 1/ . CBI? 14-2. In Table I-12, please indicate the number of months in each fiscal year for which you have financial and operational information for your plant. In some cases, such as new plants, records may cover only part of a year. Yes Table I-12. Number of Months in Each Fiscal Year FY 2007 FY 2008 FY 2009 Number of Months CBI? 14-3. At any time during the three reporting years, did the plant engage in revenue generating activities other than generation of electricity? Yes NOTE: Economic activities other than generation of electricity may include, but are not limited to, production activities or the leasing of land. Please include only those economic activities that are carried out by the plant's owner; do not include activities carried out on the plant's property by third parties for which the plant's owner does not incur cost or receive revenue. If such third party activities are significant, you may note them in the comments section at the end of Part I.

 O Yes
 (Continue to Question I4-4)

 O No
 (Skip to Question I4-7)

Steam Electric Questionnaire

#### Steam Electric Questionnaire

CBI? I4-4. In Table A-13, please provide a description of each of the *plant*'s economic activities other than electricity generation.

Table I-13. Description of Economic Activities

Fiscal Year	Description of Economic Activity(ies)
Economic activities not associated with electricity gene	eration (e.g., manufacturing production, leasing of land)
2007	
2008	
2009	

CBI?

CBI?

Yes

14-5. Is(are) this(ese) business activity(ies) associated with (a) specific generating unit(s)?

O Yes	(Continue to Question 14-6)
O No	(Skip to Question 14-7)

I4-6. In Table I-14, please provide the following information for each of these generating units. Use steam electric generating unit IDs assigned in Table A-8.

Table I-14. Financial Data by Steam Electric Unit

	SE Unit ID		Revenue ('000\$)	Costs ('000\$)
		FY 2007		
Select		FY 2008		
		FY 2009		
		FY 2007		
elect	•	FY 2008		
		FY 2009		
		FY 2007		
elect		FY 2008		
		FY 2009		
10 million -		FY 2007		
elect	<b>T</b>	FY 2008		
		FY 2009		
		FY 2007		

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

Select	(*)	FY 2008	
		FY 2009	
		FY 2007	
Select		FY 2008	
		FY 2009	

CBI?

Yes

14-7. In Table I-15, please provide information on total plant employment in terms of full-time equivalent employees (FTE).

#### Table I-15. Plant Employment Information

	FY 2007	FY 2008	FY 2009
Total Employment (FTE)			

CBI?

14-8. In Table I-16, please provide gross and net electricity generated by the plant on a fiscal year basis.

NOTE: If your fiscal year coincides with the calendar year, please indicate so below and skip this question. The requested information is already provided in Question A1-14 of questionnaire on a calendar year basis.

This plant's fiscal year coincides with calendar years (i.e., fiscal year period is January 1 – December 31). Refer to answer to Question A1-14 for the requested data.

#### Table I-16. Gross and Net Electricity Generated by Plant

	FY 2007	FY 2008	FY 2009
Gross Electricity Generated (MWh)			
Net Electricity Generated (MWh)			

CBI?

14-9. In Table I-17, please provide information regarding capital outlays for plant and equipment for the plant.

#### Table I-17. Capital Outlays for Plant

	FY 2007	FY 2008	FY 2009
Capital outlays for plant and equipment ('000\$)			

Steam Electric Questionnaire

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Section Title: 4.2 Detailed Plant Financial Information

Part: |

Instructions: In Section 4.2, please provide financial information for the *plant*. Your parent firm may not customarily compile financial reports at the level of the plant. In that case, you may estimate plant-level information from data reported at the level of reporting closest to your plant. This may be a division, the *immediate parent firm*, or some other business unit. You should report information about your plant either from existing reports or by estimating plant-level data. If you have to estimate plant-level data, you may use any method and information that, in your judgment, will yield the best estimate of plant-level data and describe the method in Question I4-12. If no such method or information is available, you may follow the default methodology outlined below.

Default Methodology: Please estimate plant-level data by using aggregate data from the financial reports for the business unit that is closest to your plant in terms of business activity performed. Please estimate plant data by multiplying that business unit's numbers corresponding to electricity generation activities by the ratio of your plant's net generation to the business unit's net generation. For example, if you have aggregate data for a business unit consisting of three plants, each with 100 MWh in net generation, the plant-level data are estimated based on 1/3 of the aggregate data.

CBI?

14-10. In Table I-18, please provide the following balance sheet information for the *plant*. As needed, you may estimate plant-level data based on balance sheet information for the relevant business unit or immediate parent.

Plant-level balance sheet data have been estimated for the purpose of answering this questionnaire. Provide details in Question I4-12.

#### Table I-18. Balance Sheet Information for Plant

	FY 2007	FY 2008	FY 2009
Assets ('000\$)			
Inventories (Raw materials, supplies, fuels, etc.)			
Other current assets (Prepared expenses, cash, accounts receivable, etc.			· · · · · · · · · · · · · · · · · · ·
Land and buildings (Original land cost and cost of buildings, including expansions and renovations, net of depreciation)			

#### Steam Electric Questionnaire

CBI?

Yes

Part I. Economic and Financial Data

Other non-current assets (Equipment, machinery, other physical capital and intangibles, capital stocks and bonds, etc., net of depreciation and amortization)	
Liability/Equity ('000\$)	
Current liabilities (Liabilities due for payment within the reporting year)	
Non-current liabilities (Including long-term debt, such as bonds, debentures, and bank debt)	
Owner equity (Total assets minus total (current and non-current) liabilities	

14-11. In Table I-19, please provide the following income statement information for the plant. As needed, you may estimate plant-level data based on income statement information for the relevant division, business unit or immediate parent.

Plant-level income statement data have been estimated for the purpose of answering this questionnaire. Provide details in Question 14-12.

	FY 2007	FY 2008	FY 2009
Total revenue ('000\$)			
Revenue from electric power generation and sales			
Revenue from sources indirectly related to the generation of electricity (e.g., sale of steam or ash, waste combustion)			
Other revenue (i.e., total revenue from the economic activities described in Question I4-4) (describe below)			
Fotal expenses ('000\$)			
Fuel expenses			
Other operating expenses			
Total maintenance expenses			
Total sales and customer accounts, service, and informational expenses			
Cost of contract work			
Interest expense			
Taxes			

#### Table I-19. Income Statement for Plant

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

Depreciation		
All other expenses, including fixed expenses (describe below)		

CBI?

14-12. If you estimated balance sheet and/or income statement for the *plant* in questions I4-10 and I4-11, please indicate the methodology used.

Used default methodology described in Instructions to Section 4.2 (i.e., based on ratio of net generation)

□ Used alternative methodology (describe below)

Methodology description:

CBI?

14-13. In Table I-20, please provide the following information regarding the cost of steam electricity generation for the *plant*. If the information for steam electricity generation is the same as reported above for the plant as a whole, please indicate so below and skip this question.

Expenses for steam electricity generation are the same as for the plant as a whole.

NOTE: This information represents a subset of the total expenses reported in Question I4-11; the data are for steam electricity generation more specifically.

#### Table I-20. Cost of Steam Electricity Generation

	FY 2007	FY 2008	FY 2009
Fuel expenses			
Other operating expenses		Personal second second second	
Total maintenance expenses			
Total sales and customer accounts, services, and informational expenses			
Taxes			
Depreciation			
Total administrative and general expenses			

Part I. Economic and Financial Data

#### Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: I

Steam Electric Questionnaire

Section Title: 5.1 Basic Steam Electric Generating Unit Economic and Financial Information

Instructions: Please provide the economic and financial information requested for each steam electric generating unit at your *plant*. Use steam electric generating unit IDs assigned in Table A-8. Please provide all free response answers in the highlighted yellow areas.

CBI?

I5-1. In Table I-21, please provide information for each non-retired (as of January 1, 2007) steam electric generating unit of your plant. Use steam electric generating unit IDs assigned in Table A-8.

NOTE: If a generating unit is owned by more than one entity, please provide the name(s) of the *immediate parent firm(s)* and their respective equity shares (or financial participation or interest) in this generating unit.

SE Unit ID	Remaining undepre	ciated value ('000\$)	Immediate parent firm(s) in 2009	Nonutility status of each steam electric generating unit
Example	FY 2007	250,000	ABC LLC. (70%)	Cogenerator FERC qualifying cogenerator FERC qualifying small power producer
	FY 2008	225,000	XYZ Corp. (30%)	FERC exempt wholesale generator     Cogenerator not qualified under PURPA
	FY 2009	200,000		Other (specify):     Check here if not applicable
ielect 🛩	FY 2007			Cogenerator FERC qualifying cogenerator FERC qualifying small power producer FERC qualifying small power producer FERC exempt wholesale generator
FY 2008 FY 2009			Cogenerator not qualified under PURPA Other (specify): Check here if not applicable	
	FY 2007			Cogenerator FERC qualifying cogenerator FERC qualifying small power producer
elect	FY 2008			FERC exempt wholesale generator Cogenerator not qualified under PURPA.
	FY 2009			Other (specify):     Check here if not applicable
	FY 2007			Cogenerator FERC qualifying cogenerator FERC qualifying small power producer
Select 💌	FY 2008			FERC exempt wholesale generator Cogenerator not qualified under PURPA
	FY 2009			Check here if not applicable
	FY 2007			Cogenerator FERC qualifying cogenerator FERC qualifying small power producer

Table I-21. Basic Financial Steam Electric Generating Information

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

Select 💌	FY 2008	FERC exempt wholesale generator  Cogenerator not qualified under PURPA
	F1 2008	Cogenerator not qualified under PUKPA
	FY 2009	Check here if not applicable
		Cogenerator
		FERC qualifying cogenerator
Ter L	FY 2007	FERC qualifying small power producer
elect 💌		ERC exempt wholesale generator
-	FY 2008	Cogenerator not qualified under PURPA
	FY 2009	Other (specify):     Creck here if not applicable
		Cogenerator     FERC qualifying cogenerator
	FY 2007	FRC qualifying small power producer
lect 💌	112001	FERC exempt wholesale generator
177.3 TV	FY 2008	Cogenerator not qualified under FURPA
		Other (specify):
	FY 2009	Check here if not applicable
		Cogenerator
		FERC qualifying cogenerator
Select.	FY 2007	FERC qualifying small power producer
		FERC exempt wholesale generator
	FY 2008	Cogenerator not qualified under PURPA
	Surger and the second se	Other (specify):
	FY 2009	Check here if not applicable
		Cogenerator
	a hora alternative and a second se	FERC qualifying cogenerator
_	FY 2007	ERC qualifying small power producer
elect 💌		FERC exempt wholesale generator
-	FY 2008	Cogenerator not qualified under PURPA
	FY 2009	Check here if not applicable
		Cogenerator     Generator     Generator
	FY 2007	FIRC qualifying small power producer
elect 💌	112001	FERC exempt wholesale generator
	FY 2008	Cogenerator not qualified under PURPA
-		Other (specify):
	FY 2009	Check here if not applicable
		FERC qualifying cogenerator
	FY 2007	FERC qualifying small power producer
elect 🔹	and the second se	FERC exempt wholesale generator
	FY 2008	Cogenerator not qualified under PURPA
	and the second se	Other (specify):
	FY 2009	Check here if not applicable

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

#### Part: |

Section Title: 5.2 Steam Electric Generating Unit Operating Information

Instructions: Throughout Section 5.2, please provide information regarding operations for each steam electric generating unit. Please provide all free response answers in the highlighted yellow areas.

CBI?

Yes

15-2. In Table I-22, please provide the following information regarding operations for each steam electric generating unit. Use steam electric generating unit IDs assigned in Table A-8.

Table I-22. Steam Electric Generating Unit Operating Information

SE Unit ID	Fiscal Yea	Primary Energy r Source	Number of Days in Operation	Plan to Continue Operating the Unit During the Next FY?	Capacity Utilization (% of rated capacity)	Gross Electricity Generated (MWh)	Net Electricity Generated (MWh)	Net Peak Demand on Unit – MW (60 minutes)	Quantity of Fuel Burned (Units)*	Average Cost of Fuel Per Unit of Fuel Burned (\$/unit)
	FY 2007					(meaning	1			(Gr anny)
Select	FY 2008									
	FY 2009			Select 🗨						
-	FY 2007		-		-					
Select	FY 2008									
	FY 2009			Select 🔹						
	FY 2007				-		-			
Select	FY 2008				1					
	FY 2009			Select 💌		1				
	FY 2007			1)	-					
Select	FY 2008									
	FY 2009		1	Select 💌						
	FY 2007	1								
Select	FY 2008									
	FY 2009			Select 🗸 🔻						
	FY 2007			1						
Select	FY 2008									
	FY 2009			Select 💌						
-	FY 2007									
Select	FY 2008									
	FY 2009			Select 🗸						
	FY 2007									
Select	FY 2008									
	FY 2009			Select 💌						
	FY 2007			D						
Select	FY 2008									
	FY 2009			Select 🔻						
1.5	FY 2007			1		-				

Steam Electric Questionnaire

Part I. Economic and Financial Data

Select
FY 2008
Select
Sele

a - (coal in tons of 2,000 lbs; oil in barrels of 42 gals; gas in mcf; nuclear or other - indicate)

Steam Electric Questionnaire

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: |

Section Title: 5.3 Planned and Forced Outages and Annual Operating Cost

Instructions: In Section 5.3, please provide information on the duration of planned and forced outages and annual operating cost for each steam electric generating unit. Please provide all free response answers in the highlighted yellow areas.

CBI?

15-3. In Table I- 23, please provide information on the duration of planned and forced outages for each steam electric generating unit. Use steam electric generating unit IDs assigned in Table A-8.

Table I-23. Plan	ned and Force	d Outages
------------------	---------------	-----------

SE Un	iit ID	Fiscal Year	Total Duration of Planned/Scheduled Routine Maintenance Outages (hours/year)	Total Duration of Outages Planned/ Scheduled to Address Major Upgrades <sup>a</sup> (hours/year)	Duration of Forced/Unscheduled Outages for this Unit (hours/year)
1. 1.		FY 2007			
Select	-	FY 2008			
		FY 2009			
		FY 2007			
Select		FY 2008			
		FY 2009			
		FY 2007			
Select	-	FY 2008			
		FY 2009			
		FY 2007			
Select	-	FY 2008			
		FY 2009			
		FY 2007			
Select		FY 2008			
		FY 2009			

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

		FY 2007	
Select	-	FY 2008	
		FY 2009	
	1	FY 2007	
Select	-	FY 2008	
		FY 2009	
1	1	FY 2007	
Select		FY 2008	
		FY 2009	
1.		FY 2007	
Select	-	FY 2008	
1		FY 2009	
1	1	FY 2007	
Select		FY 2008	
		FY 2009	

a - Such as repowering, FGD/SCR installation, etc.

Steam Electric Questionnaire

CBI?

Yes

15-4. In Table I-24, please provide the following annual operating cost information for each generating unit (refers to steam electric generating unit IDs assigned in Table A-8, as entered in Question I5-3).

### Table I-24. Annual Operating Cost

SE Unit ID	Fiscal Year	Total Costs (\$) <sup>a</sup>	Fuel Costs (\$)	Variable O&M Costs (\$)
Select	FY 2007			
	FY 2008			
	FY 2009			
Select	FY 2007			
	FY 2008			
	FY 2009			
Select	FY 2007			
	FY 2008			
	FY 2009			
Select	FY 2007			
	FY 2008			
	FY 2009			
Select	FY 2007			
	FY 2008			
	FY 2009			
Select	FY 2007			
	FY 2008			
	FY 2009			
Select	FY 2007			
10.1 T 2 2 T . T . T . T	FY 2008			
	FY 2009			

#### Steam Electric Questionnaire

Part I. Economic and Financial Data

Select	FY 2007	
	FY 2008	
	FY 2009	
Select	FY 2007	
	FY 2008	
	FY 2009	
Select	FY 2007	
	FY 2008	
	FY 2009	

a - Total costs may include other operating costs (other than fuel costs or variable O&M) such as the scheduled maintenance of boiler and electric plant and the scheduled maintenance of generating and electric equipment, which are considered fixed O&M for the purpose of this questionnaire.

b - Refer to the glossary for a list of costs to be considered as *variable O&M* costs (e.g., fuel handling and steam expense and electric expense (other than other direct costs).

Steam Electric Questionnaire

Part I. Economic and Financial Data

Plant ID: Insert Plant ID Plant Name: Insert Plant Name

Part: | Section Title: Part I Comments

Instructions: Cross reference your comments by question number and indicate the confidential status of your comment by checking the box next to "Yes" under "CBI?" (Confidential Business Information).

	Question Number	Comment
CBI?		
CBI? Yes		
CBI?		
CBI?		
CBI?		

Steam Electric Questionnaire CBI? Yes CBI? Yes CBI? Yes CBI? Yes CBI? Yes CBI? Yes CBI? Ves CBI? Yes CBI? Ves CBI? Yes CBI? Ves CBI? Ves CBI? Yes CBI? Yes

Part I. Economic and Financial Data

Illinois Pollution Control Board R2014-10 Testimony of Keir Soderberg References

# USEPA Operating Procedure - Pore Water Sampling (2013, 02-28)

Region 4, Science and	ental Protection Agency d Ecosystem Support Division ens, Georgia		
<b>OPERATING PROCEDURE</b>			
Title: Pore Water Sampling			
Effective Date: February 28, 2013	Number: SESDPROC-513-R2		
	Author		
Name: Mel Parsons Title: Life Scientist Signature:	M2 Date: 2/20/13		
	Approval		
Name: John Deatrick Title: Chief, Ecological Assessment B Signature: Ma Death,	ranch $\frac{1}{6}$ Date: $\frac{2}{20/13}$		
Name: Bobby Lewis	and Ecosystem Support Division		
Signature: MMD2.	Date: 2/20/13		

### **Revision History**

The top row of this table shows the most recent changes to this controlled document. For previous revision history information, archived versions of this document are maintained by the SESD Document Control Coordinator on the SESD local area network (LAN).

History	Effective Date
SESDPROC-513-R2, Pore Water Sampling, replaces SESDPROC-513-R1.	February 28, 2013
General: Corrected any typographical, grammatical and/or editorial errors.	
<b>Revision History:</b> Changes were made to reflect the current practice of only including the most recent changes in the revision history.	
<b>Section 3.4</b> : Item 4 was revised to reflect practice of using individual single-use preservative vials instead of preservatives prepared by ASB.	
SESDPROC-513-R1, Pore Water Sampling, replaces SESDPROC-513-R0.	January 29, 2013
SESDPROC-513-R0, Pore Water Sampling, Original Issue	February 05, 2007

### TABLE OF CONTENTS

1	Gei	neral Information4
	1.1	<b>Purpose</b>
	1.2	Scope/Application
	1.3	Documentation/Verification
	1.4	References
	1.5	General Precautions
	1.5.	<i>1 Safety</i>
	1.5.	2 Procedural Precautions
	1.5.	<i>3 Records</i>
2	Sar	npling Methodology7
	2.1	General
	2.2	Collection Considerations
	2.3	Summary of Procedure
	2.4	Sampling Equipment
	2.5	Pore Water Sampler Deployment Considerations
	2.6	Pore Water Collection
	2.6.	1 Peristaltic Pump/Vacuum Jug Collection
	2.6.	
	2.7	Quality Control
	2.8	Specific Sampling Equipment Quality Assurance Techniques 11
3	Spe	ecial Sampling Considerations
	3.1	Volatile Organic Compounds (VOC)
	3.2	Dissolved Metals Sample Collection
	3.3	<b>Special Precautions for Trace Contaminant Pore Water Sampling</b>
	3.4	Sample Handling and Preservation Requirements
F	ioure 1	. Pore Water Sampling Device
		2. Pore Water Sampling Device
	-	<b>B.</b> Pore Water Sampler Deployment Using a Sampling Flange
Ш',	iguita	a rore water bampier Deproyment Using a relistance rump to Sample

## **1** General Information

### 1.1 Purpose

The purpose of this operating procedure is to describe the procedures, methods and considerations to be used when obtaining a sediment pore water sample.

## 1.2 Scope/Application

This document describes procedures generic to all pore water sampling methods to be used by field personnel when collecting and handling samples in the field. On the occasion that Science and Ecosystem Support Division (SESD) personnel determine that any of the procedures described in this section are inappropriate, inadequate or impractical and that another procedure must be used to obtain a pore water sample, the variant procedure will be documented in the field logbook, along with a description of the circumstances requiring its use. Mention of trade names or commercial products in this operating procedure does not constitute endorsement or recommendation for use.

## **1.3** Documentation/Verification

This procedure was prepared by persons deemed technically competent by SESD management, based on their knowledge, skills and abilities and has been tested in practice and reviewed in print by a subject matter expert. The official copy of this procedure resides on the SESD local area network (LAN). The Document Control Coordinator is responsible for ensuring the most recent version of the procedure is placed on the LAN and for maintaining records of review conducted prior to its issuance.

### 1.4 References

International Air Transport Authority (IATA). Dangerous Goods Regulations, Most Recent Version.

M.H.E. Products. 2003. PushPoint Sampler (US Pat. # 6,470,967) Operators Manual and Applications Guide, Version 2.01. East Tawas, MI. <u>http://www.mheproducts.com</u>

SESD Operating Procedure for Control of Records, SESDPROC-002, Most Recent Version.

SESD Operating Procedure for Sample and Evidence Management, SESDPROC-005, Most Recent Version.

SESD Operating Procedure for Logbooks, SESDPROC-010, Most Recent Version.

SESD Operating Procedure for Surface Water Sampling, SESDPROC-201, Most Recent Version.

SESD Operating Procedure for Pump Operation, SESDPROC-203, Most Recent Version.

SESD Operating Procedure for Field Equipment Cleaning and Decontamination, SESDPROC-205, Most Recent Version.

SESD Operating Procedure for Field Equipment Cleaning and Decontamination at the FEC, SESDPROC-206, Most Recent Version.

SESD Operating Procedure for Groundwater Sampling, SESDPROC-301, Most Recent Version.

SESD Operating Procedure for Potable Water Supply Sampling, SESDPROC-305, Most Recent Version.

Title 49 Code of Federal Regulations, Pts. 171 to 179, Most Recent Version.

USEPA. ASBLOQAM. Analytical Support Branch Laboratory Operations and Quality Assurance Manual. Region 4, Science and Ecosystem Support Division, Athens, GA. Most Recent Version.

USEPA. SHEMP. Safety, Health and Environmental Management Program Procedures and Policy Manual. Science and Ecosystem Support Division, Region 4, Athens, GA. Most Recent Version.

SESD Operating Procedure for Field Sampling Quality Control, SESDPROC-011, Most Recent Version.

#### **1.5** General Precautions

#### 1.5.1 Safety

Proper safety precautions must be observed when collecting pore water samples. Refer to the SESD Safety, Health and Environmental Management Program Procedures and Policy Manual (most recent version) and any pertinent site-specific Health and Safety Plans (HASP) for guidelines on safety precautions. These guidelines, however, should only be used to complement the judgment of an experienced professional. When using this procedure, minimize exposure to potential health hazards through the use of protective clothing, eye wear and gloves. Address chemicals that pose specific toxicity or safety concerns and follow any other relevant requirements, as appropriate.

#### **1.5.2** Procedural Precautions

The following precautions should be considered when collecting pore water samples:

• Special care must be taken not to contaminate samples. This includes storing samples in a secure location to preclude conditions which could alter the

properties of the sample. Samples shall be custody sealed during long-term storage or shipment.

- Collected samples are in the custody of the sampler or sample custodian until the samples are relinquished to another party.
- If samples are transported by the sampler, they will remain under his/her custody or be secured until they are relinquished.
- Shipped samples shall conform to all U.S. Department of Transportation (DOT) rules of shipment found in Title 49 of the Code of Federal Regulations (49 CFR parts 171 to 179), and/or International Air Transportation Association (IATA) hazardous materials shipping requirements found in the current edition of IATA's Dangerous Goods Regulations.
- Documentation of field sampling is done in a bound logbook. Chain-of-custody documents shall be filled out and remain with the samples until custody is relinquished.
- All shipping documents, such as bills of lading, will be retained by the project leader and stored in a secure place.

#### 1.5.3 Records

Information generated or obtained by SESD personnel will be organized and accounted for in accordance with SESD records management procedures found in SESD Operating Procedure for Control of Records, SESDPROC-002 (most recent version). Field notes, recorded in a bound field logbook, will be generated, as well as chain-of-custody documentation, in accordance with SESD Operating Procedure for Logbooks, SESDPROC-010 (most recent version), and SESD Operating Procedure for Sample and Evidence Management, SESDPROC-005 (most recent version).

## 2 Sampling Methodology

### 2.1 General

The pore water sampling techniques and equipment described in this procedure are designed to minimize effects on the chemical and physical integrity of the sample. If the procedures in this section are followed, a representative sample of the pore water should be obtained.

## 2.2 Collection Considerations

The physical location of the investigator when collecting a sample may dictate the equipment to be used. Wading is the preferred method for reaching the sampling location, particularly if the stream has a noticeable current (i.e., is not impounded). However, wading may disrupt bottom sediments causing biased results; therefore, the sampler should enter the area downstream of the sampling location and collect sample facing upstream. If the stream is too deep to wade, the pore water sample may be collected from a platform such as a boat or by SCUBA diving. If sampling from a boat or in water deeper than the length of the sampler, extensions may be utilized. The device is suitable for use only in fine-grained material (no gravel or cobble).

## 2.3 Summary of Procedure

Sediment pore water is collected using a pore water extracting device (Figure 1). The most common type used is the PushPoint<sup>TM</sup> sampler (M.H.E. Products 2003), made out of stainless steel tubing. The sampling end of the pore water device is inserted into the sediment to the desired depth, and pore water is extracted using a syringe or peristaltic pump. Other similar devices may be used providing that the integrity of the sample is maintained and no ambient surface water is allowed in contact with the sample.

## 2.4 Sampling Equipment

A PushPoint<sup>™</sup> or similar sampler typically consists of a pointed tubular stainless steel tube with a screened zone at one end and a sampling port at the other. The pointed end with the screened zone consists of a series of very fine interlaced machined slots to allow pore water to enter the sampler. A removable guard rod adds rigidity to the sampler during sediment insertion. The length of the screened zone will depend on the site specific study design. Depending on the data quality objectives (DQO) of the study, filters may be placed over the screened zone if additional screening is needed. Pore water is collected through the opposite end of the device by connecting flexible tubing and using a syringe or peristaltic pump to extract the sample. Teflon® tubing is the preferred tubing to be used for collecting pore water samples. However, other tubing may be used, depending upon the DQOs for the specific application.

There are many modifications that can be incorporated into the procedure to satisfy data quality objectives for a specific application. The procedures discussed in the following

sections provide guidance on the basic operation of pore water sampling devices and issues to consider when collecting pore water.

An alternative system is available in SESD inventory for use in soft sediments in water deeper than wading depth. A well screen and short riser approximately <sup>3</sup>/<sub>4</sub>" in diameter has external threads to fasten to the bottom of a custom flange and internal threads to accept a tubing compression adapter. The accompanying rimmed flange has a coupling with both top and bottom threads. The well screen is screwed into the bottom of the flange coupling and Teflon® tubing is attached to the tubing compression adapter which is threaded into the well screen. The tubing is then inserted through the pipe or well casing which is then screwed into the upper coupling threads. The entire assembly can be deployed in water up to ten feet of depth from a well anchored boat.

#### 2.5 **Pore Water Sampler Deployment Considerations**

It is critical in the collection of pore water to avoid surface water intrusion. Water will flow in a path of least resistance. If space is created around the sides of the sampling end of the pore water device during deployment, surface water may flow down the outside of the device to the screened area and into the intended sample. Therefore, the pore water device should be used with a sampling flange (Figure 2), especially when collecting pore water near the sediment-surface water interface. If pore water is collected from deep in the sediments, a flange may not be necessary. When inserted though the sampling platform, or flange, the body of the pore water device should form a water tight seal to eliminate surface water intrusion during sample collection. Flanges should include a cutting ring to enhance sealing. Flange systems can be augmented by flexible plastic sheeting of appropriate material. The sheeting can be weighted to conform to the stream bottom by sediments obtained from other areas of the stream or banks away from the sampling location.

The flange can be made of any material that will not cross contaminate the intended sample. If both inorganic and organic analyses are required, the flange should be made of inert material such as stainless steel or Teflon®. The size of the flange depends on the volume of pore water to be collected. If large volumes of pore water are to be collected, use a large flange size. A useful estimate can be made for planning by taking the entire required water volume, tripling it to assume 33% porosity, and then calculating the dimensions of a sphere or cylinder of this volume. The flange should cover at least this estimated volume. If it is not practical to use a large flange, then multiple devices may be deployed and smaller volumes can be collected from several devices for a composite sample. If multiple devices are deployed, they should be spaced an appropriate distance apart so they will not interfere with one another.

For irregular surfaces a flange can be improvised from polyethylene sheeting weighted by shovelled nearby stream sediments. Several of the flanges in SESD inventory have a threaded nut and washer to facilitate sealing the flange to a polyethylene sheet for this purpose.

In general, the volume of pore water that can be collected at a given location is limited. Collecting large volumes of pore water will ultimately result in the collection of water from the overlying water body. Often, minimum required volumes must be negotiated with the laboratory to limit the volumes withdrawn.

Where significant differences in parameters such as pH or conductivity exist between the surface water and pore water, a check can be made at the end of sampling to assess whether surface water intrusion has occurred by measuring the pore water parameters at the beginning and conclusion of sampling.

#### 2.6 **Pore Water Collection**

The flange is first placed at the desired sampling point with the push-point removed to allow water to escape from under the flange. The flange rim should be carefully worked into the sediment until the flange is flush with the sediment surface. The pore water device should then be inserted through the compression adapter on the flange and into the sediment as carefully as possible (Figure 2). When the sampler is inserted to the desired depth, the compression adapter should be tightened. The push-point's guard rod can then be withdrawn. Do not reinsert the guard rod into the sampler for any reason until the sampler has been cleaned (sediment particles rolled between the two metal surfaces will lock the parts together and permanently damage the sampler.)

When deploying the pore water device, care must be taken not to disturb the sampling area. If the sampler is wading in the water body, the sampler should lean out and insert the pore water device as far as possible away from where the sampler is standing to reduce potential effects of the sampler on the integrity of the pore water sample. Depth of penetration of the pore water device into the sediment depends on the objectives of the specific investigation.

After the pore water device has been successfully deployed, attach the sample tubing to the sampling port of the pore water device. Short pieces of Silastic® tubing can be used to splice Teflon® sample tubing to a push-point sampler, taking care to butt the tubing to the sampler at the center of the splice. Then attach the other end of the tubing to a sample withdrawing device, such as a syringe or a peristaltic pump (according to SESD Operating Procedure for Pump Operation, SESDPROC-203). Before collecting a pore water sample, be sure to purge out all air and surface water from the pore water device and sample tubing with the appropriate amount of pore water. If utilizing a syringe for collection, a three-way valve with a side syringe must be utilized for the surface water purge in order not to cross contaminate the sampling syringe.

#### 2.6.1 Peristaltic Pump/Vacuum Jug Collection

The peristaltic pump/vacuum jug can be used for sample collection of organic or inorganic samples because it allows for the sample to be collected without coming in contact with the pump head tubing, maintaining the integrity of the sample. This is accomplished by placing a Teflon® transfer cap assembly onto the neck of a pre-cleaned standard 1-liter amber glass container (Figure 3). Teflon® tubing (¼-inch O.D.) connects

the container to both the pump and the sample source. The pump creates a vacuum in the container, thereby drawing the sample into the container without it coming into contact with the pump head tubing.

Because the sample is exposed to a vacuum and is agitated as it enters the vacuum jug, this method cannot be used for collection of samples for volatile organic compounds. An alternative method for collecting volatile organics involves filling the Teflon® tubing with sample by running the pump for a short period of time. Once the tubing is full of water, the tubing is removed from the pore water sampler and, then pinched off at the pump in order to maintain the vacuum and disconnected from the pump head tubing. The water is then allowed to carefully drain, by gravity, into the sample vials. Alternatively, without disconnecting the tubing from the pump head, the contained sample can be pushed out of the tubing, into the sample vials, by reversing the peristaltic pump at very low speed. Great care must still be taken with this method in order not to agitate the sample during the transfer process or transfer water that has been in contact with the Silastic® tubing into the vials.

Because pore water is typically collected from an anaerobic environment, it is preferable, especially when collecting samples for nutrient analysis, to maintain the integrity of the sample by minimizing exposure to air. This can be accomplished by purging the sample container with an inert gas such as nitrogen or argon prior to sampling. In addition, if analyzing for nutrients or metals, the container can be pre-preserved in order to minimize exposure of the sample to ambient conditions.

An alternative, when collecting samples for metals, nutrients or other sample analysis not affected by the Silastic® tubing and exposure to air is not a concern, is to collect the sample directly from the discharge of the pump head tubing after an adequate purge has been demonstrated. When collecting samples in this manner, there are several considerations to be aware of. The pump head tubing (Silastic®, etc.) must be changed after each sample and a rinsate blank must be collected from a representative piece of the pump head tubing (only one blank per investigation). Also, precautions must be taken to ensure that the end of the discharge tubing is not allowed to touch the ground or other surface to ensure the integrity of the sample collected in this manner.

#### 2.6.2 Syringe

An alternative to using the pump and vacuum container is to use a syringe as the mechanism to draw the pore water through the sampling device. The tubing from the sampling port of the pore water device can be directly attached to a syringe with a three-way valve and a side syringe and the pore water sample can be manually withdrawn from the sediment. The valve is first switched to the side syringe, which is used for purging air and any ambient surface water in the system prior to sampling. The volume to be purged is determined by the length and diameter of the sampling device and attached tubing. Once the sampler has been purged, the valve is switched to the sampling syringe and the sample is drawn into the syringe. The syringe can be used as the final sample container or the pore water can be transferred to another container, depending on project objectives and analytical requirements.

## 2.7 Quality Control

If possible, a control or background sample should be collected from a location not affected by the possible contaminants of concern and submitted with the other samples. In streams or other bodies of moving water, the control sample should be collected upstream of the sampled area. For impounded bodies of water, particularly small lakes or ponds, it may be difficult or inappropriate to obtain an unbiased control from the same body of water from which the samples are collected. In these cases, it may be appropriate to collect a background sample from a similar impoundment located near the sampled body of water if there is a reasonable certainty that the background location has not been impacted. Equipment blanks should be collected if equipment is field cleaned and reused on-site or, if necessary, to document that low-level contaminants were not introduced by pumps, bailers or other sampling equipment.

### 2.8 Specific Sampling Equipment Quality Assurance Techniques

All equipment used to collect pore water samples shall be cleaned as outlined in the SESD Operating Procedure for Field Equipment Cleaning and Decontamination, SESDPROC-205 (most recent version) or SESD Operating Procedure for Field Equipment Cleaning and Decontamination at the FEC, SESDPROC-206 (most recent version) and repaired, if necessary, before being stored at the conclusion of field studies. Cleaning procedures utilized in the field or field repairs shall be thoroughly documented in field records.

## **3** Special Sampling Considerations

### **3.1** Volatile Organic Compounds (VOC)

Pore water samples for VOC analysis must be collected in 40 ml glass vials with Teflon® septa. The vial may be either preserved with concentrated hydrochloric acid or they may be unpreserved. Preserved samples have a two week holding time, whereas, unpreserved samples have only a seven day holding time. During most sampling events, preserved vials are used due to their extended holding time. In some situations, however, it may be necessary to use the unpreserved vials. For example, if the surface water sample contains a high concentration of dissolved calcium carbonate, there may be an effervescent reaction between the hydrochloric acid and the water, producing large numbers of fine bubbles. This will render the sample unacceptable. In this case, unpreserved vials should be used and arrangements must be confirmed with the laboratory to ensure that they can accept the unpreserved vials and meet the shorter sample holding times.

Samples for VOC analysis must be collected using either stainless steel or Teflon® equipment. Samples should be collected with as little agitation or disturbance as possible. The vial should be filled so that there is a meniscus at the top of the vial and absolutely no bubbles or headspace should be present in the vial after it is capped. After the cap is securely tightened, the vial should be inverted and tapped on the palm of one hand to see if any undetected bubbles are dislodged. If a bubble or bubbles are present, the vial should be refilled. Care should be taken not to flush any preservative out of the vial during topping off. If, after attempting to refill and cap the vial, bubbles are still present, a new vial should be obtained and the sample re-collected.

### **3.2 Dissolved Metals Sample Collection**

If a dissolved metals pore water sample is to be collected, an in-line filtration should be used. The use of disposable, high-capacity filter cartridges (barrel-type) or membrane filters in an in-line filter apparatus is preferred. The high-capacity, barrel-type filter is preferred due to the higher surface area associated with this configuration.

Potential differences could result from variations in filtration procedures used to process water samples for the determination of trace element concentrations. A number of factors associated with filtration can substantially alter "dissolved" trace element concentrations; these include filter pore size, filter type, filter diameter, filtration method, volume of sample processed, suspended sediment concentration, suspended sediment grain-size distribution, concentration of colloids and colloidally-associated trace elements, and concentration of organic matter. Therefore, consistency is critical in the comparison of short-term and long-term results. Further guidance on filtration may be obtained from Section 4.7.3 of the SESD Groundwater Sampling Procedure (SESDPROC-301).

#### 3.3 Special Precautions for Pore Water Sampling

- A clean pair of new, non-powdered, disposable latex gloves will be worn each time a different location is sampled and the gloves should be donned prior to handling sampling equipment and sampling. The gloves should not come in contact with the media being sampled and should be changed any time during sample collection when their cleanliness is compromised.
- All background or control samples shall be collected and placed in separate ice chests or shipping containers. Sample collection activities shall proceed progressively from the least suspected contaminated area to the most suspected contaminated area. Samples of waste or highly contaminated media must not be placed in the same ice chest as environmental (i.e., containing low contaminant levels) or background samples.
- If possible, one member of the field sampling team should take all the notes and photographs, fill out tags, etc., while the other members collect the samples.
- Samplers must use new, verified, certified clean disposable equipment, or precleaned non-disposable equipment. Non-disposable equipment should be precleaned according to procedures contained in SESD Operating Procedure for Field Equipment Cleaning and Decontamination (SESDPROC-205), for collection of samples for trace metals or organic compound analyses.

#### 3.4 Sample Handling and Preservation Requirements

- 1. Pore water will typically be collected from sediments using a peristaltic pump and placed directly into the sampling containers. In some cases a syringe may be used to collect the sediment pore water and then transfer the sample into the appropriate container.
- 2. During sample collection, if transferring the sample from a collection device, make sure that the device does not come in contact with the sample containers.
- 3. Place the sample into appropriate, labeled containers. Samples collected for VOC analysis must not have any headspace (see Section 3.1).
- 4. All samples requiring preservation must be preserved as soon as practically possible, soon after sample collection. If pre-preserved VOA vials are used, these will be preserved with concentrated hydrochloric acid prior to departure for the field investigation. For all other chemical preservatives, SESD will use the appropriate chemical preservative generally stored in an individual single-use vial as described in the SESD Operating Procedure for Field Sampling Quality Control (SESDPROC-011). The adequacy of sample preservation will be checked after the addition of the preservative for all samples, except for the samples collected for VOC analysis. If it is determined that a sample is not acceptably preserved, additional preservative should be added to achieve adequate preservation. Preservation requirements for surface water samples are found in the USEPA Analytical Support Branch Laboratory Operations and Quality Assurance Manual (USEPA ASBLOQAM).

